



Kochi Green Hydrogen Valley Roadmap

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mec+

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The International Hydrogen Ramp-up Programme (H2Uppp) of the German Federal Ministry for Economic Affairs and Climate Action (BMWK) promotes projects and market development for green hydrogen in selected developing and emerging countries as part of the National Hydrogen Strategy.

Berlin, September 2024

Foreword by MNRE



नवीन और नवीकरणीय ऊर्जा मंत्रालय

Ministry of New and Renewable Energy

The Government of India is committed to achieve energy independence by the year 2047 and to attain net-zero emissions by 2070. In this context, Green Hydrogen is envisaged to play a pivotal role.

On January 4, 2023, the Government launched the National Green Hydrogen Mission with the overarching objective of positioning India as a Global Hub for the production, usage, and export of Green Hydrogen and its derivatives. The ambitious target set for 2030 is the annual production of at least 5 Million Metric Tonnes (MMT) of Green Hydrogen, with the potential to reach 10 MMT as export markets expand.

Recognizing the technical and logistical challenges inherent in transporting Hydrogen over long distances, the Mission envisages a cluster-based production and utilisation model to enhance the viability of Green Hydrogen projects. This approach would enable economies of scale and convergence of key infrastructure requirements in geographically proximate areas.

The National Green Hydrogen Mission is committed to identifying and developing regions capable of supporting large scale production and utilization of Hydrogen in Green Hydrogen Hubs. Projects in these hubs will be planned in an integrated manner to allow pooling of resources and achievement of scale.

(Cont.)



Shri Ajay Yadav, IAS
Joint Secretary, MNRE

Foreword by MNRE



नवीन और नवीकरणीय ऊर्जा मंत्रालय

Ministry of New and Renewable Energy

The Mission also envisages the establishment of the required infrastructure for storage and delivery of Green Hydrogen and its derivatives. The development of port infrastructure to enable exports of Green Hydrogen derivatives, and pipelines to facilitate bulk transport of Green Hydrogen is of utmost importance to the Mission.

The roadmap for a Green Hydrogen valley in Kochi is a significant step towards achieving a shared infrastructure of the entire Hydrogen value chain including production, storage, transportation, and offtake. The roadmap provides guidance for the establishment of an interconnected Hydrogen ecosystem and suggests the development of a hub or valley in a phase wise manner.

The stakeholders under the Indo-German Green Hydrogen Task Force, including Government of Kerala, industry stakeholders and involved partners, have produced a comprehensive document which shall guide interested parties in creating a navigable path for the development of Green Hydrogen Hubs.

This roadmap shall serve as an inspiration for the analysis of further potential Green Hydrogen hubs and valleys across the country enabling an accelerated scale up of an international Green Hydrogen economy.

Ajay Yadav (IAS)
Joint Secretary
Green Hydrogen, International Relations & Climate Change

Foreword by Govt. of Kerala



As the global focus intensifies on reducing carbon emissions, Kerala is positioning itself as a leader in the green hydrogen sector, with ambitious investment plans and strategic initiatives. The state aims to become a hub for green hydrogen production, initially exploring the feasibility of exporting to Western markets, including Europe, Norway, and the United States.

Kerala's strategy encompasses establishing a sustainable green hydrogen ecosystem, amply supported by government undertakings like Bharat Petroleum Corporation Ltd, Cochin Shipyard, Kochi Metro Rail, and Cochin International Airport Ltd. The state's favourable conditions, such as low-impurity water bodies and advantageous terrain, make it an ideal location for cost-effective green hydrogen production.

Despite the current high costs of deploying green hydrogen fuel within the state, technological advancements over the next five to ten years are expected to make it more affordable. This transition is supported by proposed green hydrogen valleys in Thiruvananthapuram and Kochi, and preparations for the Vizhinjam project, marking significant steps towards several pilot projects. Additionally, the Kerala Government has received investment proposals from ReNew Power, Leap Green Energy, HLC Green Energy, and Enfinity Global, all expressing interest in exporting green ammonia from Kerala ports.

(Cont.)



Shri K.R. Jyothilal, IAS
*Add. Chief Secretary,
Government of Kerala*

Foreword by Govt. of Kerala



Kerala is also discussing projects in green hydrogen production, compression, storage, and refuelling facilities for hydrogen vehicles. Collaborations with academic and R&D institutes aim to explore innovations like production green hydrogen from agricultural biomass and other wastes. These initiatives are essential as Kerala strives to use green hydrogen for long-distance vehicles and water transport.

Kerala's Power Department is instrumental in promoting these green hydrogen pilots, with plans to develop green hydrogen hubs. The Power Department is committed to exploring project proposals, prioritising the execution of pilot production within a short span of time.

This insightful report by MEC Intelligence, supported by IGEF, offers vital insights for investor community, and serves as a strategic roadmap for businesses considering investments in the green hydrogen sector. In a field where data is often scarce, this report is expected to be a ready reference, explaining ground-level data and insights on green hydrogen users and their requirements. Significant efforts have been put into this research to demonstrate the various interconnections between renewable energy, green hydrogen, and decarbonisation. It evaluates the dynamic relationships between renewable energy systems and green hydrogen production, considering the economic and technical dimensions of transitioning to a sustainable energy future.

K. R. Jyothish (IAS)
Additional Chief Secretary, GAD and Power
Government of Kerala

Foreword by ANERT



The international climate agenda prioritises the reduction of carbon emissions, which are a key factor in global warming. India aligns with this global commitment through initiatives such as the Strategic Interventions for Green Hydrogen Transition (SIGHT) incentive program and the Hydrogen Valley Innovation Cluster, placing Green Hydrogen at the forefront of its sustainable energy strategies.

Kerala is taking serious efforts to reduce its reliance on imported fuels and the need to procure electricity from other regions within India. The state's strategic shift to green hydrogen, complemented by a robust renewable energy policy, signifies a transition to achieving energy autonomy and strengthening security. Kerala actively seeks to maximise its renewable energy potential, majorly in floating solar power, wind, and biomass. Kerala aims to use green hydrogen to balance the fluctuations in solar and wind energy, supported by its installed capacity of over 1 GW in non-hydro renewable energy. The Kerala Green Hydrogen Policy, which is under development, reflects the state's proactive direction.

In its concerted effort to transition to cleaner energy, Kerala has set ambitious benchmarks such as achieving 100% renewable energy by 2040 and net-zero emissions by 2050, targets that exceed the nation's goals. Green hydrogen is crucial to realising these targets, potentially transforming the state's energy landscape.

(Cont.)



**Shri Narendra Nath
Veluri, IFS**
CEO, ANERT

Foreword by ANERT



Currently, Kerala's industrial players depend on grey hydrogen, which contributes to carbon emissions during production. Transitioning to green hydrogen represents a significant opportunity for these industries and other sectors, such as transportation, to reduce their environmental impact. The anticipated demand mandates for fertiliser and refinery units are expected to activate the domestic demand.

Integral to Kerala's green trajectory, this comprehensive report by MEC Intelligence, supported by GIZ, is intended to be an important element for governmental planning and an informative guide for potential investors.

With its excellent wind resources, strategic access to port, and proximity to busy shipping routes for bunkering opportunities, Kerala is poised to emerge as a nexus for green hydrogen derivative exports.

As global trends move decisively toward innovative energy systems, Kerala is pre-emptively aligning its renewable energy policies and laying the groundwork for a specialised green hydrogen ecosystem. The state is poised to take a leadership role in optimising the full spectrum of its renewable assets, positioning itself as a key player in the export of green hydrogen derivatives and an attractive hub for investment in the energy sector of the future.

Narendra Nath Veluri (IFS)
CEO, ANERT

Reading Guide

Report Overview

Objective and Methodology

- The objective of this report is to create a roadmap for the development of the 'Green Hydrogen Valley in Kochi' encompassing different green hydrogen value chain components
- The report has been prepared using a 'two way approach' wherein research was carried out to understand the global hydrogen landscape and the emergence of valleys, understanding the commonalities and learnings from global valleys
- This global valley experiences was then overlaid on an in-depth understanding of Kochi's industrial & economic landscape and the opportunities identified through interactions with more than 20 stakeholders in Kerala including industries, mobility companies, ports, infrastructure companies, technology providers, associations and government stakeholders to develop the roadmap for a green hydrogen valley in Kochi

Structure of the Report

The report is divided into 5 sections:

1. Global H₂ Landscape and valley Focus
 2. Kochi Hydrogen Valley – Summary
 3. Kochi Hydrogen Valley – Design Choices
 4. Kochi Hydrogen Valley – Background Information
 5. Kochi Hydrogen Valley – Global Valley Profiles
- Section 1 summarizes the global hydrogen landscapes and learnings from global green hydrogen valleys
 - Section 2 summarizes the development of the Kochi Green Hydrogen Valley
 - Section 3 talks about the design choices that were made while choosing the valley specifics presented in Section 2
 - Section 4 gives the background information that is used in determining the design choices and provides deep dives into sectors, resource availability and supply side economics
 - Section 5 deep dives into the 5 selected valleys from which the learnings are summarized and presented in section 1
 - The valley is envisioned in a phase wise manner with specific objectives for the 3 phases. Two scenarios (base and aggressive) are also considered of which base case is selected for the valley development (as explained in Section 2)

Reading Guide

Sectional Overview

Section	Objective	
Global H2 Landscape and Valley Focus	Section 1 talks about the global hydrogen landscape and how green hydrogen valleys are emerging in different geographies of the world. It also gives a summary of the lessons learned from the 5 global valleys that were studied for the purpose of this report	
Kochi Hydrogen Valley – Summary	Section 2 gives an overall summary of the Kerala Valley; the vision for the valley, the offtake potential, supply requirements to meet demand, investment requirement, governance model and socioeconomic impact of the valley	
Kochi Hydrogen Valley – Design Choices	Section 3 delves into valley design choices; anchor sectors selection, summary of assessments in various sectors (economic cases, regulatory support, technology readiness, and offtake willingness). Possible valley configurations, selection rationale, existing premiums, viability gaps, and factors influencing landed costs	
Kochi Hydrogen Valley – Background Information	Section 4 extensively examines each of the 6 anchor sectors, exploring landscape, technology readiness, economic cases, landed costs/TCOs, regulations, offtake willingness, and possibilities for green hydrogen adoption, Kerala's resource potential and the supply-side economics of green hydrogen/ammonia.	
Kochi Hydrogen Valley – Global Valley Profiles	Section 5 deep-dives into the 5 global green hydrogen valleys that were studied in-depth to understand the functioning of green hydrogen valleys in terms of the archetype, investments, governance models, demand & supply scenarios and stakeholder engagement	
Appendix	This section provides the methodologies for socio-economic impact, infrastructure costs considered, land requirements, industries mapping and summaries of stakeholder interactions	

Definitions

I/IV

Term	Definition
Aggressive Case	Aggressive case refers to a scenario where expectations for adoptions are more optimistic and rapid compared to the base case. It represents a more ambitious outlook, projecting faster and larger-scale adoption of a technology but needs proactive involvement of all stakeholders to achieve the goal
Base case	Base case refers to a conservative scenario anticipating slower adoption compared to the global trend. It represents a cautious outlook, outlining small yet achievable cases amid expectations of lagging adoptions. The term serves as a realistic baseline for forecasting, considering potential challenges in the adoption process
Blue Hydrogen	Hydrogen produced via natural gas or coal gasification combined with carbon capture storage (CCS) or carbon capture use (CCU) technologies to reduce carbon emissions
Carbon Abatement	Carbon Abatement refers to the amount of carbon that is not emitted/reduced as a result of use of clean energy sources like green hydrogen
Carbon Tax	A carbon tax is a type of penalty that businesses must pay for excessive greenhouse gas emissions
Coastal Waterways	Coastal waterways (here) are the navigable routes through the sea that goes close to the coast of the country. Coastal shipping is the transport of cargo as a business and shipping within 20 nautical miles of the coastline
Depleted Gas Fields	A depleted gas field refers to a natural gas reservoir that has undergone significant extraction or production, resulting in a substantial reduction in the amount of recoverable natural gas. It is an option for hydrogen storage
Electrolysis	Electrolysis is the process of using electricity to split water into hydrogen and oxygen
Energy Banking	Energy banking is an arrangement where the surplus energy generated is banked with the grid. This surplus energy known as banked energy is then supplied back during periods of low RE generation
FCEV	A Hydrogen Fuel Cell Electric Vehicle (FCEV) is a type of electric vehicle that uses a hydrogen fuel cell to generate electricity on board for powering an electric motor. Unlike traditional internal combustion engine vehicles, FCEVs do not burn hydrogen; instead, they chemically react hydrogen with oxygen from the air in a fuel cell to produce electricity, water, and heat

Definitions

II/IV

Term	Definition
Green Hydrogen	Green Hydrogen is hydrogen produced using renewable energy, including, but not limited to, production through electrolysis or conversion of biomass. Renewable energy also includes such electricity generated from renewable sources which is stored in an energy storage system or banked with the grid in accordance with applicable regulations
Green Hydrogen Derivatives	Green Hydrogen derivatives are products like green ammonia, methanol etc that are produced using green hydrogen
Green Hydrogen Valley	A defined geographic area where various hydrogen applications are integrated into a unified ecosystem covering the entire hydrogen value chain, from production to end-use, with the aim of making projects more economically viable. These valleys create networks of producers, consumers, and local infrastructure, accelerating the use of hydrogen.
Grey Hydrogen	Hydrogen produced via natural gas through the process of steam methane reformation
GVA	GVA (here) is the value added as a result of the economic activities happening in the valley due to the production and consumption of green hydrogen
HICE	A Hydrogen Internal Combustion Engine (HICE) is a type of internal combustion engine specifically designed to run on hydrogen as a fuel. It follows the same principles as a traditional internal combustion engine but is configured to handle the unique characteristics of hydrogen as a fuel
Inland Waterways	Inland waterways are the rivers, lakes and canals or narrow channels. These waterways are used for transportation of goods and passengers is called inland water transport
Innovation Cluster	Innovation Cluster (here) refers to the sectors that have limited contribution to the green hydrogen demand currently but may have the potential to scale in the future. These are fringe sectors contributing less than 10% of the total valley demand
ISTS Grid	ISTS Grid is a system for the conveyance of electricity by means of a main transmission line from the territory of one state to another
Jobs	Jobs (here) refer to the number of jobs created by the valley for a specific period of time. This could vary from 6 months to 2 years for one-time jobs like construction to lifecycle of the asset developed for the operational and maintenance jobs

Definitions

III/IV

Term	Definition
Landed Cost	Landed cost refers to the total delivered cost including production, transportation, storage and dispensing costs
LOHC	Liquid organic hydrogen carriers are organic compounds that can absorb and release hydrogen through chemical reactions
NH ₃ conversion Infrastructure	NH ₃ conversion infrastructure refers to the systems required to convert green hydrogen into ammonia
Phase I	Phase I is the preparatory phase. This phase would focus on capacity building, stakeholder engagement and development of standards. Comprehensive studies will be carried out in this stage to ascertain the feasibility of green hydrogen in the selected sectors.
Phase II	Phase II would be the pilot phase. Based on the studies in Phase I, pilots will be set up in phase II to evaluate the production and consumption operations. This phase will help address the operational challenges
Phase III	Phase III will be the scale-up phase. Based on the success of pilots in phase II and the learnings, the valley will be scaled up to the envisioned size. The select industries based on the success of the pilots will move for scaled adoption of green hydrogen
Price Premium	The additional price that the consumer has to pay for substituting the current fuel/feedstock with green hydrogen
Restricted Banking	Banking of energy with the distribution company considering 1000 hours of grid banking
Rock Cavern	Rock caverns are mined underground cavities in solid rock deep underground. It is an option for hydrogen storage
RTC RE	Round the Clock RE combines Variable Energy with stable complementary power from conventional sources such as thermal, hydro etc. and/or from Energy Storage Systems to provide 24/7 power supply
Salt Cavern	Salt caverns are artificial cavities in underground salt formations which are created by the controlled dissolution of the rock salt by the injection of water during the solution mining process. It is an option for hydrogen storage
Section 8 Company	A Section 8 Company is a type of non-profit organization in India that is established for the promotion of charitable or social causes such as education, art, science, religion, or any other charitable objective. This type of company is governed by the Companies Act, 2013 and is registered under Section 8 of the Act

Definitions

IV/IV

Term	Definition
Sector Coupling	Sector coupling refers to the process of aggregating the needs of two or more sectors to provide a common solution, this could be a common infrastructure or an aggregation of demand (for RE/H ₂) of sectors and provision of the same from a common source
Socioeconomic Benefits	Socioeconomic benefits (here) refer to the benefits offered to the region in the form of social and economic benefits like creation of jobs, value addition to the economy and the reduction of emissions leading to better health and well being
Solid Metal Hydride	Solid metal hydrides are compounds formed by the combination of metals with hydrogen, resulting in a solid substance. These materials are known for their ability to absorb and release hydrogen gas, making them valuable for hydrogen storage applications
Stranded Assets	Stranded assets are those that lose value or turn into liabilities before the end of their expected economic life due to factors within or outside the control of the organization
Total Cost of Ownership	Total cost of ownership (TCO) includes the purchase price of a particular asset, plus operating costs, over the asset's life span
TRL	Technology Readiness Levels (TRL) are a type of measurement system used to assess the maturity level of a particular technology. With TRL 1 being the basic research level to TRL 9 meaning it is a proven technology and the system is ready for full commercial deployment
Trunk Infrastructure	Trunk infrastructure (here) refers to the basic infrastructural requirement for the functioning of the hydrogen valley including the pipelines, storage, refuelling infrastructure and assets like buses and boats
Unrestricted Banking	Banking of energy with the distribution company considering 4000+ hours of grid banking

Abbreviations

(I/III)

ANERT: Agency for New and Renewable Energy Research and Technology

APAC: Asia-Pacific

ASU: Air Separation Unit

AWE: Alkaline Water Electrolyser

BAU: Business as Usual

BNEF: Bloomberg New Energy Finance Limited

BOO: Build Own and Operate

BPCL: Bharat Petroleum Corporation Limited

CAGR: Compounded Annual Growth Rate

CAPEX: Capital expenditure

CDAC: Centre for Development of Advanced Computing

CEA: Central Electricity Authority

CGD: City gas distribution

CO₂: Carbon di-oxide

COB: Chairman of the Board

Cr: Crore

CSIR: Council of Scientific & Industrial Research

CSL: Cochin Shipyard Limited

CSS: Cross-Subsidy Surcharges

CUF: Capacity Utilisation Factor

DAP: Di-Ammonium Phosphate

DEVEX: Development Expenditure

DOE: Department of Energy, USA

DPR: Detailed Project Reports

DST, India: Department of Science and Technology, India

DST, South Africa: Department of Science and Technology, SA

EBITDA: Earnings Before Interest, Taxes, Depreciation and Amortization

EPC: Engineering, Procurement and Construction

ESG: Environmental, Social and Governance

EU: European Union

EV: Electric Vehicles

EVE: Energy Agency of Basque

EXIM: Export-Import

FACT: Fertilizers and Chemicals Travancore Limited

FCEV: Fuel Cell Electric Vehicle

FCH-JU: Fuel Cell Hydrogen Joint Undertaking

FCRA: Foreign Contribution Regulation Act

FERA: Foreign Exchange Regulation Act

FID: Final Investment Decision

GH₂: Green Hydrogen

GHG: Green House Gases

GHIC: Green Hydrogen Industrial Cluster

GJ: Gujarat

GNH₃: Gaseous Ammonia

GoI: Government of India

GW: Giga-Watt

H₂: Hydrogen

HAC: Hazardous Area Classification

Abbreviations

(II/III)

HAZID: Hazard Identification Study

HAZOP: Hazard and operability study

HDV: Heavy-duty Vehicles

HFCP: Hydrogen Fuel Cell Partnership

HICE: Hydrogen Internal combustion engine

HOCL: Hindustan Organic Chemicals Limited

HP: Himachal Pradesh

HSE: Health, Safety and Environment

HV Transformer: High Voltage Transformer

IEA: International Energy Agency

INR: Indian Rupee

IOCL: Indian Oil Corporation Limited

IPCEI: Important Project of Common European Interests

IRENA: International Renewable Energy Agency

ISO: International Organization for Standardization

ISTS: Interstate Transmission System

IWAI: Inland Waterways Authority of India

JV: Joint Ventures

KINFRA: Kerala Industrial Infrastructure development Corporation

KL: Kerala

KMB: Kerala Maritime Board

KMML: Kerala Metals and Minerals Ltd

KMRL: Kochi Metro Rail Limited

KPACT: Kottayam Port and Container Terminal

KSINC: Kerala Shipping and Inland Navigation Corporation Ltd

KSTRC: Kerala State Road Transport Corporation

KSWTD: Kerala State Water Transport Department

kTPA: Kilo Tonnes per Annum

KWA: Kerala Water Authority

kWh: Kilowatt hour

KWML: Kerala Water Metro Limited

kWp: Kilowatt peak

LH₂: Liquid Hydrogen

LNH₃: Liquid Ammonia

LOI: Letter of Intent

LPG: Liquefied Petroleum Gas

LTO Battery: Lithium-titanate Battery

MH: Maharashtra

MLD: Million Liters per day

MLI: Member Lending Institutions

MMBtu: Metric Million British Thermal Unit

MMT: Metric Million Tonnes

MNRE: Ministry of New and Renewable Energy

MoU: Memorandum of Understanding

MP: Madhya Pradesh

MT: Million Tonnes

MW: Megawatt

N₂: Nitrogen Gas

NEC: New Energy Coalition

NGHM: National Green Hydrogen Mission

NGO: Non-Governmental Organization

NH₃: Ammonia

Abbreviations

(III/III)

NIWE: National Institute of Wind Energy

NPK: Nitrogen, Phosphorus and Potassium

NZE: Net Zero Emission

O&M: Operation and Maintenance

O₂: Oxygen Gas

OD: Odisha

OPEX: Operational Expenditure

OSW: Offshore Wind

PAT: Perform Achieve and Trade Scheme

PAWE: Pressurized Alkaline Water Electrolyser

PB: Punjab

PDPP: Propylene Derivatives Petrochemicals Project

PEM: Proton Exchange Membrane

PGCIL: Power Grid Corporation of India

PLI: Production Linked Incentives

PMU: Project management Unit

PV: Photovoltaic

QRA: Quantitative risk assessment

R&D: Research and Development

RE: Renewable Energy

REC: Rural Electrification Corporation Limited

RE-RTC: Round the Clock -Renewable Energy

RJ: Rajasthan

ROW: Right of Way

RRF: Recovery and Resilience Facility part of EU economic recovery fund

SEC: Specific Energy Consumption

SECI: Solar Energy Corporation of India

SHP: Small Hydrogen Power

SIGHT Scheme: Strategic Interventions for Green Hydrogen Transition

SMR: Steam Methane Reforming

SNN: Northern Netherlands Alliance

Sox/Nox: Sulphur Oxide/Nitrous Oxide

SPV: Special Purpose Vehicle

TCO: Total Cost of Ownership

TPA: Tonnes per annum

TRL: Technology readiness levels

UKTL: Udupi Kasargod Transmission Limited

UNIDO: United Nations Industrial Development Organization

USD: United State Dollar

VGf: Viability Gap Funding

WACC: Weighted Average Cost of Capital

WCC: West Coast Canal

Kochi industries can potentially consume 120 kTPA of Green Hydrogen but require a coordination agency to realise the potential

- Kochi is a major port city on the Malabar Coast of India and its industrial base includes a refinery, fertilizer, ship-yard, port, container terminal, LNG terminal and airport along with other industries
- The presence of port and heavy industries can create aggregated demand up to nearly 120 kilo tonnes per annum of Green Hydrogen. This translates to a demand of nearly 1 GW of electrolyzers and associated infrastructure in renewable energy (5GW), grid infra (ISTS s/s), storage, pipeline (27 km), and end use (including buses, boats, refueling infrastructure)
- 90% of the current existing demand is concentrated within refinery and fertiliser
- However, each sector is represented by only 1 player with limited coordination amongst them due to different business models and use cases
- There are no set plans and timelines for GH₂ adoption amongst these players due to high costs, already sunk-in infra costs, and no clear plans for decarbonization
- Establish an export-oriented unit to cater to additional markets due to presence of water and development of port infrastructure in the green hydrogen valley

Exhibit 1: Relative attractiveness among players for adopting Green Hydrogen

Sector	Use case	Current Grey H ₂ Demand (kTPA)	Premiums** INR/kg & INR/km (bus & boats)		Regulatory support	Technology readiness	Off taker willingness	Criticality to valley
			2025	2040				
Refinery	Direct substitute	51	301	12	Medium - High	Medium	2.6	
Fertilizer	Direct substitute	46	68	19	Medium	Low	1.8	
Roadways	Fuel change/new tech	13	EV: 15 to 24 Diesel: 18 to 27	EV: -7 to -1 Diesel: -18 to -12	Low	Medium	1.6	
Waterways	Fuel change/new tech	2	EV: 117	EV: 18	Medium - High	Medium	1.8	
Chemicals	Direct substitute	0.4	306	14	Very low	Medium	1.4	
Export	New area	40	NA	NA	Medium	To be tested	2	

Note: TCO case for roadways is a one-off niche case for 400 km and fleet of 10 buses

Demand is around refinery and fertiliser, all sectors require coordination, infra development, technology reliability and manpower training

Parameters	Opportunities	Challenges
Refinery	<ul style="list-style-type: none"> • Direct use case of 51 kTPA going to 70 kTPA by 2040 • Economic case by 2030 vs Blue H2 • Technology availability 	<ul style="list-style-type: none"> • Already existing contract with AirProducts • No govt targets at refinery level / no feedstock emission reduction targets • Bina refinery is currently being considered as hub
Fertiliser	<ul style="list-style-type: none"> • Ammonia use case of 281 kTPA today – 46 kTPA of GH₂ going to 70 kTPA by 2030 • Uses imported LNG (as do all fertiliser companies) 	<ul style="list-style-type: none"> • Process integration with NPK and DAP is untested • Minimum size of ammonia plant is 200 kTPA and hence requires significant decision and infrastructure • Economic case for GH₂ most likely by 2035
Road Transport	<ul style="list-style-type: none"> • 1000 buses on long routes can anchor 13 kTPA GH₂ • Cost comparable to Diesel for 400 km round trip by 2030 but Electric Vehicles are cheaper • Owned by State Govt and hence quick to act 	<ul style="list-style-type: none"> • CAPEX, and OPEX on maintenance for refuelling infra and offtake to be supported by the government • High costs of H₂ initially – should not be locked in
Marine Transport	<ul style="list-style-type: none"> • Local ship-yard & multiple shipping routes – local, inland, and international provide unparallel base for adoption • State Govt plans to increase marine traffic and go net zero • TCO against EV boats for high distance routes can exist 	<ul style="list-style-type: none"> • Very little traffic on local and inland routes due to local opposition by road transport operators – however, pilots can lead to higher growth • Re-skilling, CAPEX infra & initial H₂ costs are a barrier
Export Potential	<ul style="list-style-type: none"> • Port is on the east coast and competes with Colombo, Singapore, Dubai and Malaysian ports for transshipment traffic • Existing proposals from leading IPP to set up H2 base 	<ul style="list-style-type: none"> • High level of subsidies requested by the IPPs • Current financial conditions of the government agencies is poor

Offtake is limited till 2025, pilots will be required to realise and build the capacity in 2030

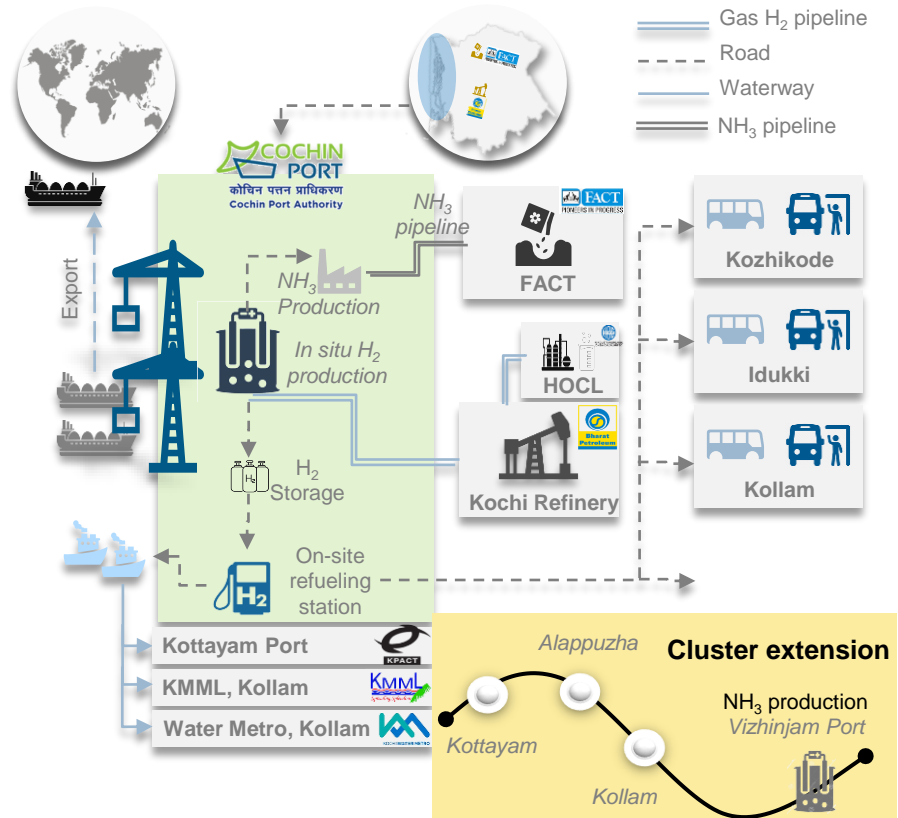
- There are no signs of offtake until 2025, with pilot programs scheduled between 2025 and 2027. A feasible timeline for domestic offtake is anticipated around 2030
- Local players need time to develop decarbonization plans, evaluate feasibility, and assess the impact on existing contracts
- There is an absence in sector coupling due to planning done in silos and individually
- There is limited capacity to approve, and process permits for hydrogen, develop port infrastructure, and enhance renewable energy infrastructure in the state bodies
- Financial and budgeting activities are primarily concentrated on securing budgetary approvals from the Kerala government, with some funds available from MNRE, but lacking international grants
- In the current setup, skill and certification development face notable challenges
- No processes for standards and certifications exist









- A phase wise approach to realise the potential of the green hydrogen valley has been suggested
- The first phase is focussed towards creating a supportive environment through policies, stakeholder engagement, demand aggregation, etc.
 - During 2024-25, focus will be to ensure feasibility assessments, stakeholder engagement, and sector coupling through RE, and coordination with international agencies and valleys
- The second phase is focussed towards conducting pilots studied in techno-commercial feasibilities to test the infrastructural and offtake development
 - During 2026-30. focus will be on set up of pilot projects, development of shared infrastructure, development of funding pipeline for CAPEX from state/ central/ other funds
- The third phase is focussed towards creating a green hydrogen hub by upscaling the pilots to scaled up offtake and creating a centralised demand supply structure
 - During 2030-40, create infrastructure for scaling up of GH2

A centralised Green Hydrogen facility at the port supported with pipelines serving nearby industries is suggested

- The industries in Kochi are in proximity and can be served from a single central location producing green hydrogen, also served by transport and storage infrastructure
- A centralized electrolyser to be placed at the port infrastructure in order to supply fuel
- Further, the configurations require a refuelling infrastructure setup for the boats and buses as well as pipelines running from Port to BPCL refinery and FACT fertiliser unit
- The cluster can be expanded to Vizhinjam port connecting industries in Kottayam, Alappuzha, Kollam to an NH₃ production unit at Vizhinjam
- Total cumulative funding needed from government will be INR ~731 Crores to be spent on supporting techno-commercial assessments (INR 45 Crores) transmission infrastructure (INR 351 Crores), pipeline and refuelling infrastructure (INR 264 Crores), offtake infrastructure (INR 70 Crores)
- Total Green H₂ subsidy needed to bridge the viability gap ranges as INR 1,055 and INR 2,908 crores in phase 2 and 3 respectively
- Total capex investments in the valley amount to INR 18,542 Crore. Out of which INR 4,166 Crore will be spent on electrolyser and ammonia plants and INR 12,687 Crore on Renewable Energy set up
- Around 3,600 jobs can be created in the green hydrogen valley cumulatively with an abatement of 0.49 Mt CO_{2e}



Pilots to be realised to test the feasibility for infrastructure and cost

	Sector	Offtaker	Projects
Proposed pilots	Refinery		<ul style="list-style-type: none"> Set-up 5.1 kTPA green hydrogen pilot in Kochi refinery for testing infrastructure requirements
	Roadways		<ul style="list-style-type: none"> Setup 9 buses with mix of HICE & FCEV technology Build centralized refuelling infra at port/ KMRL high court station Test 1 decentralised refuelling station with transport infra
	Waterways		<ul style="list-style-type: none"> Run 1 cargo barge as per feasibility report with KSINC/ KMML or Kottayam port or run 1 fast passenger ferry to Kollam with water metro Test run in coastal canal for operational challenges & use bus refuelling station in Cochin port
Offtake in scale up phase	Fertilizer		<ul style="list-style-type: none"> No pilot for fertilizer sector, in base case with green ammonia export opening in phase III and catering to fertilizer sector.
	Chemicals		<ul style="list-style-type: none"> No pilot for chemical sector in base case due to minimum demand and low feasibility
	Export	 Any developer	<ul style="list-style-type: none"> Test and setup for infrastructure: storage infra, development of port infra for exports and trunk infra and setup for pilots from the export proposals

Governance of valley will require adopting best practices from globally successful models and immediate capacity building within Kochi, Kerala

- Across 80+ valleys, 3 major models for governance structures exist – working group model, project specific model and association model wherein international experience should be captured by Kochi
- For the Kochi valley, working group model for governance structure has been developed due to presence of public sector companies
- The working group model follows a top-down vision of green hydrogen valley wherein the government plays the key role of coordinator
- The Department of Science and Technology (DST) has approved Kochi Hydrogen Valley Innovation Cluster's (HVIC) proposal for financial support.
- DST has designated RE nodal agencies as the nodal agency for HVIC. ANERT is proposed to play the role of the coordination agency as it is already the nodal agency for RE in the state.
- ANERT is proposed to undertake two set of activities –
 - Working with national, local and international stakeholders to develop projects, bring funds, R&D and to meet compliance requirements
 - Development of infra required to support the Green H2 adoption
- The development of infrastructure is proposed to be undertaken in a separate company as a subsidiary. Successful models exist in international valleys that have been able to monetise such development
- The coordination and partnership should be done via a department within ANERT – herein referred to as a council
- The council to collaborate with international valleys and programs in Germany and other European countries

Exhibit 1: Global valleys

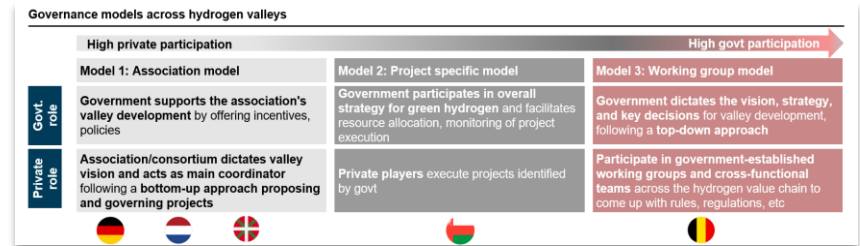
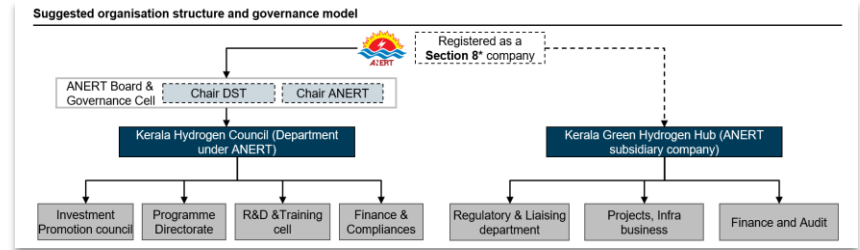


Exhibit 2: Green Hydrogen governance structure



Recommendations (1/7)

Theme

Policy

Governance

Recommendations

High priority Medium priority Low priority

- 1 • Align Kerala Green H₂ policy to national Green H₂ policy for provision of subsidies, funding required and sector adoption target and SPV requirements
- 2 • Conduct policy advocacy with Government of India to create plant specific targets in refinery, fertilizer, and chemical sector with minimum adoption of GH₂, GNH₃ targets to be set in place
- 3 • Create policies for supporting large scale deployment of export oriented GH₂ setup as well as supporting pilots in the transportation, and maritime sectors
- 4 • Setup ANERT as a nodal agency for implementation of green hydrogen policy
- 5 • Additionally, register ANERT as a Section 8 company (Kerala Green Hydrogen Council) due to requirement of DST and to get FCRA funds from multilateral & bilateral programmes
- 6 • Setup a regulatory and stakeholder facilitation body within ANERT to support developers and offtakers for clearances and approvals under the council

Recommendations (2/7)

Theme

Governance

Coordination

Recommendations

High priority Medium priority Low priority

- 7 • Create a subsidiary company within ANERT (Kerala Green Hydrogen Hub) for developing and owning shared infrastructure in the valley
- 8 • Allow ANERT to raise finance through this subsidiary (Kerala Green Hydrogen Hub) for development of infrastructure
- 9 • Setup GH2 cluster partnerships via ANERT with existing GH2 valleys in Germany and other European countries along with important national stakeholders to increase efficiency, reliability, quantity and quality of green hydrogen solutions, facilitate trade and foster growth in sectors within the valley
- 10 • The council can reap significant benefits through collaboration of an Indo-German cluster partnership, thereby harnessing the technical expertise derived from the successful implementation of hydrogen clusters in Europe
- 11 • Improve capacity at ANERT to develop technical standards and coordinate the R&D ecosystem in India
- 12 • Setup a facilitation office within ANERT for aggregating demand, designing of pilots, and for decentralised hydrogen project funding
• Setup a PMO within ANERT to monitor the progress of the GH2 policy
- 13 • Create working groups and task forces with public and private players in H2 valley to allocate funds for valley development

Recommendations (3/7)







Theme

Coordination

Infrastructure

Recommendations

High priority Medium priority Low priority

- 14  • ANERT to Promote export-based setup for valley as compared to domestic setup as the domestic offtake is limited until 2030
- 15  • ANERT to Setup an innovation fund to leverage the maritime infrastructure and existing skills within the valley
- 16  • ANERT to run education programs for communities nearby port to educate about safety and advantage of GH2
- 17  • ANERT to create a reskilling program for technical manpower development
- 18  • Create transmission infrastructure, hydrogen/NH3 pipelines, and refuelling stations via ANERT infra development subsidiary (KGHH)
- 19  • Create distribution and transmission infrastructure for RE RTC requirement of industries in Kochi to enable sector coupling around shared RE RTC infrastructure
• ANERT to set up & own 400 kV transmission S/s for ISTS RE supply to industries for sector coupling

Recommendations (4/7)

Theme

High priority Medium priority Low priority

Infrastructure

20

- ANERT to Acquire land at ports for setting transmission infra, electrolyser and NH3 setup and storage of H2 and NH3

21

- ANERT to acquire land for pipeline between port and refinery and port and fertiliser industry

22

- Valley to be developed in phase wise manner with defined goals in each phase – Preparation phase, Pilot phase and Scale Up phase

23

- Preparation phase for 2024-25 recommended for feasibility studies and innovation-based funding of projects aligned with valley objectives as well as mapping infra requirement

24

- 4 year of Pilot phase from 2026-2030 recommended to support specific pilots through infra creation to test technology and economic feasibilities

25

- 10-year Scale up phase from 2030-2040 where valley goes into self-sustain phase and investments scales as per pilot results with an upside post 2040

Valley development

Recommendations (5/7)

Theme

Feasibility studies

Recommendations

High priority Medium priority Low priority

- 26 • ANERT to conduct water feasibility study for adequacy and round the year availability from Periyar river and its conflict with local use and impact of ecology
- 27 • Create specific funds for feasibility studies for the taskforces and budgeting for the setup of the capacity in the valley
- 28 • ANERT to setup taskforce to work with BPCL for conducting feasibility studies for becoming the central fuel supplier of GH₂ for Kochi as well as setting up port to BPCL infra pipeline
- 29 • ANERT to setup a taskforce with FACT to ascertain a minimum technical feasible size for NH₃ that can integrate with current DAP process as well as setup a pipeline infra to connect port and FACT
- 30 • ANERT to setup a taskforce with KSRTC and mobility stakeholders to assess safety considerations and skill building in the road sector for H₂ busses and refuelling station and conduct feasibility for introducing a mix of HICE and FCEV buses within the valley
- 31 • ANERT to setup a taskforce with KSINC to improve coastal shipping by working with KMML to use 1 boat between Kochi to Kollam
• Expand the taskforce with Kochi water metro for assessing feasibility of 1 fast ferry

Recommendations (6/7)

Theme

Feasibility studies

Pilots

Recommendations

High priority Medium priority Low priority

- 32 • Setup a taskforce to ascertain amount of funding that can be giving to the export-oriented units within KL and their timelines and their ability to supply RE without compromise of industry and local stakeholders
- 33 • ANERT to subsidise INR 4.5-6 crore for feasibility studies suggested for the anchor sectors
- 34 • Set-up 5.1 kTPA green hydrogen pilot in Kochi refinery for testing infrastructure requirements
- 35 • No pilot for fertilizer sector, in base case with green ammonia export opening in phase III and catering to fertilizer sector
- 36 • Setup 9 buses with mix of HICE & FCEV technology
• Build centralized refuelling infra at port/ KMRL high court station
• Test 1 decentralised refuelling station with transport infra
- 37 • Run 1 cargo barge as per feasibility report with KSINC/ KMML or Kottayam port or run 1 fast passenger ferry to Kollam with water metro
• Test run in coastal canal for operational challenges & use bus refuelling station in Cochin port

Recommendations (7/7)

Theme

Pilots

Recommendations

High priority Medium priority Low priority

- 38 • No pilot for chemical sector in base case due to minimum demand and low feasibility
- 39 • Test and setup for infrastructure: storage infra, development of port infra for exports and trunk infra and setup for pilots from the export proposals
- 40 • Government to provide INR 69 crores for initial pilots and offtake of green hydrogen as CAPEX subsidies for road and marine sectors to deploy HICE and HFCEV buses as well as HFCEV boats

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Global H₂ Landscape and Valley Focus

Kochi Hydrogen Valley - Summary

Kochi Hydrogen Valley - Design Choices

Kochi Hydrogen Valley - Background Information

Kochi Hydrogen Valley - Global Valley Profiles

Appendix

Sectional Summary

Global Hydrogen Landscape and Valley Focus

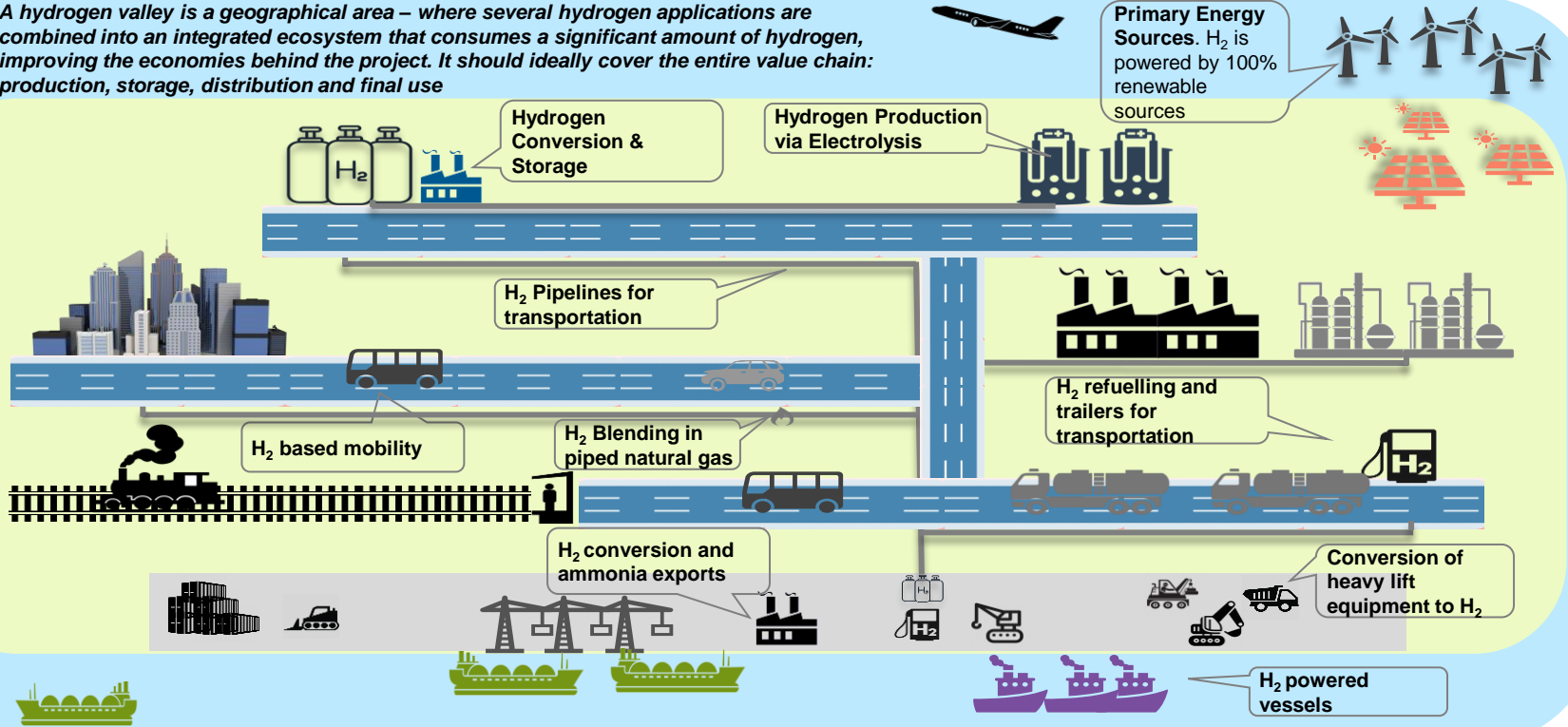
Global H₂ Landscape and valley Focus

- A valley is a defined geographic area where various hydrogen applications are integrated into a unified ecosystem covering the entire hydrogen value chain
- A green hydrogen value chain typically consists of 4 stages - production, storage, transportation and offtake
- Hydrogen valleys provide an environment for demonstration projects to be carried out across the entire value chain, thus enabling a hydrogen ecosystem
- Green Hydrogen has been gaining global momentum with nearly 41 countries actively working on their green hydrogen strategy
- Globally 80+ valleys have been recognized with majority concentration in EU
- Two distinct archetypes are seen globally, valleys that leverage their abundant RE resources and valleys that leverage their existing infrastructure
- In governance, valleys are emerging with association model (high private participation), project specific model (government facilitates and private players execute) and working group model (high govt. participation)
- Across the valleys, govt. have actively supported in demand aggregation, supply side incentives and in providing public and private funding

A hydrogen valley

combines multiple end-use sectors in a geographical location through shared use of hydrogen and/or hydrogen derivatives







A hydrogen valley is a geographical area – where several hydrogen applications are combined into an integrated ecosystem that consumes a significant amount of hydrogen, improving the economies behind the project. It should ideally cover the entire value chain: production, storage, distribution and final use



The term hydrogen valley/cluster/hub are used interchangeably

to define a hydrogen ecosystem across multilateral institutes and country/agencies

Emerging definition of valleys, clusters and hubs across multilateral bodies and countries






Hydrogen Valley		A specific area, like a city, region, island, or industrial cluster, integrates diverse hydrogen applications into a system consuming significant hydrogen. This enhances the project's economics, ideally covering the complete hydrogen value chain: production, storage, distribution, and final use
		A Hydrogen Valley aggregates multiple demand segments along key hydrogen production, routes within a specific geographic region
		A specified region where hydrogen is utilized across multiple sectors like mobility, industry, and energy. This encompasses the entire hydrogen value chain , including production (often from dedicated renewable electricity), storage, and transportation to various end-users.
Hydrogen Cluster		A hydrogen cluster, also called hub or valley, is defined as a network of hydrogen producers (sometimes including renewable electricity production), potential users and infrastructure connecting the two
		Green hydrogen industrial clusters (GHIC) that share green hydrogen and renewable energy for various purposes , including material production, heating and cooling, power balancing, local mobility, and industrial feedstock
Hydrogen Hub		Clean hydrogen hubs will create networks of hydrogen producers, consumers, and local connective infrastructure to accelerate the use of hydrogen as a clean energy carrier that can deliver or store tremendous amounts of energy

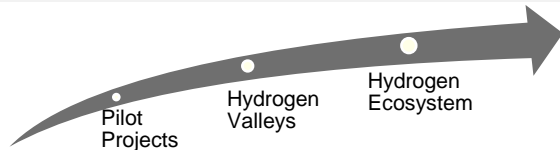
Across these definitions, we define a green hydrogen valley as:
A **defined geographic area** where **various hydrogen applications** are integrated into a **unified ecosystem covering the entire hydrogen value chain**, from production to end-use, with the aim of making projects more **economically viable**. These valleys create networks of producers, consumers, and local infrastructure, **accelerating the use of hydrogen**.

The objective of a Green Hydrogen Valley

is to scale up production through demand aggregation and to leverage optimized cost of fuel for all participants in the ecosystem

Purpose of Green Hydrogen Valley

Decarbonisation Goals	Parameter	Description
<ul style="list-style-type: none"> Several countries have undertaken pledges to achieve net zero by mid-century or sooner One of the key pillars of decarbonization is electrification, the use of low-emission electricity in place of fossil fuels However, electrification alone cannot lead to achieving net zero goals Hence, green hydrogen plays an essential role in the global effort to achieve net-zero emissions by 2050 Green hydrogen is the only long-term, scalable, and affordable option for decarbonization in hard-to-abate industries like ammonia, petrochemicals, mobility, maritime, etc. Green hydrogen also complements other decarbonization technologies like renewable energy, biofuels, or developments in energy efficiency. <p><i>Hydrogen valleys provide an environment for demonstration projects to be carried out across the entire value chain, thus enabling a hydrogen ecosystem.</i></p>	<ol style="list-style-type: none"> <li data-bbox="1064 314 1329 412">  Market Creation <li data-bbox="1064 445 1329 543">  Demand Aggregation <li data-bbox="1064 576 1329 674">  Economies of Scale <li data-bbox="1064 707 1329 805">  Sharing of Critical Infrastructure <li data-bbox="1064 882 1329 980">  Socio-Economic 	<ul style="list-style-type: none"> Government promotes the development of local hydrogen markets for supply and off-takers through mandates, and policy initiatives Pool hydrogen demand of several end-users within the valley creating a bigger significant market Large scale hydrogen production and local supply chain development leads to cost competitiveness Foster deeper coordination & collaboration among actors across value chain segments, resulting in reduced transaction costs (H₂ storage and transportation expenses) Hydrogen Valleys attract investment, spur regional infrastructure development, boost the economy, foster technology innovation & skill development through pilot projects



Global Momentum: Green Hydrogen gaining worldwide traction

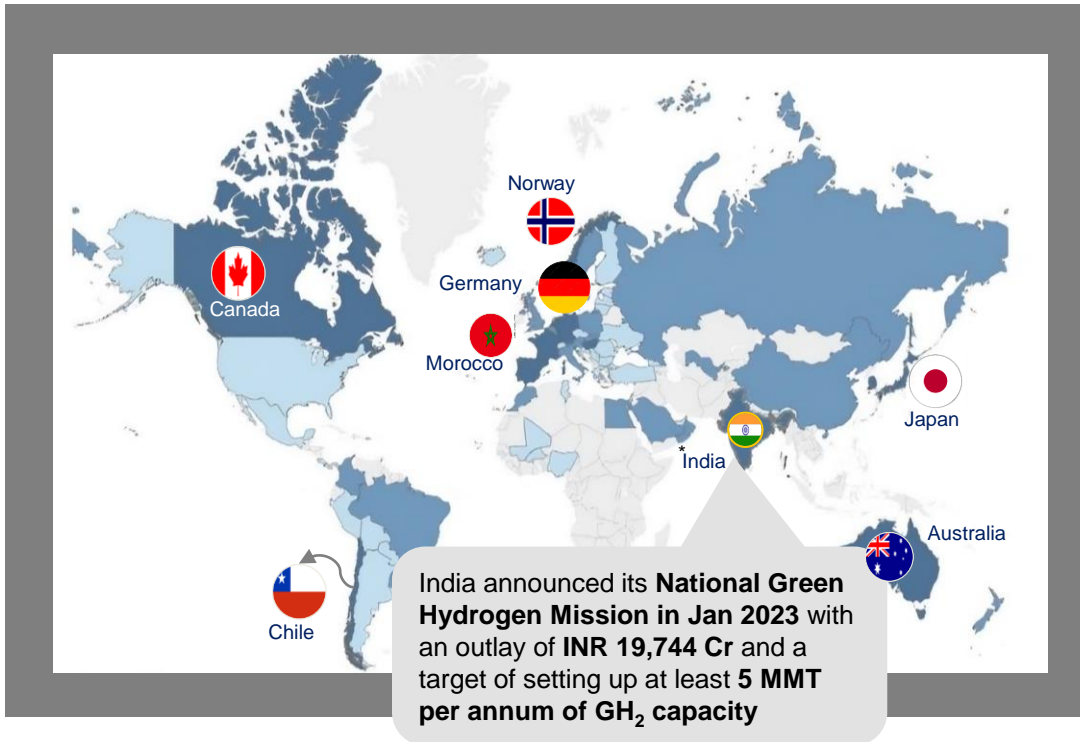
with nearly 41 countries actively working on a national hydrogen strategy

Global landscape of announced hydrogen strategies by 2021

Published national strategy

National strategy in preparation

Initial policy discussions/demo projects



A total of 41 governments, accounting for nearly 80% of global energy-related CO₂ emissions, have now adopted hydrogen strategies. Despite this momentum, low-emission hydrogen still accounts for less than 1% of global hydrogen production and use, and will need to grow more than 100-fold by 2030 to get in line with the NZE Scenario.

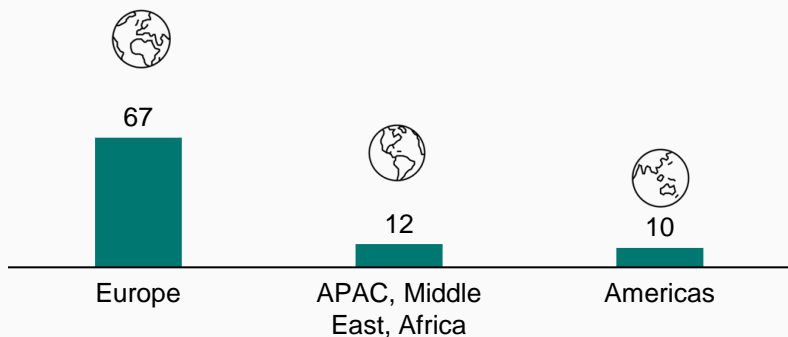
Globally 80+ valleys have been recognized

EU leading the concentration; however, majority of valleys are at early stage of development, highest at pre-FID stage

Global hydrogen valley landscape

Geographic split of hydrogen valleys across regions

Number of valleys



Total Investment:
11,06,940.3 INR Cr

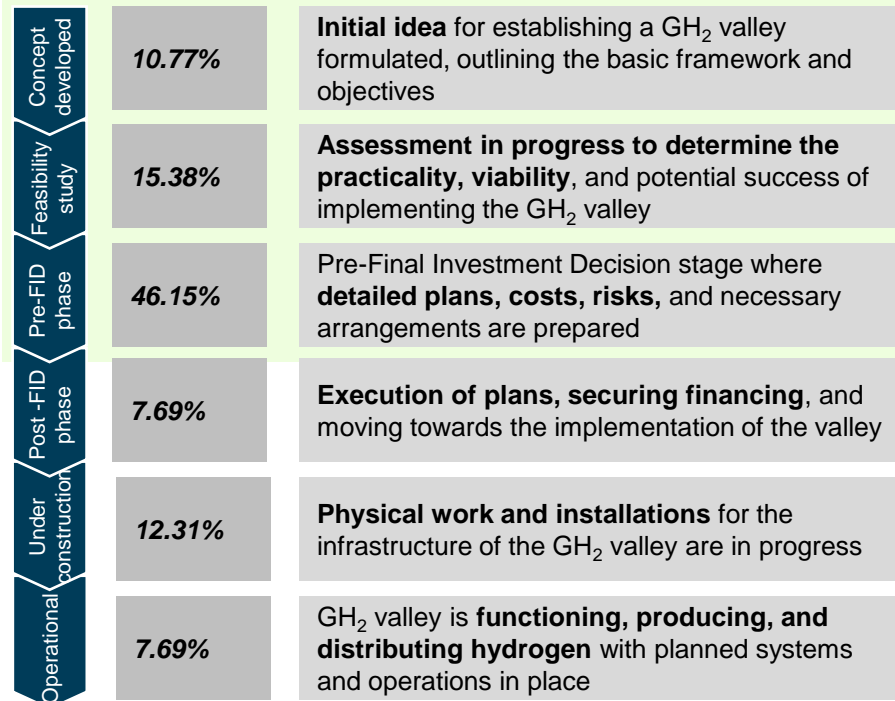


Electrolyser Capacity:
40.34 GW



EU Funding for Valley:
1,770 INR Cr

70% of the global valleys



Lessons – Archetype | Globally, distinct archetypes have emerged

each leverages its position in the hydrogen value chain to foster the development of a robust valley




Valley archetypes across hydrogen valleys

	Archetype 1: RE focussed	Archetype 2: Supply infra driven
Objective	Leveraged abundant RE to reduce the cost of GH ₂ by leveraging scale via abundant renewable energy sources that are present in the region and therefore reducing CAPEX considerably	Leveraged the existing infrastructure available in the region to secure supply of Green H ₂ from various sources
Purpose	Focused on doing multiple projects to assess their feasibility , paving the way for transition to using hydrogen across multiple applications	These valleys focused on aggregating demand and initiating pilot programs to test conversion of infrastructure to GH ₂
Location	Focused on countries where RE can be easily setup at low costs	Focused on countries where RE availability is low or expensive but have good infrastructure set-up such as pipelines, ports, land for storage facilities etc
	 The Netherlands utilizes North Sea OSW energy for the HEAVENN project, showcasing multiple end-use applications Abundant solar energy in Oman fuels a valley project, emphasizing green ammonia production Basque harnesses its wind and solar potential to establish a hydrogen corridor, capitalizing on abundant natural resources	 Germany leveraged its transmission grid, port facilities for docking and existing gas network suitable for hydrogen transport Belgium leveraged its ports and existing natural gas pipelines to set up a green hydrogen valley leveraging its position in storage, transport & distribution

Lessons – Governance | Three models emerge across global valleys

each exhibiting a different degree of participation between the public and private sectors, shaping the structure of the valley

Governance models across hydrogen valleys






	High private participation		High govt participation
	Model 1: Association model	Model 2: Project specific model	Model 3: Working group model
Govt. role	Government supports the association's valley development by offering incentives, policies	Government participates in overall strategy for green hydrogen and facilitates resource allocation, monitoring of project execution	Government dictates the vision, strategy, and key decisions for valley development, following a top-down approach
Private role	Association/consortium dictates valley vision and acts as main coordinator following a bottom-up approach proposing and governing projects	Private players execute projects identified by govt	Participate in government-established working groups and cross-functional teams across the hydrogen value chain to come up with rules, regulations, etc
			
Lessons learnt	In Germany, Netherlands, Basque, an association model prevails, bringing together a consortium of public, private, and knowledge-based bodies. This unified approach towards the common goal of the success of the valley facilitates easy access to funding, political backing and public acceptance	In Oman, a tailored auction system, spearheaded by the government for green hydrogen projects, outlines defined roles and responsibilities for the developer . This approach ensures efficient resource allocation, robust project development, and designated offtake mechanisms	Belgium's clear government-driven hydrogen strategy prompted the establishment of a dedicated program office overseeing specialized working groups. These groups, possess distinct roles and responsibilities spanning the hydrogen value chain, thus ensuring a resilient and structured framework

Lessons – Government support | Govts. have actively supported

supply-side incentives, demand aggregation as well as significant fund allocation for first-mile infra in the hydrogen valleys

Key enablers of a successful hydrogen valleys globally

Govt. Private/Priv-Govt.

	Supply creation (providing incentives, subsidies, etc)	Demand creation (ensuring substantial offtake)	Funding (need for both public and private funding)
 Germany	<ul style="list-style-type: none"> Gasnetz Hamburg, wholly owned company of the city of Hamburg is working on expanding the existing pipeline which will be suitable for hydrogen 	<ul style="list-style-type: none"> State owned company to offtake demand for district heating purposes 	<ul style="list-style-type: none"> State owned company along with private company to fund one third of the total investment amount
 Netherlands	<ul style="list-style-type: none"> Govt allocated approximately INR 17 Cr towards the development of the Delfzijl Chemical Park, aimed at fostering the growth of a hydrogen hub 	<ul style="list-style-type: none"> The Municipality of Groningen agreed to purchase, own, and operate hydrogen powered garbage trucks and light duty vans ensuring offtake 	<ul style="list-style-type: none"> Secured public and private funding. Public contribution comprised support from the region and the state. The valley suggests simplification of regulations for funding
 Basque	<ul style="list-style-type: none"> Three electrolyzer plants to be setup by Petronor, a privately held company 	<ul style="list-style-type: none"> Boosted by local petrochemical demand and natural gas substitution. Expected mobility demand by Araba, Gipuzkoa, and Bizkaia Provincial Councils 	<ul style="list-style-type: none"> Public private funding of ~INR 3796 Cr received
 Oman	<ul style="list-style-type: none"> Govt conducted auctions and awarded land and resources basis auction criteria easing hydrogen supply 	<ul style="list-style-type: none"> The developers signed an MoU with Yara for complete offtake of the green ammonia produced 	<ul style="list-style-type: none"> Received loan from REC of approximately ~INR 4000 Cr
 Belgium	<ul style="list-style-type: none"> Flemish govt invested in electrolyser for GH₂ production (INR 38 Cr) H₂ pipeline (INR 2212 Cr) for transportation 	<ul style="list-style-type: none"> Demand offtake largely concentrated around ports in various use cases such as refinery, mobility, chemicals 	<ul style="list-style-type: none"> Significantly funded by the government

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Global H₂ Landscape and Valley Focus

Kochi Hydrogen Valley - Summary

- Scenarios of Valley Development
- Base Case Scenario Deep Dive
- Governance Model
- Socioeconomic Impact

Kochi Hydrogen Valley - Design Choices

Kochi Hydrogen Valley - Background Information

Kochi Hydrogen Valley - Global Valley Profiles

Appendix

Sectional Summary

Kochi Hydrogen Valley - Summary

Demand in the valley and scenarios for valley development

- Green Hydrogen demand is seen in 10-12 sectors of which all are present in Kerala. This brings the total potential of GH₂ to around 120 kTPA and an additional demand of 40-100 kTPA through exports
- Within this potential demand, more than 100 kTPA demand is concentrated within Kochi consisting of refineries, fertilizers, chemicals, transport hubs etc.
- For the Kochi Valley, India's best RE resources, centralized hydrogen production and refueling infrastructure and green hydrogen/ammonia transportation through pipelines are envisioned with offtakers including BPCL, FACT, HOCL, KSRTC, KWML, KSINC and exports
- To realize this supply and demand, 2 scenarios exist:
 - Base Case with a potential demand of 92 kTPA requiring 0.9 GW electrolyzer and 4.8 GW RE by 2040
 - Aggressive Case with a potential demand of 195 kTPA requiring 2 GW electrolyzer and 10.3 GW RE by 2040

Adoption of base case and phases of valley development

- The valley will adopt base case as this requires lesser changes in regulations, and more time for technology shift
- The adoption will be in three phases - Phase I - preparation phase, Phase II - pilot phase and Phase III - scale up phase and activities to be carried out across 5 sectors (Refineries, Fertilizers, Road Transport, Water Transport and Exports) and adoption in Chemicals
- Phase I to be focused on stakeholder engagement, developing workplans, conducting feasibility studies and mobilization of funds across the 5 sectors
- Phase II to be focused on the commissioning of the pilots based on results of the feasibility studies, testing the performance of pilots and the technology, understanding and addressing practical challenges and initiation of commercial scale adoption
- Phase III to be focused on the scale-up of adoption across the sectors, linkages between the sectors and synchronizing the operations of the valley

Sectional Summary

Kochi Hydrogen Valley - Summary

Governance model in the valley

- ANERT being the nodal agency for RE in Kerala is well-positioned to be the nodal agency for hydrogen valley ANERT will have defined roles in all 3 phases from stakeholder engagement to being the implementation agency for the valley
- ANERT to establish Kerala Hydrogen Council (department under ANERT) and Kerala Green Hydrogen Hub (subsidiary company)
- Kerala Hydrogen Council to have 4 functional departments and will be responsible for fund co-ordination, techno-commercial feasibilities, R&D, standards & certification and reporting
- Government funds for R&D, training and salaries to council employees to be disbursed through the council
- Kerala Green Hydrogen Hub to function as an asset holding company, holding the shared infrastructure investments and projects on its balance sheet
- All investments on shared infrastructure and purchase of assets to be made through the subsidiary

Investments in the valley and socio-economic impact

- This valley development will require significant CAPEX investments. Investments required in hydrogen production, infrastructure development for H₂, NH₃ and transmission grid totaling to INR 56 crore, INR 669 crore and INR 5130 crores in the three phases additionally
- Additionally, development of RE would require INR 903 crores in phase I and INR 836 crores in Phase II if Kerala RE is used and INR 10,948 crores for phase 3 additions
- The development of this valley will create significant socio-economic benefits by enabling 8 out of 17 SDGs with focus on jobs, carbon abatement and net value addition
- The valley would generate ~3,600 jobs with more than 80% during the construction phase (one-off jobs)
- The valley would abate nearly 0.49 million tonnes of CO₂e from Kerala emissions reducing the total emissions by ~2%

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Global H₂ Landscape and Valley Focus

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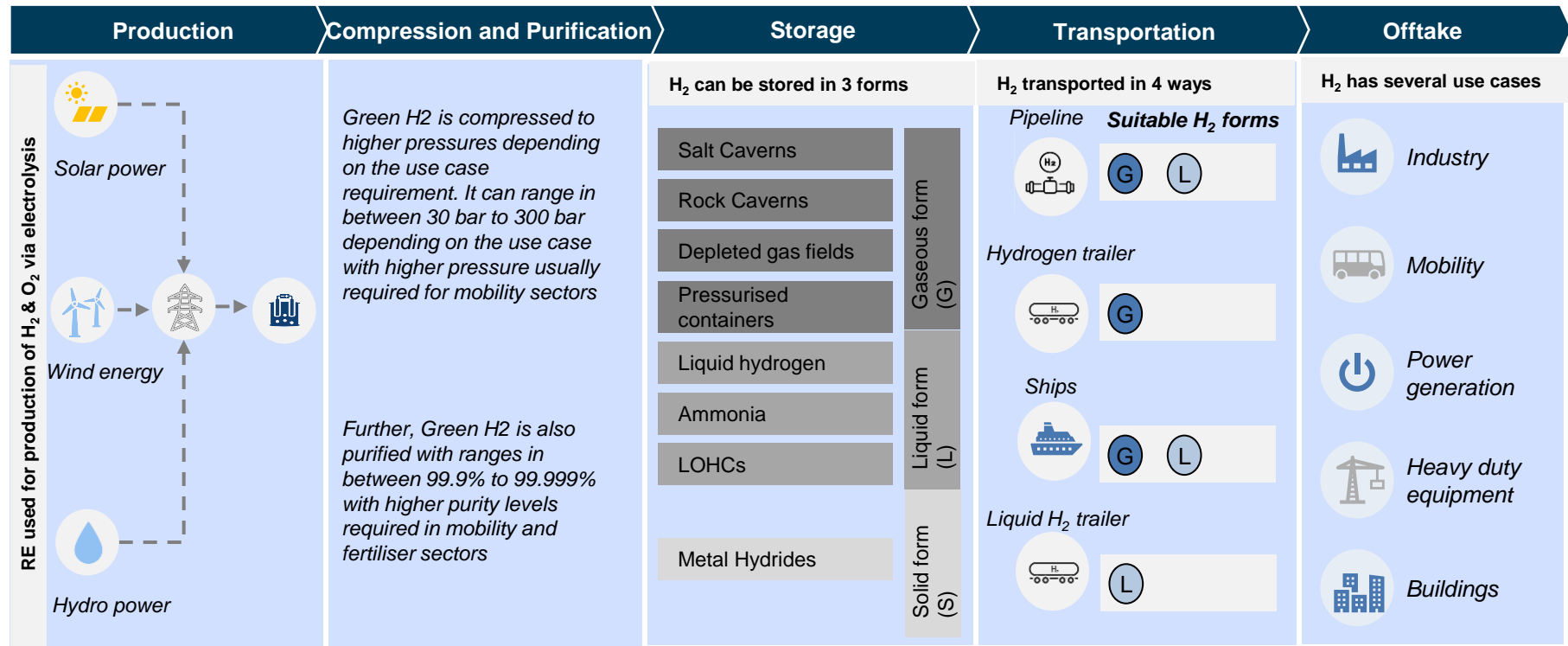
Kochi Hydrogen Valley - Global Valley Profiles

Appendix

Various costs get added to LCOH

depending on the configurations and design choices throughout From the production to point of consumption

Hydrogen value chain and the opportunities across each stage



>50% of Kerala's GHG emissions are from hard to abate sectors

Kerala has annual GHG emissions of 32 MtCO₂. Hence the state must consider Hydrogen as a part of its decarbonization plan

Kerala's climate targets



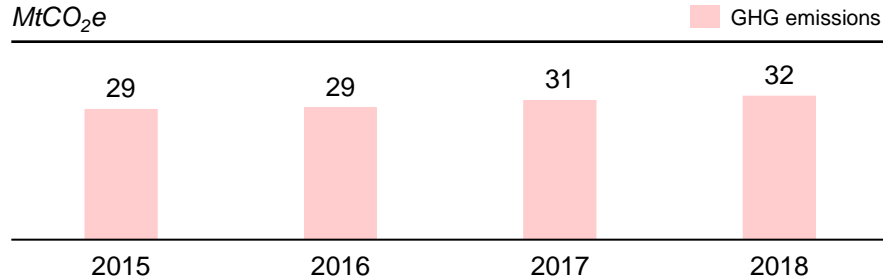
Achieve 100% renewable energy by 2040



Become a net carbon neutral state by 2050

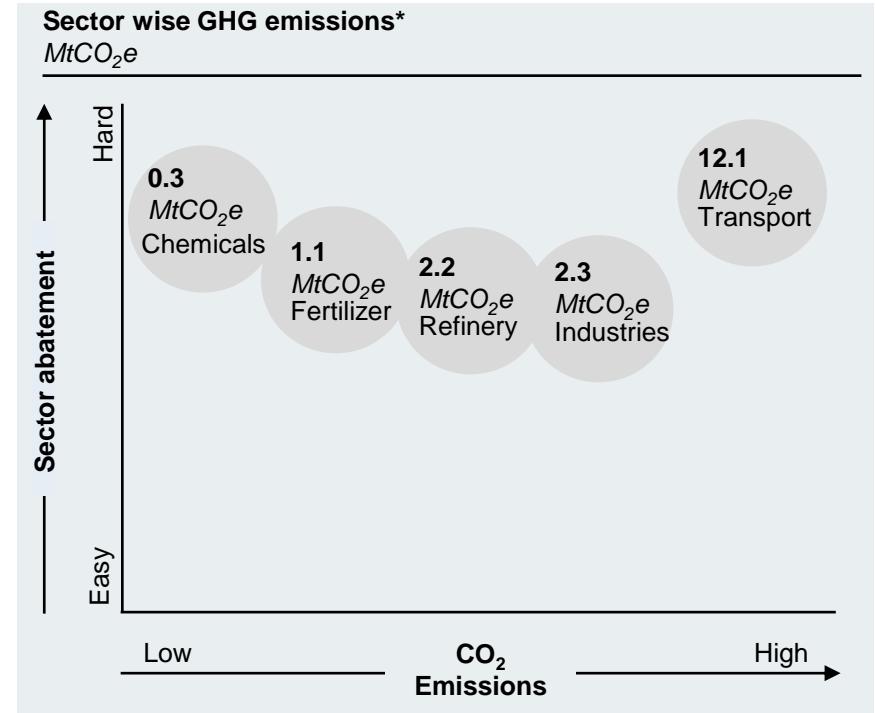
Kerala's carbon emissions over the years

GHG emissions between 2015-2018



Note: Total GHG emissions include the following sectors Energy, Industrial process & product use, waste sector, Agriculture, Forestry and Other Land Use (Only emissions, removals not considered)

Sector wise carbon emissions vs Ease of abatement



Green Hydrogen demand in Kerala is driven by 6 sectors

10-12 use cases for green hydrogen currently exist, all of which are present in Kerala, however, only 6 drive the potential demand

Green hydrogen use case in various sectors and presence in Kochi

TRL 7-9 TRL 6-7 TRL < 6

	Description	Use case	TRL	Total H ₂ Demand	Relevance for valley
Direct use case	Grey H ₂ used for processes like hydrocracking, hydrotreating etc can be directly substituted with GH₂ produced from RE sources in existing equipment and processes. This substitution aims to reduce GHG emissions without requiring major infrastructure or technological change	Refinery	7-8	51 kTPA	↑
		Fertilizer	6-7	46 kTPA	↑
		Chemicals	7-8	0.4 kTPA	↑
		Industry (Steel, Cement etc)	5	Low	→
		Gas Blending	7	Upcoming	→
Indirect use case	Indirect replacement refers to the use of GH ₂ to generate electricity or produce clean fuels that replace fossil fuels by converting chemical energy to electric energy in fuel. This replacement requires purchase of new assets and deployment of new infrastructure	Buildings	6	Low	↓
		Power generation	6	6 kTPA	→
		Buses	7-8	13 kTPA	↑
		Heavy duty equipment	8-9	0.7 kTPA	→
		Aircraft	3-4	Upcoming	↓
		H ₂ Vessels	6	2 kTPA	↔
		NH ₃ Vessels	5	Upcoming	↓
		Export	6-7	40 kTPA	↑
New sector					

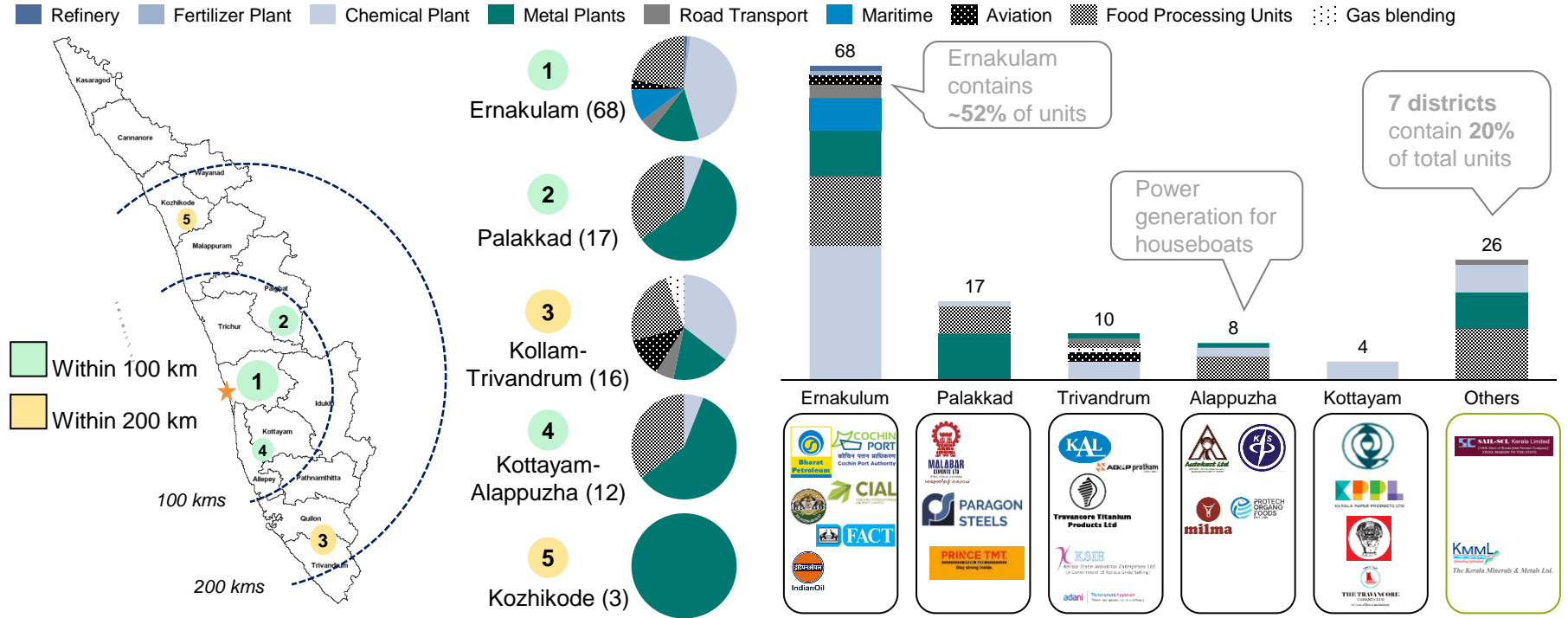
- Sectors with high demand and medium to high technology readiness will be the anchor off takers for pilots and scale up in the valley
- Sectors with low/upcoming demand with low to medium readiness will be a part of the R&D Innovation cluster

Ernakulam/Kochi is the biggest cluster

Of the 5 industrial clusters in the states where relevant end users can be seen

Demand clusters arising in Kerala and their concentrations

Number of units

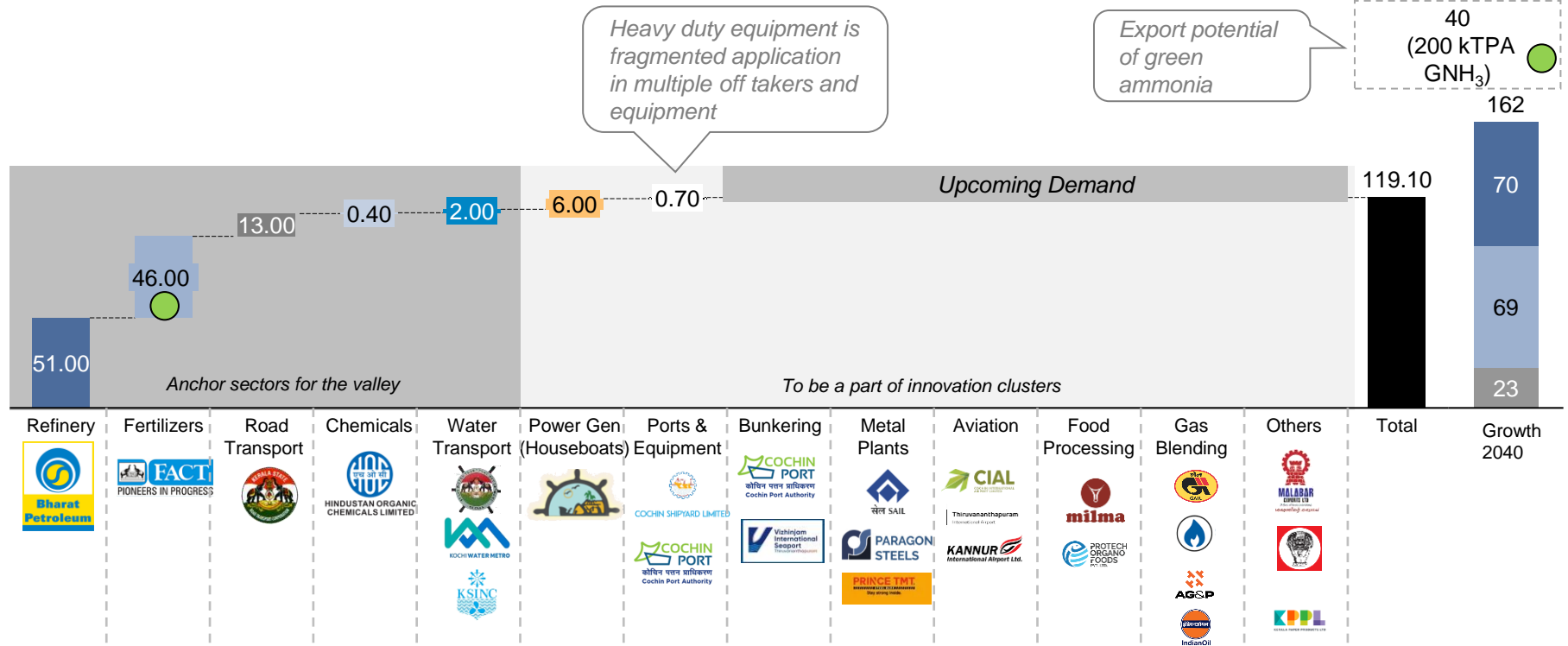


Overall, Kerala has an intrinsic GH₂ offtake potential of ~120 kTPA

which is expected to reach 162 kTPA by 2040; additionally, valley could require 40 kTPA GH₂ for green ammonia export facility

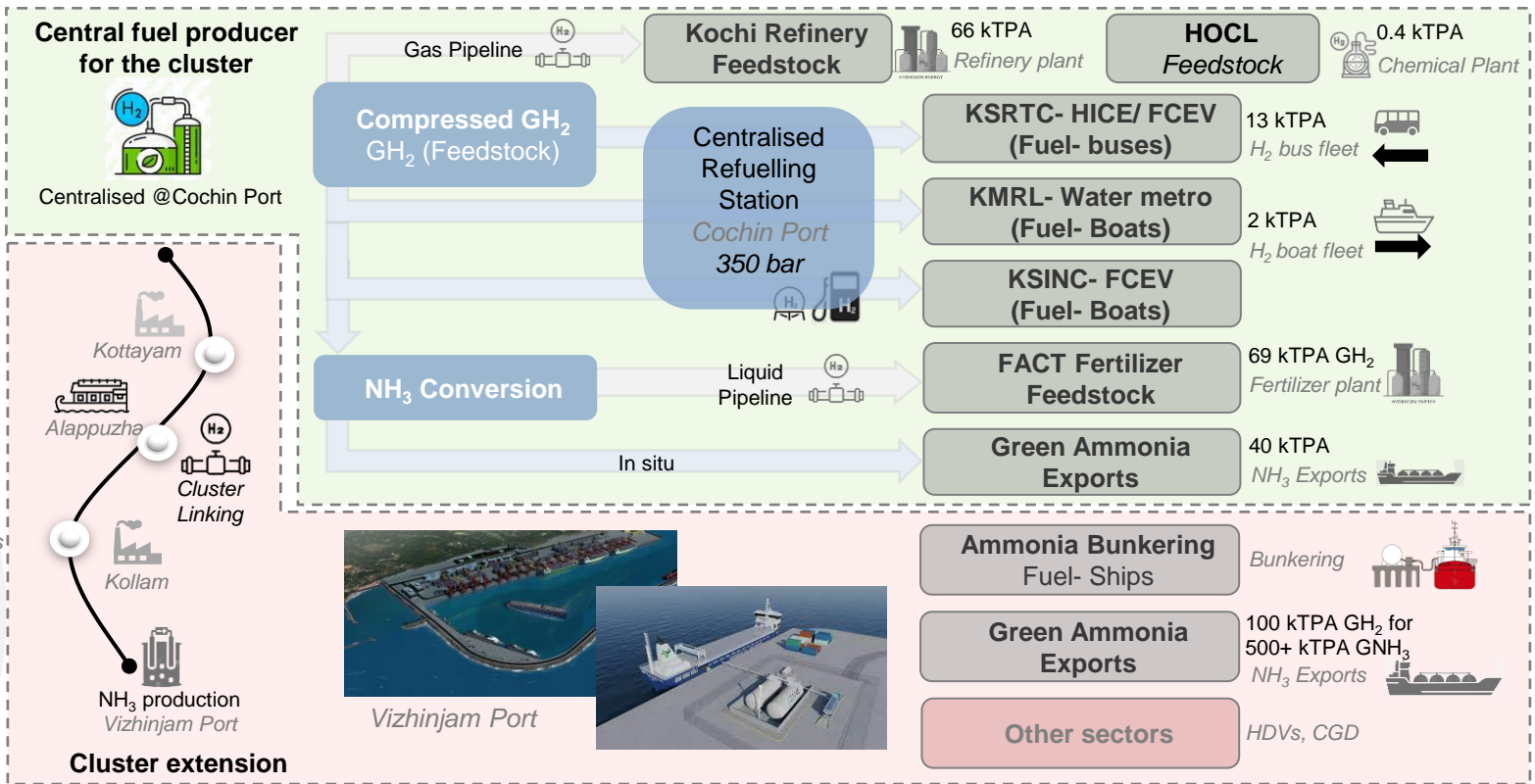
Sector-wise demand for green hydrogen in valley (in kTPA)

● Indicates green ammonia demand



KERALA GREEN HYDROGEN VALLEY- VISION 2040

Base Case Cluster Extension



Kochi Green H₂ valley is based on the end-use of Green Ammonia

with demand of 40 kTPA GH₂/260 kTPA GNH₃ in base and 71 kTPA GH₂/625 kTPA GNH₃ in aggressive case 2040

PRODUCT MIX FOR THE VALLEY | Demand for green hydrogen and green ammonia in the valley

In kTPA, Base and Aggressive Cases

Base Case

Green Hydrogen Green Ammonia

~260 kTPA Total demand of GNH₃ till phase 3 in base case

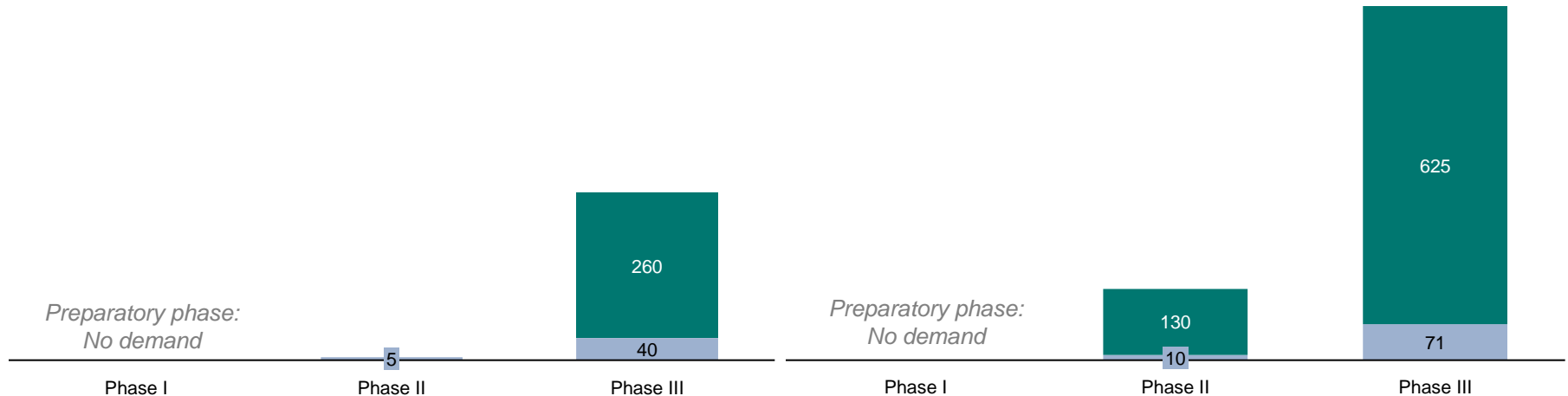
~40 kTPA Total demand of GH₂ till phase 3 in base case

Aggressive Case

Green Hydrogen Green Ammonia

~625 kTPA Total demand of GNH₃ till phase 3 in aggressive case

~71 kTPA Total demand of GH₂ till phase 3 in aggressive case



...this translates to green hydrogen demand of 92 kTPA in base case

and 195 kTPA in aggressive case including exports

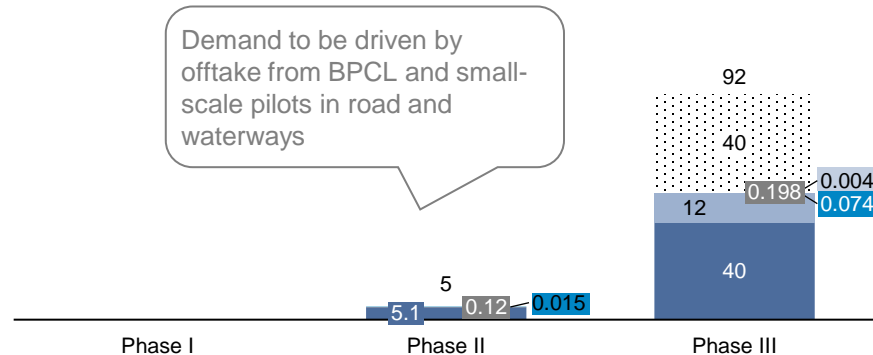
Sector-wise demand for green hydrogen valley

In kTPA, Base and Aggressive Cases

Export Chemicals Waterways Roadways (Buses) Fertilizers Refineries

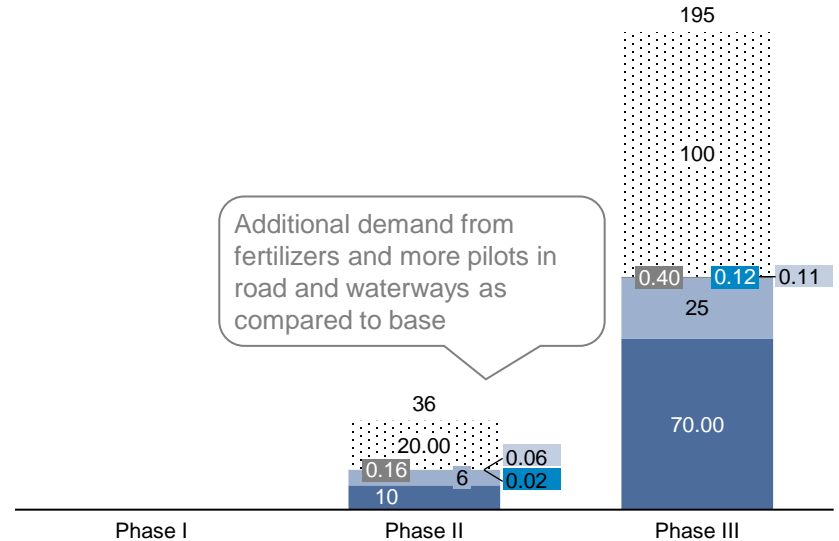
Base Case

~92 kTPA Total demand with exports till phase 3 in base case



Aggressive Case

~195 kTPA Total demand with exports till phase 3 in aggressive case



Requiring to install 1 GW electrolyser in base case in 2040

and doubling to 2 GW electrolyser in aggressive case

Supply requirements for green hydrogen valley

Base and Aggressive Case cumulative numbers

		Base Case			Aggressive Case		
		Phase I	Phase II	Phase III	Phase I	Phase II	Phase III
Inputs	Renewable Energy	0.3 GW	0.5 GW	4.8 GW	0.3 GW	2.3 GW	10.3 GW
	Water		1.04 lakh KL	18.4 lakh KL		7.3 lakh KL	39.0 lakh KL
Hydrogen	Electrolyser		0.05 GW	0.9 GW		0.4 GW	2 GW
	Pipelines			14.1 km(NH ₃) 12.4 km (H ₂)		14.1 km(NH ₃) 12.4 km (H ₂)	14.1 km(NH ₃) 12.4 km (H ₂)
	Land Requirement		3.3 Acres	175.3 Acres		88.3 Acres	409.1 Acres
Other Infrastructure	Refuelling		400kg/day station	400kg/day x2 station		600kg/day station	1600kg/day station
	H ₂ Refuelling Storage (kg)		400	800		600	1600
	Conversion Infra (NH ₃)			296 kTPA NH ₃ Plant		148 kTPA NH ₃ Plant	706 kTPA NH ₃ Plant
	H ₂ Storage		16 tonnes	279 tonnes		110 tonnes	592 tonnes
	Vessels		1 Vessel	3 Vessel		1 Vessel	3 Vessel
	Buses		9 Buses	15 Buses		12 Buses	30 Buses

53 Note: Water considered at 20 litres/kg H₂; Land req. for H₂ & NH₃ production, refuelling station, pipeline and H₂ buffer storage considered. Area for pipeline and storage based on surface area and 10% buffer excludes land for substations (high level estimates); Vessel in Phase II (aggressive) to operate for more days in the year Source: (Vattiata, 2023); ISPT; IBERDROLA; Research Articles; MEC+ analysis

Valley to adopt the base case

As multiple challenges exist to adopt aggressive case in lines of policy interventions and steep decline in economics

Selection of Base case | Criteria

Regulations	Economic Case	Technology readiness
<p>Adopting the aggressive case would need multiple regulatory interventions on:</p> <ul style="list-style-type: none">• Plant level mandates on different sectors• Specific incentives and support from government for offtake• Standards and certifications to measure validity & safety of green hydrogen/derivatives <p><i>Currently in India, direct mandates for offtake of GH₂/derivatives do not exist at plant level and there are limited set of standards and certifications, hence, the offtake is expected to be slow favouring the base case</i></p>	<p>Shift towards a new technology renders challenges in terms of high costs when compared to:</p> <ul style="list-style-type: none">• Incumbent carbon intensive fuel• Alternate mature low carbon intensive technologies <p><i>Currently in India, small scale production of green hydrogen/derivatives is undertaken leading to comparatively higher costs which are expected to decline in future due to economies of scale and maturity in technology, hence, the initial offtake is expected to be slow favouring the base case</i></p>	<p>Adopting the aggressive case would require high technology readiness via:</p> <ul style="list-style-type: none">• Infrastructure development• Process integration at small and large scale <p><i>Currently in India, these provision do not exist at scale and hence slow-paced offtake will be expected favouring the base case</i></p>

The present scenario of regulatory, economic and technology landscape lowers the possibility of aggressive case leading to the selection of base case for the development of the green hydrogen roadmap

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- Governance Model
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Kochi Hydrogen Valley - Design Choices

Kochi Hydrogen Valley - Background Information

Kochi Hydrogen Valley - Global Valley Profiles

Appendix

A phased approach is suggested for valley development

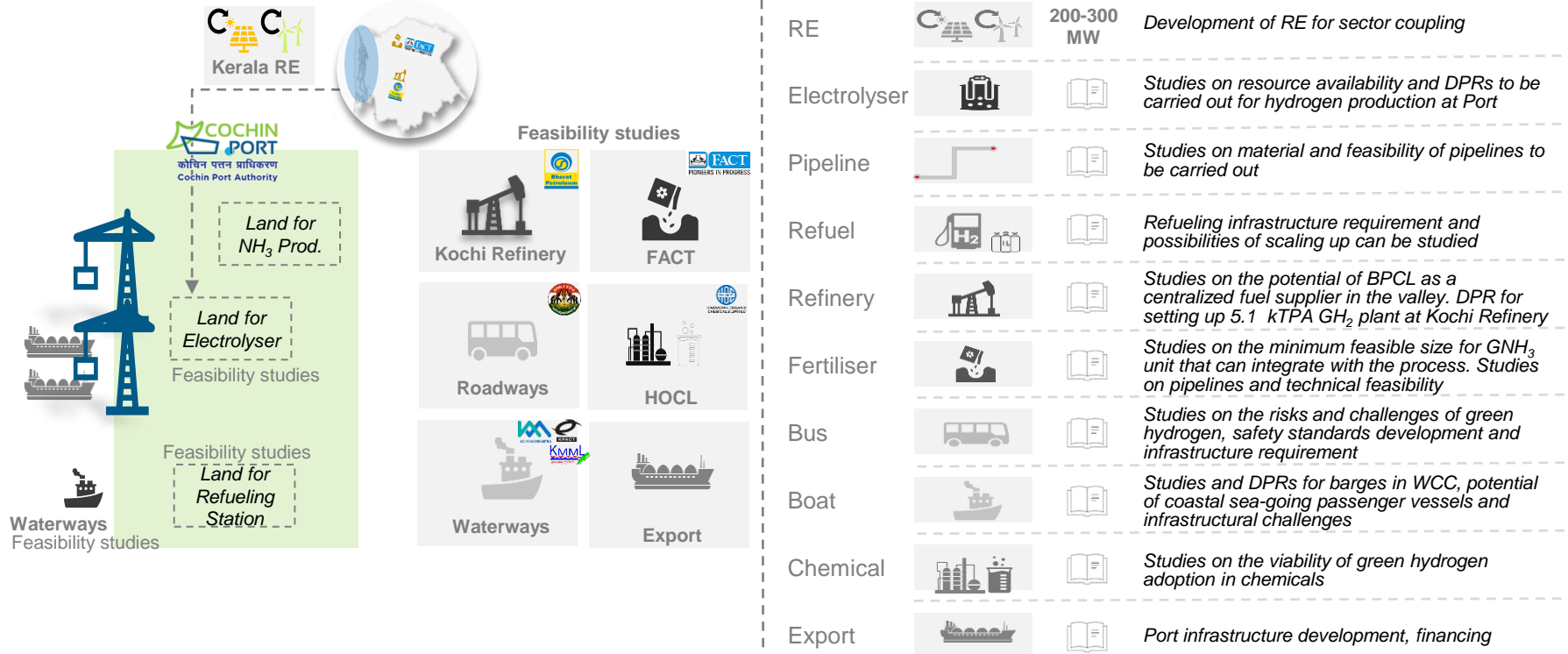
in base case, wherein initial phases are focussed on preparatory activities, phase II on pilots and phase III on scale-up

	2024-25	2026-2030	2030-2040
	Phase 1 Preparation Phase	Phase 2 Pilots phase	Phase 3 Hub phase
Policy design & stakeholder engagement	<ul style="list-style-type: none"> - Alignment of KL GH₂ policy to national policy and policies in refinery, fertilizers sectors - Capacity building & stakeholder engagement program - Creating standard & certification for H₂ production, transport, storage & refueling infra; in line with international standards - International cooperation for joint learning on valleys 	<ul style="list-style-type: none"> - Policy review & realignment 	
Supply side & infrastructure	<ul style="list-style-type: none"> - Creating policy environment for supporting supply-side infrastructure (10-year period) including single window permitting and open access charges waiver - ANERT is the nodal agency for sector coupling via RE; creating shared HV Transformer, for ISTS import 	<ul style="list-style-type: none"> - Expansion of role of ANERT to create hydrogen parks and all associated shared infrastructure for H₂ delivery - Individual and smaller electrolyser as per pilot demand - 1 centralised refuelling station in port 	<ul style="list-style-type: none"> - Central production units at Port for economies of scale - Expansion of hub to Vizhinjam (Thiruvananthapuram)
Demand Side & investments	<ul style="list-style-type: none"> - Sector by Sector techno-commercial feasibility evaluations and funded innovation projects (e.g. CSL for innovation in vessel conversion) - Sector coupling for demand aggregation - Provision of 200 – 300 MW RE and development of transmission infrastructure 	<ul style="list-style-type: none"> - 10% green hydrogen consumption obligation on refineries - Initiation of pilots – 9 buses to test both HICE and FCEV technologies, 1 barge on the Kochi to Kottayam route - Renewable energy and associated infrastructure 	<ul style="list-style-type: none"> - Feedstock switch-over by refineries and fertilizer -10% to 100% adoption - Scaling up of road and waterways to 15 buses and 3 vessels & adoption in chemicals - Export of green NH₃/H₂ derivatives

Phase I is the preparation phase for the valley

wherein sector-wise feasibilities are analysed, policies and standards are aligned, and offtake sectors are coupled through RE-RTC supply

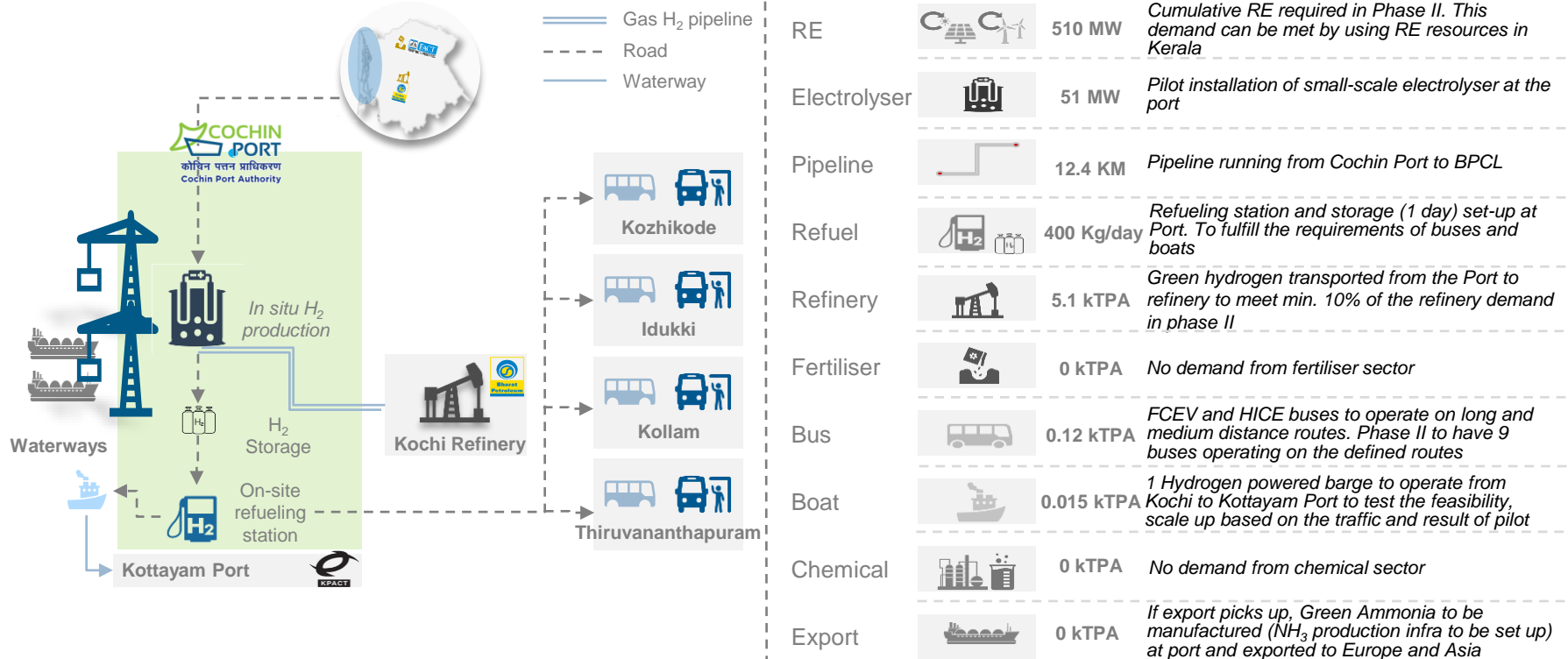
Kochi Green Hydrogen Valley | Phase I Visualization



Phase II is the pilot phase for the valley

where common infra built for RE-RTC is extended for GH₂ pilot projects and demonstrations are taken up for 3 use-cases- transport in road & water, refinery

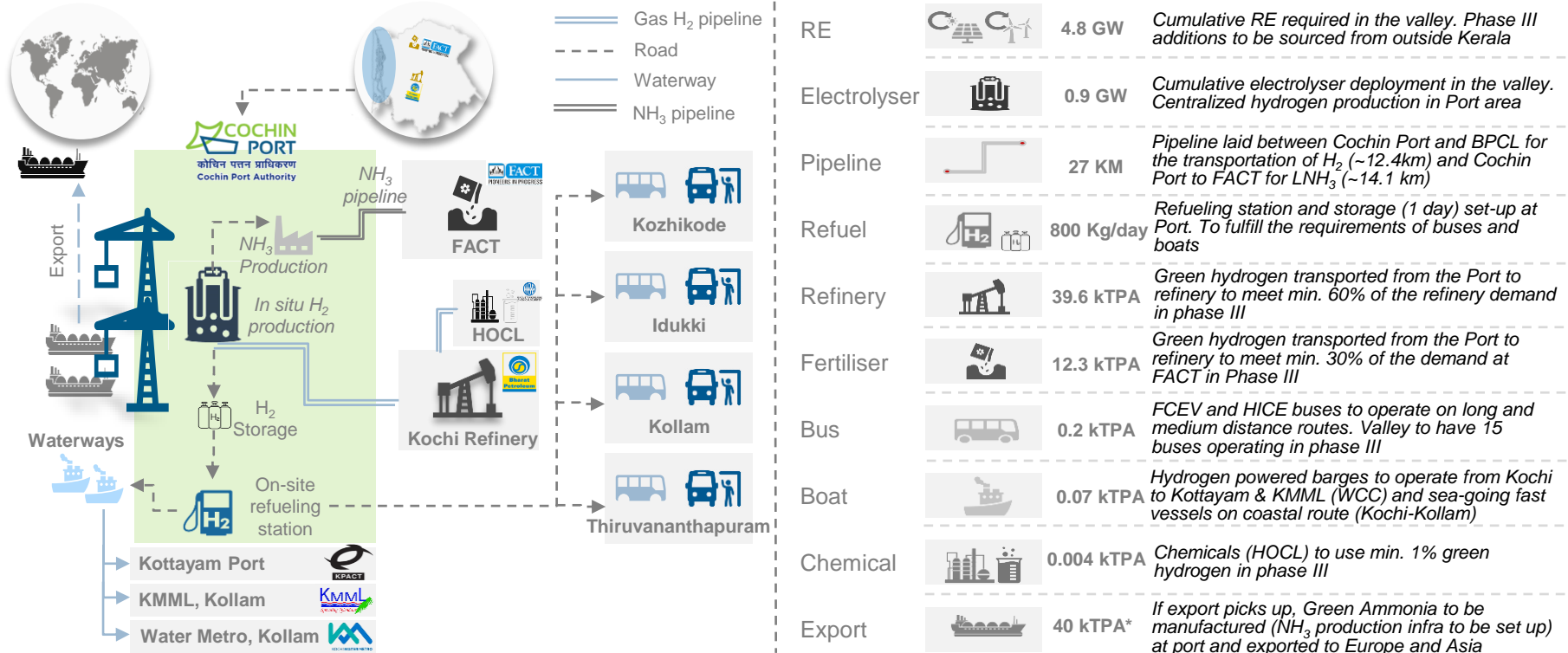
Kochi Green Hydrogen Valley | Phase II Visualization



Phase III is the scale-up for the valley

with centralized electrolyser at port trunk infra coupling multiple end use sectors including refinery, fertiliser, road & water transport and chemicals

Kochi Green Hydrogen Valley | Phase III Visualization

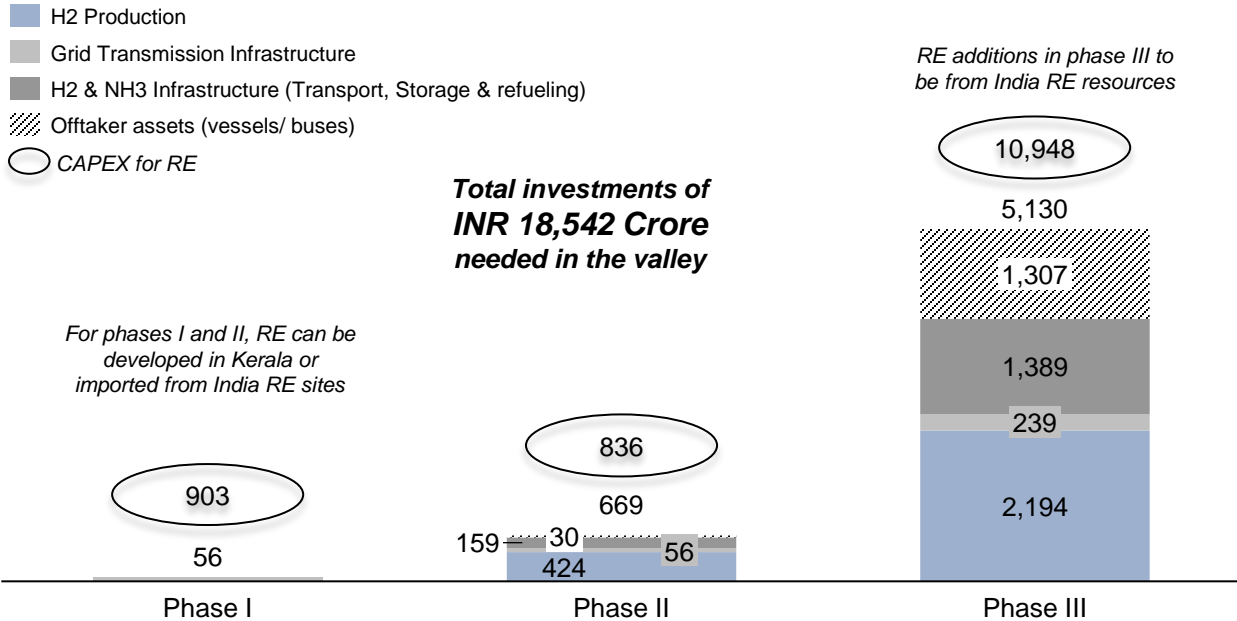


Development of valley will require significant CAPEX investment

669 Crores for pilots and additionally 5130 Crore in scale-up phase, excluding investments in RE

Capital Investment additions required by phases

In INR Crores

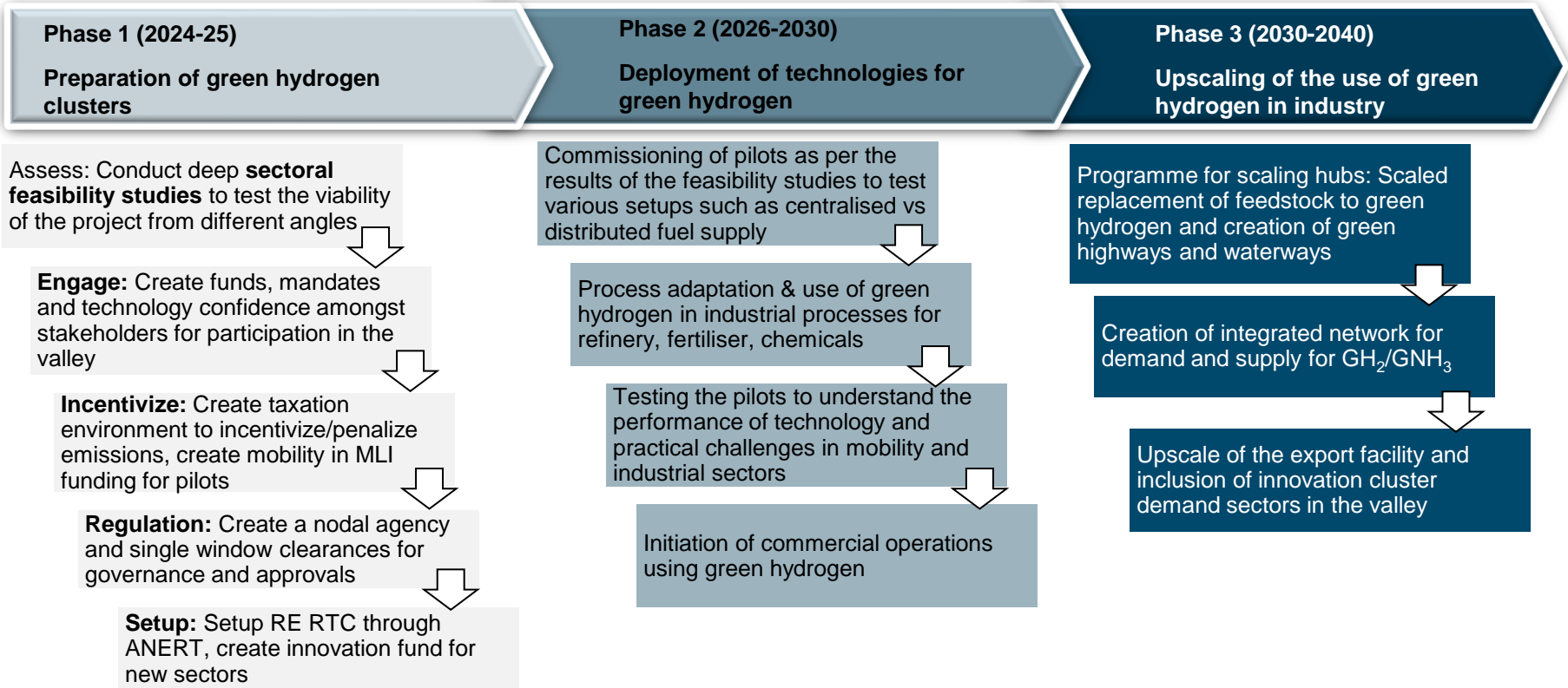


- The valley would require an investment of INR 56, INR 669 and INR 5130 crores across the three phases leading to a cumulative investment of INR 5855 crores (Excl. Kerala RE)
- Phase I is majorly development of RE for industry electrification
- Phase II investments are focussed on RE development (KL RE) and deployment of electrolysers
- In Phase III, electrolyser scaling, ammonia plant and H₂ & NH₃ infrastructure are the major investments

RE includes cost of setting up Renewable Energy Plant | H₂ production includes cost of setting up electrolyser for hydrogen production | Transmission infrastructure includes the cost of substations and land required for substations | H₂ & NH₃ Infrastructure includes H₂ refueling and storage, H₂ pipeline, H₂ buffer storage, NH₃ pipeline and NH₃ storage and land costs for H₂, NH₃, H₂ storage, H₂ pipeline and NH₃ pipeline | Offtake includes CAPEX for buses, boats and ammonia production facility (Haber Bosch and Nitrogen-ASU)

The 3 phases have different agendas

Phase 1 is based on conducting feasibility assessments, engagements; phase II for initiating pilots and Phase III for scaling up the valley with development of trunk infrastructure



Refinery sector – Phase I: 4 Feasibility Studies are Suggested

to assess various configuration of in-situ vs. offsite electrolyser, phase II has a pilot adoption, phase III envisions BPCL as the key off taker and participant in valley in 2040

Phase 1: Preparatory phase	Phase 2: Pilot Phase	Phase 3: Valley Phase
<p>Assess (DPR/ feasibility):</p> <ul style="list-style-type: none">• Conduct feasibility of developing BPCL as GH₂ fuel supplier for the valley, supplying to FACT, refuelling hub. Check technical limitation, infra and financial limitations• Create DPR for 5.1 kTPA and assess risk of stranded assets and cost impact• Feasibility of BPCL- Port pipeline for hydrogen transport• Infrastructure requirement for BPCL/ FACT/ export potential hub at Kochi with pipeline & storage <p>Engage:</p> <ul style="list-style-type: none">• BPCL for centralised fuel supply set up• Central govt. for refinery level mandates and funds• Multilateral and trade bodies for funds• NGOs <p>Incentivize/ Penalties</p> <ul style="list-style-type: none">• Considerations on introduction of carbon pricing to be promoted• Introduction of emission standards• Financial mobilization for pilot funding with MLIs, global valleys <p>Regulation</p> <ul style="list-style-type: none">• Designate ANERT as nodal agency• Develop permitting process clarity and single-window clearance with ANERT• Draft safety & standards• Draft certification process for GH₂ verification• Verification/ certification process of GH₂ <p>Setup</p> <ul style="list-style-type: none">• RE-RTC through ANERT	<p>Pilots:</p> <ul style="list-style-type: none">• Set-up 5.1 kTPA green hydrogen pilot in Kochi refinery for testing infrastructure requirements <p>Pilot objectives:</p> <ul style="list-style-type: none">• In pilot, verify DPR assumptions on:<ul style="list-style-type: none">– Energy & water requirements– Technology & process responsiveness– Infrastructure requirement– Costs- CAPEX, OPEX, DEVEX & Cost development trajectories– Power production profile actual vs. expectation– Need for buffer storage– Manpower requirement, need for re-skilling & training– Permitting requirement & agencies involved– Finalize ability to make BPCL as central production unit for valley <p>Organisation requirement:</p> <ul style="list-style-type: none">• Set-up department for co-ordination with ANERT Technical team to be set-up• Set-up PMU for pilot monitoring & evaluation	<p>Possible development directions:</p> <ul style="list-style-type: none">• Scale for 50-100% feedstock change-over• Creating integrated network for supply for GH₂ in the valley through BPCL <p>Vision:</p> <ul style="list-style-type: none">• Two pathways for BPCL to develop fully for self-supply ramp-up or to further scale-up and develop as the central fuel supplier for the multiple use-cases in the valley BPCL might consider being part of the JV that might come up in the valley

Fertilizer sector – Phase I: Integration Studies are required

to understand the technicalities of the process, however, there is no pilot in phase II with direct adoption in scale-up phase, given the dynamics of minimum viable GNH_3 plant

Phase 1: Preparatory phase	Phase 2: Pilot Phase	Phase 3: Valley Phase
<p>Assess (DPR/ feasibility):</p> <ul style="list-style-type: none">• Conduct feasibility study for minimum feasible size of GNH_3 unit that can integrate with the process• Assessment of impact of green hydrogen substitution of natural gas import on energy efficiency targets• Assess of feasibility to link FACT via H_2 pipeline• Impact assessment for economics, technology, CAPEX and social benefits <p>Engage:</p> <ul style="list-style-type: none">• FACT for centralised NH_3 supply set up• Central govt. for mandates (NPK) and funds, inclusion of GH_2 in the PAT scheme• Multilateral and trade bodies for funds• EXIM companies• NGOs <p>Incentivize/ Penalties</p> <ul style="list-style-type: none">• Considerations on carbon pricing• Introduction of emission standards• Financial mobilization for pilot funding with MLIs <p>Regulation</p> <ul style="list-style-type: none">• Designate ANERT as nodal agency• Develop permitting process clarity and single-window clearance with ANERT• Draft safety & standards• Draft certification process for GNH_3 verification <p>Setup</p> <ul style="list-style-type: none">• Infrastructure for RE-RTC through ANERT for FACT green power supply (20 MW)	<p>No pilot for fertilizer sector, in base case with green ammonia export opening in phase III and catering to fertilizer sector.</p> <p>If mandates are to be enacted in aggressive case, FACT may pilot small scale GNH_3 plant, based on feasibility study results. To test:</p> <ul style="list-style-type: none">• Energy & water requirements• Technology & process responsiveness• Infrastructure requirement impact on life of equipment• Costs- CAPEX, OPEX, DEVEX & Cost development trajectories• HSE requirements and incidents (leakages, waste handling etc.)• Power production profile actual vs. expectation• Transport of ammonia using barges• Need for buffer storage• Manpower requirement, need for re-skilling & training• Permitting requirement & agencies involved	<p>Possible development directions:</p> <ul style="list-style-type: none">• Scale for 18-36% feedstock change-over• Explore network to upscale production (other fertilizer units)• Explore export for green ammonia• Explore green ammonia bunkering at Kochi/ Vizhinjam <p>Vision:</p> <ul style="list-style-type: none">• FACT is an anchor consumer sourcing H_2 fuel at competitive rates by providing scale to the plant being set-up in Kochi and participate in new JV that might come-up

Road Transport – Phase I: 4 Feasibility Studies are Suggested

along with development of safety standards for passenger transport use case; 9 buses to run pilots

Phase 1: Preparatory phase	Phase 2: Pilot Phase	Phase 3: Valley Phase
<p>Assess (DPR/ feasibility):</p> <ul style="list-style-type: none">• Risk and safety considerations in buses, disaster management principles and skill building• Technical and commercial feasibility of complete electrification of KSRTC fleet challenges & infra requirement RE-RTC required for electrification• Infra requirement for scaling H₂ supply from central node to decentral H₂ supply• Standards for buses and refuelling infra <p>Engage:</p> <ul style="list-style-type: none">• KSRTC- build confidence with commitment for CAPEX for pilots & securing funds• Cochin Port for refuelling infra• State government for creating time-bound decarbonization targets & mandate for road sector• Multilateral and trade bodies for funds• Manufacturers of HICE, FCEV, refuelling infra• NGOs <p>Incentivize/ Penalties</p> <ul style="list-style-type: none">• Introduction of emission standards• Financial mobilization for pilot funding with MLIs <p>Regulation</p> <ul style="list-style-type: none">• Designate ANERT as nodal agency• Draft safety & standards <p>Setup</p> <ul style="list-style-type: none">• RE-RTC through ANERT for EV chargers• Innovation Fund: Assess proposals for award of fund for demonstrations in innovative use case*	<p>Pilots:</p> <ul style="list-style-type: none">• Setup 9 buses with mix of HICE & FCEV technology• Build centralized refuelling infra at port/ KMRL high court station• Test 1 decentralised refuelling station with transport infra <p>Pilot objectives:</p> <ul style="list-style-type: none">• In pilot, verify DPR assumptions on:<ul style="list-style-type: none">– Unit economics of HICE vs. FCEV– Ranges in single fuelling– CAPEX and OPEX considerations– Need for manpower & skill building cost of maintaining three technologies in the valley (EV, HICE, FCEV)– Environmental impact of CO₂ abatement as well as SOX/NOX comparison in HICE– HSE requirement for HICE; fuel handling; disaster management– Pathways to build decentral refuelling infra and optimization of size, also storage vs. exchange of cylinders <p>Organisation requirement:</p> <ul style="list-style-type: none">• Set-up department for co-ordination with ANERT• Training & skilling- operators and maintenance workforce• Set-up PMU for pilot monitoring & evaluation	<p>Possible development directions:</p> <ul style="list-style-type: none">• Scale for 15-30 buses running long-routes• Develop optimal set-up for refuelling strategy and set-up <p>Vision:</p> <ul style="list-style-type: none">• Achieve green coastal and road highway by 2040 through mix of EV on short-routes, HICE on medium routes and FCEV on longest routes• Develop infra in Kochi-Trivandrum hub and along the route

Waterways – Phase I: Infrastructure Requirement Studies

to understand challenges; followed by pilots in phase II and scale up based on the success of pilots in phase III

Phase 1: Preparatory phase	Phase 2: Pilot Phase	Phase 3: Valley Phase
<p>Assess (DPR/ feasibility):</p> <ul style="list-style-type: none">• DPR for 1 boat (cargo) using bus refuelling infrastructure Comparison of Kochi to Kollam vs. Kochi to Kottayam route)• Build 2nd DPR with Water metro for 1 fast ferry (sea-going) from Kochi to Kollam• Assess potential of coastal shipping in Kerala (passenger vs. cargo) and readiness status• Assess RE RTC requirements of EV ferries• Socio-economic impacts of transport through water-ways, impact on fishing communities <p>Engage:</p> <ul style="list-style-type: none">• Possible Operators: Kochi Water Metro, KSINC and users KMMML, Kottayam port & Kochi Port• KMB & State Government for vision and target of coastal shipping• Multilateral funding; central govt for designated FCEV pilots NGOs (especially coastal community linked)• Cochin Shipyard & KPIT for vessels <p>Incentivize/ Penalties</p> <ul style="list-style-type: none">• Lower taxation in waterways for initial phase• Financial mobilization for supporting pilot <p>Regulation</p> <ul style="list-style-type: none">• Designate ANERT as nodal agency• Draft safety & standards• Target for switch of traffic from road to water ways; State owned enterprise to have target for %age cargo through waterway	<p>Pilots:</p> <ul style="list-style-type: none">• Run 1 cargo barge as per feasibility report with KSINC/ KMMML or Kottayam port or run 1 fast passenger ferry to Kollam with water metro• Test run in coastal canal for operational challenges• Use bus refuelling station in Cochin port <p>Pilot objectives:</p> <ul style="list-style-type: none">• In pilot, verify DPR assumptions on:<ul style="list-style-type: none">– Unit economics of FCEV– Design considerations– Finalize optimum routes <p>Organisation requirement:</p> <ul style="list-style-type: none">• Set-up department for co-ordination with ANERT• Set-up PMU for pilot monitoring & evaluation	<p>Possible development directions:</p> <ul style="list-style-type: none">• Scale in line with coastal shipping vision of the government• Extend from Kollam to Trivandrum covering Kochi to Trivandrum route (200 kms)• Scale refuelling station at port to meet requirement• Develop second refuelling in Trivandrum (Vizhinjam) <p>Vision:</p> <ul style="list-style-type: none">• Run Coastal route and national waterway (WCC) with FCEV• Develop refuelling integrated infra within Kochi/ Trivandrum route

Green NH₃ Export

Phase I & II to focus on infrastructure, standards and asset development leading to exports in phase III

Phase 1: Preparatory phase	Phase 2: Pilot Phase	Phase 3: Valley Phase
<p>Assess (DPR/ feasibility):</p> <ul style="list-style-type: none">• Infra requirement for setting up port infrastructure at the port of Kochi and Vizhinjam• Ability to supply Green H₂ from grid connection and the infra for electrical assessment, Identify land that can be given near S/s & competing use <p>Engage:</p> <ul style="list-style-type: none">• Department fundings available for port infrastructure development• Funding available for augmenting the electricity infrastructure and create a separate GH₂ corridor around port of Kochi and Vizhinjam• NGO and local port communities on the space requirements and HSE, ESG requirements• Incentivize/ Penalties• Specify the waivers on land, water, electricity• Specify the extent of banking and the amount by providing clarity on the financial outlay for providing banking & no. of years <p>Regulation</p> <ul style="list-style-type: none">• Designate ANERT as nodal agency• Develop permitting process clarity and single-window clearance with ANERT• Draft safety & standards• Draft certification process for green NH₃• Draft plan to monitor the implementation of the project when the project incentives scale down <p>Setup</p> <ul style="list-style-type: none">• Infra for RE-RTC power, water for Vizhinjam	<p>Infrastructure</p> <ul style="list-style-type: none">• Storage Infrastructure• Port Infrastructure• Trunk Infrastructure <p>Assess</p> <ul style="list-style-type: none">• Identify extent of ROW to port and the upgrade needed• Assess incentives• Assess the export proposals received by the Kerala Government	<p>Possible development directions:</p> <ul style="list-style-type: none">• Create a central hub for export and supply <p>Vision:</p> <ul style="list-style-type: none">• Vizhinjam and Kochi port become major fuel supplier on the south west coast of India

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Kochi Hydrogen Valley - Global Valley Profiles

Appendix

Nodal agency is required – ANERT most suitable

To perform preparatory activities in phase I, support pilot infra in phase II and as implementing agency in phase III | ANERT most suitable to play the roles

Nodal Agency

- The valley requires a nodal agency to be able to co-ordinate the activities across sectors and across the value-chain needed to develop a successful hydrogen valley



- State nodal agencies have a role of ensuring implementation of central and state programmes related to clean energy, hence ANERT is well-positioned to take on the role for green hydrogen valley activities
- The Department of Science and Technology has designated RE nodal agencies as the nodal agency for Hydrogen Valley Innovation Clusters, hence ANERT's role will align with the objective

Phase I | Feasibility assessments, stakeholder engagement, and sector coupling through RE

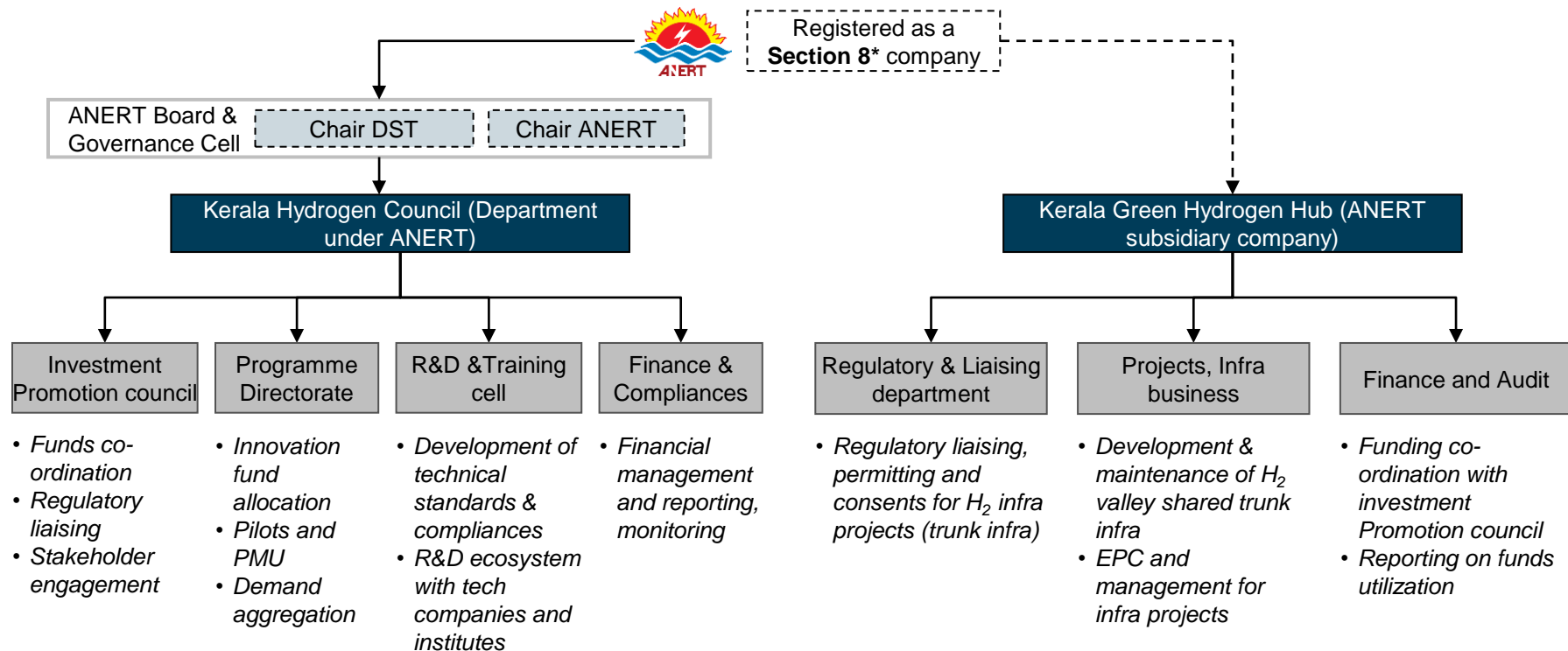
Phase III | Implementing agency for GH₂ on behalf of Kerala State, parallel to SECI | Subsidiary to BOO trunk infra

Phase II | Selection and co-ordination pilot projects supporting through shared infrastructure CAPEX to be routed through state/ central/ other funds

ANERT to Register as Section 8 & Establish Hydrogen Department

separately asset hold-co to be created as an ANERT subsidiary company for shared infra creation

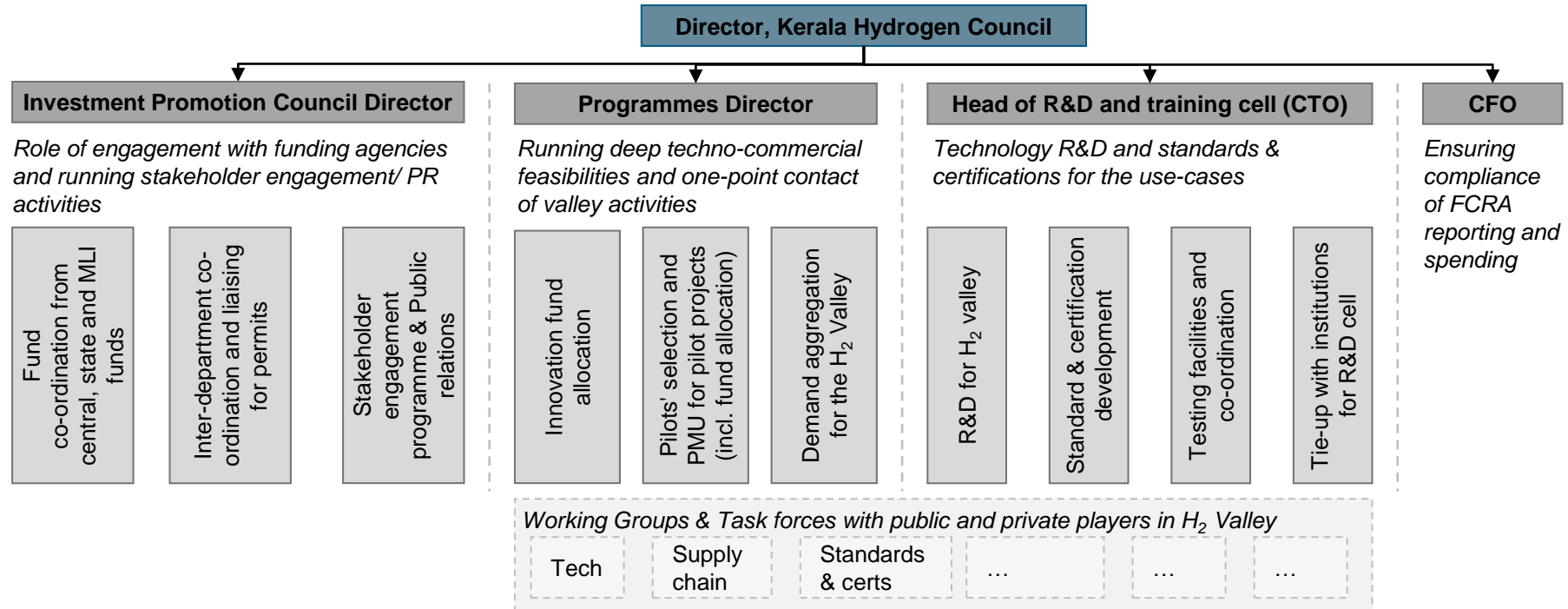
Suggested organisation structure and governance model



Kerala Hydrogen Council to be structured in 4 functions;

investment promotion council, programmes directorate, R&D and training cell, and compliances department

The Kerala Hydrogen Council will be responsible for achievement of Kerala Hydrogen-related objectives, fund co-ordination, demand aggregation, supporting R&D and training programs as well as reporting and monitoring



Kerala Hydrogen Council to play a pivotal role across phases

moving from role of fund aggregation and valley activities co-ordination body in phase I to Kerala's coordination authority for GH₂ projects in phase III

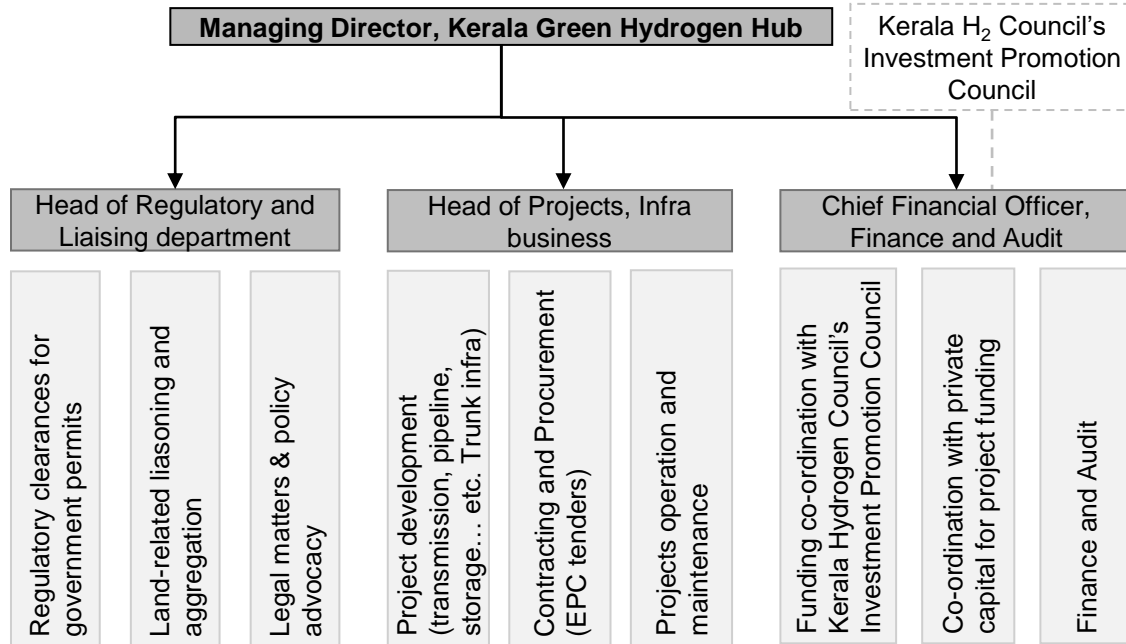
Department	Phase I Preparation Phase 2024-2025	Phase II Pilot Phase 2026-2030	Phase III Valley Phase 2030+
Investment Promotion Council	<ul style="list-style-type: none"> Aggregation of funds from various sources including central & state govt., trade bodies, multi-lateral institutes for funding valley activities Co-ordinating stakeholder engagement activities 	<ul style="list-style-type: none"> Continuing fund aggregation and stakeholder engagement ... additionally acting as one-stop shop for all regulatory liaising requirements on pilots as well as shared infrastructure in the valley through inter-department footwork 	<ul style="list-style-type: none"> Transition into the implementation agency (SECI) for Green hydrogen projects in Kerala State, including role of: Fund co-ordination Demand aggregation Auctions for project selection towards aggregated demand Project monitoring and resolution of challenges
Programme Directorate	<ul style="list-style-type: none"> Running the innovation fund for award of funds to low maturity tech demonstrations Selection and award of feasibility studies required for preparation of valley, one-point contact for knowledge partners 	<ul style="list-style-type: none"> Selection of pilots in line with valley roadmap and objectives Project monitoring Unit (PMU) set-up to monitor progress of pilots, address challenges and collate results co-ordination with relevant pilot outside Kerala 	
R&D and technology cell	<ul style="list-style-type: none"> Supporting creation of technical documentation related to safety, standards, certification and testing in the valley Co-ordination between state, national and international labs/ institutions related to research and innovation, knowledge management and new technology development GH₂ cluster partnerships via ANERT with GH₂ valleys in Germany & EU countries Development of training program & skilling for manpower needed in the valley 		
Compliances	<ul style="list-style-type: none"> Executing all functions related to financial audit, reporting and monitoring in line with FCRA requirements 		

KGHH to develop as a subsidiary company

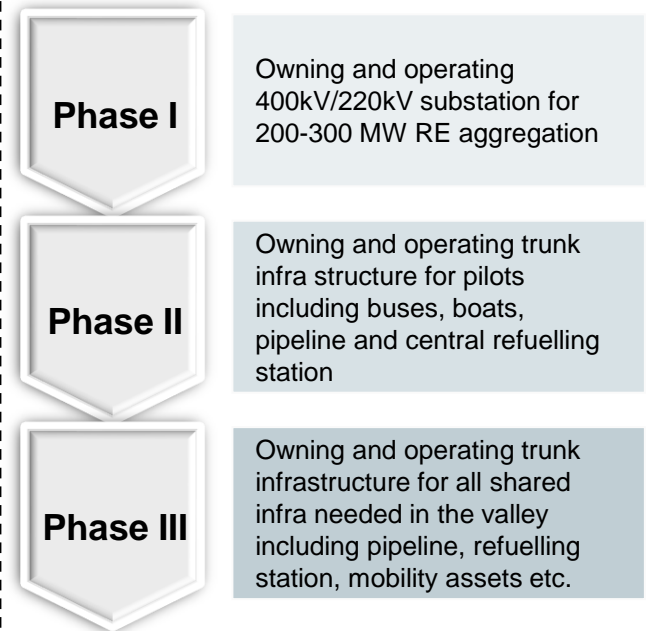
with core function of developing trunk infrastructure projects to create shared assets for the valley

The Kerala Green Hydrogen Hub (KGHH) will be a subsidiary company of ANERT functioning as an asset hold-co, holding all shared infrastructure CAPEX and projects on its balance sheet. The subsidiary to function as a large infrastructure development company

Organisation Structure



Projects to be taken up by KGHH

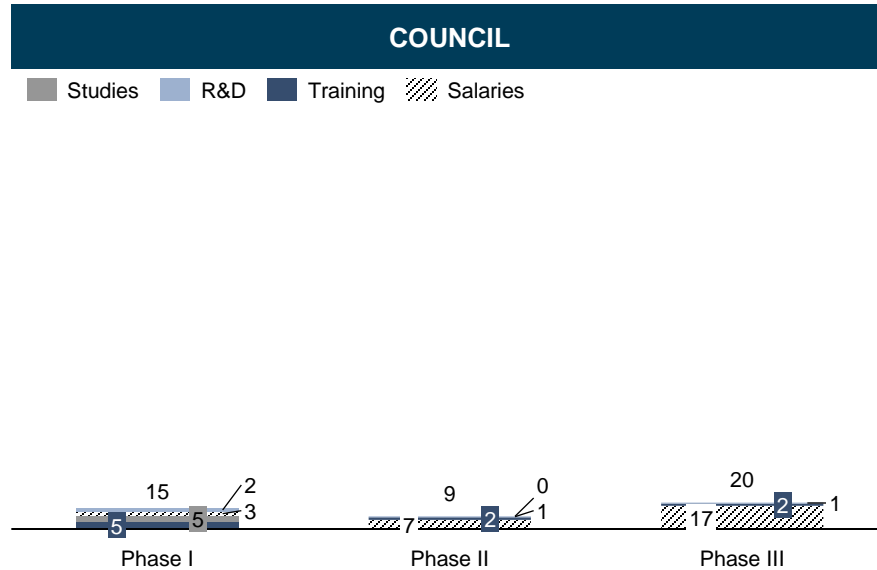


Investments in the valley are carried out by Council and Subsidiary

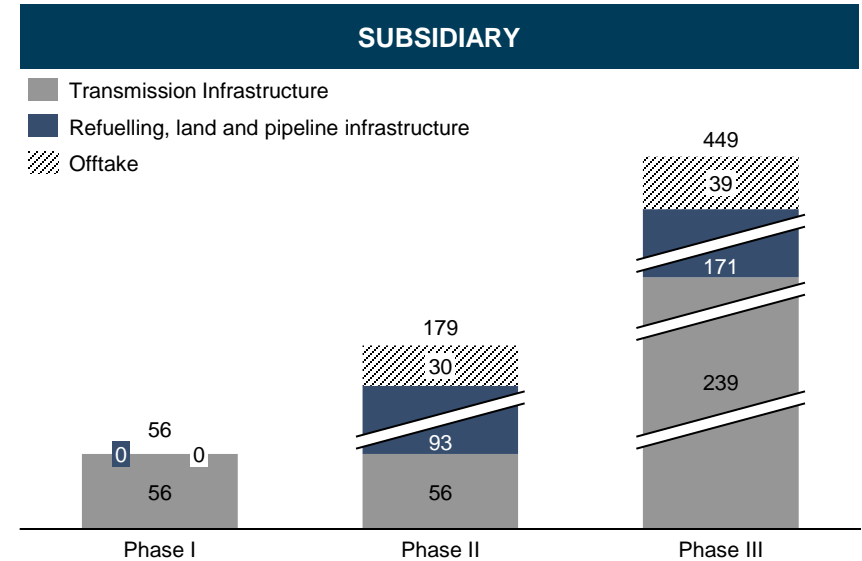
Council allocates funds for feasibility studies, R&D, training and manpower; Subsidiary allocates funds for infrastructure and offtake

Bifurcation of Government Spending

In INR Crore



Investments by the council are towards feasibility studies in the different sectors, Research and development expenditure (for CDAC, CSIR and IIT Palakkad), training material, trainer training and salaries for the employees



Subsidiary to spent on transmission infrastructure, land, H₂ and NH₃ pipeline infrastructure, refuelling stations and capex in offtake sectors like buses and boats

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Global H₂ Landscape and Valley Focus

Kochi Hydrogen Valley - Summary

- Scenarios of Valley Development
- Base Case Scenario Deep Dive
- Governance Model

Socioeconomic Impact

Kochi Hydrogen Valley - Design Choices

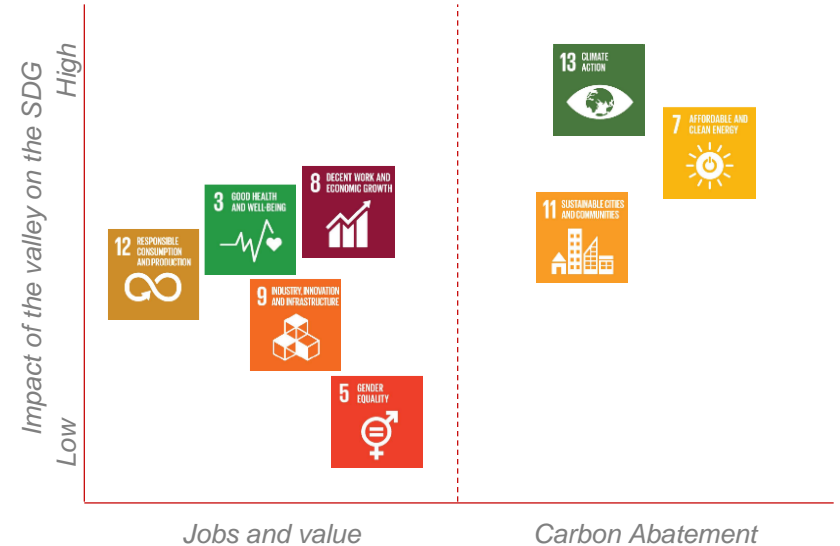
Kochi Hydrogen Valley - Background Information

Kochi Hydrogen Valley - Global Valley Profiles

Appendix

Sustainable Development Goals

Valley to impact 8 SDGs enabling socioeconomic development through employment, value addition and CO₂ abatement



- Sustainable Development Goals were adopted in 2015 as a universal call to action to end poverty, protect the planet and ensure by 2030 that all people enjoy peace and prosperity
- The valley to impact 8 out of the 17 sustainable development goals

The valley with the use of green hydrogen will lead to positive climate action, development of clean energy, sustainable mobility options, opportunities for jobs, economic growth and development of infrastructure in the region

Socioeconomic Impact of the Kochi Green Hydrogen Valley

could be seen through 3 indicators; employment generation, value added to economy and carbon abatement

Parameters to assess the socioeconomic impact of the green hydrogen valley

Employment Generation



The valley has the potential to generate jobs and value

across different segments of the value chain activating in different phases

Kochi Green Hydrogen Valley | Opportunities to create jobs and value

	Phase I	Phase II	Phase III
1 Technical deep dives & Governance	Technical and feasibility studies, governance structure and engagement		
2 Manufacturing		Manufacturing of green hydrogen vessels	Manufacturing of green hydrogen vessels
3 Engineering and Construction	Development of RE plants (on case RE resources in Kerala is used)	Construction of hydrogen plant, pipelines, storage and refueling stations	Scale-up of H ₂ plant, refueling station, construction of NH ₃ facility and pipelines
4 Operations & Maintenance	O&M of RE plant	O&M of RE plant, electrolyser, storage & refueling pipelines, buses and vessels	Scale up of phase 2 along with O&M of NH ₃ facility and pipelines

Note: REPs technical deep-dives and Governance additional jobs created in phases I and II are nominal hence not considered
Source: MEC+ analysis

KfW giz

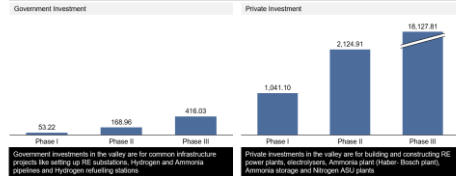
Value Added



Value in the valley is calculated

For each phase of the valley are the value is accounted with respect to the investments that will be made by the government and private players

Value of the Investments across the phases in INR Crore



Note: REPs investments in the valley are for common infrastructure projects like setting up RE substations, Hydrogen and Ammonia Storage and Hydrogen refueling stations.
Source: MEC+ analysis

KfW giz

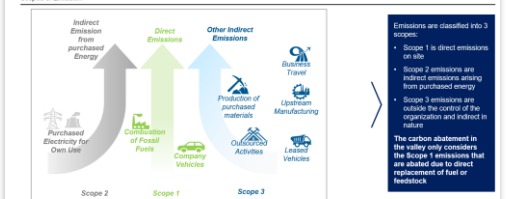
Carbon Abatement



Carbon emissions can be accounted at 3 levels

Scope 1, 2 and 3; Only scope 1 emissions are considered for carbon abatement in the valley

Carbon Abatement Framework
Scopes of Emission



Note: Sustainable Development Strategy; MEC+ analysis

KfW giz

- The employment generation of Kochi Valley is assessed based on the job creation potential of different value chain activities of green hydrogen and their different lifecycle stages
- The valley would generate **~3600 jobs cumulatively with more than 80% of the jobs being generated during the construction phase**

- The value in the Kochi Valley is assessed based on the total investments that would be done by both the Government and Private players over the different phases of the valley
- The valley would have a net **present value of 20832 INR Crore** in the across the different phases of the valley

- The carbon abatement potential of the Kochi Valley is measured based on the potential demand of green hydrogen in different sectors and the amount of CO₂ emissions it can prevent
- The Kochi Valley has the potential to **abate up to 0.49 MtCO₂e by 2040, this can bring down the total emissions by 2% from 2018 levels**

Jobs and value additions are assessed

From RE production to offtake of green hydrogen at different lifecycle stages

Framework | Assessment of Jobs and value addition in the green hydrogen value chain

Value chain and lifecycle stages

			Value-chain of the proposed hydrogen valley				
			Renewable Energy	Hydrogen Production	Transportation & Storage	Refuelling Stations	Sectoral Offtake of green hydrogen
Lifecycle of Different value chain components	Sectoral deep-dives & Governance	Technology experts, Consultants, policy experts, finance, engineers	Feasibility studies, technical studies, safety and standards, project financing, DPRs for pilots, stakeholder awareness				
			Governance Structure, selection of committee, engagement plans				
	Engineering Manufacturing Construction	Engineers, site managers, logistics, plant managers workers, contract labourers	Substations Manufacturing	Electrolyser Manufacturing	Pipeline Manufacturing & Installation	Compression systems & Storage	H ₂ Vessel Manufacturing
			RE Equipment Manufacturing	H ₂ Production Plant Installation	Pressurized Storage Tanks		Conversion to Ammonia
			RE Transmission infra development				H ₂ Bus Deployment
			Installation/Deployment of RE, electrolyser, pipelines, refuelling stations etc				
	Operations & Maintenance	Facility managers, equipment operators, bus and vessel operators, Administrative and management staff	Operations and Maintenance of Equipment (Solar Panels, Wind Turbines, Electrolysers, Pipelines, refuelling stations etc)				

The valley has the potential to generate jobs and value

across different segments of the value chain activating in different phases

Kochi Green Hydrogen Valley | Opportunities to create jobs and value

Phase I, II and III

■ New Jobs & value creation ■ No New Jobs & value creation

	Phase I	Phase II	Phase III
1 Sectoral deep dives & Governance	Technical and feasibility studies, governance structure and engagement		
2 Manufacturing		Manufacturing of green hydrogen vessels	Manufacturing of green hydrogen vessels
3 Engineering and Construction	Development of RE plants (in case RE resources in Kerala is used)	Construction of hydrogen plant, pipelines, storage and refuelling stations	Scale-up of H ₂ plant, refuelling station, construction of NH ₃ facility and pipelines
4 Operations & Maintenance	O&M of RE plant	O&M of RE plant, electrolyser, storage & refuelling, pipelines, buses and vessels	Scale up of phase 2 along with O&M of NH ₃ facility and pipelines

The valley has the potential to create ~3600 jobs in total

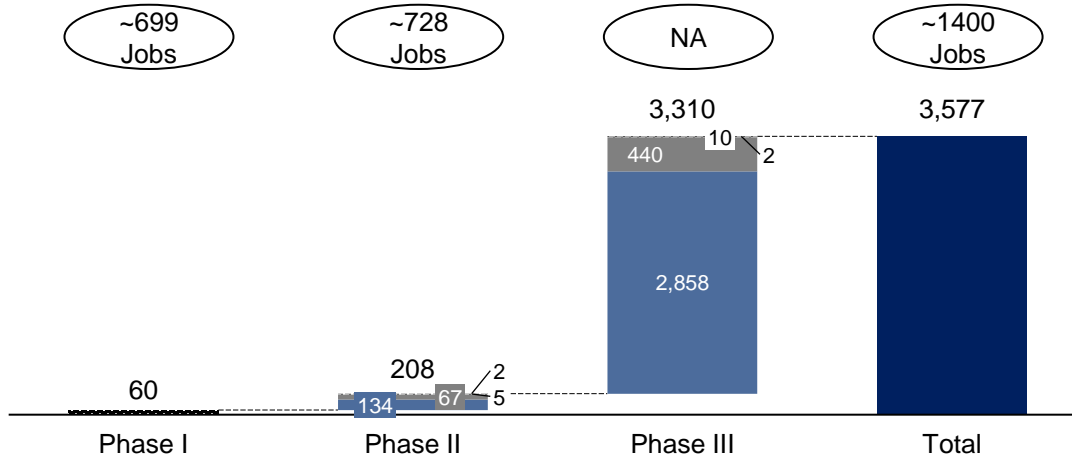
with majority of the jobs created in the construction phase

Kochi Green Hydrogen Valley | Jobs Created (cumulative)

Jobs by Activity

Studies & Governance
 Manufacturing
 O&M
 Engg./Construction

Additional job opportunities in-case of development and deployment of RE resources in Kerala



The valley has the potential to cumulatively create ~3600 jobs with **more than 80% of the jobs created in the construction activities in the valley**

Additionally, development and use of **Kerala RE** resources in phase I and II can cumulatively create **~1400 more jobs**

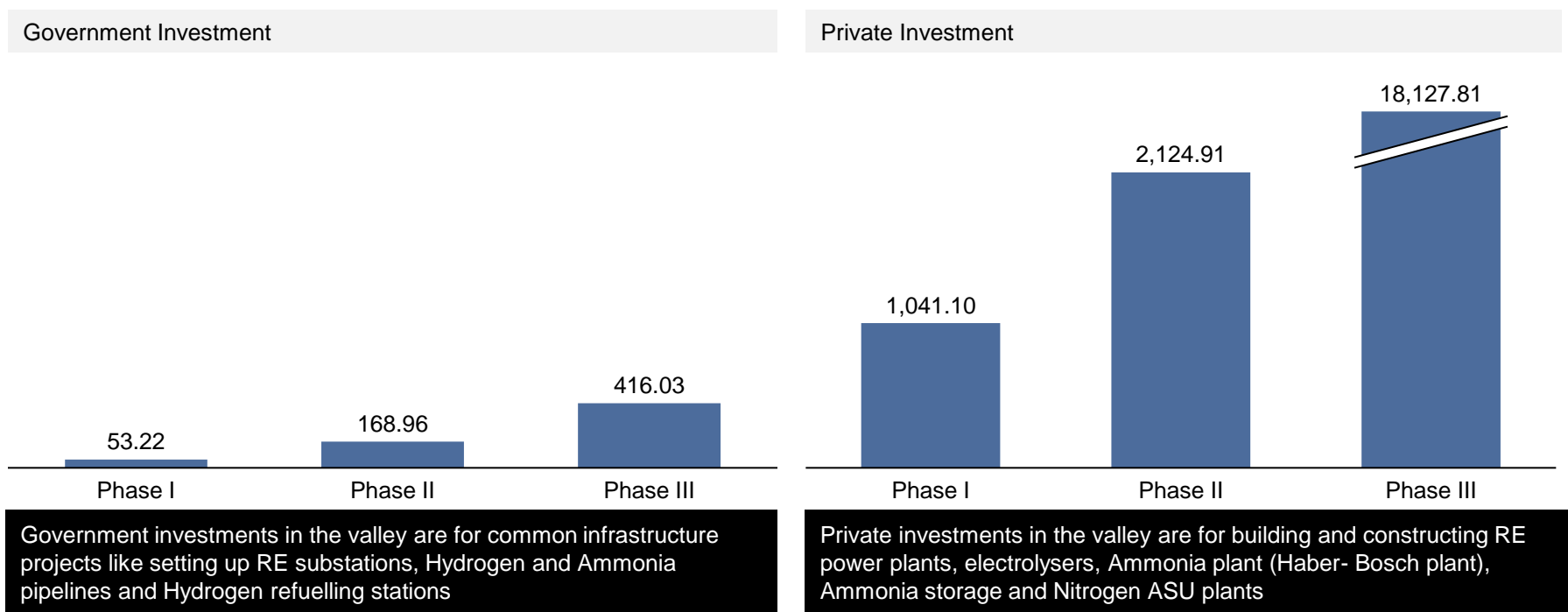
Notes and Assumptions: Jobs refer to number of people required for a specified time-period and not total job years/FTEs. Time periods can vary for construction jobs between 6 months to 2 years (2 years for electrolyser plant installation, 1.5 years for ammonia plant, 1 year for storage and vessel manufacturing, 6 months for refuelling stations) | Feasibility studies to span between 3 to 6 month | All O&M activities considered across the lifetime of the asset | RE evacuation infrastructure (site level) considered as included in RE plant construction jobs and other STU/CTU level infrastructure considered to be built as per existing plans and not considered as a part of the new jobs | Additional jobs arising from RE development in Kerala considers only solar and wind installations (hydro and pumped hydro not considered in this analysis but can be studied further) | Studies and governance to include 6-10 persons for governance and ~18 studies to be conducted across sectors

Value in the valley is calculated

For each phase of the valley the value is accounted with respect to the investments that will be made by the government and private players

Value of the Investments across the phases

In INR Crore

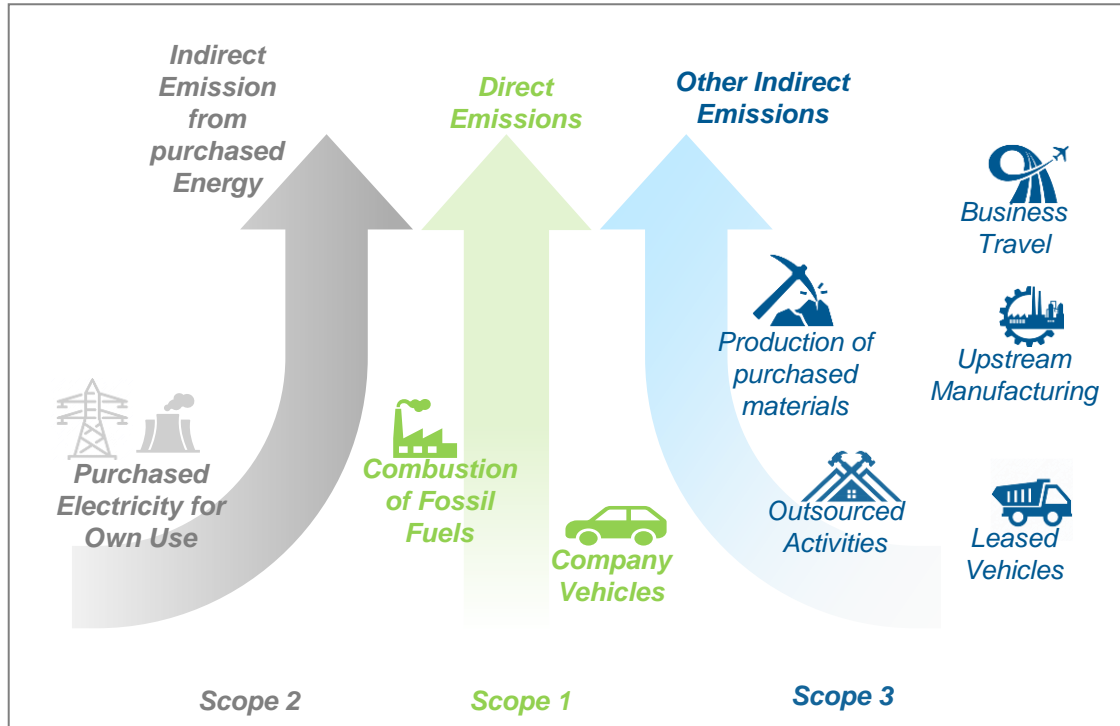


Carbon emissions can be accounted at 3 levels

Scope 1, 2 and 3; Only scope 1 emissions are considered for carbon abatement in the valley

Carbon Abatement Framework

Scopes of Emission



Emissions are classified into 3 scopes:

- Scope 1 is direct emissions on site
- Scope 2 emissions are indirect emissions arising from purchased energy
- Scope 3 emissions are outside the control of the organization and indirect in nature

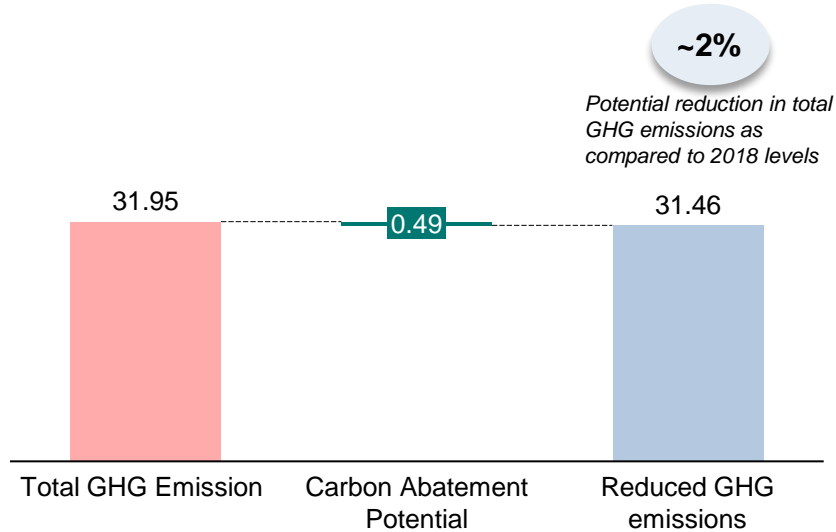
The carbon abatement in the valley only considers the Scope 1 emissions that are abated due to direct replacement of fuel or feedstock

The valley abates nearly 0.49 MtCO₂e from the KL emissions

reducing the total emissions by ~2% and progressing to net zero goals in 2050

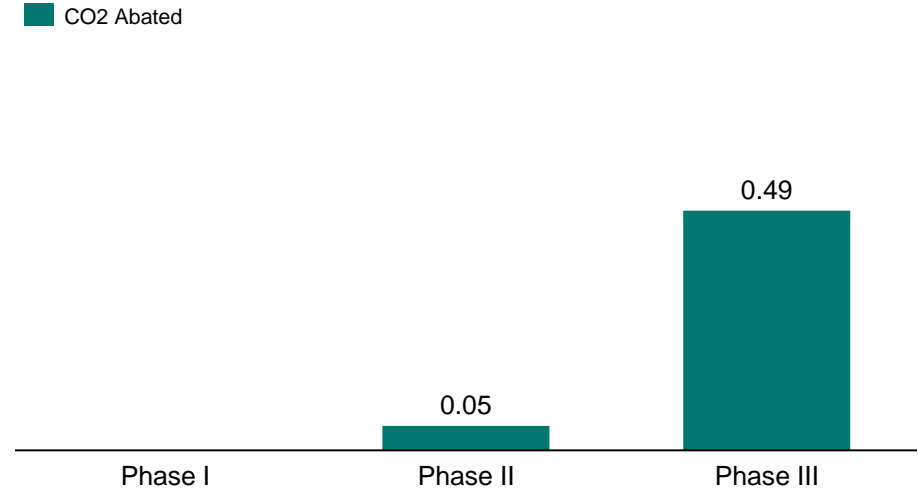
Net GHG emissions and reduction potential

MtCO₂e



CO₂ abatement potential (cumulative)

MtCO₂e



The valley leads to an abatement of 0.05 and 0.49 MtCO₂e in Phase II and Phase III, respectively. In 2040 the valley has the potential to abate 1.7% of the total emissions in Kerala (2018 levels)

CO₂ abatement calculation only accounts for the direct prevention of CO₂ by replacing the existing fuel/feedstock with green hydrogen | For CO₂ abatement, other emissions (SO_x, NO_x etc.) are not considered | Emissions during construction phase is also not considered | Detailed studies required for comprehensive potential mapping | Includes future CO₂ abated on deployment of green hydrogen buses and boats

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- Supply Side Configuration Selection

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Sectional Summary

Kochi Hydrogen Valley – Design Choices

Anchor sectors in the valley; opportunities and challenges

- Demand for green hydrogen in Kerala is presently concentrated in 6 sectors (Refineries, Fertilizers, Road Transport, Water Transport, Chemicals and exports). Based on the demand, technology readiness, ease of adoption and centralized demand (except in road and water transport) these sectors are considered as anchor sectors for the valley
- Other sectors contributing to less than 10% of the total demand are considered as a part of the innovation cluster. Innovation funds to be created for finding potential for scale-up and economic viability amongst these sectors
- The valley has opportunities in the form of existence of multiple use-cases, central and state government willingness to support the valley and presence of Cochin Shipyard for H₂ vessel manufacturing know-how
- The valley faces challenges in the form of concentration of entire sectoral demand under single player, untested nature of waterways and exports, price premiums on green hydrogen and technology bottlenecks

Factors impacting the adoption of green hydrogen across the sectors

- Economic case: Favorable economic case only for hydrogen buses in the valley in 2040 whereas refinery is a borderline case
- Regulatory Support: Relatively higher regulatory support is visible in refinery through corporate 10% adoption target and within waterways for decarbonization of waterways in the state
- Technology Readiness: Across the value chain production of hydrogen is technologically mature with refineries and chemicals having a higher overall technology readiness due to the direct substitution of grey to green hydrogen in the process
- Offtake Willingness: Overall offtake willingness is low to moderate in the valley with refineries having a relatively higher willingness due to their defined net zero goals, however, it is also subjected to premiums of green hydrogen

Sectional Summary

Kochi Hydrogen Valley – Design Choices

Supply side configuration

- The valley could be built in two configurations based on the electrolyzer location and the inclusion of exports
- Configuration 1 is export oriented with a centralized electrolyzer at Cochin Port and pipelines set-up between the port and BPCL, FACT. NH₃ conversion facility also to be set up at Port for exports
- Configuration 2 is domestic demand oriented with the electrolyzer set up at BPCL and pipelines to FACT and trailer transport of hydrogen to port for refueling
- Configuration 1 is selected as it offers a lower landed cost across most sectors if the trunk infrastructure is supported by the government
- Price premiums exist across all sectors, needing a total viability gap funding between INR 1,055 and INR 2,908 crores cumulatively in phase 2 and 3
- RE, electrolyzer and storage costs are the biggest contributors in the investment costs and government support in these areas can reduce the burden on offtakers

Factors impacting the landed cost of green hydrogen in the valley

- The landed cost is sensitive to 3 major factors; RE plant location, banking provisions and utilization of refuelling infrastructure
- The production cost can increase by ~46% in phase III if Kerala RE is used in place of India RE
- Availability of unrestricted banking (4000+ hours) can lower production costs by ~34% in Phase III, however, this would add stress to KSEB hence capping of banking at 1000 annual hours is suggested
- Refueling utilization is sized to 100% utilization as a lower utilization rate (40%) can have costs higher by 140%

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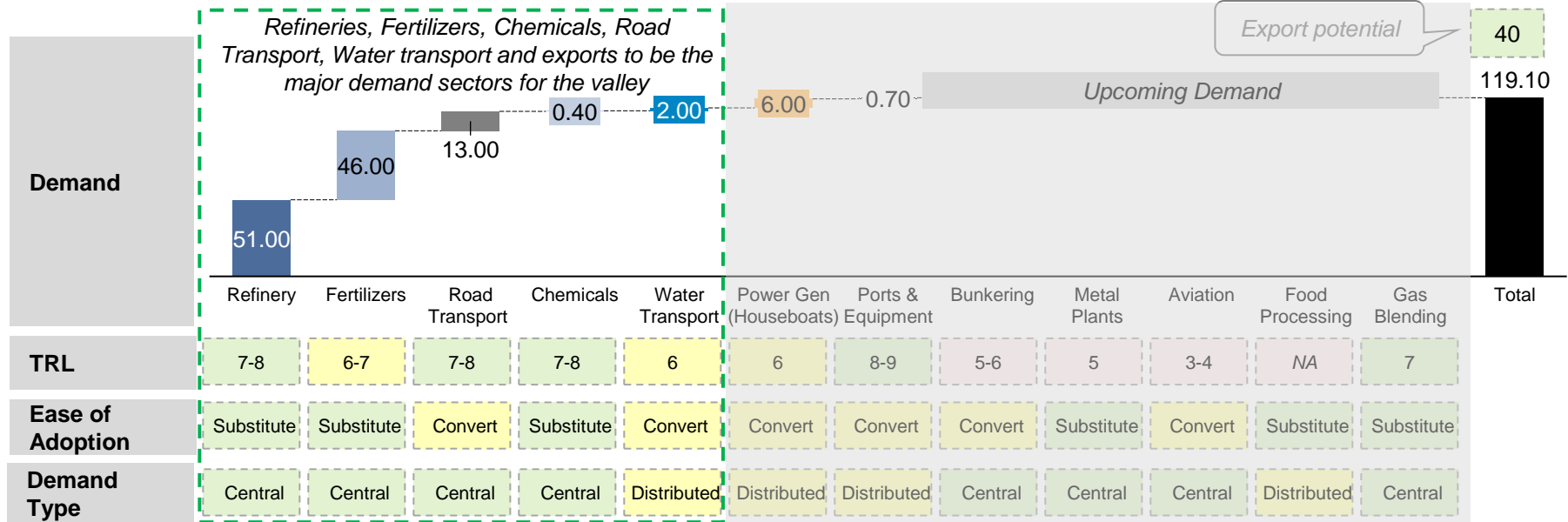
Appendix

KL demand sector has a big head and a long tail

with 6 sectors being anchor off-takers (refinery, fertilizer, road transport, Water transport, chemicals and exports)

Kochi Valley | Demand Cluster

Sectors, Hydrogen Demand in kTPA



Refineries, fertilizers and chemicals use green hydrogen in their current processes. Road transport has high potential to decarbonize KL, waterways can drive traffic away from roads (reducing emissions) and the presence of Cochin Shipyard provides synergies for waterways. Export is an emerging use case and presence of two ports in KL provides synergies along with interests shown by private sector players

Opportunities and Challenges

Of the Kochi Valley

Parameters	Opportunities	Challenges
Use-case	<ul style="list-style-type: none">• Existence of multiple use-cases in the region. Opportunities for both direct substitution use cases like refineries and fertilizers and new tech like FCEVs	<ul style="list-style-type: none">• Use-cases like waterways and exports does not exist currently and are untested hence emergence of demand depends on external factors as well
Demand	<ul style="list-style-type: none">• Close to 120 kTPA potential demand with ~80% of the demand in direct use-cases• Potential for demand from water transport and exports	<ul style="list-style-type: none">• Concentration of demand sectors under single players in major sectors leading to concentration of risk, offtake stress and low willingness
Cost	<ul style="list-style-type: none">• Kerala can produce green H₂ with India best RE in 2040 coupled with incentives reducing premiums, carbon costs (if present) can further make GH₂ competitive	<ul style="list-style-type: none">• Green H₂ price premium to remain across most sectors even until 2040 leading to need for indirect support in terms of mandates, carbon tax etc
Regulatory Support	<ul style="list-style-type: none">• Central govt. focus on green hydrogen, announcement of incentives and plans for the development of the sector, state policy also upcoming	<ul style="list-style-type: none">• Lack of well-defined decarbonization targets and mandates on industries hindering calls to action• Need for infrastructure development, standards etc
Technology Readiness	<ul style="list-style-type: none">• Opportunity to capitalise on the technology know-how developed by Cochin Shipyard for developing H₂ vessels for building H₂ based water mobility	<ul style="list-style-type: none">• Technology bottlenecks in offtake sectors like utilization of GH₂ at small scales in fertilizer plants, development of storage & transmission

Refinery and Export are highly likely to adopt use of Green H₂

Out of the biggest 6 end-use cases, refinery and export have the highest propensity to adopt use of Green hydrogen

Sector	Use case	Current Grey H ₂ Demand (kTPA)	Premiums**		Regulatory support	Technology readiness	Off taker willingness	Criticality to valley
			INR/kg & INR/km (bus & boats)					
			2025	2040				
Refinery	Direct substitute	51	301	12	Medium - High	Medium	2.6	
Fertilizer	Direct substitute	46	68	19	Medium	Low	1.8	
Roadways	Fuel change/ new tech	13	EV: 15 to 24 Diesel: 18 to 27	EV: -7 to -1 Diesel: -18 to -12	Low	Medium	1.6	
Waterways	Fuel change/ new tech	2	EV: 117	EV: 18	Medium - High	Medium	1.8	
Chemicals	Direct substitute	0.4	306	14	Very low	Medium	1.4	
Export	New area	40	NA	NA	Medium	To be tested	2	

Economic case

Only switching buses to hydrogen fuel offers a net positive fuel cost in 2040, refinery and fertiliser is another borderline case

Sector	Metrics	Comparative	Economic case comparisons
Refinery	Feedstock cost	Grey H ₂	Premium in refinery sector against low-cost grey hydrogen declines by 96% to INR 12/kg in 2040
Fertilizer	Feedstock cost	Grey NH ₃	Premium in fertiliser sector against low-cost grey ammonia declines by 72% to INR 19/kg in 2040
Roadways	TCO	Diesel and EV	Long range FCEV buses expected to be competitive with EV by 2040 by 4.5% by being INR 12/km more cost effective than EVs. HICE buses also expected to be competitive since 2040 by INR 7/km more cost effective than EVs. Both H ₂ techs to be competitive than diesel
Waterways	TCO	EV	Medium range FCEV vessels are expected to be competitive with EV towards 2040 however premiums still exist at INR 18/km (decline by 85% in 2040) , on development in refuelling infrastructure as well maturity in technology the costs can be brought down
Chemicals	Feedstock cost	Grey H ₂	Premiums in chemical sector against low-cost grey hydrogen declines by 96% in 2040. However, current procurement costs of HOCL is significantly lower than grey hydrogen, weakening the economic case
Export	No comparison done	No comparative	No comparative

Regulatory support

On the contrary, higher regulatory support is visible in refinery through corporate 10% adoption target and boats for decarbonization of waterways in the state

Sector	Regulatory support score	Commentary on regulatory support and clarity	Unknown	Unfavourable	Medium	Favourable
Refinery	Medium - High	Driver: Plans for GH ₂ mandates for all refineries at central level as well as GH ₂ consumption target by BPCL at corporate level; defined timelines for decarbonization goals at all levels Inhibitor: No state specific mandates for refinery/carbon emission reduction				
Fertilizer	Medium	Driver: Targets to substitute import based NH ₃ with GNH ₃ at central level; plans to set mandate for a min. percentage of GNH ₃ at central level; competitive bidding for DAP & Urea fertiliser plants Inhibitor: No timelines for decarbonisation at FACT; no mandates				
Roadways	Low	Driver: Decarbonisation goal of transport sector at central, state and local levels Inhibitor: Lack of mandates for GH ₂ ; supporting environment for competing tech in EV; no clear subsidies/incentives for GH ₂ uptake				
Waterways	Medium - High	Driver: Central plans to launch H ₂ based ferries; targets to reduce GHG emissions; funds allocated for green corridor on west coast canal; carbon neutral targets; manufacturing benefits for GH ₂ vessel Inhibitor: Inhibitors present only in terms of lack of mandates and targets at state and local levels				
Chemicals	Very low	Driver: Government plans to set up PLI for chemicals, no other specific drivers Inhibitor: Lack of mandates at all levels; no specific timelines for decarbonisation goals; no specific incentives for chemical sector				
Export	Medium	Driver: Multiple proposals and developer interests in creating export hubs, NGHM targets Inhibitor: Distributed and unclear timelines of demand aggregation				

Technology readiness

Production of green hydrogen is the only technologically mature part of the value chain across sectors; further in offtake, refinery & chemicals have relatively higher maturity due to direct fuel substitution

Sector					Overall technology readiness
	Production	Conversion/ Storage	Transport	Offtake	
Refinery	8	NA	7-8	7	Technical readiness for technology shift from grey to green for Kochi refinery to be tested; currently pilots in regulated conditions – not scaled to regular operations
Fertilizer	8	7-8	8-9	5	Feasibility and technical readiness for green scale NH ₃ production via RE to be tested
Roadways	8	6	NA	6-9	Overall nascent sector due to new fuel, assets and refuelling tech to be tested; safety standards to be well established
Waterways	8	6	NA	5-6	New design for larger capacities to be developed and tested; pilots demonstrated in regulated environments at only demonstration level, not scaled operations
Chemicals	8	NA	NA	7	Green hydrogen purity maybe a challenge; to be tested
Export	8	5-6	NA	To be tested	Standards, certifications and verifications to be set according to global standards for export

Unknown Unfavourable Medium Favourable

Offtake willingness

Overall offtaker willingness is low to moderate in the valley on a score of 4, with refinery having relatively higher willingness

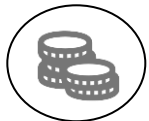
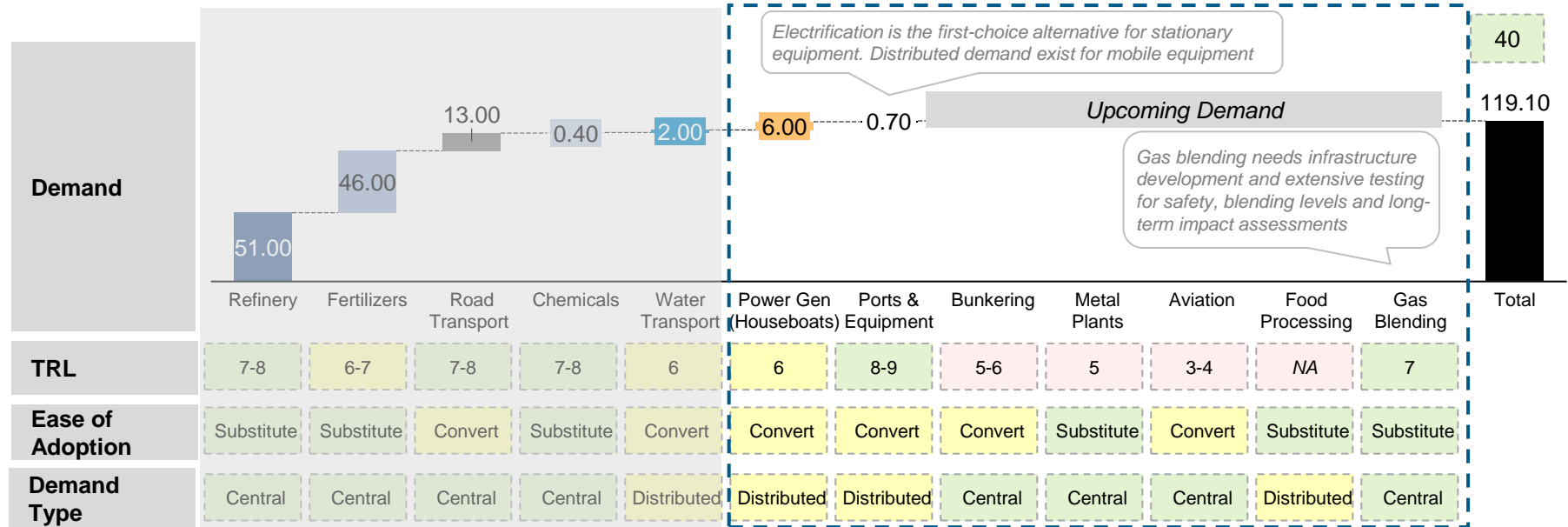
Sector	Score	Offtake willingness score
Refinery	2.6	<p>Driver: Plans for GH₂ mandates for all refineries at central level ;GH₂ consumption target by BPCL at corporate level; defined timelines for decarbonization goals at all levels</p> <p>Inhibitor: No state specific mandates for refinery/carbon emission reduction</p>
Fertilizer	1.8	<p>Driver: Targets to substitute import based NH₃ with GNH₃ at central level; plans to set mandate for min. percent of GHN₃ offtake at central level; competitive bidding for DAP & Urea fertiliser plants</p> <p>Inhibitor: Undefined decarbonisation timelines at FACT; no mandates</p>
Roadways	1.6	<p>Driver: Willingness to test pilot; decarbonisation steps taken in competitive tech.; govt. support for competitive tech – expectation in hydrogen as well; rise in diesel costs</p> <p>Inhibitor: Lack of mandates for GH₂; no direct use case of GH₂; high cost of new infra development</p>
Waterways	1.8	<p>Driver: Technology confidence due to Cochin Shipyard acting as a nexus for tech. development; focus on low carbon emission technologies; willing to test pilots</p> <p>Inhibitor: Long timelines for first operational boat/vessel; cost & operations of refuelling infrastructure</p>
Chemicals	1.4	<p>Driver: Technology maturity; direct hydrogen use case</p> <p>Inhibitor: No specific timelines for decarbonisation goals; no specific incentives for chemical sector; challenging financials; no adoption plans; no offtake timelines</p>
Export	2	<p>Driver: Global demand and requirement for green hydrogen/derivatives; strategic location and presence of 2 major ports; NGHM export plans and dialogue of GoI with several countries; NH₃ production</p> <p>Inhibitor: The opportunity cost of subsidies for local economy vs. export-oriented unit</p>

Unknown Unfavourable Medium Favourable

Other sectors contribute to less than 10% demand potential

in the valley currently and are proposed to be a part of the innovation fund

Kochi Valley | Innovation Cluster
Sectors, Hydrogen Demand in kTPA



Innovation fund in Kerala H₂ valley

Creation of innovation fund to test and evaluate the fringe sector contributing <10% of the demand in the valley, for finding potential for scale and economic viability

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There are two ways to configure the valley

basis the electrolyser location and whether export sector is part of the valley or not

Configuration options available for Green Hydrogen Valley in Kochi

Configuration options

Configuration 1: Export oriented

Round the clock Kerala and India RE

Centralised hydrogen production at Kochi port

Hydrogen to green ammonia conversion facility to be set up at the port premises

New pipeline to be set up between the Kochi port and BPCL, FACT for hydrogen/ammonia transport

Central refuelling station at Kochi port for powering boats and buses



Configuration 2: Domestic demand oriented

Round the clock Kerala and India RE

Centralised hydrogen production at BPCL refinery, Kochi

No storage or conversion facility required

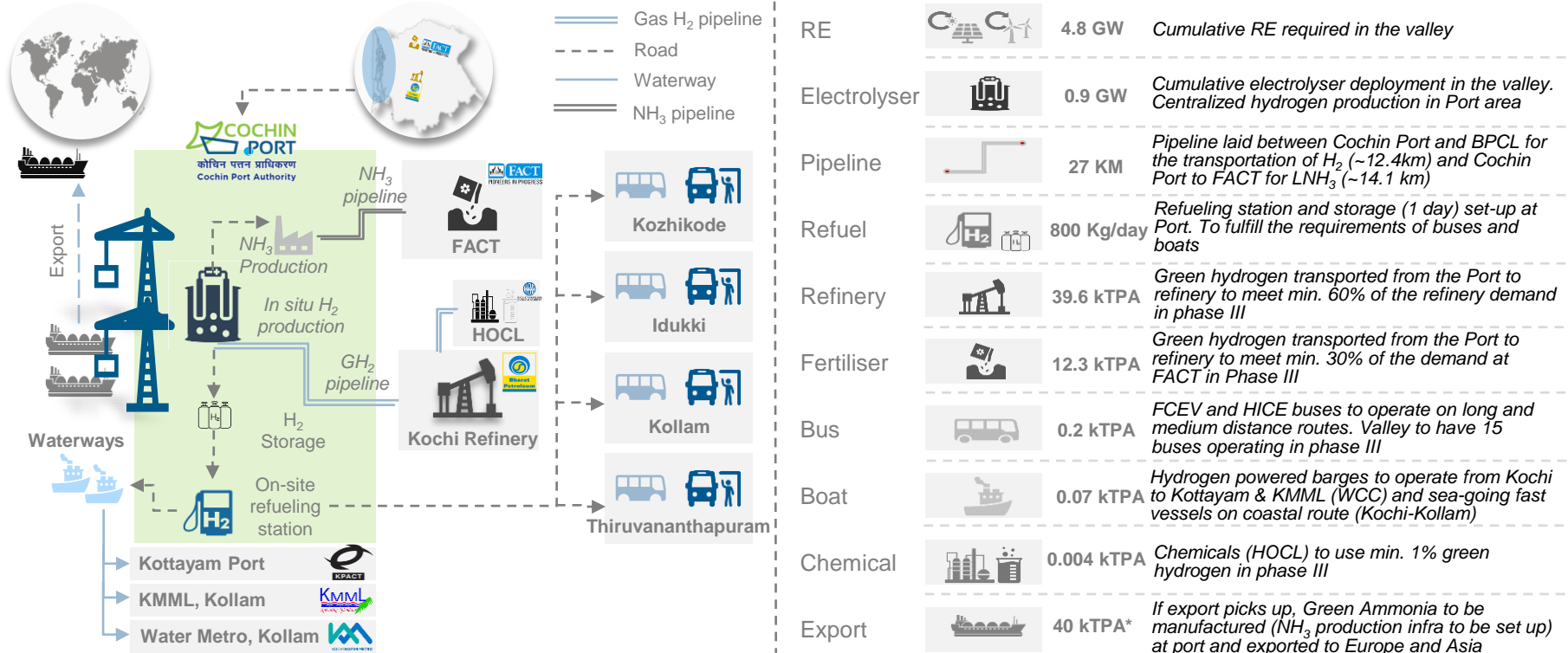
New pipeline to be setup between BPCL and FACT; Existing pipeline between BPCL and HOCL, H₂ trailers for transport between BPCL and Kochi port for refuelling stations

Central refuelling station at Kochi port for powering boats and buses

In configuration 1 electrolyser is placed at the port

with H₂ pipeline running to BPCL and LNH₃ pipeline running to FACT; the centralized refueling infra is placed at the port itself

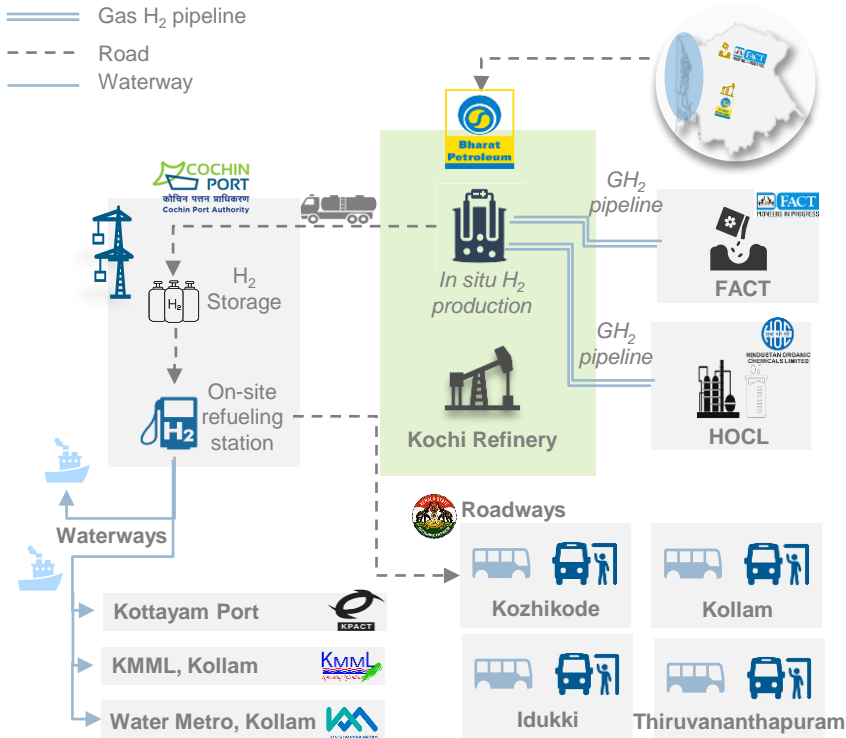
Kochi Green Hydrogen Valley | Total potential Visualization



In configuration 2, electrolyser is placed at BPCL

with H₂ pipeline running to FACT and trailers running up to port for the refueling infra structure

Kochi Green Hydrogen Valley | Total potential Visualization



RE		2.6 GW	Cumulative RE required in the valley
Electrolyser		0.52 GW	Cumulative electrolyser deployment in the valley. Centralized hydrogen production in Port area
Pipeline		20.8 KM	GH ₂ Pipeline laid between BPCL and FACT (20.8 km) and existing pipeline between BPCL HOCL for the transportation of H ₂
Refuel		800 Kg/day	Refueling station and storage (1 day) set-up at Port. To fulfill the requirements of buses and boats
Trailer		1 trailer	Hydrogen trailers for transporting H ₂ from BPCL to Cochin port
Refinery		39.6 kTPA	Green hydrogen transported from the Port to refinery to meet min. 60% of the refinery demand in phase III
Fertiliser		12.3 kTPA	Green hydrogen transported from the Port to refinery to meet min. 30% of the demand at FACT in Phase III
Bus		0.2 kTPA	FCEV and HICE buses to operate on long and medium distance routes. Valley to have 15 buses operating in phase III
Boat		0.07 kTPA	Hydrogen powered barges to operate from Kochi to Kottayam & KMML (WCC) and sea-going fast vessels on coastal route (Kochi-Kollam)
Chemical		0.004 kTPA	Chemicals (HOCL) to use min. 1% green hydrogen in phase III

Overall configuration 1 offers lower landed cost

for most sectors in the valley, if trunk infrastructure is supported by the government

Sector wise comparison of landed costs in 2040 with respect to trunk infrastructure support from govt.

INR/kg

- With trunk infrastructure support refers to **absorption of costs (refuelling, grid infra, pipeline and storage) by the government and only OPEX borne by developer**
- Without trunk infrastructure refers to **no cost absorption by the government**

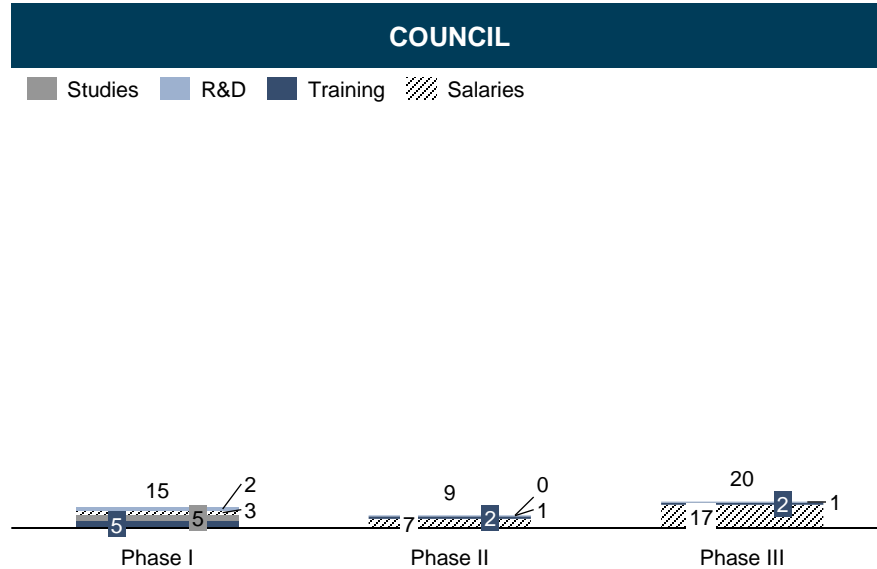
Sectors	Case 1: With trunk infrastructure support from government		Case 2: Without trunk infrastructure support	
	Configuration 1	Configuration 2	Configuration 1	Configuration 2
Fertiliser (Green Ammonia)	48.19	48.35	48.21	48.71
Refinery	214.45	213.02	215.97	213.02
Road Transport	294.42	314.10	413.59	448.18
Water Transport	294.42	314.14	413.59	449.19
Chemicals	215.97	216.62	218.05	218.14
Export (Green Ammonia)				

Investments in the valley is carried out by Council and Subsidiary

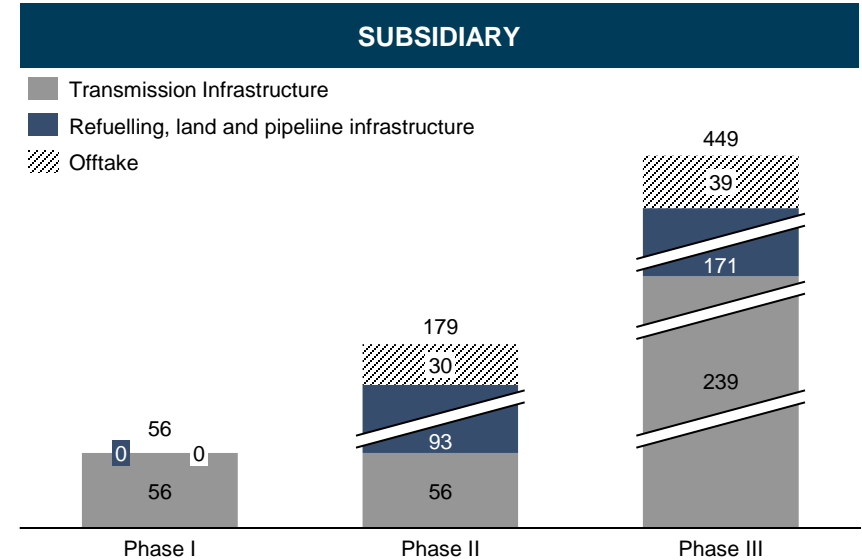
Council allocates funds for feasibility studies, R&D, training and manpower; Subsidiary allocates funds for infrastructure and offtake

Bifurcation of Government Spending

In INR Crore



Investments by the council are towards feasibility studies in the different sectors, Research and development expenditure (for CDAC, CSIR and IIT Palakkad), training material, trainer training and salaries for the employees

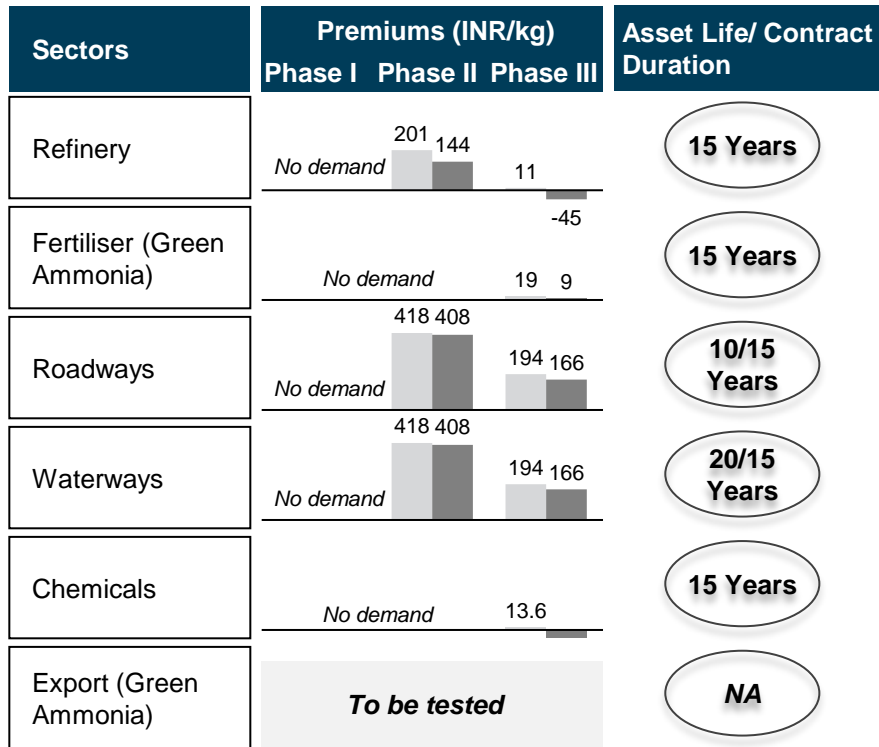


Subsidiary to spent on transmission infrastructure, pipeline infrastructure for H₂ and NH₃, land and refuelling stations and capex in offtake sectors like buses and boats

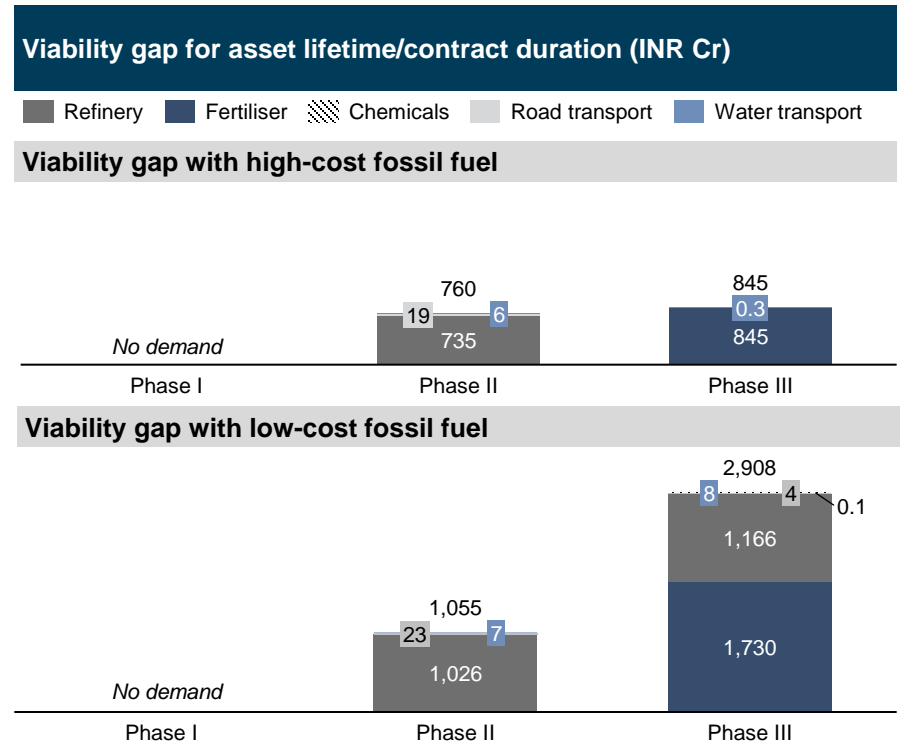
Premiums exist across all phases for low-cost fossil fuel

leading to a total viability gap for off-takers of INR 1055 and 2908 crores in different phases

Sector wise premiums of GH₂/GNH₃ with low and high-cost fossil fuel INR/kg



Sector wise viability gap through premiums INR Cr



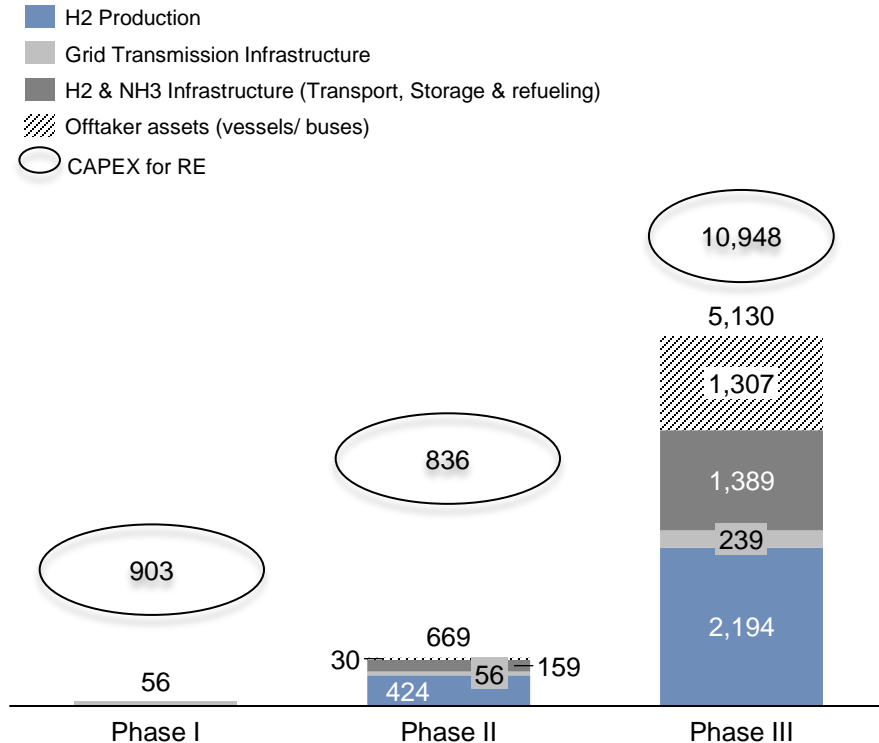
Note: Viability gap has been calculated on premium of incumbent high CO₂ emitting fuel vs green hydrogen/ammonia; Even though the premiums of road and water transport are high, the viability gap is low due to different fuel efficiencies of diesel vs hydrogen vehicles considered
Source: MEC+ analysis

High viability gap exists in the total investments

with renewable energy, electrolyser and storage unit contributing the highest

Investment additions required in phase I, II, and III

INR Crore



Biggest contributing factors in the investment costs

RE, Electrolyser and storage account for ~90% of the investments

Renewable Energy

- Renewable energy accounts for around 70% of the total investment requirement in phase 3. Government can support the investments for renewable energy to bridge the viability gap

Electrolyser

- Of the rest of the investments, electrolyser accounts for around 10% of the total investments required. Government can support this viability gap by providing some equity funding for the electrolyser

Storage

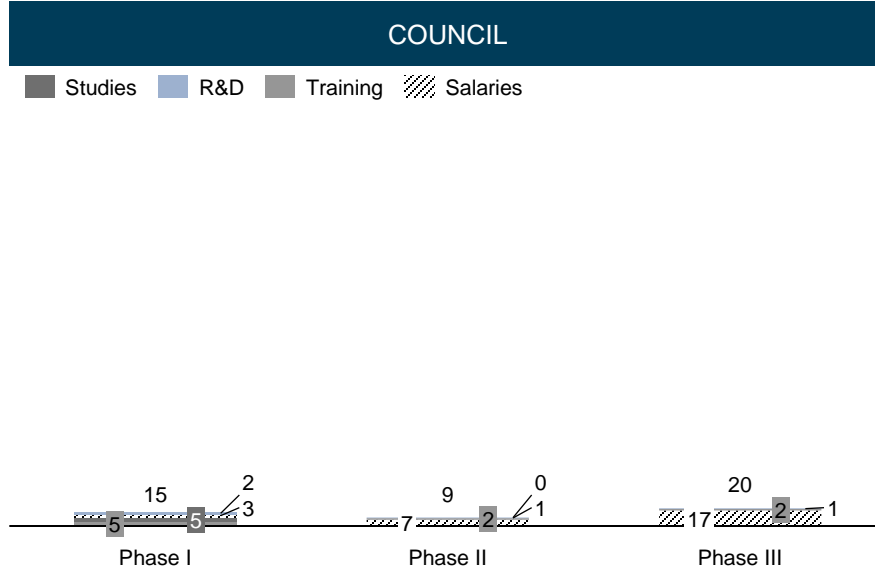
- In the H₂ infrastructure, storage units holds for the maximum contribution. Overall, a storage unit accounts for 7% of the total investment costs needed which if supported by the government can reduce the viability gap

The government can reduce the burden on off-takers

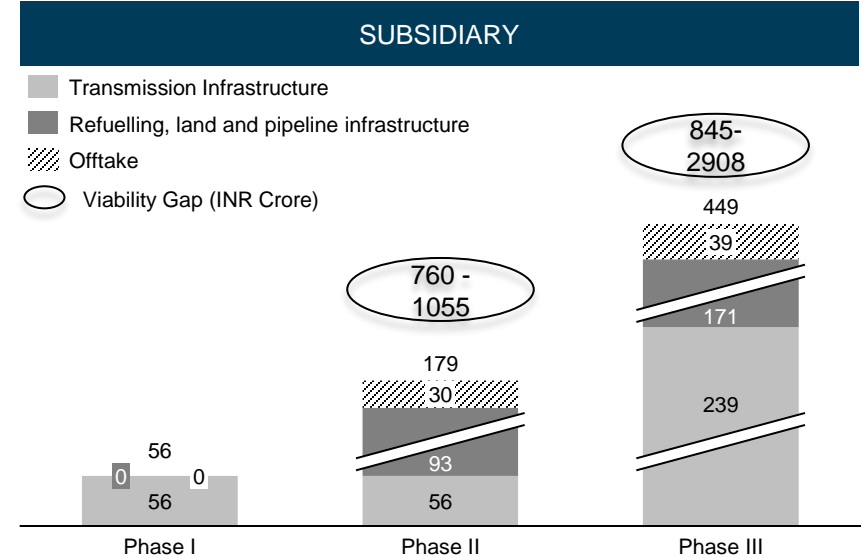
by addressing the viability gaps created from RE, electrolyser and storage over and above the trunk infrastructure cost

Bifurcation of Government Spending

In INR Crore



Investments by the council are towards feasibility studies in the different sectors, Research and development expenditure (for CDAC, CSIR and IIT Palakkad), training material, trainer training and salaries for the employees



Subsidiary to spent on transmission infrastructure, pipeline infrastructure for H₂ and NH₃, land, refuelling stations and capex in offtake sectors like buses and boats

The landed cost is sensitive to largely 3 factors

and is significant as all the values discussed so far are sensitive to a specific configuration of landed cost

Three factors affecting landed cost of green hydrogen in the valley and selections made for Kerala

■ Favourable ■ Unfavourable

	RE plant location	Banking provision	Utilization of refuelling infrastructure
Description	<ul style="list-style-type: none"> The geographic location of the RE plant significantly impacts the cost. Proximity to resources like solar, wind, etc. influences the energy input required for producing green hydrogen Higher CUF signifies better utilization of RE resources. It directly impacts the amount of electricity available for green hydrogen production. Selecting locations with higher CUF ensures a more consistent and abundant energy supply, reducing the total systems cost 	<ul style="list-style-type: none"> Banking provisions allow for the management of energy flow and account for variations in energy production and consumption Integrating various sources, such as solar, wind, and traditional power generation, with intermittent nature of availability, requires standardized procedures Adapting the grid infrastructure to accommodate bidirectional energy flow and storage requires upgrading systems to handle distributed generation and storage integration requires significant capital and planning 	<ul style="list-style-type: none"> Utilization of refueling infrastructure at scale positively impacts cost efficiency. Higher utilization rates of refueling stations lead to better economies of scale, reducing the per-unit cost of hydrogen dispensed, making it more competitive By capitalizing on scale benefits, the utilization of refueling infrastructure becomes a pivotal factor in reducing the landed cost of green hydrogen in the valley, making it a more accessible and economically feasible energy solution
Cases	India RE	1000 hours banking	100% utilization
	Kerala RE	4000+ hours banking	80%, 60%, 40% utilization

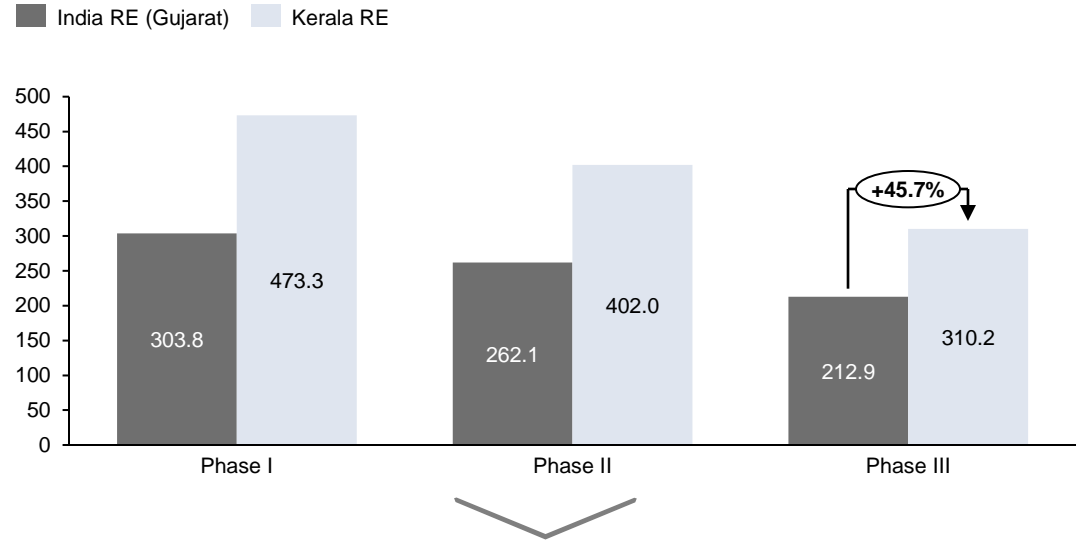
Location of RE plant

The production cost can vary by ~46% in Phase III if we were to use KL RE instead of India RE

Comparison of India and Kerala RE cost

- **Areas abundant in solar, wind, or hydroelectric resources allow for more efficient and cost-effective hydrogen production** due to readily available RE sources. E.g.: Rajasthan, Gujarat, benefit from vast land ideal for large-scale RE projects, thus reducing energy production costs
- Kerala's topography, with hilly terrain and unique weather patterns, affects the efficiency of solar and wind energy projects. **Variations in weather conditions can impact the reliability and consistency of energy generation, affecting overall production costs**
- While Kerala possesses significant RE potential, addressing the challenges associated with location constraints is essential to enhance the cost-effectiveness. **Strategic planning, innovative technologies, and supportive policies** are pivotal in harnessing Kerala's RE

Production cost of RE in India vs Kerala INR/kg



- The production cost between India and Kerala RE varies by 43.6%, 23.4% and 35.6% in Phase I, II and III respectively
- Hence, it is suggested to source India's best resource renewable energy in phase-3 during scale up of the green hydrogen valley

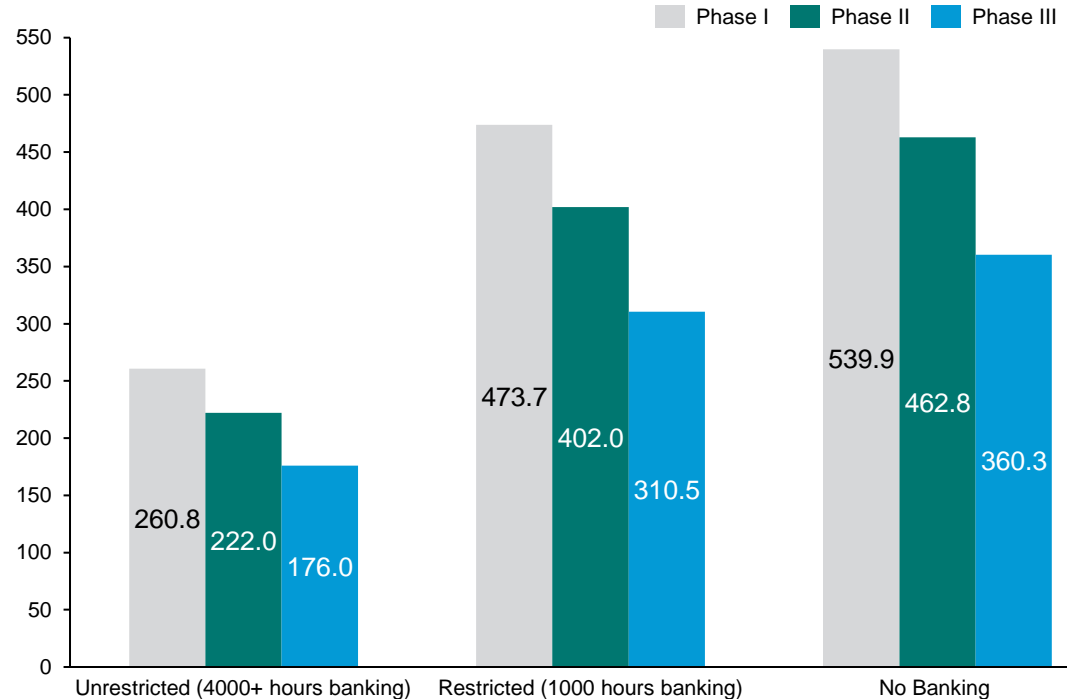
Banking provision

Availability of unrestricted banking can lower production costs by ~34% in Phase III, however, this is difficult for KSEB; and a no banking scenario is quite expensive, hence capping of banking at 1000 annual hours is suggested

Government regulations for ISTS charges

- Banking refers to arrangements or **provisions made for the storage, injecting, or withdrawal of excess or deficit energy** among different entities within the grid
- Selling surplus energy to the grid allows consumers access the grid for free during peak demand or low renewable output periods, but this requires **substantial grid upgrades** and **operational investment** from the discoms
- We have considered **three scenarios**: Restricted banking (1000 hours), Unrestricted banking (4000+ hours) and no banking
- Providing 4000 hours of banking for the Kerala State Electricity Board is challenging due to its current financial state (**EBITDA of -1000 crores in FY 2022-23**). However, completely forgoing banking would make green **H2 production very costly**. Hence, a compromise of 1000 hours of yearly banking is proposed to balance financial constraints with operational needs

GH₂ production costs for unrestricted vs restricted banking vs no banking in Kerala INR/kg



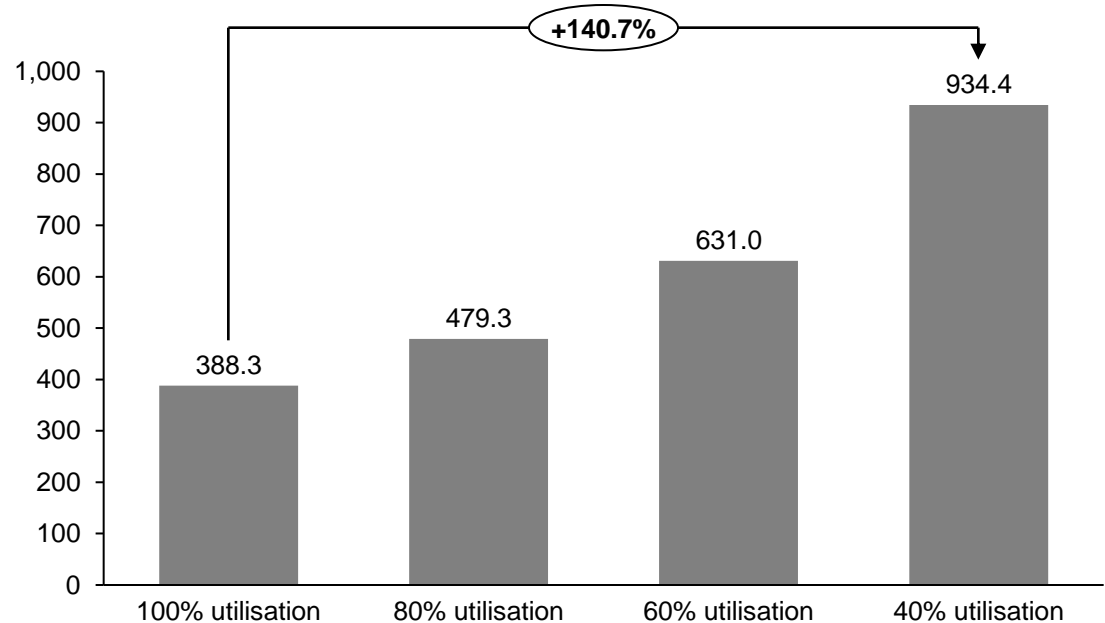
Refueling infra utilization

The landed costs is highly sensitive to refueling infra utilisation, lower utilization can have ~140% higher costs | Refueling infra has been sized to ensure 100% utilisation in all configurations

Refuelling infrastructure

400 kg refuelling costs at different utilization rates INR/kg

- As the number of refueling stations increases, **initial setup costs get distributed across a larger network**. This **decreases the per-unit cost** of establishing and operating each station, making the overall infrastructure more cost-efficient
- A higher utilization of the refueling would mean lower per unit costs whereas lower utilisation would mean high per unit costs for a fixed rate of return
- We have considered **4 scenarios** for arriving at refueling costs: 40% utilisation, 60% utilisation, 80% utilization and 100% utilization



TOC

Global H₂ Landscape and Valley Focus

Kochi Hydrogen Valley - Summary

Kochi Hydrogen Valley - Design Choices

Kochi Hydrogen Valley - Background Information

- Sectoral Deep Dives
- Kerala GH₂ Potential
- Supply Side Economics

Kochi Hydrogen Valley - Global Valley Profiles

Appendix

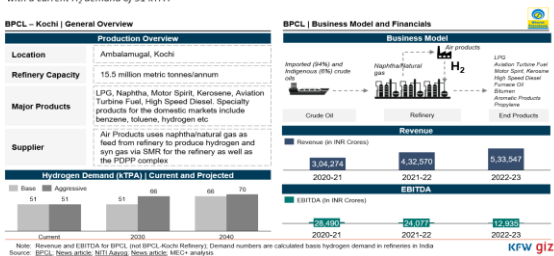
6 parameters were compared across sectors

We have compared 6 parameters across sectors to objectively analyse suitability for valley

Parameters analysed across the 6 sectors

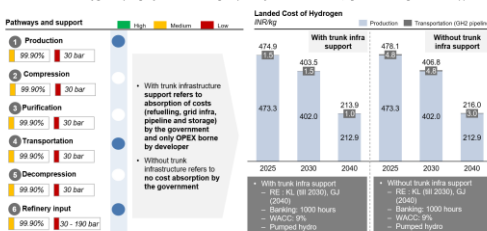
Refinery || BPCL is the only refinery in Kochi

with a current H_2 demand of 51 KTPA



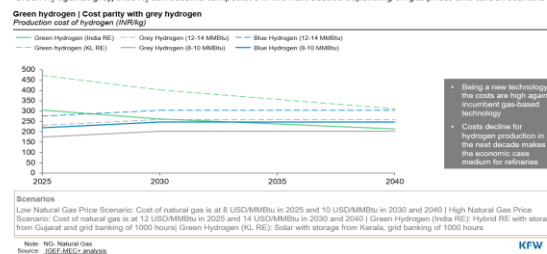
Actual landed cost of green H_2 for BPCL range: 213.9 to 216 INR/Kg

The actual landed cost of green hydrogen for BPCL could range anywhere from 213.9 to 216 INR/Kg in 2040 based government support



Economic case is medium

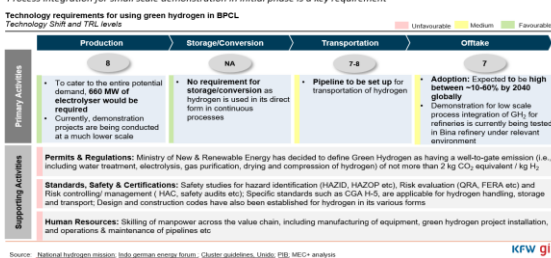
Green H_2 against grey/blue H_2 can become competitive in the next decade depending on gas prices and carbon scenario



Off-taker profile and demand potential

Technology readiness is low to medium

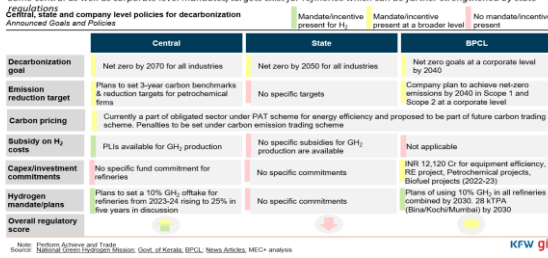
Process integration for small scale demonstration in initial phase is a key requirement



Supply side infrastructure requirement & TCO

Regulatory maturity is medium-high

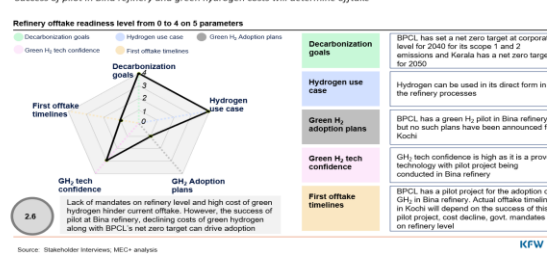
Some central as well as corporate level mandates/targets exist for refineries which can be further strengthened by state regulations



Economic case for adoption

Offtaker willingness is medium to high

Success of pilot in Bina refinery and green hydrogen costs will determine offtake



Technology readiness and adaptability

Regulatory Support and driver

Off-taker readiness and considerations

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Appendix



REFINERY SECTOR

Refinery | BPCL is the only refinery in Kochi

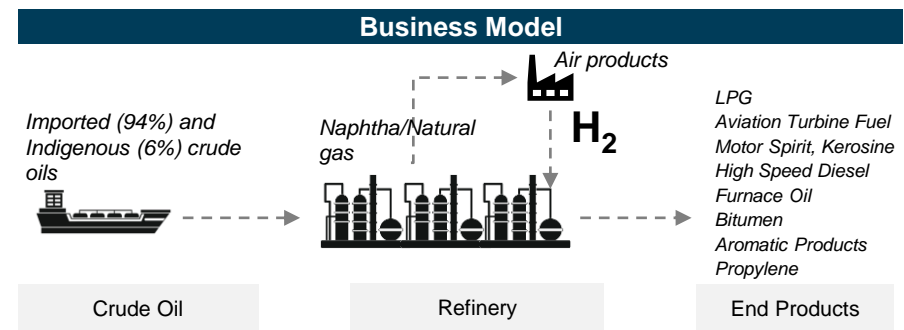
with a current H_2 demand of 51 kTPA

BPCL – Kochi | General Overview

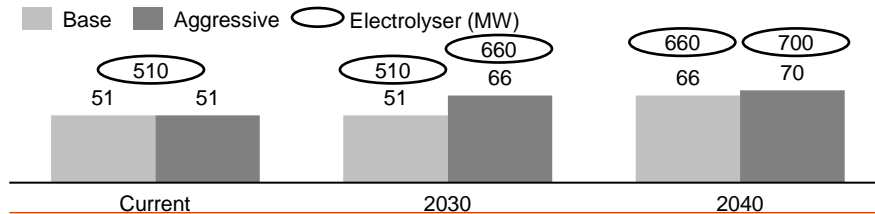
Production Overview	
Location	Ambalamugal, Kochi
Refinery Capacity	15.5 million metric tonnes/annum
Major Products	LPG, Naphtha, Motor Spirit, Kerosene, Aviation Turbine Fuel, High Speed Diesel. Specialty products for the domestic markets include benzene, toluene, hydrogen etc
Supplier	Air Products uses naphtha/natural gas as feed from refinery to produce hydrogen and syn gas via SMR for the refinery as well as the PDPP complex



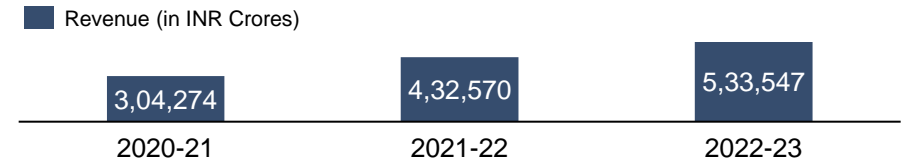
BPCL | Business Model and Financials



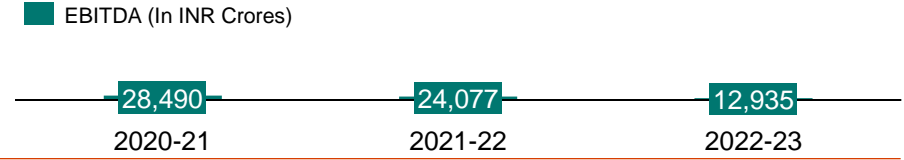
Hydrogen Demand (kTPA) | Current and Projected



Revenue



EBITDA



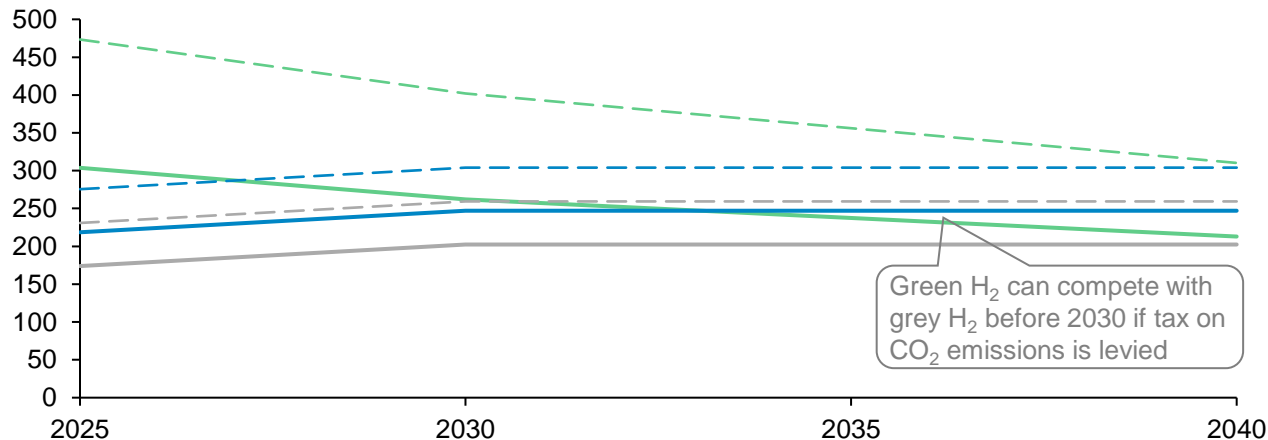
Economic case is medium

Green H₂ against grey/blue H₂ can become competitive in the next decade depending on gas prices and carbon scenario

Green hydrogen | Cost parity with grey hydrogen

Production cost of hydrogen (INR/kg)

— Green Hydrogen (India RE) — Grey Hydrogen (\$12-14 MMBtu) — Blue Hydrogen (\$12-14 MMBtu)
— Green hydrogen (KL RE) — Grey Hydrogen (\$8-10 MMBtu) — Blue Hydrogen (\$8-10 MMBtu)



- Being a new technology, the costs are high against incumbent gas-based technology
- Costs decline for hydrogen production in the next decade if the economic case medium for refineries

Scenarios

Low Natural Gas Price Scenario: Cost of natural gas is at 8 USD/MMBtu in 2025 and 10 USD/MMBtu in 2030 and 2040 | High Natural Gas Price Scenario: Cost of natural gas is at 12 USD/MMBtu in 2025 and 14 USD/MMBtu in 2030 and 2040 | Green Hydrogen (India RE): Hybrid RE from Gujarat and grid banking of 1000 hours | Green Hydrogen (KL RE): Solar with pumped hydro storage from Kerala, grid banking of 1000 hours

Actual landed cost of green H₂ for BPCL range: 213.9 to 216 INR/Kg

The actual landed cost of green hydrogen for BPCL could range anywhere from 213.9 to 216 INR/Kg in 2040 basis government support

Pathways and support

High Medium Low

1 Production

99.90% 30 bar

2 Compression

99.90% 30 bar

3 Purification

99.90% 30 bar

4 Transportation

99.90% 30 bar

5 Decompression

99.90% 30 bar

6 Refinery input

99.90% 30 - 190 bar

- With trunk infrastructure support refers to absorption of costs (refuelling, grid infra, pipeline and storage) by the government and only OPEX borne by developer

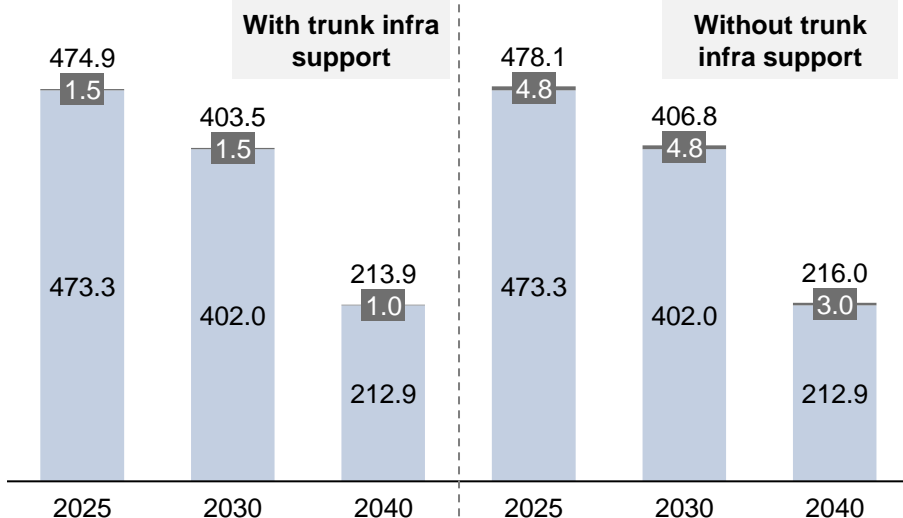
- Without trunk infrastructure refers to no cost absorption by the government

Landed Cost of Hydrogen

INR/kg

Production

Transportation (GH₂ pipeline)



- With trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Pumped hydro

- Without trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Pumped hydro




Regulatory maturity is medium-high

Some central as well as corporate level mandates/targets exist for refineries which can be further strengthened by state regulations

Central, state and company level policies for decarbonization

Announced Goals and Policies

█ Mandate/incentive present for H₂
█ Mandate/incentive present at a broader level
 █ No mandate/incentive present

	Central	State	BPCL
Decarbonization goal	Net zero by 2070 for all industries	Net zero by 2050 for all industries	Net zero goals at a corporate level by 2040
Emission reduction target	Plans to set 3-year carbon benchmarks & reduction targets for petrochemical firms	No specific targets	Company plan to achieve net-zero emissions by 2040 in Scope 1 and Scope 2 at a corporate level
Carbon pricing	Currently a part of obligated sector under PAT scheme for energy efficiency and proposed to be part of future carbon trading scheme. Penalties to be set under carbon emission trading scheme		
Subsidy on H₂ costs	PLIs available for GH ₂ production	No specific subsidies for GH ₂ production are available	Not applicable
Capex/investment commitments	No specific fund commitment for refineries	No specific commitments	INR 12,120 Cr for equipment efficiency, RE project, Petrochemical projects, Biofuel projects (2022-23)
Hydrogen mandate/plans	Plans to set a 10% GH ₂ offtake for refineries from 2023-24 rising to 25% in five years in discussion	No specific commitments	Plans of using 10% GH ₂ in all refineries combined by 2030. 28 kTPA (Bina/Kochi/Mumbai) by 2030
Overall regulatory score			

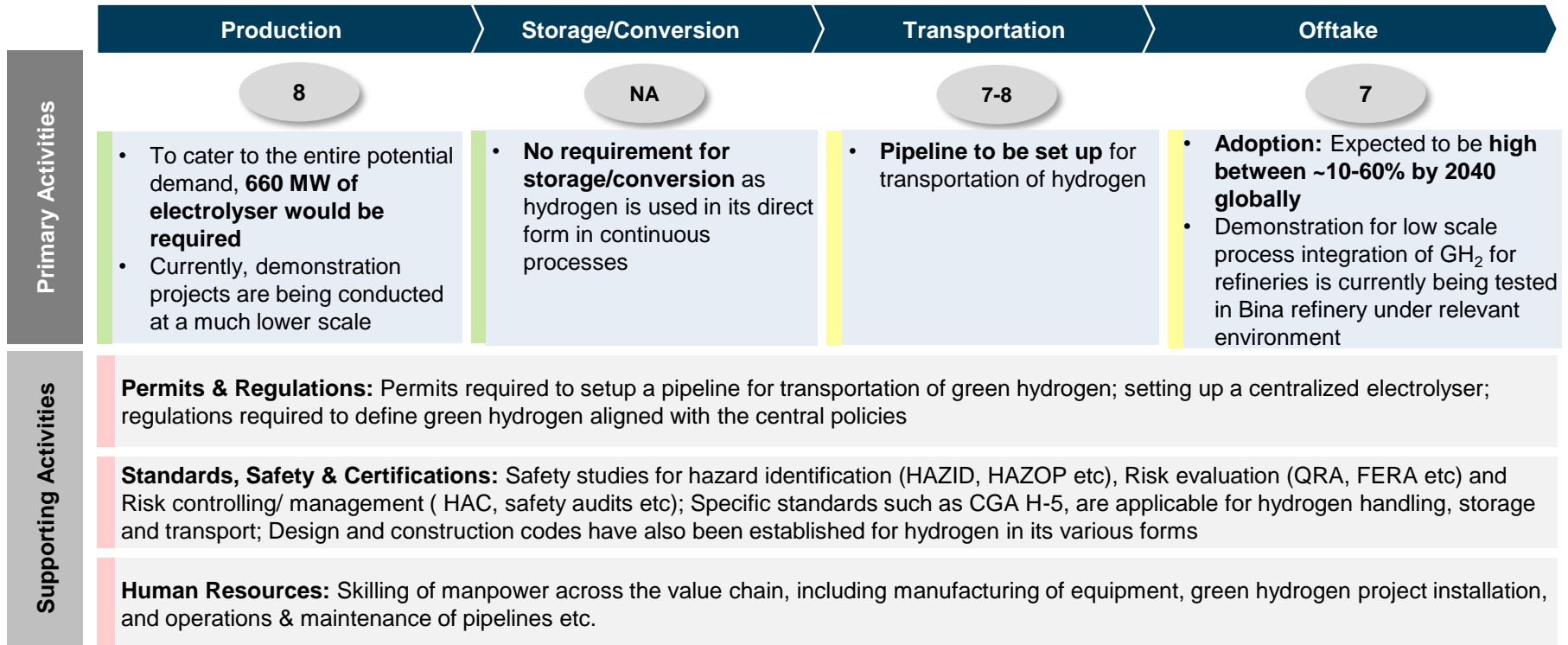
Technology readiness is low to medium

Process integration for small scale demonstration in initial phase is a key requirement

Technology requirements for using green hydrogen in BPCL

Technology Shift and TRL levels

Unfavourable Medium Favourable

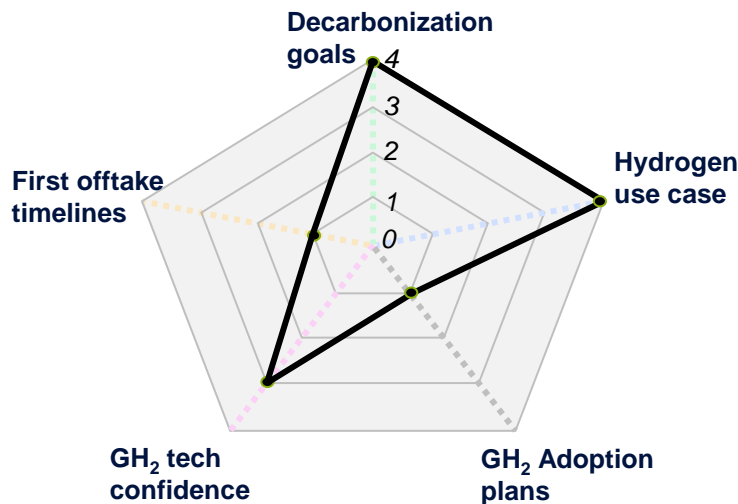


Offtaker willingness is medium to high

Success of pilot in Bina refinery and green hydrogen costs will determine offtake

Refinery offtake readiness level from 0 to 4 on 5 parameters

- Decarbonization goals
- Hydrogen use case
- Green H₂ Adoption plans
- Green H₂ tech confidence
- First offtake timelines



Decarbonization goals

BPCL has set a net zero target at corporate level for 2040 for its scope 1 and 2 emissions and Kerala has a net zero target for 2050

Hydrogen use case

Hydrogen can be used in its direct form in the refinery processes

Green H₂ adoption plans

BPCL has a green H₂ pilot in Bina refinery, but no such plans have been announced for Kochi

Green H₂ tech confidence

GH₂ tech confidence is high as it is a proven technology with pilot project being conducted in Bina refinery

First offtake timelines

BPCL has a pilot project for the adoption of GH₂ in Bina refinery. Actual offtake timeline in Kochi will depend on the success of this pilot project, cost decline, govt. mandates on refinery level

2.6

Lack of mandates on refinery level and high cost of green hydrogen hinder current offtake. However, the success of pilot at Bina refinery, declining costs of green hydrogen along with BPCL's net zero target can drive adoption

Adoption of green hydrogen in refineries can be fast tracked

by addressing concerns for new process integration and creating refinery level mandates

Hydrogen offtake in Refineries

Drivers and Inhibitors



GH₂ based hydrogen production has high technology maturity, cost competitiveness in the next decade and easy process integration



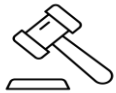
Require government intervention on subsidy and infrastructure set up



Economic

- Green hydrogen would be cost competitive with grey hydrogen towards 2030

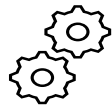
- Stranded assets in the industrial gas complex for current hydrogen production



Regulations

- The central government plans to set a 10% GH₂ **offtake** for refineries
- BPCL plans to use **10% GH₂ combined in all its refineries by 2030**

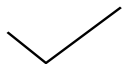
- **No regulations** for creation of demand in terms of **mandates, penalties**
- **No regulations** for creation of green hydrogen in terms of **investments**



Technical

- Current **pilot demonstration** in Bina refinery and **studies at company level** conducted

- New integration for Kochi Refinery for new setup
- Set up of new pipeline will require feasibility to be conducted



Offtaker willingness

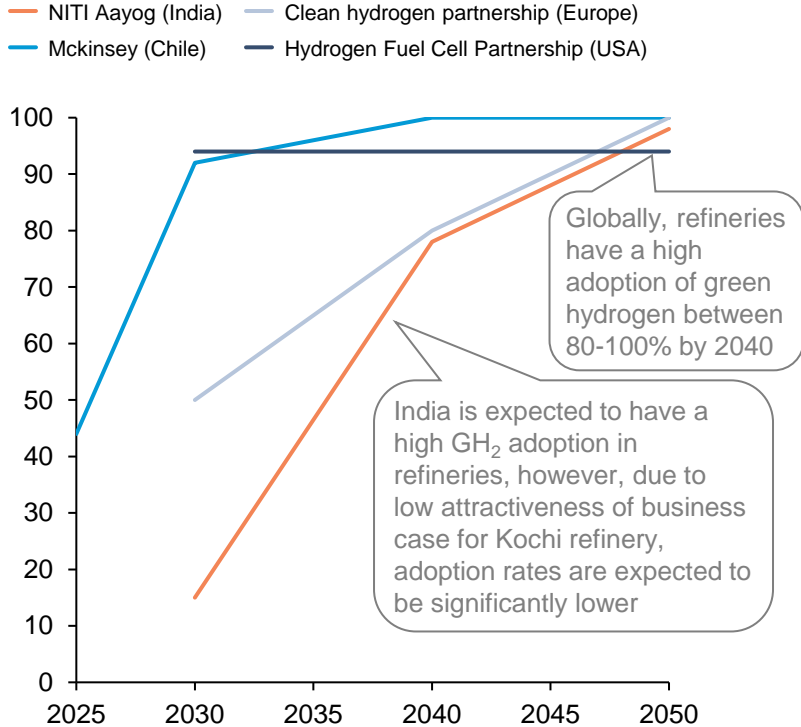
- BPCL has a net zero target for 2040 and adoption of green hydrogen is crucial for this target

- BPCL already has a GH₂ pilot in its Bina refinery. Currently no plans and timelines have been outlined for offtake in Kochi

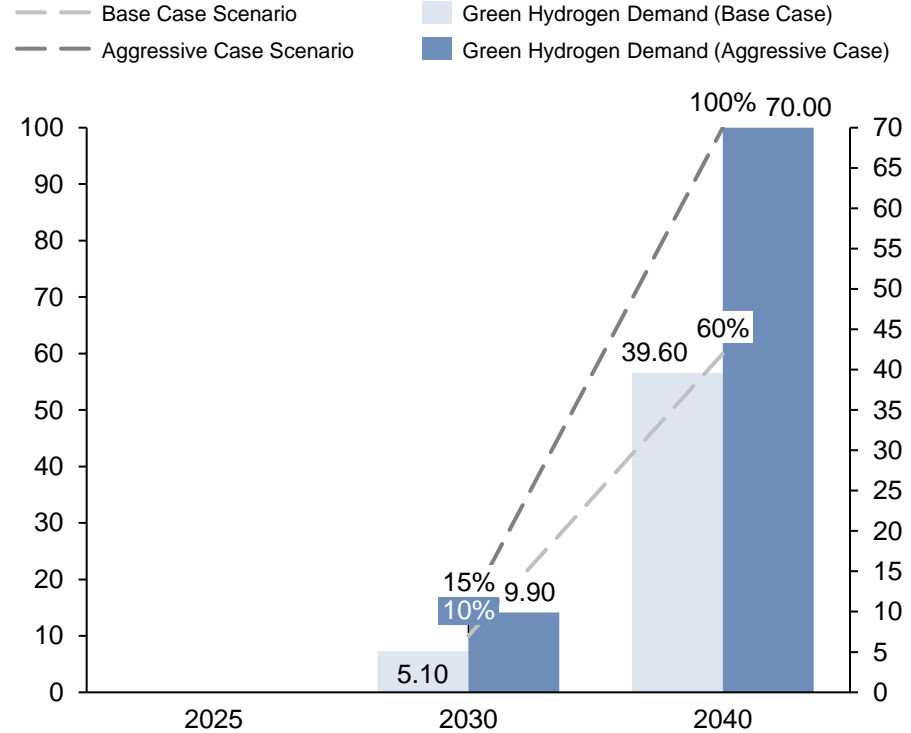
Adoption of Green H₂ in refineries are very high globally by 2040

driven by self-targets and business case, it is expected to be between 5-40 kTPA in 2030 to 2040

Adoption rate of hydrogen in refinery
% of total demand



Expected adoption rates for refinery in the valley
As % of total demand and demand in kTPA





FERTILIZER SECTOR

Fertiliser || FACT Kochi is the only fertiliser producer in Kerala

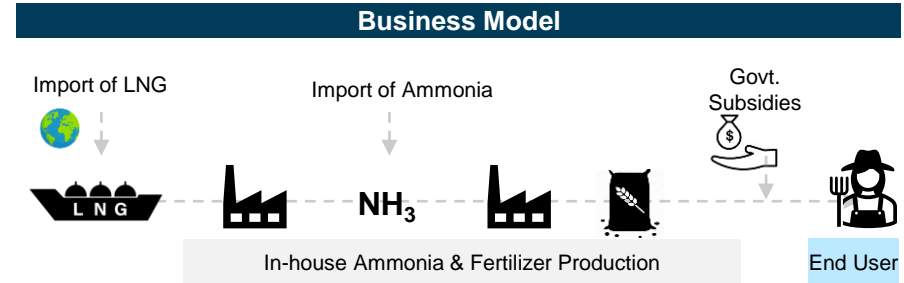
requiring 46 kTPA of Hydrogen

FACT | General Overview

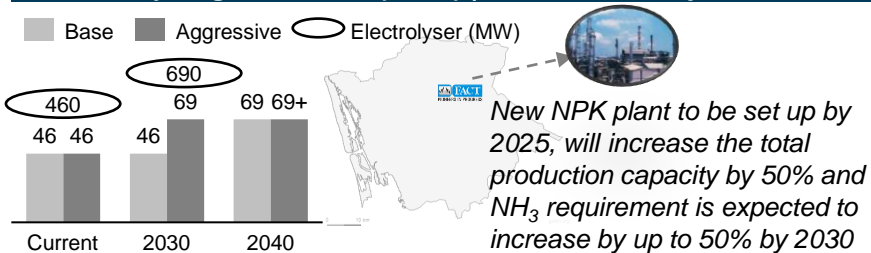
Production Overview	
Location	FACT has two units in Kerala namely Udyogmandal complex & Ambalamugal complex
Production Capacity	280.5 kTPA NH ₃ capacity (at 90-95% utilization)
Major Products	NPK Fertilizers and Chemicals: (FACTAMFOS 20:20:0:13), Ammonium Sulphate, Caprolactam Sulphuric Acid, Anhydrous Ammonia, Phosphoric Acid, Sulphur Dioxide etc.
Customers	Sales in Kerala and PAN India (Including: Maharashtra, West Bengal, Gujarat, Odisha and Bihar)



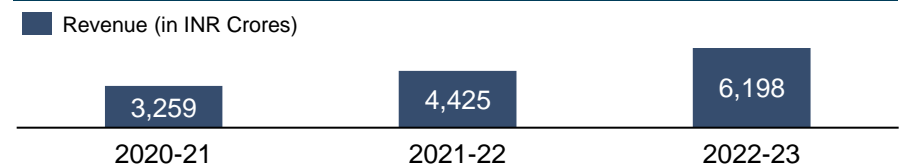
FACT | Business Model & Financials



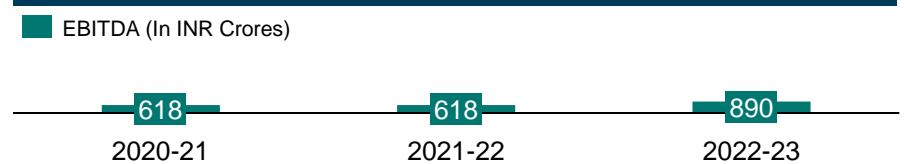
Hydrogen Demand (kTPA) | Current and Projected



Revenue



EBITDA



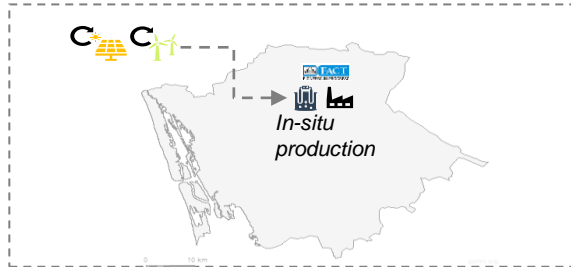
121 Note: Approx 60-70 TPD NH₃ equivalent of hydrogen is consumed in chemicals production (~12 TPD Green H₂);

Source: [FACT Annual Reports](#); Stakeholder Interviews; MEC+ analysis

Decarbonization | Different pathways for fertilizers

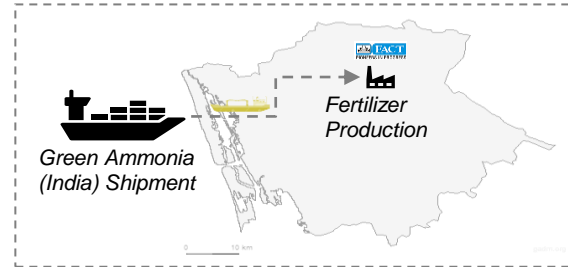
Available Pathways

1 In-situ Production of Green Hydrogen and Ammonia for Captive Consumption



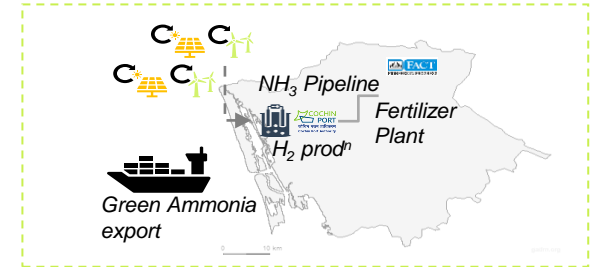
- In this pathway, green hydrogen will be produced in-situ at the FACT premises, N_2 will be sourced through air separation units and storage will be set-up if required
- Output would be integrated with the ammonia production unit (based on results from the technical assessments)
- **This pathway ensures control over supply however plant size based on H_2 adoption would be small (need technical assessment)**

2 Green Ammonia Shipments from Rest of India



- In this pathway, green ammonia will be shipped from rest of India to Cochin Port and then delivered to FACT through barges
- This green ammonia would be used to manufacture complex fertilizers at FACT
- **This pathway requires additional transportation infrastructure and development of port infrastructure**

3 Ex-situ Production of Green Hydrogen and Ammonia for Captive Consumption and Exports



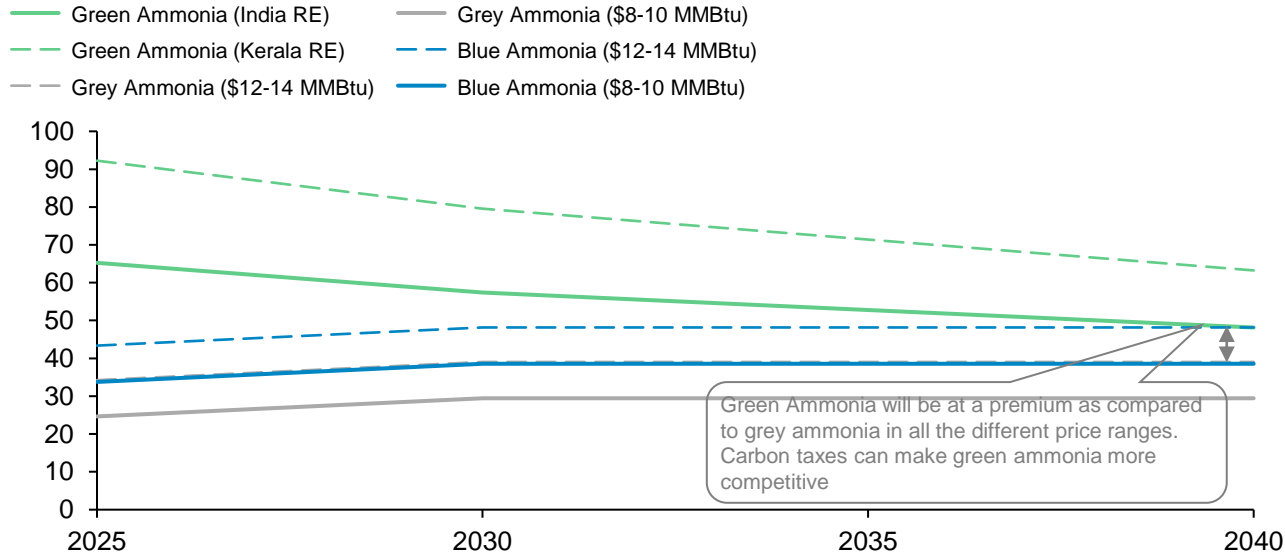
- In this Pathway, green H_2 and NH_3 are produced at centrally at port
- Ammonia is transported to FACT through pipelines
- This pathway allows for scaled production of ammonia as export is also a use-case leading to feasible NH_3 plant sizes
- **This pathway ensures feasible NH_3 plant sizes and co-located hydrogen and ammonia production not requiring expensive H_2 pipelines**

Economic case is low

On comparison with grey ammonia, green ammonia is at price premium excluding carbon taxes scenario across all phases

Green Ammonia | Cost parity with grey ammonia

Production cost of ammonia per kg (INR/kg)



- Being a new technology, the costs are high against incumbent gas-based technology
- Fertiliser is a subsidised sector and plants are optimised to achieve maximum throughput – additional green H₂ costs can increase subsidy burden

Scenarios

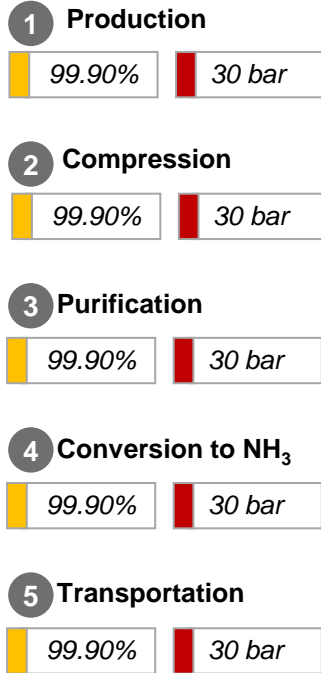
Low Natural Gas Price Scenario: Cost of natural gas is at 8 USD/MMBtu in 2025 and 10 USD/MMBtu in 2030 and 2040 | High Natural Gas Price Scenario: Cost of natural gas is at 12 USD/MMBtu in 2025 and 14 USD/MMBtu in 2030 and 2040 | Green Ammonia (India RE): Hybrid RE from Gujarat and grid banking of 1000 hours| Green Ammonia (KL RE): Solar with Pumped hydro storage from Kerala and grid banking of 1000 hours

Cost of Green Ammonia is in a close range

The cost of green ammonia comprises of NH₃ conversion & transportation cost leading to a cost of 48.20 INR/Kg in 2040

Pathways

High Medium Low

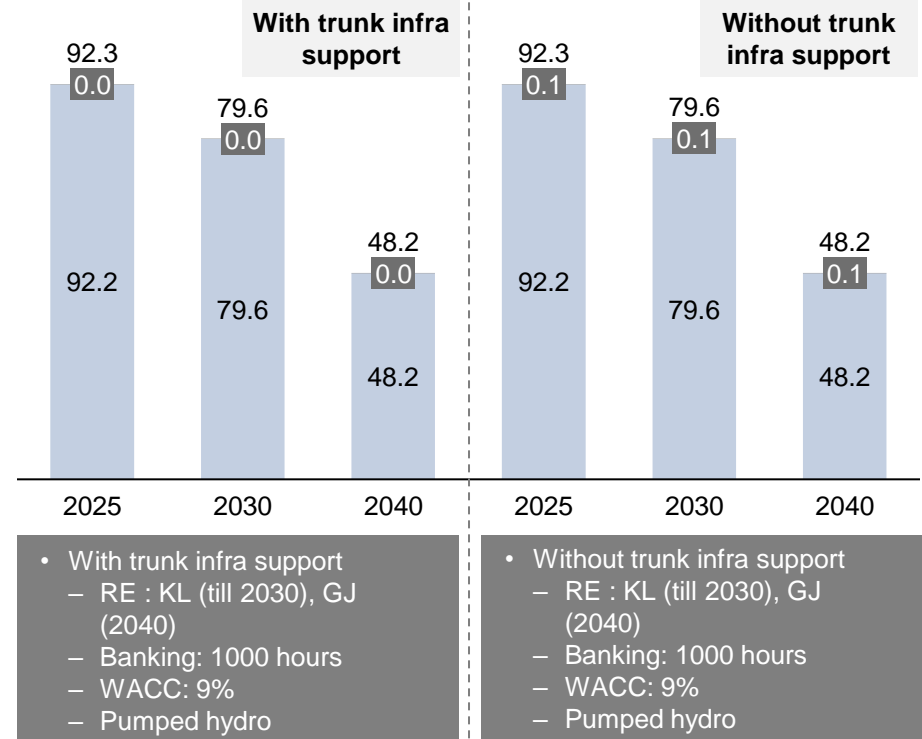


- With trunk infrastructure support refers to absorption of costs (refuelling, grid infra, pipeline and storage) by the government and only OPEX borne by developer
- Without trunk infrastructure refers to no cost absorption by the government

Landed Cost of Ammonia

INR/kg

Production Transport (GNH3 pipeline)



- With trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Pumped hydro

- Without trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Pumped hydro




Policy maturity is medium

Support at central level exists for DAP & urea-based plants but no mandates exist for fertilizer sector in Kerala as of now

Central, state and company level policies for decarbonization

Announced Goals and Policies

█ Mandate/incentive present for H₂
█ Mandate/incentive present at a broader level
 █ No mandate/incentive present

	Central	State	FACT
Decarbonization goal	█ Net zero by 2070 for all industries	█ Net zero by 2050 for all industries	█ Plans present but no fixed timelines defined yet
Emission reduction target	█ No targets are announced	█ No targets announced yet	█ Plans present but no fixed timelines defined yet
Carbon pricing	█ Currently a part of obligated sector under PAT scheme for energy efficiency and proposed to be part of future carbon trading scheme. Penalties to be set under carbon emission trading scheme		
Subsidy on H₂ costs	█ PLIs available for green hydrogen production	█ No subsidies are available	█ Not applicable
Capex/investment commitments	█ 2 plants each for production of Green H ₂ based Urea & DAP to be set up via competitive bidding	█ No specific incentives	█ Plans to setup 6 MW solar for captive consumption
Hydrogen mandate/plans	█ Plan for 5% offtake from 2023-24 rising to 20% in 5 years. Substitute NH ₃ based fertilizer imports with domestic green NH ₃ based fertilizers	█ No mandates	█ No mandates/plans
Overall regulatory score			

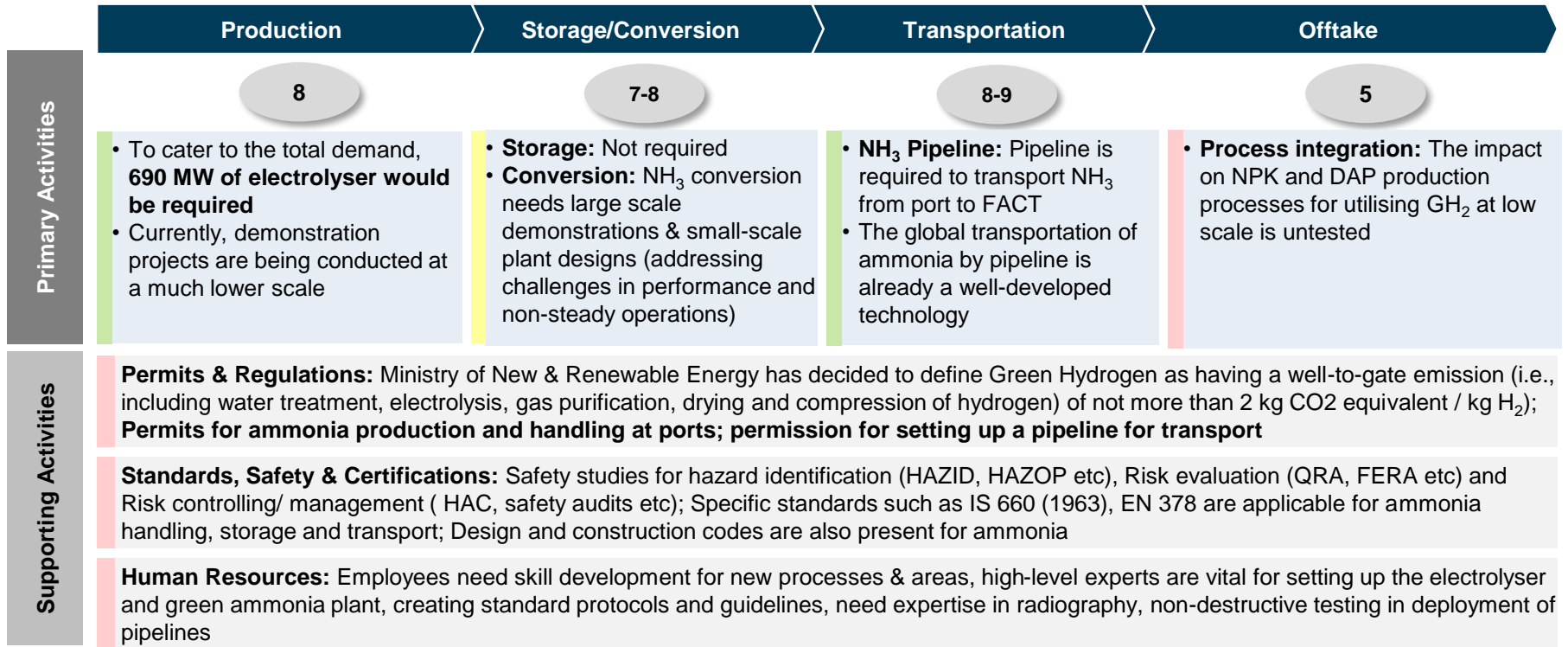
Technology readiness is low to moderate

Green NH₃ prod. using RE based green H₂ needs large scale demonstrations and tech development for small-scale plants

Technology requirements for using green hydrogen in FACT

Technology Shift and TRL levels

■ Unfavourable
 ■ Medium
 ■ Favourable

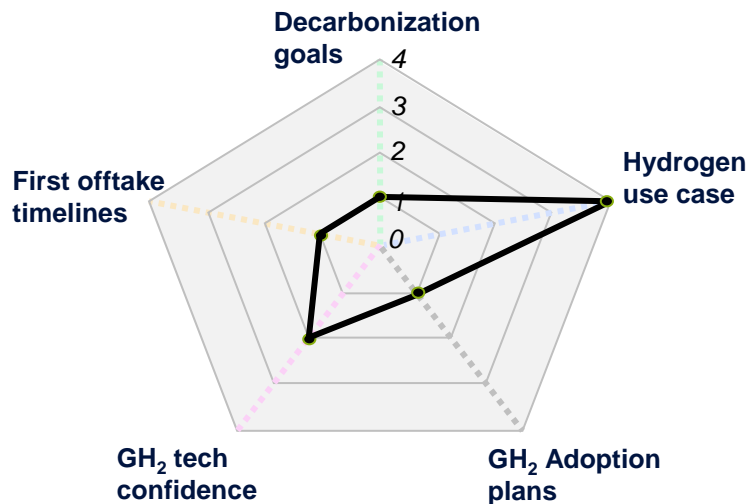


Off-taker willingness is medium

Need decarbonization targets and capex investments for green hydrogen conversion

Fertiliser offtake readiness level from 0 to 4 on 5 parameters

- Decarbonization goals
- Hydrogen use case
- Green H₂ Adoption plans
- Green H₂ tech confidence
- First offtake timelines



Decarbonization goals

FACT has taken steps towards decarbonization via RE integration (Rooftop RE), plans more RE (Floating Solar - 6MW), however **feedstock-based CO₂ emission reduction do not have a fixed timeline**

Hydrogen use case

Direct use case for substitution of grey ammonia to green ammonia exists. However, willingness to uptake will be basis development in technology, mandates and cost competitiveness of green ammonia

Green H₂ adoption plans

Current plans limited to import substitution. Future willingness to uptake basis cost competitiveness exists. Adoption to depend on govt. mandates

Green H₂ tech confidence

Tech. in demonstration stage. Need proven technology providers. Some process changes required for small scale demonstration and stranded assets are a challenge

First offtake timelines

No fixed timelines set. Cost declines and govt. mandates can drive adoption in 2030, but final product (fertilizer) is subsidised which may impact mandate creation

1.8

CAPEX for new unit to test green hydrogen conversion to ammonia, sunk cost of existing unit and lack of mandates

GH₂ tech and economics are not becoming favorable for adoption

government interventions on these can support unlock the demand

Hydrogen offtake in Fertilizers

Drivers and Inhibitors



GH₂ based fertilizer provide medium technology maturity, cost competitiveness in the next two decades, and import substitution



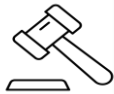
Require government intervention on subsidy, asset depreciation, and infrastructure



Economic

- Green ammonia could become competitive with grey ammonia in a scenario where carbon emissions are taxed

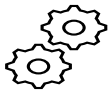
- Price sensitivity of green hydrogen/ammonia for fertilizer manufacturing
- Additional CAPEX requirement for new unit



Regulations

- Targets to substitute imports of ammonia
- Plans for setting up green H₂ and green NH₃ plants through competitive bidding

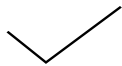
- No clear mandates
- No pilots suggested for NPK based fertilisers in NGHM
- No clear goals for decarbonization or adoption of green ammonia at state or company level



Technical

- Studies being carried out for small scale green ammonia production plants globally

- No studies done on a company/state level for integration of green ammonia into current process/new green ammonia plants



Offtaker willingness

- Initial plans for import substitution
- Possibility of green H₂ use in chemicals division
- Offtaker willingness to study new technology

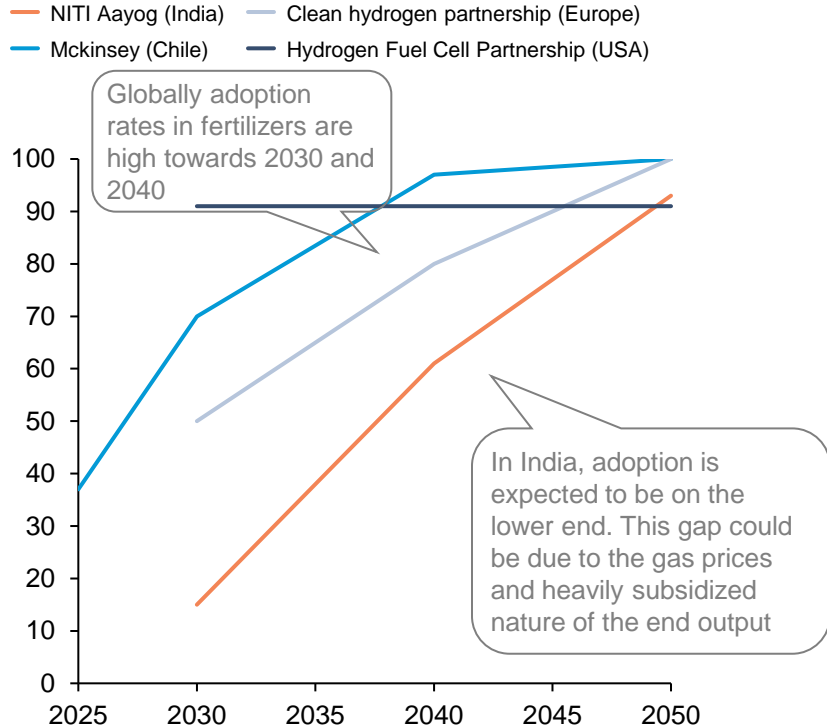
- No defined timelines for decarbonization exist
- Need for technology and integrators
- Clarity on the future of stranded assets

Adoption of Green H₂ in fertilizers are high globally towards 2040

adjusting for the adoption in Kerala the Green H₂ demand is expected in range 18% to 36% of the total demand in 2040

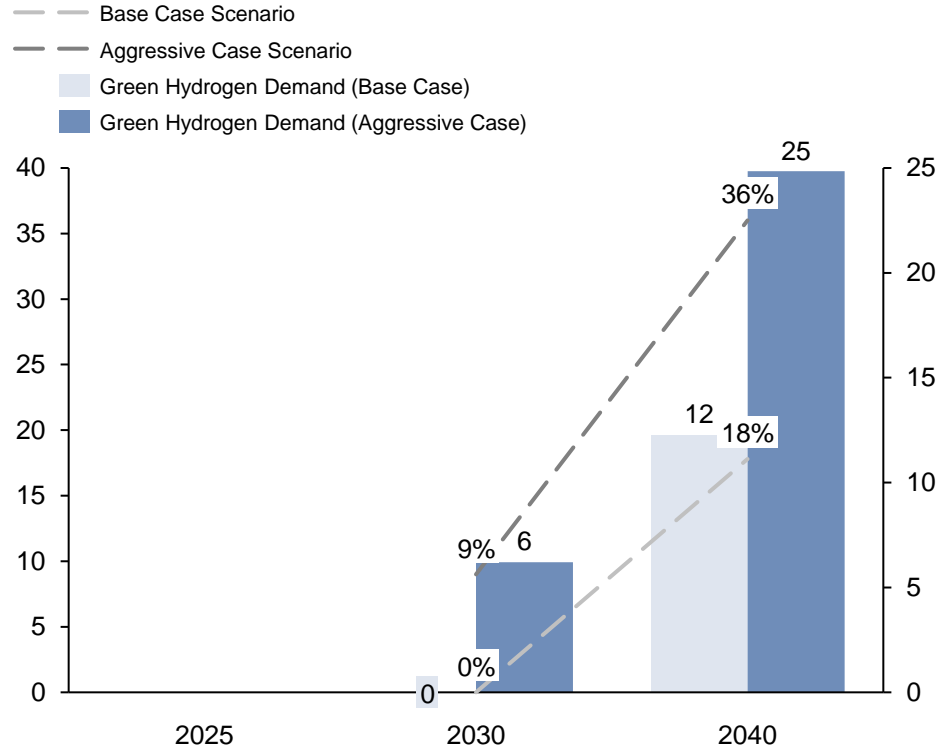
Adoption rate of hydrogen in fertiliser units

% of total demand



Expected adoption rates for fertilizers in the valley

As % of total demand and demand in kTPA









ROAD TRANSPORT

4 competing technologies exist in mobility use case

for low/no emission technologies in buses

Types of zero emission technologies for buses

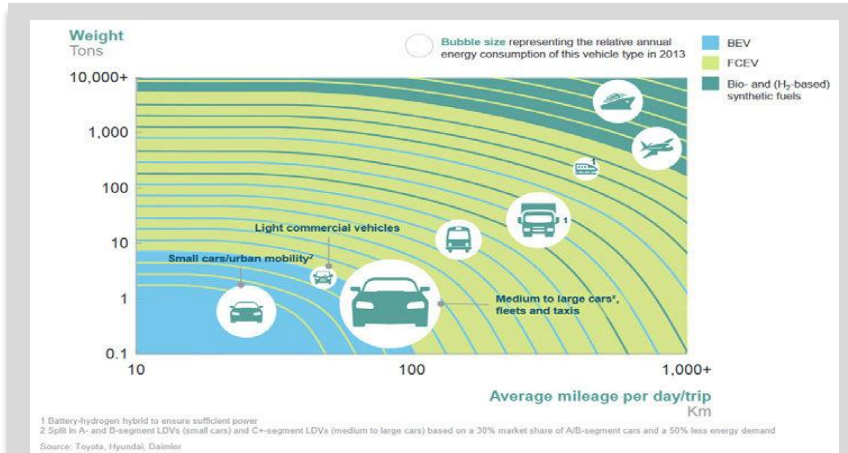
	Retrofitted HICE	Hydrogen ICE	Hydrogen FCEV	Electric
				
Driving Range (km)	280-300 km (30 kg tank)	280-300 km (30 kg tank)	350-500 km (30-40 kg tank)	250 Kms (260 kWh Battery)
Refuelling Time	20-30 minutes	20-30 minutes	20-30 minutes	90 minutes (Fast Charging)
Load (for maximum efficiency)	Medium to high	Medium to high	Low to medium	Low
Capex (INR)	0.1-0.3 Crore*	0.7-0.8 Crore	2 Crore	1.1 Crore
Infrastructure Requirement	H ₂ distribution and refuelling infrastructure	H ₂ distribution and refuelling infrastructure	H ₂ distribution and refuelling infrastructure	Charging Infrastructure and grid upgrades
Technology readiness level (heavy duty vehicles)	5-6	6-7	8-9	9
Commercial readiness in India	Preliminary development ○	Pilots demonstr. in trucks ○	Pilots being conducted 🟡	Multiple tenders awarded 🟢

Globally, heavy duty transport makes a strong case for hydrogen

In Kerala, KSRTC is the largest state-run bus operator providing anchor fleet for H₂ offtake

Mobility feasibility for hydrogen, battery electric vehicles

Global landscape of transport segments and suitable technology



- Electrification will make strongest case for small cars and light commercial vehicles since they run on a short range
- Hydrogen will be preferred for heavy duty vehicles such as buses, trucks, trains (hybrid) as they have longer range and need shorter refuelling time to avoid loss of business

Current operators in Kerala

Selected operator

	Private Buses	Public Buses (KSRTC)	Trucks
Ownership status	Privately owned fleet	State owned fleet	Separation of fleet ownership and operator
Type of operations	Multiple small players operating in fragments	Concentrated operations in South Kerala	Multiple small players operating in fragments
Scalability of operations	Low as each player has a small fleet	High as KSRTC owns all the buses	Low as each player has a small fleet

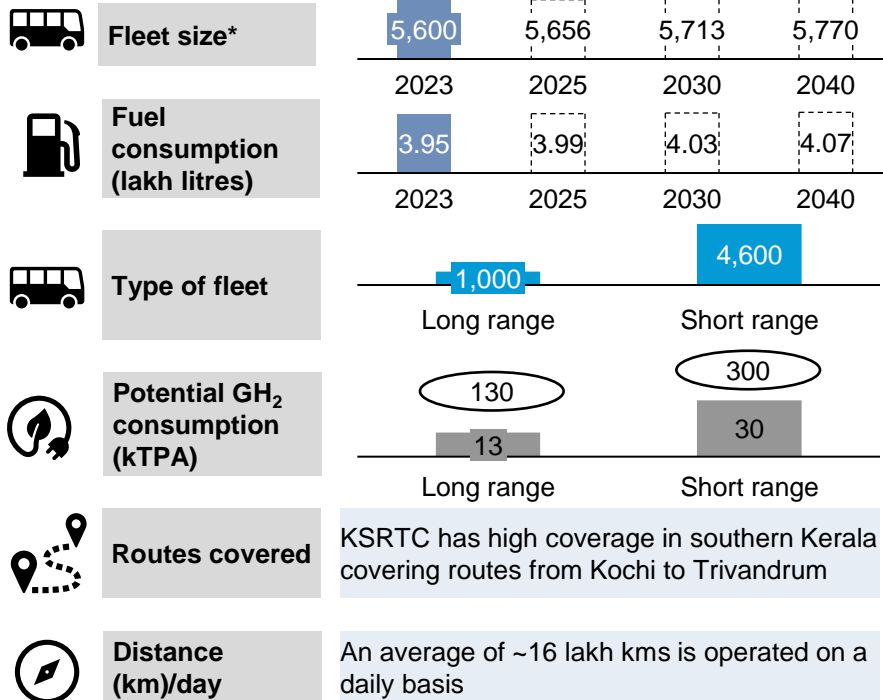
- KSRTC will be the best suited operator for running a pilot on hydrogen offtake:
- It operates a fleet of ~5600 buses
- It has concentrated operations on routes running from Kochi to Trivandrum and dominates operations in the southern region
- There is scope for scalability as all the fleet is owned by the government

KSRTC operates a fleet of 5600 buses in Kerala

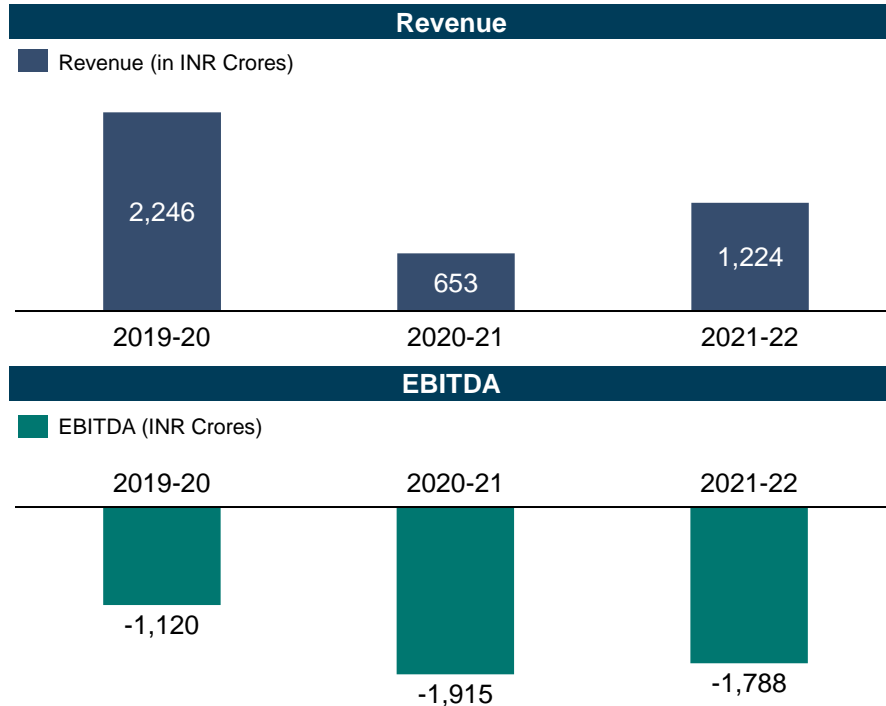
With total potential hydrogen demand of 43 kTPA divided between long- and short-range buses where demand can be anchored for 13 kTPA of long-range buses

KSRTC operations in Kerala

 MW electrolyser



Financial performance of KSRTC



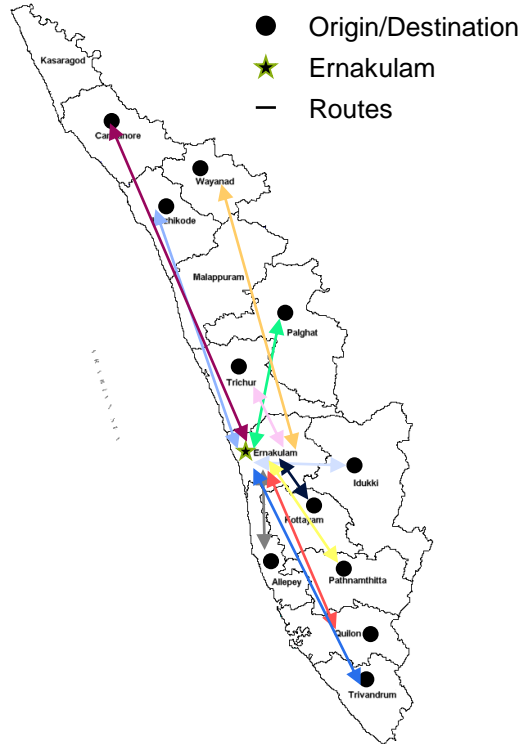
133 Note: Potential demand for GH₂ has been estimated for 1000 buses on 1 refuelling of a 40 kg tank for 330 days; *Fleet size is based on estimates applying a CAGR of 1%

Source: [KSRTC financial data](#); [Review of public enterprises in Kerala](#); Primary interviews; MEC+ analysis

From Ernakulam, 11 long inter-city routes span serving ~300 buses

Of the 1000 long range buses, ~300 buses run through Ernakulam over inter-city routes with a potential of 3.96 kTPA

KSRTC: Major Intercity Routes from Kochi



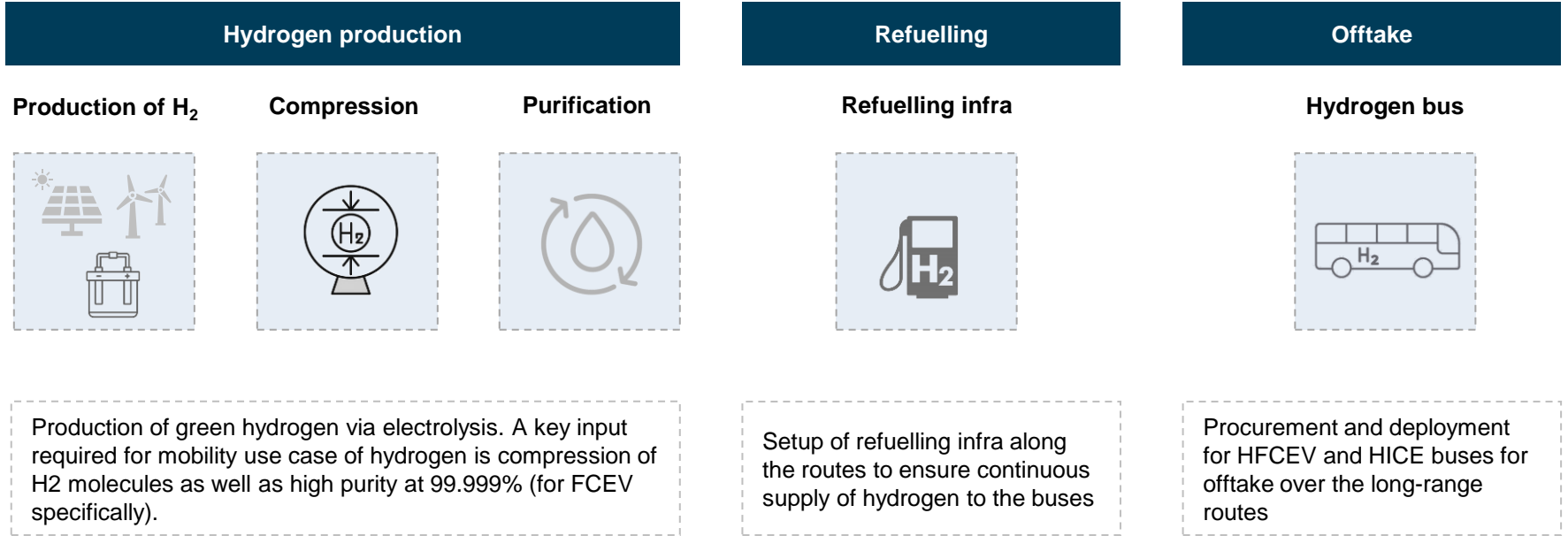
Inter-city routes, distances, traffic and ecologically sensitive zones

	Route	Round Trip (km)*	Traffic**	Ecological Sensitivity
●	Ernakulam to Kannur	536	2	□
●	Ernakulam to Kozhikode	352	11	□
●	Ernakulam to Palakkad	258	5	□
●	Ernakulam to Thrissur	148	48	□
●	Ernakulam to Idukki	246	19	□
●	Ernakulam to Kottayam	138	76	□
●	Ernakulam to Alappuzha	120	17	□
●	Ernakulam to Pathanamthitta	246	7	□
●	Ernakulam to Kollam	282	12	□
●	Ernakulam to Thiruvananthapuram	418	37	□

In order to convert these routes, 3 essential elements are needed

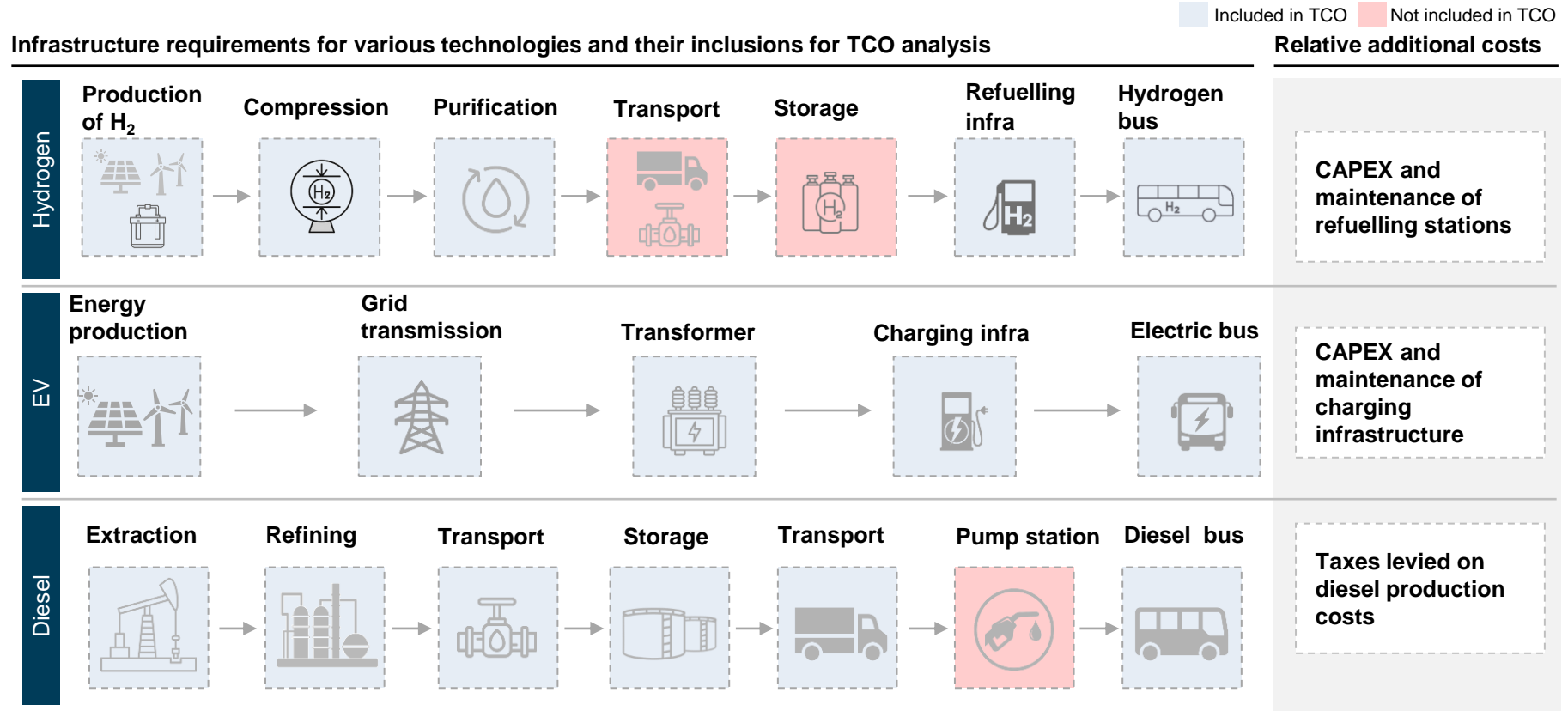
Hydrogen production, set up of refuelling infrastructure and deployment of hydrogen buses are key to convert the potential demand

Infrastructure requirements for converting bus routes to hydrogen bus routes



To assess demand conversion economically, we've calculated TCO

We have compared incumbent fuels as well as competitive technologies for TCO calculation over 5-7 value chain elements



Economic | HICE emerges as most competitive fuel technologically

On comparing EV with H₂, HFCEV becoming stronger for longer ranges towards 2040

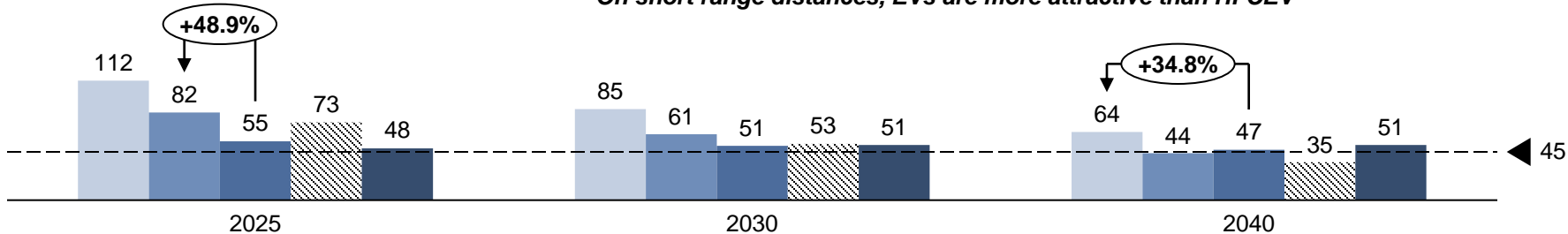
Total cost of ownership analysis at different distances

INR/km

■ FCEV
 ■ HICE new asset
 ■ EV
 HICE retrofit (theoretical case)
 ■ Diesel
 - Diesel at current price

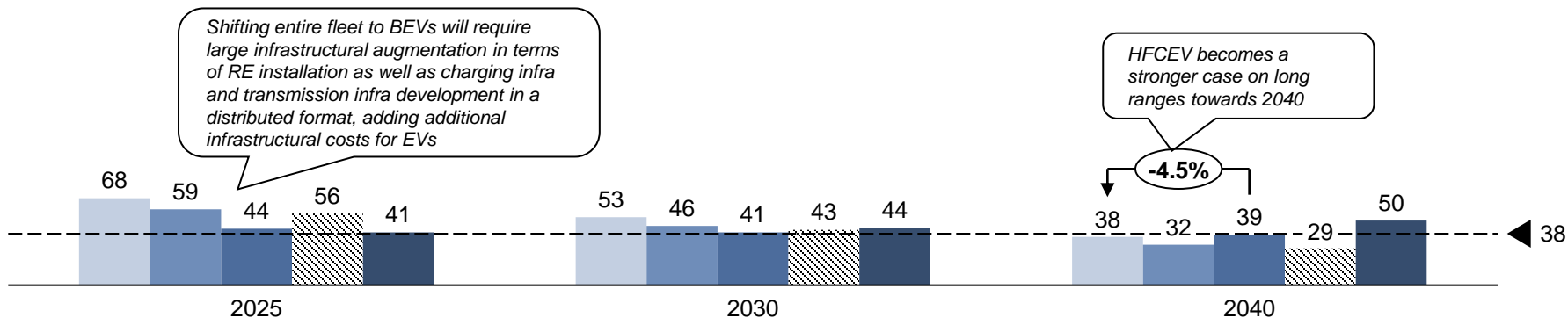
At 150 kms (short distances)

On short range distances, EVs are more attractive than HFCEV



At 400 kms (long distances)

On long range distances, HFCEVs become more competitive with EVs towards 2040

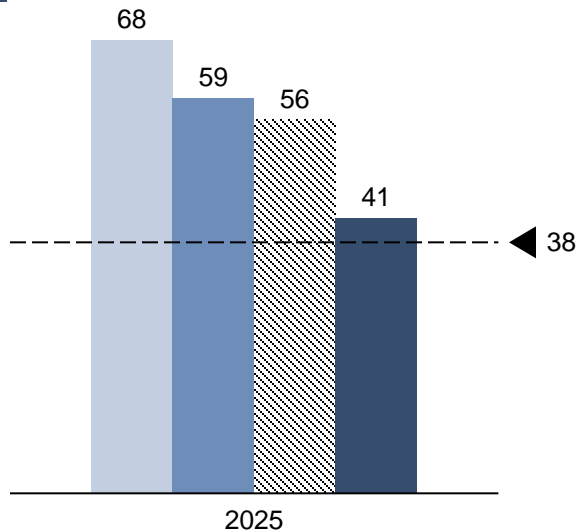
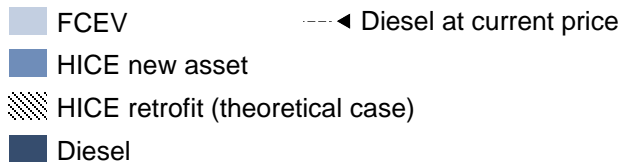


Economic | In next decade, diesel & hydrogen can be comparable

if investment support is provided for the cost and maintenance of the bus as well as refuelling

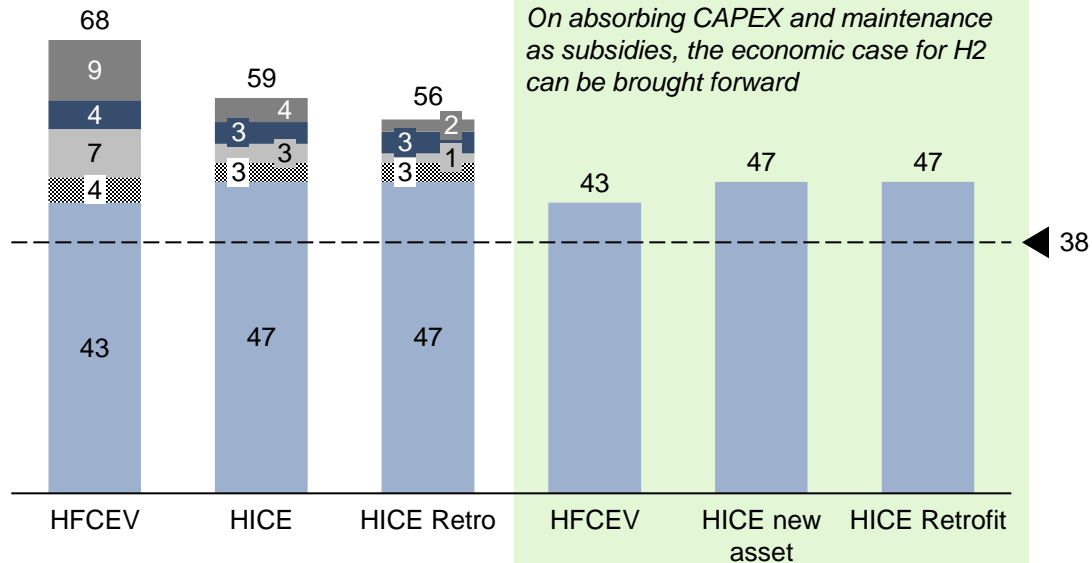
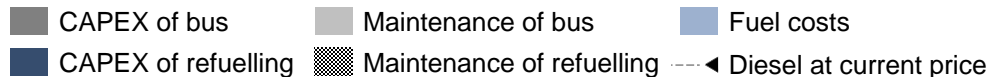
Total cost of ownership analysis at 400 km

INR/km



Factor wise TCO for buses in 2025

INR per factor/km



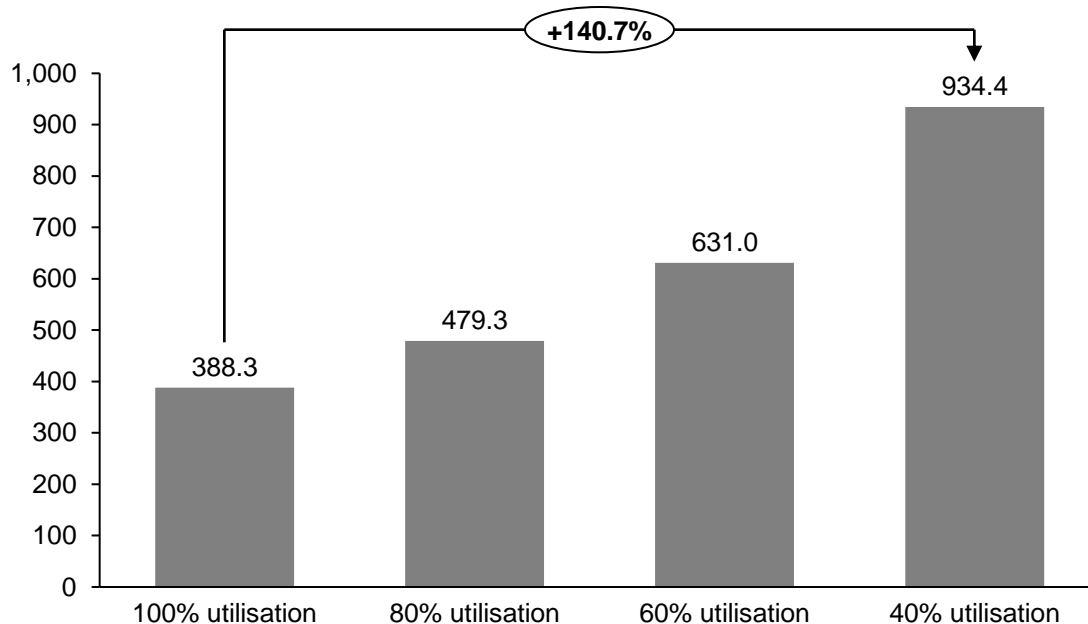
The results are based on 100% utilization of 400 kg refuelling infra

The landed costs is highly sensitive to refueling infra utilisation, lower utilization can have ~140% higher costs | Refueling infra has been sized to ensure 100% utilisation in all configurations

Refuelling infrastructure

400 kg refuelling costs at different utilization rates INR/kg

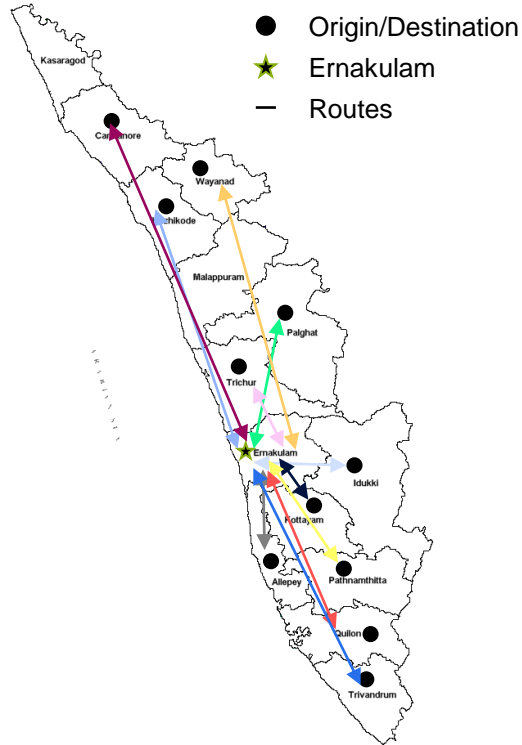
- As the number of refueling stations increases, **initial setup costs get distributed across a larger network**. This **decreases the per-unit cost** of establishing and operating each station, making the overall infrastructure more cost-efficient
- A higher utilization of the refueling would mean lower per unit costs whereas lower utilisation would mean high per unit costs for a fixed rate of return
- We have considered **4 scenarios** for arriving at refueling costs: 40% utilisation, 60% utilisation, 80% utilization and 100% utilization



Economically assessed, 4 routes appear most attractive for pilots

11 intercity routes run from Ernakulam, of which based on distance, traffic and ecological sensitivity 4 routes seem attractive

KSRTC: Major Intercity Routes from Kochi



Inter-city routes, distances, traffic and ecologically sensitive zones

	Route	Round Trip (km)*	Traffic**	Ecological Sensitivity
●	Ernakulam to Kannur	536	2	Not attractive
●	Ernakulam to Kozhikode	352	11	Attractive
●	Ernakulam to Palakkad	258	5	Not attractive
●	Ernakulam to Thrissur	148	48	Not attractive
●	Ernakulam to Idukki	246	19	Selected
●	Ernakulam to Kottayam	138	76	Not attractive
●	Ernakulam to Alappuzha	120	17	Not attractive
●	Ernakulam to Pathanamthitta	246	7	Selected
●	Ernakulam to Kollam	282	12	Not attractive
●	Ernakulam to Thiruvananthapuram	418	37	Not attractive

H₂ costs could range anywhere from 294 to 414 INR/kg in 2040

with refuelling station having highest cost contribution after production

Pathways

High Medium Low

1 Production

99.90% 30 bar

2 Compression

99.90% 200 bar

3 Purification

99.999% 200 bar

4 Transportation

99.999% 200 bar

5 Onsite Storage

99.999% 200 bar

6 Refuelling Station (compression/dispenser)

99.999% 350 bar

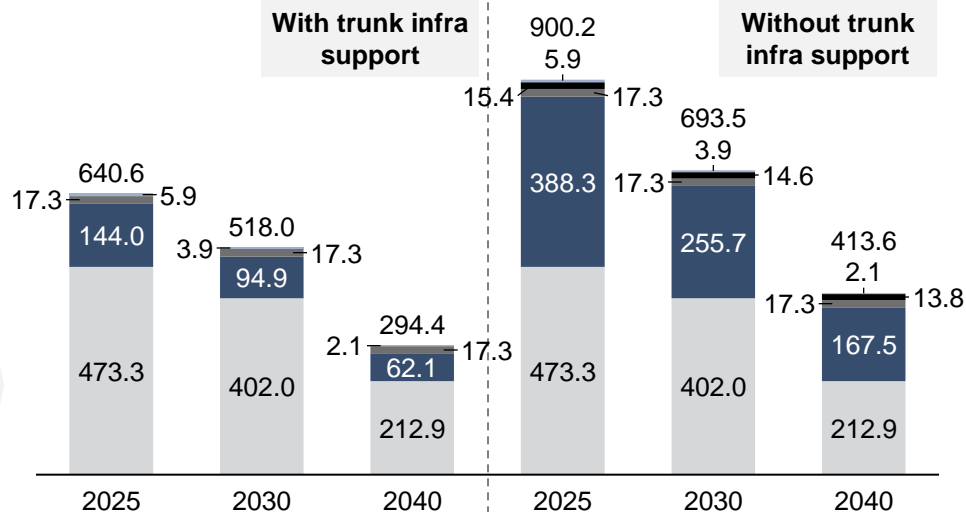
- With trunk infrastructure support refers to absorption of costs (refuelling, grid infra, pipeline and storage) by the government and only OPEX borne by developer

- Without trunk infrastructure refers to no cost absorption by the government

Landed Cost of Hydrogen

INR/kg

Production Compression Purification Storage Refuelling



- With trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Refueling storage cost absorbed by the govt, only OPEX considered

- Without trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Storage cost included




Regulation maturity is low

Currently no specific regulations with specific timelines for offtake of hydrogen exist for transport sector in Kerala or centrally inhibiting the uptake of green hydrogen

Central, state and company level policies for decarbonization

Announced Goals and Policies

█ Mandate/incentive present for H₂
█ Mandate/incentive present at a broader level
 █ No mandate/incentive present

	Central	State	KSRTC
Decarbonization goal	█ Net zero by 2070 for all industries	█ Net zero by 2050 for all industries	█ Net zero goals at a corporate level by 2040
Emission reduction target	█ Reduction targets using EV (30% electric LDV sales by 2030)	█ Emission reductions by deploying 1 million EVs on road by 2022	█ Reduction by adoption of EV in the entire fleet of KSRTC by 2025, however currently 117 buses operate
Carbon pricing	█ No carbon mandates		
Subsidy on H ₂ costs	█ Competing tech such as EVs have received subsidies/waivers etc		
Capex/investment commitments	█ CAPEX/Investments in EVs have been made		
Hydrogen mandate/plans	█ No hydrogen mandates are present		
Overall regulatory score			

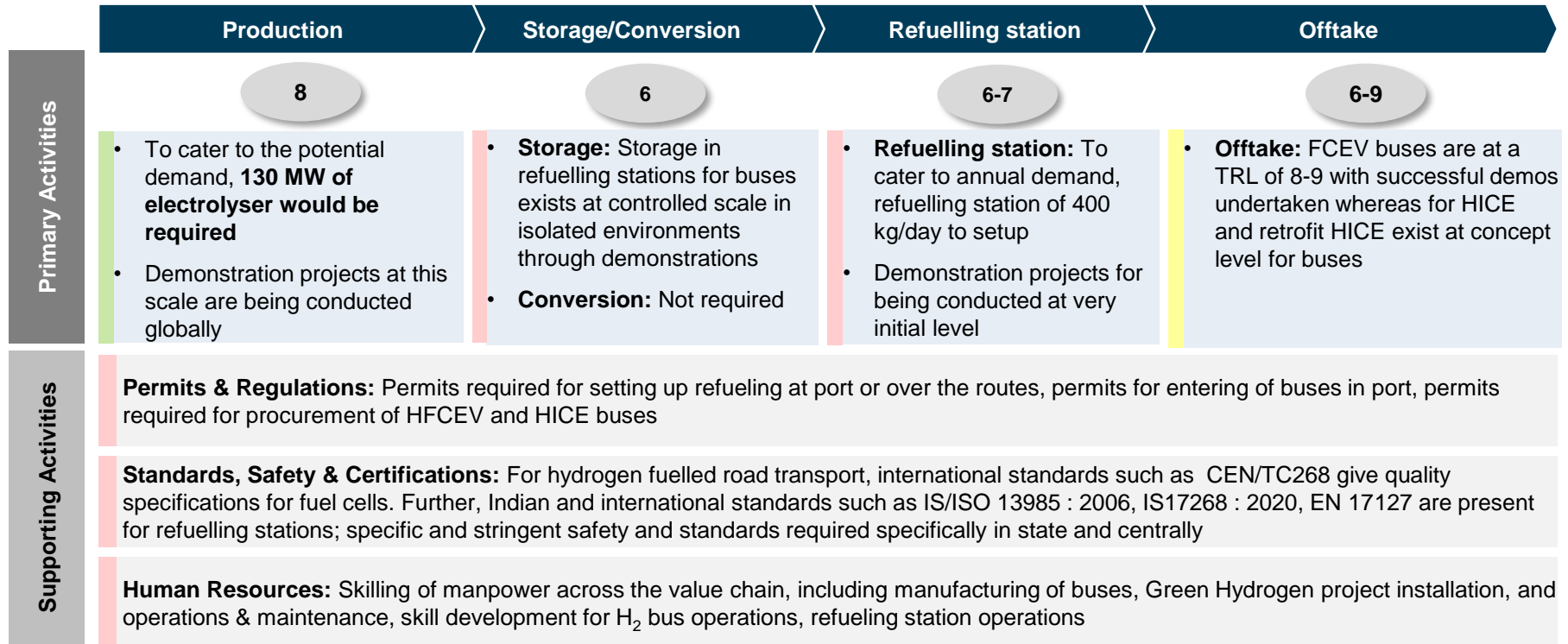
Technology readiness is medium

Technology demonstration for various hydrogen-based buses exists in controlled environment

Technology requirements for using green hydrogen in KSRTC

Technology Shift and TRL levels

Unfavourable
 Medium
 Favourable

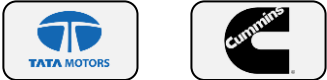


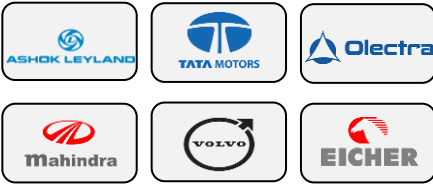



Technology demonstrations in progress

Various technology demonstrations for HFCEV and HICE buses in various stages are currently in progress in India

Technology requirements for using green hydrogen in KSRTC

Technology Shift and TRL levels

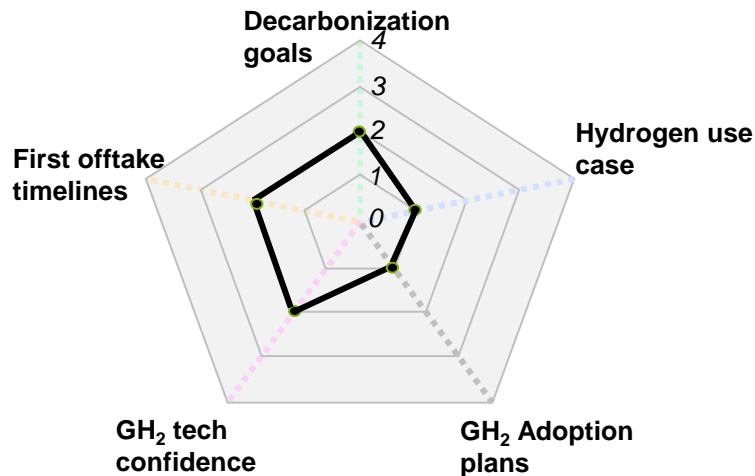
Retrofitted ICE	Hydrogen ICE	Hydrogen FCEV	Electric
<p data-bbox="137 667 407 760"><i>No demonstration has been seen in buses presently</i></p>	<div data-bbox="591 325 919 405"></div> <p data-bbox="577 554 923 874">Cummins and Tata Motors have signed a Memorandum of Understanding (MoU) to collaborate on the design and development of low and zero-emission propulsion technology solutions for commercial vehicles in India, including hydrogen-powered internal combustion engine</p>	<div data-bbox="994 325 1429 511"></div> <p data-bbox="1006 539 1391 729">Currently companies such as IOCL; Olectra & Bharat Benz in collaboration with Reliance; and Tata Motors have launched pilot hydrogen FCEV buses in India</p> <div data-bbox="1016 762 1425 980"></div>	<div data-bbox="1452 325 1887 511"></div> <p data-bbox="1466 539 1843 729">Several companies have manufactured and launched EVs on a commercial scale in India for various applications including public transportation, commercial fleet operations etc</p> <div data-bbox="1474 762 1881 980"></div>

Off-taker willingness is low to medium

willingness and openness for green hydrogen uptake is relatively lower for the transport sector

Road transport offtake willingness level from 0 to 4 on 5 parameters

- Decarbonization goals
- Hydrogen use case
- Green H₂ Adoption plans
- Green H₂ tech confidence
- First offtake timelines



Decarbonization goals

KSRTC has deployed EV buses for decarbonization of its fleet; no goals specific to H₂ have been announced but Kerala has a net zero target for 2050

Hydrogen use case

H₂ does not have a direct use and will require huge expenditure in terms of new assets, infrastructure set up etc. H₂ is suitable for specific markets only

Green H₂ adoption plans

No adoption plans as mandates, regulations and targets are not present. Adoption will depend on support provided by the government

Green H₂ tech confidence

Refueling infrastructure is a potential challenge; high costs of new assets in the fleet

First offtake timelines

No timelines have been outlined by KSRTC; Willingness to test pilot given government support in terms of infrastructure and bus CAPEX

1.6

Lack of mandates, high cost of green hydrogen, procurement of new assets and set up of infrastructure hinder offtake. However, Kerala's net zero target, high TRL and possible support from govt can drive adoption

Currently only technology readiness acts as a driver for H₂ offtake

The lack of regulations, poor economics and medium off-taker willingness inhibit hydrogen uptake

Hydrogen offtake in Buses

Drivers and Inhibitors



GH₂ based hydrogen production provide high technology maturity, cost competitiveness in the next decade and is suitable for long ranges



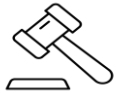
Require government intervention on subsidy and infrastructure set up (bus & refueling)



Economic

- Hydrogen buses will make a strong case for long ranges (400 kms) given initial support from the government

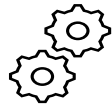
- **New assets (buses) and infrastructure (refuelling)** would be required inhibiting adoption. Government support will be needed initially



Regulations

- **No drivers** present at central, state, self level for hydrogen

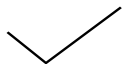
- No regulations for demand creation in terms of mandates, targets, penalties
- No regulations for creation of supply in terms of incentives and subsidy



Technical

- There are 3 types of H₂ technology available: HICE, Retrofitted HICE, FCEV
- TRL of FCEV is between 8-9 showcasing that the technology is successfully demonstrated

- **Commercial feasibility is yet to be tested**
- Cost competitive technologies such as HICE, Retrofitted HICE have a low TRL and their usage has not been demonstrated yet



Offtaker willingness

- **No drivers present** for hydrogen offtake for KSRTC presently

- **Offtaker willingness is low** at 1.6 on parameters including decarbonisation goals, hydrogen use case, adoption plans, tech confidence and offtake timelines

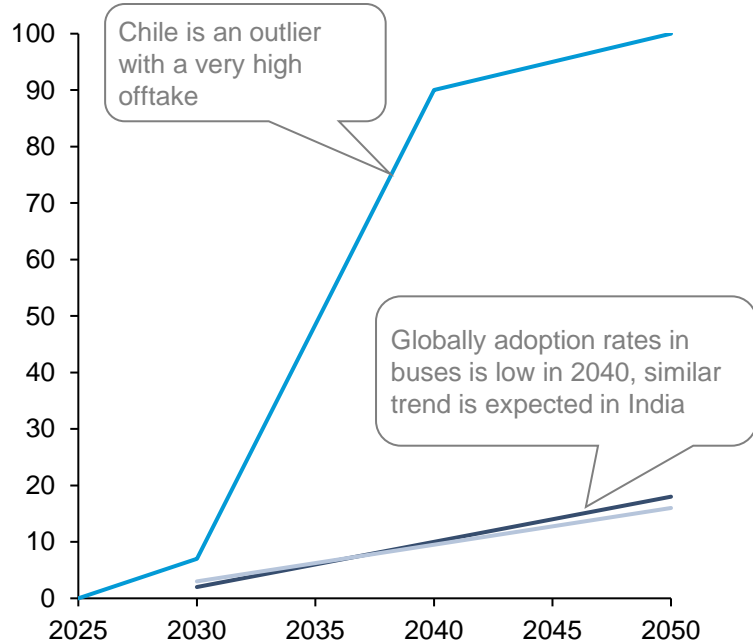
Adoption of Green H₂ in Buses are Low to Medium demand in 2040

Basis these, on applying global adoption rates of H₂ for buses, a low to medium demand in 2040 of 0.12 kTPA and 0.2 kTPA offtake in India under the base scenario emerges

Adoption rate of hydrogen in buses

% of total demand

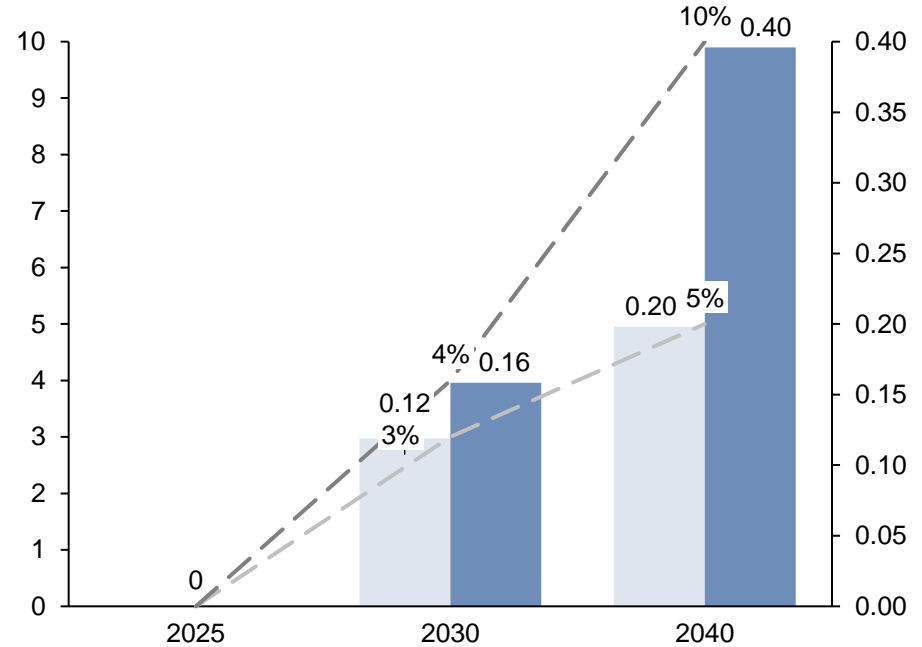
Chile, Mckinsey Hydrogen Fuel Cell Partnership (USA) IEA



Expected adoption rates for buses in the valley

As % of total demand and demand in kTPA

Base Case Scenario Green Hydrogen Demand (Base Case)
 Aggressive Case Scenario Green Hydrogen Demand (Aggressive Case)

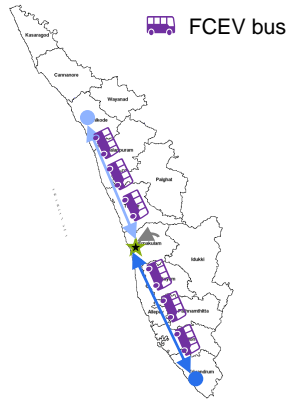


As a pilot, 6 buses of FCEV, and 3 buses of HICE are proposed

to run on the selected routes in Phase II

Valley Phase II: FCEV buses

2026 to 2030



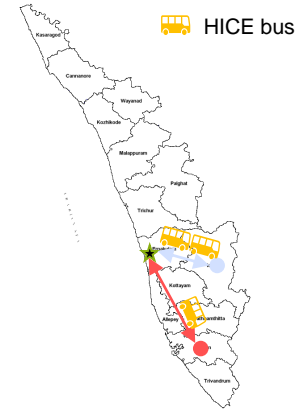
Green Hydrogen Adoption

3% based on the results of the technical assessments and studies

- After Phase I of studies and assessments, the results should be used for initial deployment of **6 FCEV bus each in the 2 proposed routes** Ernakulam to Kozhikode and Ernakulam to Thiruvananthapuram
- This phase will prove the cost competitiveness of green hydrogen and will clear the path for large scale adoption in the third phase of the valley

Valley Phase II: FCEV buses

2026 to 2030



Green Hydrogen Adoption

3% based on the results of the technical assessments and studies

- After Phase I of studies and assessments, the results should be used for initial deployment of **3 HICE bus each in the 2 proposed routes** Ernakulam to Idukki and Ernakulam to Kollam
- This phase will prove the cost competitiveness of green hydrogen and will clear the path for large scale adoption in the third phase of the valley

The best suited technology from phase II

will be deployed on a larger scale in Phase III

Valley Phase III

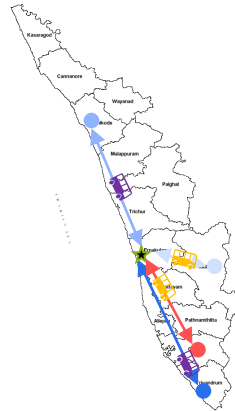
2030 to 2040



HICE bus



FCEV bus



0.2 KTPA demand

Green Hydrogen Adoption	5%
--------------------------------	----

- With green hydrogen infrastructure established, further cost declines and now a tested technology (from Phase II), large scale deployment can be conducted on the same routes
- We propose total **10 FCEV buses on Ernakulam to Kozhikode and Ernakulam to Thiruvananthapuram and 5 HICE buses on Ernakulam to Idukki and Ernakulam to Kollam**

Upside of the valley

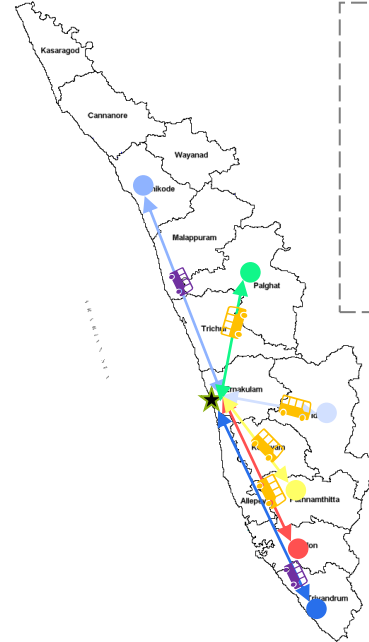
Post 2040



HICE bus



FCEV bus



1.2 KTPA demand

Green Hydrogen Adoption	100%
--------------------------------	------

- Post 2040 we propose running all 91 buses operating a distance of > 250 kms on hydrogen owing to low cost of green hydrogen and achieving Kerala's net zero target
- 2 additional routes have been added: Ernakulam to Pathanamthitta and Ernakulam to Palakkad



WATER TRANSPORT

Kerala can operate vessels in inland waterways and coastal routes

with current operations limited to specific stretches in inland waterways

Global Feasibility





Unavoidable

Fertiliser	Refinery	Methanol
Shipping	Chemical	
Long haul train	E-fuels	
Long haul truck	Coastal & inland vessels	
Local ferries	Short haul aviation	
Light aviation	Rural trains	
H ₂ FC cars	2-3 wheelers	

Uncompetitive

- Shipping is the most competitive sector
- Coastal & inland vessel have moderate use case; local ferries have low case

Waterways | Operational landscape in Kerala

Type of Operation	Passenger Operations		Cargo Operations (Inland)		Shipping
Operator	Kochi Water Metro 	KSWTD 	KSINC 	Other Operators* 	Shipping has lower TRLs and is highly dependent on global development hence expected to come post 2040; further, bunkering demand is kept under innovation cluster as a part of upcoming demand
Operations	Kochi	Kerala	Kochi	Distributed	
Ownership	Kerala Govt. & KMML	Kerala Govt.	Kerala Govt.	Private Owned	
Current operations and plans	Passenger transport in Kochi; plans for multiple in KL	Passenger transport in different KL clusters	Cargo, passenger and tourism in Kochi; Plans for KMML barges	Movement of cargo mainly in the Kochi area	
Current volume and future volume	No current H ₂ demand; visible demand of ~1.9 kTPA	No current and visible demand	No current H ₂ demand; visible demand of ~0.1 kTPA	Highly distributed	


- Current cargo operations are focussed on Kochi and passenger transport is confined to small clusters within districts, IWAI the development and regulatory body for the inland waterways and KMB oversees the coastal ports, coastal shipping is a potential opportunity currently unexplored

Kochi Water Metro can drive the integration of waterways

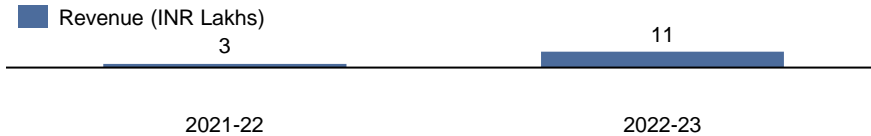
A pioneer in sustainable technology and operations, the Kochi Water Metro can play a potential role in the integration of waterways by deploying sea-going vessels connecting metros in different cities



Kochi Water Metro | Operational Profile

	Type of Operation	Rapid Passenger Transit
	Fuel Used	Electric powered (Diesel back-up)
Vessels	120 kWh LTO battery powered. Order placed for 23 boats (10 delivered) out of total 78 boats planned	
Operational Area	Currently operational in two routes, plans to connect 38 jetties (76 kms total route length)	

Financials | Revenue

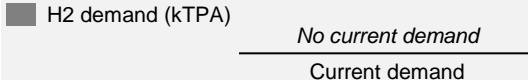


Financials | EBITDA



Current Operations of Kochi Water Metro

- Envisaged as a modern water transport system **connecting the islands to the Greater Kochi region**
- Commenced operations in April 2023
- On activating the full envisioned capacity, it will have a **fleet of 78 boats** connecting the **38 jetties** across **15 routes**



Potential Role of KWML in Kochi Valley

- The Kerala government aims to **expand the Water Metro Model to 5-6 cities**
- KWML intends to **link these cities** via **sea routes**, connecting inland waterways to sea
- Kochi Water Metro aims to introduce a **H₂ fuel-cell sea vessel service** capable of up to 25-30 knots



Sea-going fast ferries connecting the different metro clusters in Kerala

KSINC can drive cargo movement across cities for KMML & KPACT

KSINC is an established operator of barges and other inland-water crafts in Kochi; potential to deploy and operate hydrogen powered barges for cargo movement across cities for KMML & KPACT



KSINC | Operational Profile



Type of Operation

Cargo, Passenger and Tourism

Fuel Used

Diesel

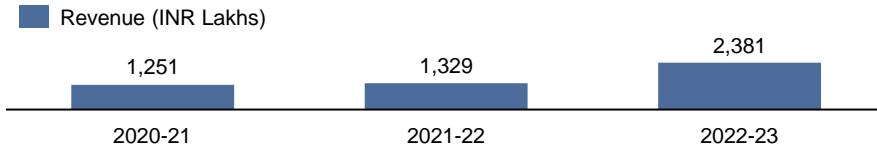
Vessels

Diesel Powered Barges, Roll-on Roll-offs (RoRo), bunkering and tourist cruise vessels

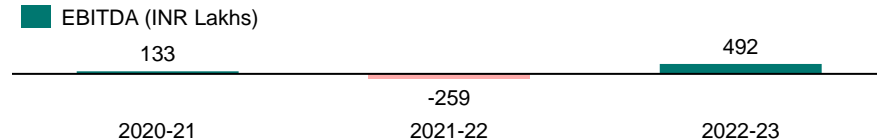
Operational Area

Operations in and around Kochi with cargo operations at Cochin Port and FACT plants

Financials | Revenue



Financials | EBITDA



Current Operations of Kochi Water Metro

- KSINC operates vessels for cargo, bunkering, passenger, and tourism
- KSINC performs vessel docking, repairs, and constructs inland crafts
- Established owners and operators of inland vessels in Kerala water ways



Barges from Cochin Port to FACT

Bunkering at Cochin Port



Sagararani cruise for tourism



RoRo in Kochi



H2 demand (kTPA)

No current demand

Current demand

Potential Role of KWML in Kochi Valley

	Kollam	Kottayam
Distance*	~260 kms	~170 kms
Cargo	FO, Chemicals	Container
Partner		

0.06

0.6

Future visible demand

H2 demand (kTPA)

Electrolyser (MW)

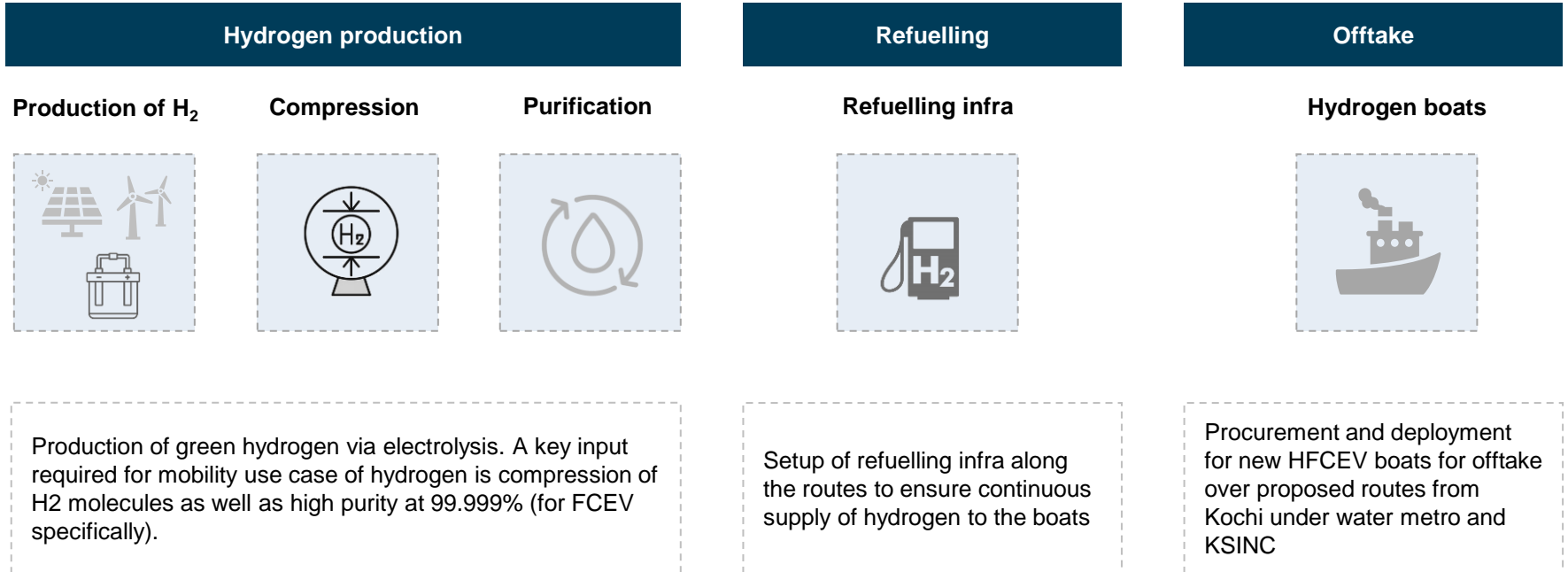


KSINC can operate hydrogen-powered IWT barges between Kochi & KMML for raw materials & fuels, & between Kochi and Kottayam Port for container transport.

To create this H₂ marine economy, 3 essential elements are needed

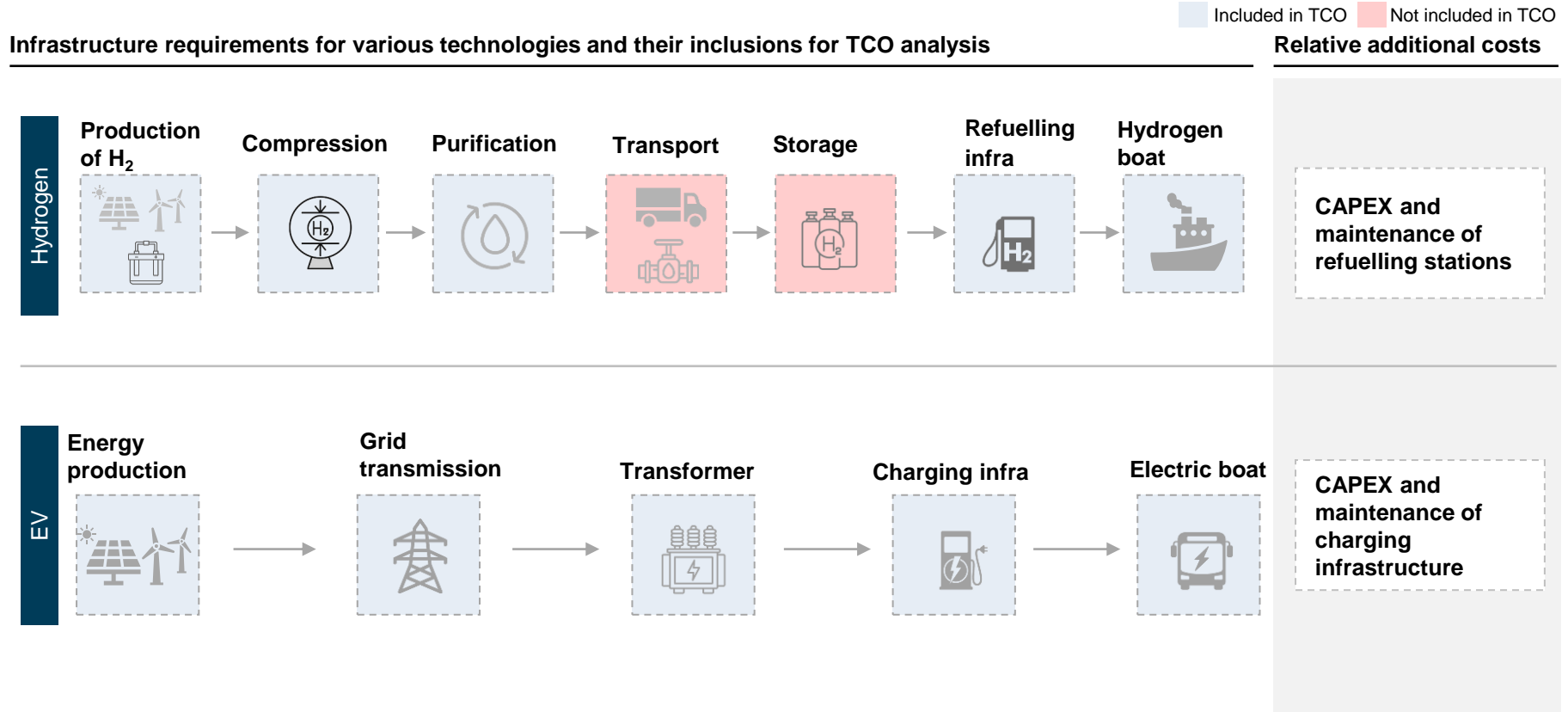
Hydrogen production, set up of refuelling infrastructure and deployment of hydrogen boats are key to establish the potential demand

Infrastructure requirements for creating a new hydrogen marine economy in Kochi/Kerala



To assess demand conversion economically, we've calculated TCO

We have compared no emission competitive technologies for TCO calculation over 5-7 value chain elements

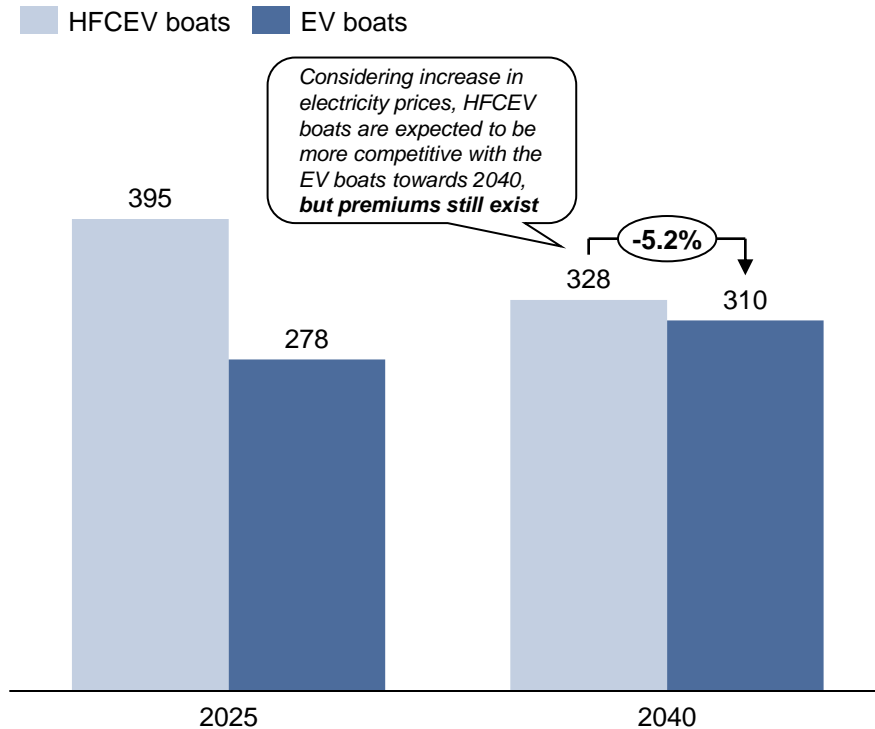


Economic case is low-medium

Government support over vessels and refuelling infrastructure in the initial years for the pilot can strengthen the case for waterways in Kochi

Total cost of ownership analysis for boats

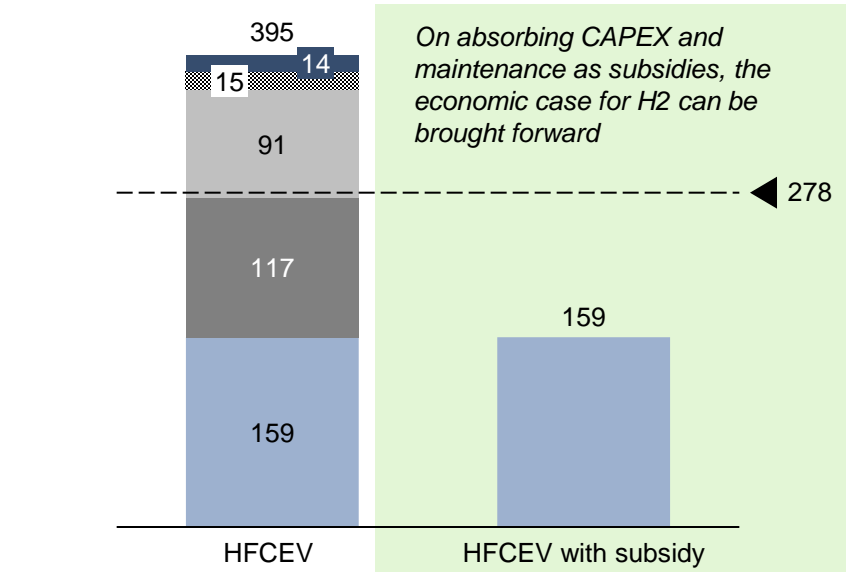
INR/km



Factor wise TCO for boats in 2025

INR per factor/km

- CAPEX of boat
- Maintenance of boat
- Fuel
- Refuelling CAPEX
- Maintenance of refuelling
- EV



For water transport H₂ costs ranges from 294.4 to 413.6 INR/Kg

For water transport, hydrogen costs could range anywhere from 294.4 to 413.6 INR/Kg in 2040 with refuelling station having highest cost contribution after production

Pathways

High Medium Low

1 Production



2 Compression



3 Purification



4 Transportation



5 Onsite Storage



6 Refuelling Station (compression/dispenser)

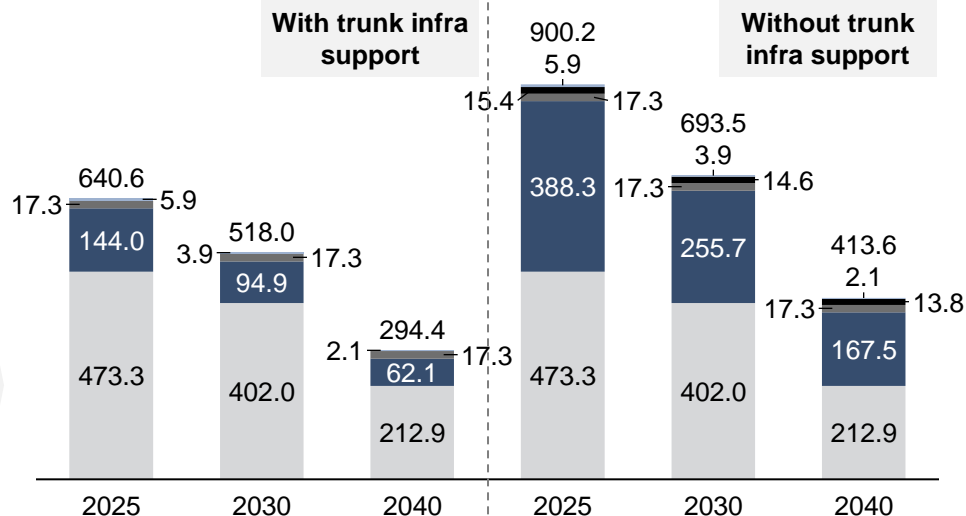


- With trunk infrastructure support refers to absorption of costs (refuelling, grid infra, pipeline and storage) by the government and only OPEX borne by developer

- Without trunk infrastructure refers to no cost absorption by the government

Landed Cost of Hydrogen

INR/kg Production Compression Purification Storage Refuelling



- With trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Refueling storage cost absorbed by the govt, only OPEX considered

- Without truck infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Refueling storage cost included

Policy maturity is medium-high

Central and state level plans for investments in decarbonisation of waterways as well as pilots for green vessels drive regulatory support for Kochi Waterways

Central, state and company level policies for decarbonization

Announced Goals and Policies

█ Mandate/incentive present for H₂
█ Mandate/incentive present at a broader level
 █ No mandate/incentive present

	Central	State	KWML/KSINC
Decarbonization goal	Multiple initiatives specified in (2030) and Amrit kaal Vision (2047)	Plans to transform West Coast canal into green economic corridor	KWML targets to be carbon neutral. Timelines to be fixed soon
Emission reduction target	Targets to reduce GHG emissions – 30% in 2030 and 70% in 2047	No specific targets for inland waterways or coastal shipping	No specific targets
Carbon pricing	Not present at inland/coastal level	No Mandates	
Subsidy on H₂ costs	Ships using cleaner fuels may be incentivized through queue priority or rebate in berth dues	Not specified	
Capex/investment commitments	Govt. to support 30% of project cost for green vessels. To launch 20 pilot vessels (including H₂ ferry , tugs.	INR 2400 crores allocated for west coast canal transformation	KSINC; initial plans to convert to LNG barges; studies done by Kottayam Port for H ₂ barges
Hydrogen mandate/plans	No mandates announced	Not Specified	Not applicable
Overall regulatory score			

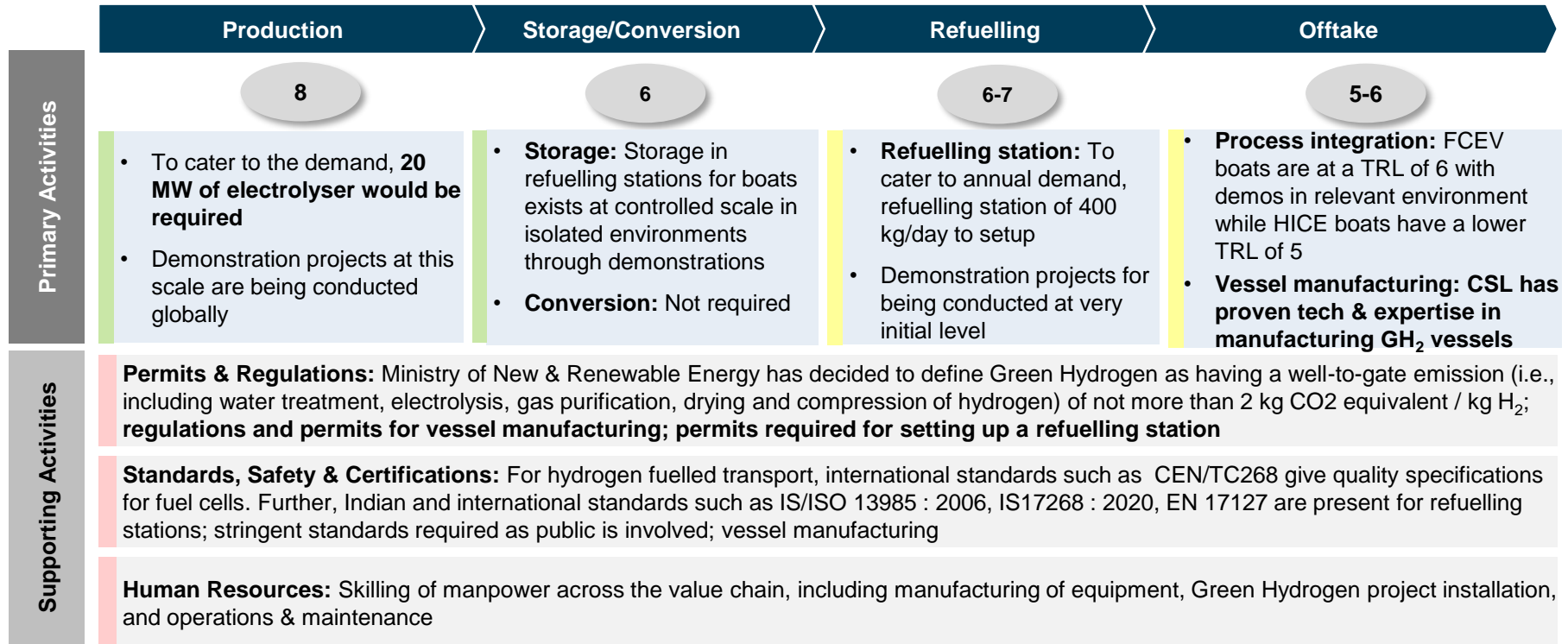
Technology readiness is medium

Technology demonstration for various hydrogen-based vessels exists in controlled environment

Technology requirements for using green hydrogen in Vessels

Technology Shift and TRL levels

Unfavourable Medium Favourable

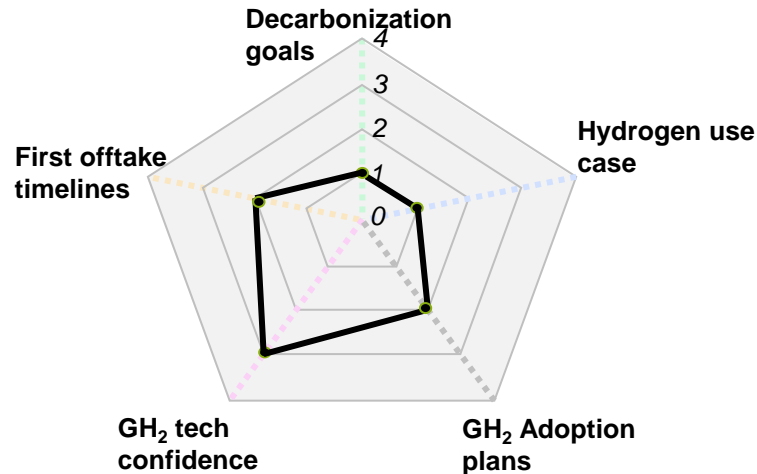


Offtaker willingness is low to medium

Willingness to test the pilots can be strengthened by maturing technology developments and addressing refuelling infrastructural challenges

Waterways readiness level from 0 to 4 on 5 parameters

- Decarbonization goals
- Hydrogen use case
- Green H₂ Adoption plans
- Green H₂ tech confidence
- First offtake timelines



Decarbonization goals

Off takers have views on decarbonization but no timelines, two-way focus on carbon reduction; shift from road to waterways and use of alternate fuels in operations

Hydrogen use case

Currently there is no direct use case of hydrogen present

Green H₂ adoption plans

Interest shown in water-based cargo movement (by beneficiaries) and operators are willing for pilots if adequate support is given by the government

Green H₂ tech confidence

Technology is in prototype/beginning demonstration stage, hydrogen related projects at Cochin Shipyard is leading to stronger tech confidence

First offtake timelines

No fixed timelines. Adoption to depend on refuelling infrastructure availability, operational and technical feasibility (based on studies) and capex incentives

1.8

Lack of mandates, clearly defined decarbonisation goals as well as challenges in refuelling infrastructure and new tech for vessels lowers the willingness, however, the off takers are keen on conducting pilots for the same making boats a peculiar demand case

Cochin Shipyard and Government can drive offtake for waterways

Technology expertise from Cochin Shipyard and support from the government on infrastructure can drive the offtake for waterways in Kochi

Hydrogen offtake in Vessels

Drivers and Inhibitors



Technology maturity from Cochin Shipyard, decarbonization goals, central support for pilots can drive waterways sector in Kochi



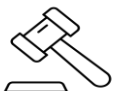
Require government intervention on subsidy and infrastructure set up



Economic

- Government support on CAPEX of vessels and refuelling infrastructure can drive the economic case

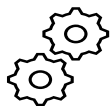
- High costs capital as well as operational costs of the vessels
- **Low scale prospective demand** inhibiting economies of scale



Regulations

- **Targets for decarbonization** exist at central level
- Central **policies for deployment** of pilot green hydrogen vessels exist

- Lack of **clearly defined timelines** for decarbonisation goals
- Lack of established demand



Technical

- Cochin Shipyard's current H₂ vessel projects and positioning as a **leading shipyard** improves **tech confidence** in the valley for fuel cell manufacturing

- Lack of expertise in **operations and maintenance** of hydrogen fuel-cell based vessels
- **Refuelling infrastructure** might be a challenge



Offtaker willingness

- **Willingness to test pilots** with government support
- Past studies and proposals conducted for H₂ based vessels

- **Uncertainty on future plans** for development of infrastructure

Total anticipated demand from waterways is ~2 kTPA of green H₂

which could have a potential upside basis the development of infrastructure and traffic

Total Demand generated from Waterways

Demand in kTPA

Barge Operations Potential Demand

Proposal is to run hydrogen powered barges from **Kochi to Kottayam** and **Kochi to Kollam**. Based on the success of the pilots and demand arising on WCC, barges can be increased

Kottayam Port

Number of Boats	1 barge
Roundtrip Distance	170 Kms (Kochi to Kottayam)
Hydrogen Consumption	68 kgs (80kg tank with 200kms range)*
Operational Days	330 Days
Hydrogen Demand	0.02 kTPA

Kochi to KMML

Number of Boats	2 barges (HCL and Furnace Oil)
Roundtrip Distance	260 Kms (Kochi to KMML)
Hydrogen Consumption	104 kgs (80kg tank with 200kms range)
Operational Days	183 Days
Hydrogen Demand	0.04 kTPA

Kochi Water Metro – Sea going vessels potential demand

The proposal is to run sea-going vessels connecting the different water metros of the states. And, In lines with the Kerala govt. Vision to introduce **100 boats running on clean fuels**. The total boats potential for this operation would be **50**

Number of Boats	50 Boats
Roundtrip Distance	260 Kms (Kochi Metro to Kollam Metro)
Hydrogen Consumption	104 kgs (80kg tank with 200kms range)
Operational Days	365 Days
Hydrogen Demand	1.9 kTPA of green hydrogen

- Total demand arising from waterways is 2 kTPA, with majority of the demand depending on the operations of **Kochi Water Metro sea-going vessels**
- The actual potential of the waterways in Kerala would depend on multiple factors like the **completion of works in the WCC, conversion of traffic from roadways, development of H₂ vessels etc**

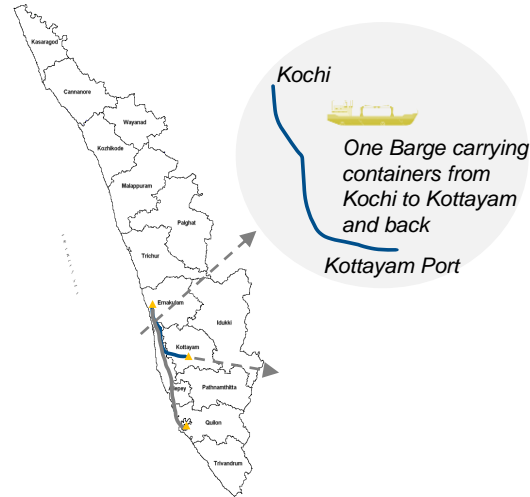
Phase wise development of waterways in Kochi

Phase wise demand from Waterways Phase I



- Hydrogen based vessels with **larger tank capacity** and **higher ranges in 1 refuelling** need to be developed
- Phase I to focus on **the development of hydrogen powered sea-going vessels and hydrogen powered barges**
- Studies need to be conducted to ascertain the **technical feasibility** of operating sea-going vessels and barges
- The inland waterway stretch from Kochi to Kollam is also expected to be ready in this phase

Phase wise demand from Waterways Phase II

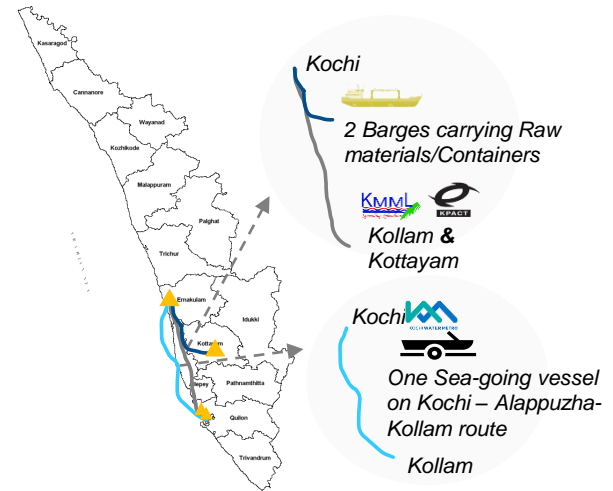


Green Hydrogen Demand

0.015 kTPA

- One pilot barge to operate from Kochi to Kottayam Port
- This could be further scaled in the next phase if the traffic improves

Phase wise demand from Waterways Phase III



Green Hydrogen Demand

0.074 kTPA

- 2 barges in total. New barge to operate from Kochi to KMML. Kochi to Kottayam to operate more frequently basis demand
- Kochi Metro to run a pilot sea-going vessel from Kochi to Kollam

CHEMICALS SECTOR



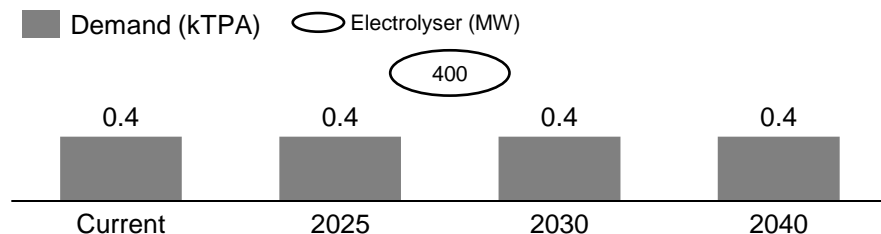
In Kochi, chemical sector is concentrated under HOCL

with a current demand of 0.4 kTPA of hydrogen

HOCL – Kochi | General Overview

Production Overview	
Location	Ambalamugal, Kochi
Production Capacity	40 KTPA (Phenol); 25 KTPA (Acetone); 5.2 KTPA (Hydrogen peroxide)
Major Products	Phenol, Acetone and Hydrogen Peroxide where hydrogen is used directly
Customers	Major customers contributing >50% of revenue in FY 2022-23 include: Pooja petrochemicals, Ramesh Kumar Sonkamal Enterprises P Ltd, Ponpure Chemical India Pvt Ltd

Grey to Green Hydrogen Demand* (kTPA) | Current and Projected

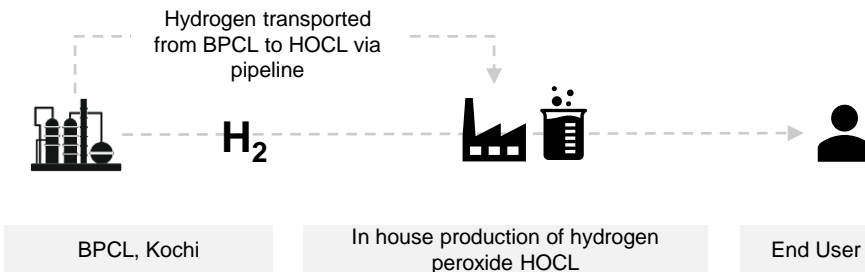


HOCL | Business Model & Financials

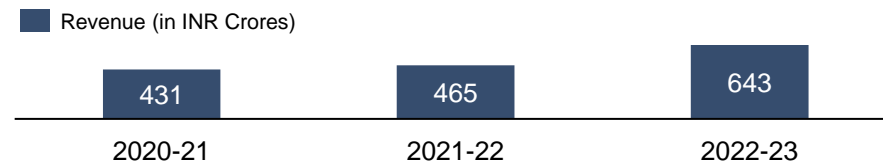
Revenue and EBITDA



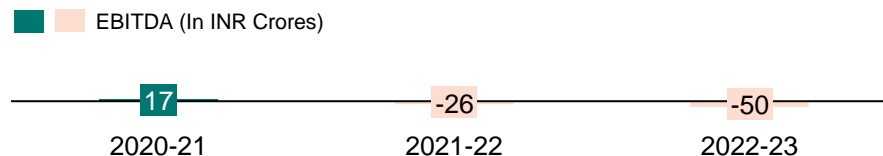
Business Model for Hydrogen Offtake



Revenue



EBITDA



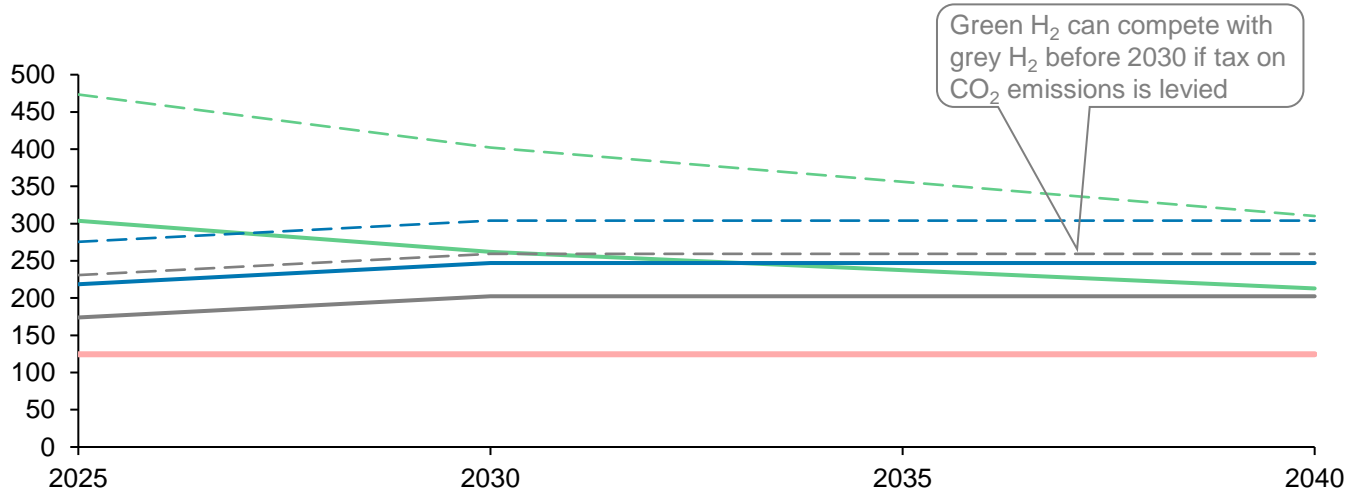
Economic case is low

Business case for chemical plants has low attractiveness as HOCL procures its current hydrogen from BPCL at a price of ~ INR 125/kg

Green hydrogen | Cost parity with grey hydrogen

Landed cost of hydrogen per kg

— Green Hydrogen (India RE) — Grey Hydrogen (12-14 MMBtu) — Blue Hydrogen (12-14 MMBtu) — Green hydrogen (BPCL)
— Green hydrogen (KL RE) — Grey Hydrogen (8-10 MMBtu) — Blue Hydrogen (8-10 MMBtu)



- Being a new technology, the costs are high against incumbent gas-based technology
- Currently, HOCL receives green hydrogen from BPCL at a very low cost of ~1.5 USD (INR 124.5)

Scenarios

Low Natural Gas Price Scenario: Cost of natural gas is at 8 USD/MMBtu in 2025 and 10 USD/MMBtu in 2030 and 2040 | High Natural Gas Price Scenario: Cost of natural gas is at 12 USD/MMBtu in 2025 and 14 USD/MMBtu in 2030 and 2040 | Green Hydrogen (India RE): Hybrid RE from Gujarat and grid banking of 1000 hours | Green Hydrogen (KL RE): Solar with Pumped hydro storage from Kerala and grid banking of 1000 hours

Landed cost of green H₂ for HOCL range: 216 to 218.1 INR/kg

In-situ production of H₂ and onsite storage of hydrogen are major drivers of landed cost with costs ranging from 216 to 218.1 INR/kg in 2040

Pathways

High Medium Low

1 Production



2 Compression



3 Purification



4 Transportation



5 Decompression



6 Chemicals input

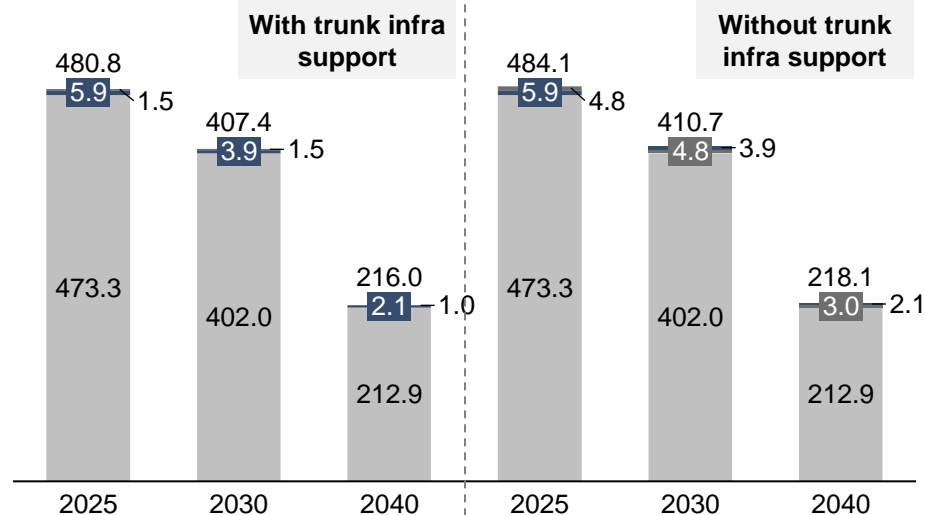


- With trunk infrastructure support refers to absorption of costs (refuelling, grid infra, pipeline and storage) by the government and only OPEX borne by developer

- Without trunk infrastructure refers to no cost absorption by the government

Landed Cost of Hydrogen

INR/kg Production Transportation (GH2 pipeline) Purification



- With trunk infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Pumped hydro

- Without truck infra support
 - RE : KL (till 2030), GJ (2040)
 - Banking: 1000 hours
 - WACC: 9%
 - Pumped hydro




Policy maturity is very low

No mandates or emission targets exist for chemical plants in Kerala or centrally, inhibiting uptake of green hydrogen

Central, state and company level policies for decarbonization

Announced Goals and Policies

█ Mandate/incentive present for H₂
█ Mandate/incentive present at a broader level
 █ No mandate/incentive present

	Central	State	HOCL
Decarbonization goal	Net zero by 2070 for all industries	Net zero by 2050 for all industries	No goal announced yet
Emission reduction target	Targets are yet to be announced		
Carbon pricing	Currently a part of obligated sector under PAT scheme for energy efficiency and proposed to be part of future carbon trading scheme. Penalties to be set under carbon emission trading scheme		
Subsidy on H₂ costs	PLIs available for GH ₂ production	No specific subsidies are available	Not defined
Capex/investment commitments	No investment outlay has been announced yet		
Hydrogen mandate/plans	No investment outlay has been announced yet No mandates are present		
Overall regulatory score			

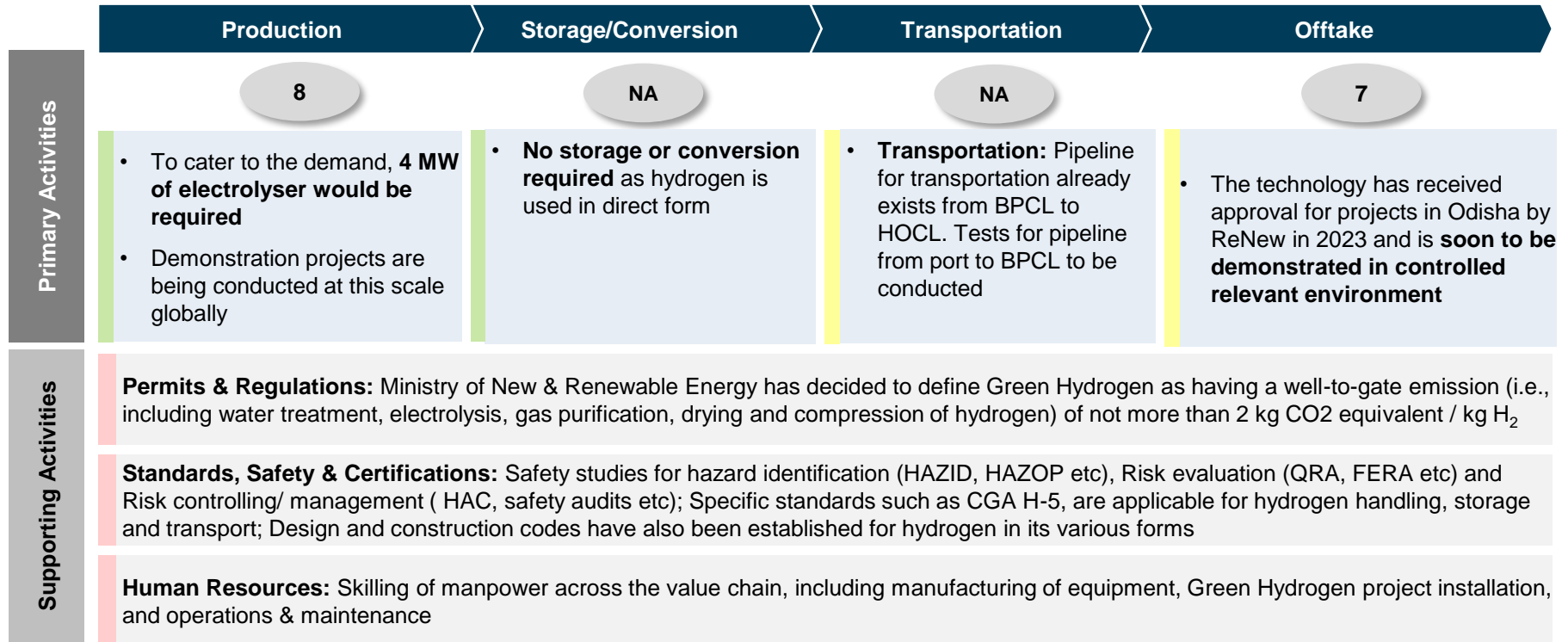
Technology readiness is moderate to high

Chemical sector in Kochi requires minimal technology intervention as direct substitution of green hydrogen is possible

Technology requirements for using green hydrogen in HOCL

Technology Shift and TRL levels

■ Unfavourable
 ■ Medium
 ■ Favourable

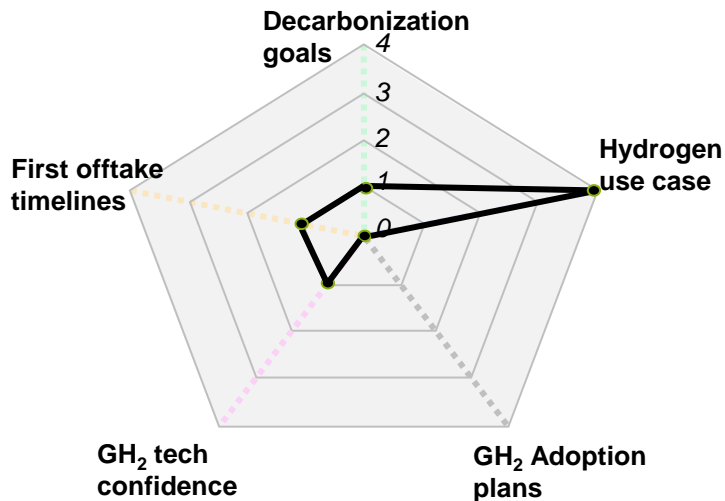


Offtaker willingness is low

High price sensitivity due to low economic case impacts green hydrogen offtake

Chemical offtake readiness level from 0 to 4 on 5 parameters

- Decarbonization goals
- Hydrogen use case
- Green H₂ Adoption plans
- Green H₂ tech confidence
- First offtake timelines



Decarbonization goals

HOCL does not have defined timelines for decarbonisation, but Kerala has a net zero target for 2050 that will require decarbonisation of all the sectors

Hydrogen use case

Hydrogen used in its direct form for production of hydrogen peroxide

Green H₂ adoption plans

No adoption plans as mandates, regulations and targets are not present. Adoption will depend on support provided by the government or mandates created

Green H₂ tech confidence

No technology shift or infrastructure challenges are seen as grey hydrogen will be substituted with green hydrogen, however, cost of Green H₂ is a challenge

First offtake timelines

No timelines have been outlined by HOCL. Cost declines and government support/mandates can drive adoption

1.4

Direct substitution makes the case high, however, high price sensitivity and hinders offtake. Government support would be crucial to drive adoption

Green H₂ technology and economics to become favorable by 2030

for adoption as government interventions on these can support in unlocking the demand

Hydrogen offtake in Chemicals

Drivers and Inhibitors



GH₂ based hydrogen production has high technology maturity, cost competitiveness in the next decade and easy process integration



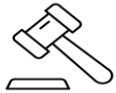
Require government intervention on subsidy and infrastructure set up



Economic

- Green hydrogen would be cost competitive with high cost grey hydrogen towards 2030

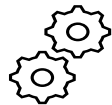
- **High price sensitivity** of product
- **Challenging financials**
- Low cost grey hydrogen supply from BPCL



Regulations

- **No drivers** present at central, state, self level

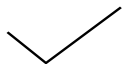
- **No regulations for demand creation** in terms of mandates, targets, penalties
- No regulations for supply of hydrogen peroxide in terms of incentives or subsidy



Technical

- **High TRL and technology maturity** as grey hydrogen will be directly replaced with green hydrogen without major infrastructure upgrades

- Purity of Green Hydrogen to be checked



Offtaker willingness

- No drivers present for hydrogen offtake for HOCL presently, however, support/mandates from government can drive adoption since hydrogen is used in direct form

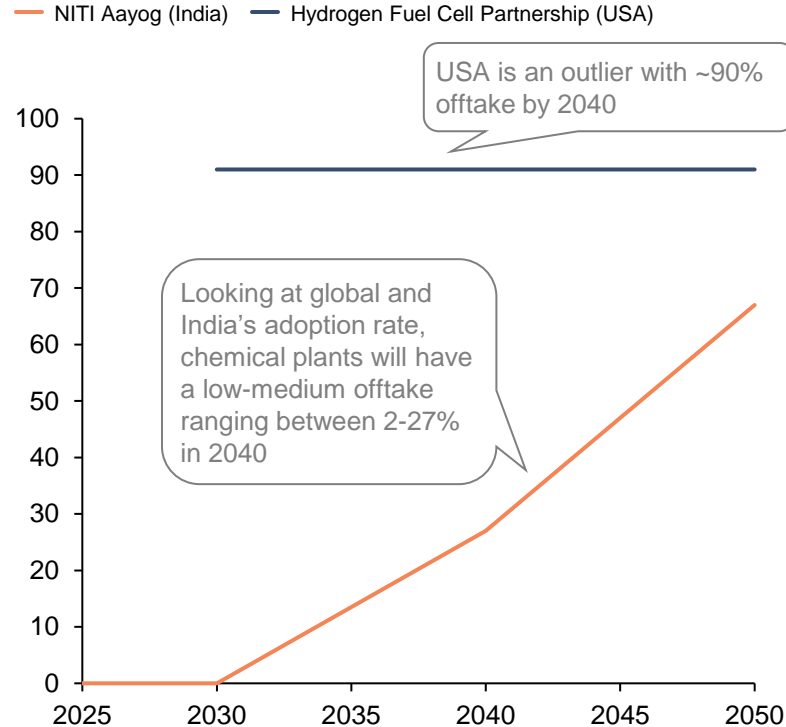
- **Offtaker willingness is low at 1.4** on parameters including decarbonisation goals, hydrogen use case, adoption plans, tech confidence and offtake timelines

Global adoption rates indicate low to medium demand by 2040

On applying global adoption rates of H_2 for chemical plants, a low to medium demand suggesting 0.02 kTPA demand in 2040

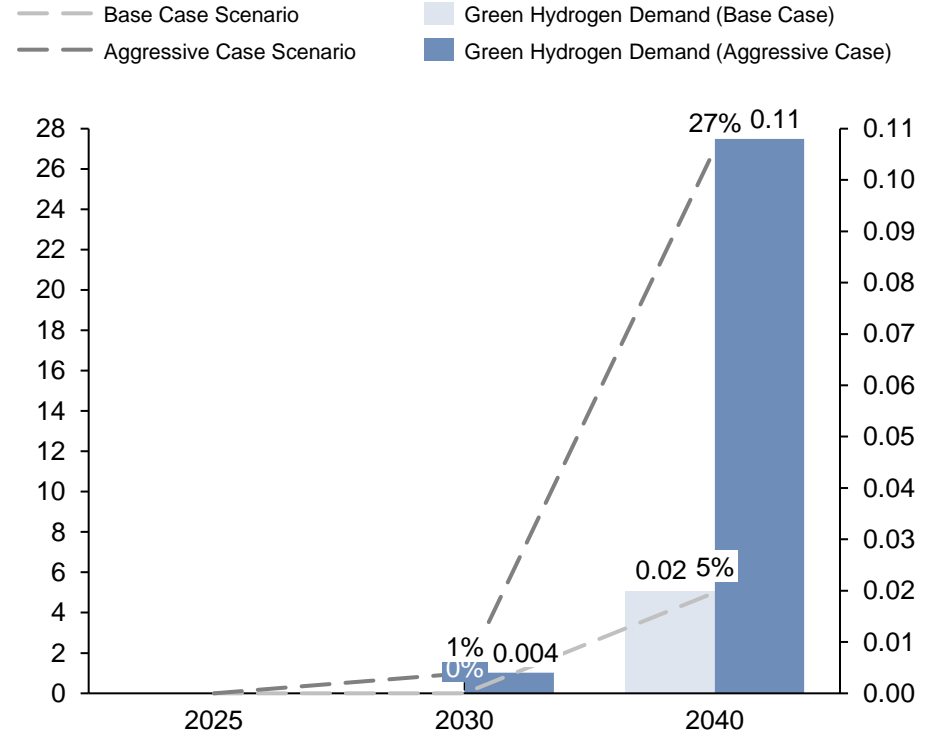
Adoption rate of hydrogen in chemical plants

% of total demand



Expected adoption rates for chemical plants in the valley

% adoption



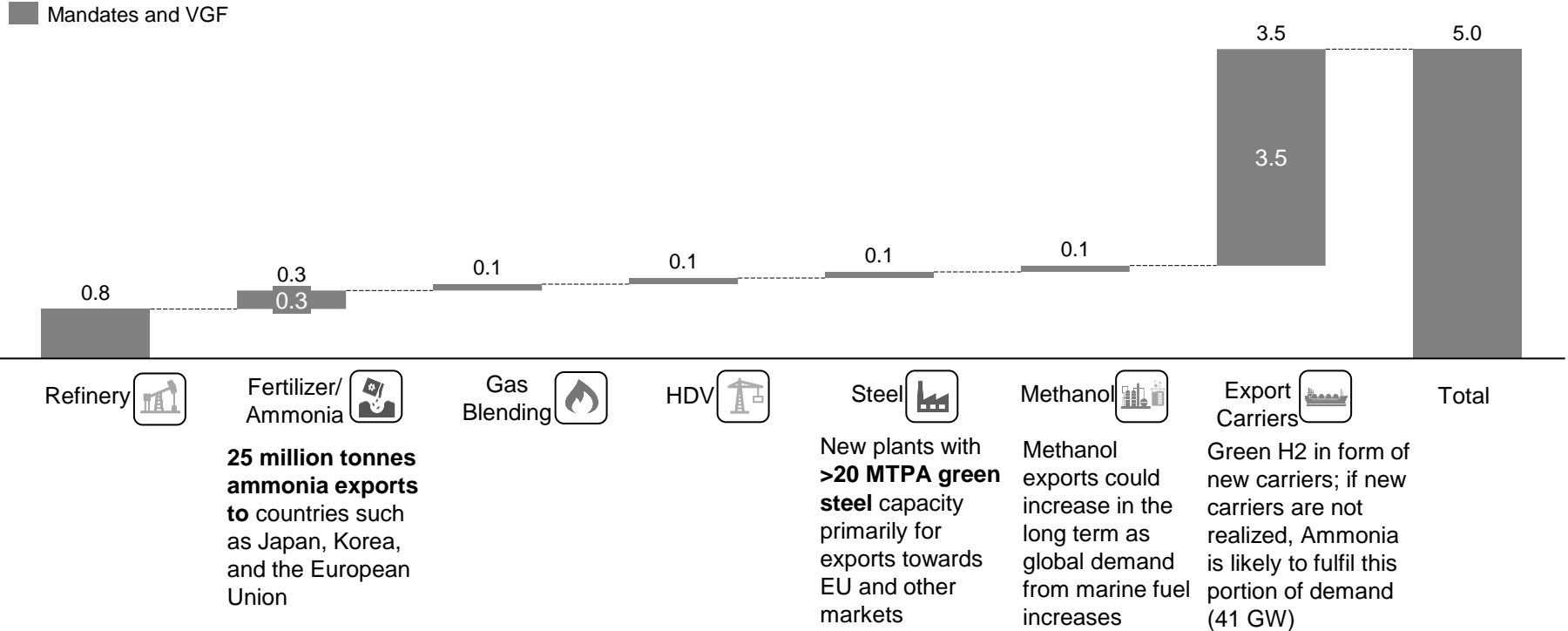
GREEN AMMONIA EXPORTS



Gol plans to go 5 MTPA by 2030 – 70% from exports

NITI Aayog Vision 2030 for green hydrogen production including exports

MTPA

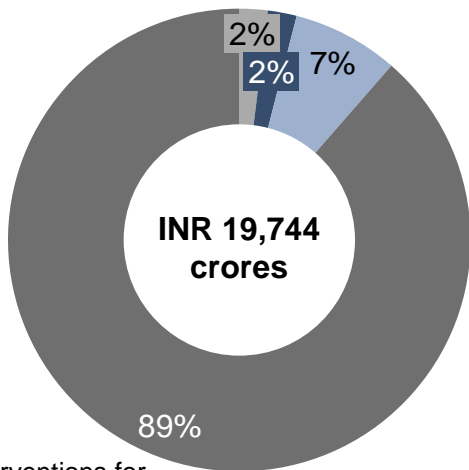


Funds have been allocated for green hydrogen production in India

Green Hydrogen Mission| Budget Outlay

% of total outlay

Others R&D Pilot Projects SIGHT Program



(Strategic Interventions for Green Hydrogen Transition)

Export Focus of the Mission

Green Hydrogen Mission focuses on supporting development of:

- **Port infrastructure** required for exporting green hydrogen Derivatives
- **Pipelines to facilitate bulk transport** of green hydrogen
- Ministry of Ports, Shipping and Waterways to play crucial role in **establishing export capabilities**
- The Mission will facilitate development of **strategic international partnerships** to enable export of Green Hydrogen and derivatives
- The National Green Hydrogen Mission States that **growth in in export market will have a positive cascading effect on the domestic production** as well, this applies in the case of Kerala as well

- The green Hydrogen Mission has allocated INR 19,744 crores with INR 17,490 crores dedicated towards SIGHT program for hydrogen production and electrolyser manufacturing
- Kerala has also allocated INR 200 crore in budget to develop green hydrogen hubs

Kerala fulfills the three baseline conditions that favor exports

Green Ammonia exports | Production plans, infrastructure development and exports

Green Ammonia Production Plans



- Kerala is developing a green hydrogen policy that would support the production of green hydrogen/ammonia in Kerala
- Companies have shown interest in developing green hydrogen/ammonia facilities in Kerala
- The options for green hydrogen/ammonia production in the state includes development of RE within the state as well as import of RE



Infrastructure Development



- Kerala has one major port – The Cochin Port and an upcoming port – The Adani Vizhinjam International Seaport
- The Cochin port already has ammonia import operations and a facility of FACT for ammonia storage
- These ports can be connected through a coastal route
- These ports can be developed to facilitate ammonia exports from Kerala



Export Plans



- The govt. of India is already in talks with multiple countries for export of green hydrogen/ammonia from India
- These include European nations like Germany, France, Italy, Netherlands and Asian nations like Japan, South Korea and Singapore
- Kerala with its access to sea-routes can leverage this opportunity to export ammonia to these countries



- As per MNRE, India would be initially exporting ~70% of the 5 million tonne target set for 2030. Domestic demand would be limited in this timeframe
- Kerala can leverage this and focus on export-based production of green ammonia and green hydrogen until the demand in the valley picks up

Kerala has two ports that can be transformed into export hubs

Cochin Port and Adani International Seaport can be transformed into export hubs for green ammonia

Cochin Port Authority Kochi, Ernakulam



- Cochin Port is one of the major ports in India. The following gives Cochin Port a headway for developing green hydrogen/ammonia storage and export facilities:
 - As per the National Green Hydrogen Mission, all major ports to have green ammonia bunkers and refuelling facilities by 2035
 - Also, cochin port currently deals with the import of ammonia and hence has the infrastructure for Ammonia Handling
 - FACT has ammonia storage facility in Willingdon Island (Cochin Port Area)

Adani Vizhinjam International Seaport Vizhinjam, Thiruvananthapuram



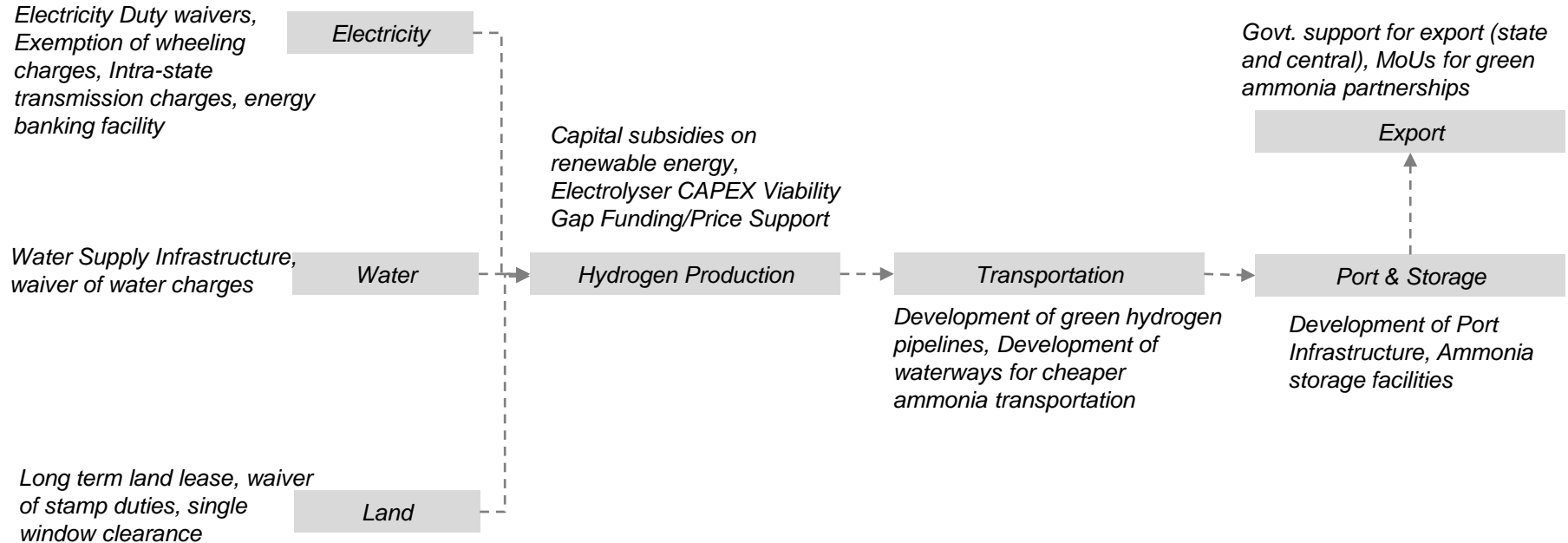
- Vizhinjam port can act as an export terminal for green hydrogen/ammonia from India:
 - Adani Ports has a vision to develop Vizhinjam port as a global bunkering hub that can supply green fuels like hydrogen and ammonia
 - Vizhinjam plays a central role in the green hydrogen hub in Trivandrum, also Kerala plans to develop West Coast Canal and Coastal highway into green corridors which can connect Vizhinjam to Cochin Port and other minor ports.
 - Vizhinjam could be an ideal location for new developers of green hydrogen entering the state for export

Kerala needs a centralized H₂ supplier to kick-off green exports

who will initiate exports and can scale up in future to meet the demands of the valley

Export Scale Green Hydrogen/Ammonia Production

Incentives required and Development Pathways



Kerala would require a major centralised hydrogen supplier with sufficient scale to export in the initial phases and further meet the demand of the entire valley

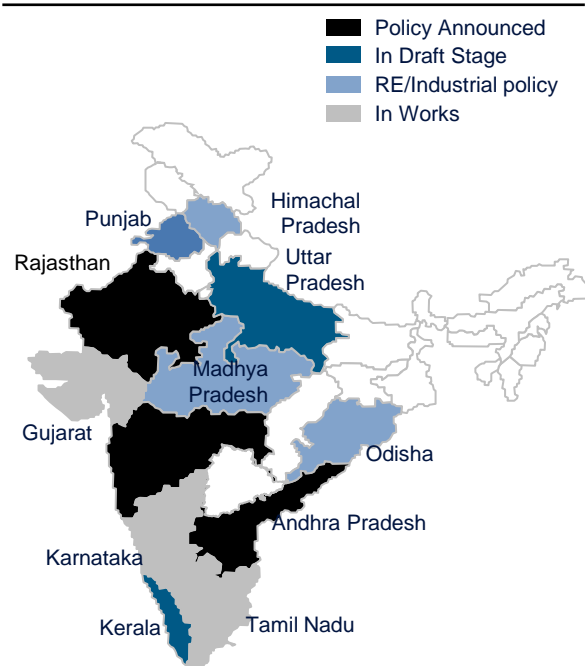
9 states have announced incentives through policies

Rajasthan, Andhra Pradesh, Maharashtra announced their policies, and Punjab, Uttar Pradesh and Kerala in draft stages

Level of incentives available across states with favourable policies

Incentives Available	□ Not Available □ Available □ As per Industrial Policy								
	Part of State RE/Industrial Policy			Green Hydrogen Policy Draft			Policy Announced		
	HP	MP	OD	PB [^]	UP	KL	RJ	AP	MH*
Electrolyser Manufacturing Incentives									
Hydrogen Asset Development									
Technology Acquisition and R&D									
Input Subsidies (exemptions- state transmission ,CSS, Wheeling)									
Investment Support (land subsidies, taxes, duty etc)									

States with Hydrogen Policy



Kerala has 3 export proposals currently

Kerala has received multiple Green Ammonia export facility proposals from private players

Export proposals in Kerala

	Proposal 1	Proposal 2	Proposal 3
Capacity NH ₃ (kTPA)	1100	200	500
Capacity H ₂ (kTPA)	220	40	100
Renewable energy capacity (MW)	6000	2700	3000
Electrolyser capacity* (MW)	2200	400	1000
Developer	ReNew	Confidential	Confidential



Kerala government has multiple proposals for setting up an export facility for Green Ammonia which can be leveraged for developing Kerala as an export hub. This will help in centralising the demand and supply and lead to economies of scale in the valley

Other states are also planning on developing GH₂/GNH₃ prodⁿ

focused on exports with multiple proposals from leading developers (I/II)

Green hydrogen project pipeline

Projects in the initial stages

Project name	Project status	Location	End use-case	Specification
ACME Group	Proposal Cleared	Karnataka	Ammonia	1.2 MTPA NH ₃
ReNew Power	Proposal Cleared	Karnataka	Ammonia	1 MTPA NH ₃
Avaada	Proposal Cleared	Karnataka	Ammonia	1 MTPA NH ₃
JSW (Green H ₂)	Proposal Cleared	Karnataka	Ammonia	<i>Not Available</i>
Avaada	Proposal Cleared	Odisha	Ammonia	INR 23,500 crores Investment
ACME	Proposal Cleared	Odisha	Ammonia	INR 58,000 cores Investment
ReNew Power	Proposal Cleared	Odisha	Ammonia	INR 20,000 crores Investment
Ocior Energy Pvt Ltd	Proposal Cleared	Odisha	Ammonia	INR 7200 crores Investment
ACME Group	MoU	Tamil Nadu	Ammonia	1.1 MTPA NH ₃
ABC Cleantech	MoU	Karnataka	Ammonia	1 MTPA NH ₃
Petronas	MoU	Karnataka	Ammonia	0.5 MTPA NH ₃

Other states are also planning on developing GH₂/GNH₃ prodⁿ

focused on exports with multiple proposals from leading developers (II/II)

Green hydrogen project pipeline

Projects in the initial stages

Project name	Project status	Location	End use-case	Specification
Jakson	MoU	Rajasthan	Ammonia	0.365 MTPA NH ₃
Avaada	MoU	Rajasthan	Ammonia	1 MTPA NH ₃
Aditya Birla Renewables	MoU	Rajasthan	Not Available	Not Available
Ocior Energy Pvt Ltd	MoU	Andhra Pradesh	Ammonia	1 MTPA NH ₃
Ocior Energy Pvt Ltd	MoU	Gujarat	Ammonia	1 MTPA NH ₃
Umwelt Energy	MoU	Tamil Nadu	Methanol, Green Ammonia	100 KTPA CH ₃ OH
Amplus Solar	MOU	Andhra Pradesh	Green Hydrogen	7500 TPA H ₂
Hygenco (Jindal)	Planning	Haryana	Steel	75 TPA H ₂
O2 Power	Planning	Karnataka	Ammonia	<i>Not Available</i>
Gov of Kerala - IH ₂ A	Planning	Kerala	Mobility	21,900 TPA H ₂
Avada group	Planning	Madhya Pradesh	Ammonia	<i>Not Available</i>

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Global H₂ Landscape and Valley Focus

Kochi Hydrogen Valley - Summary

Kochi Hydrogen Valley - Design Choices

Kochi Hydrogen Valley - Background Information

- Sectoral Deep Dives

Kerala GH₂ Potential

- Supply Side Economics

Kochi Hydrogen Valley - Global Valley Profiles

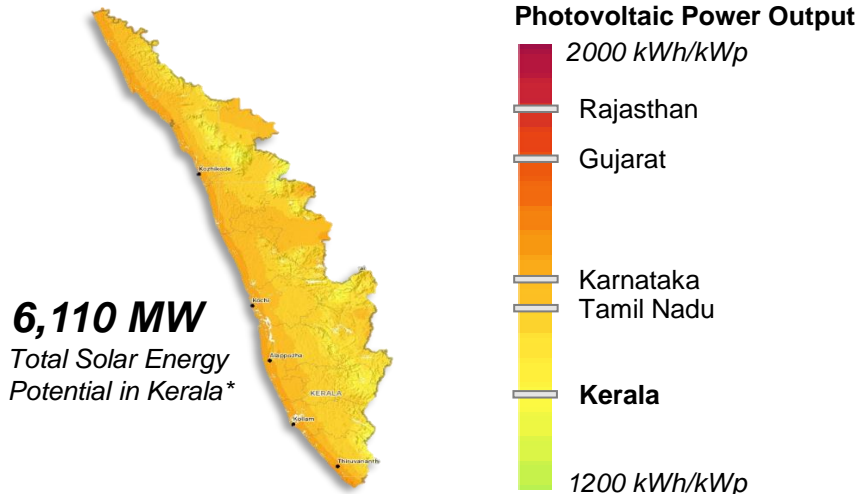
Appendix

Kerala has 6,110 MW of grid-connected solar potential

resource quality is moderate to low as compared to other states in India

Solar Energy Potential in Kerala

Photovoltaic Power Output (kWh/kWp)

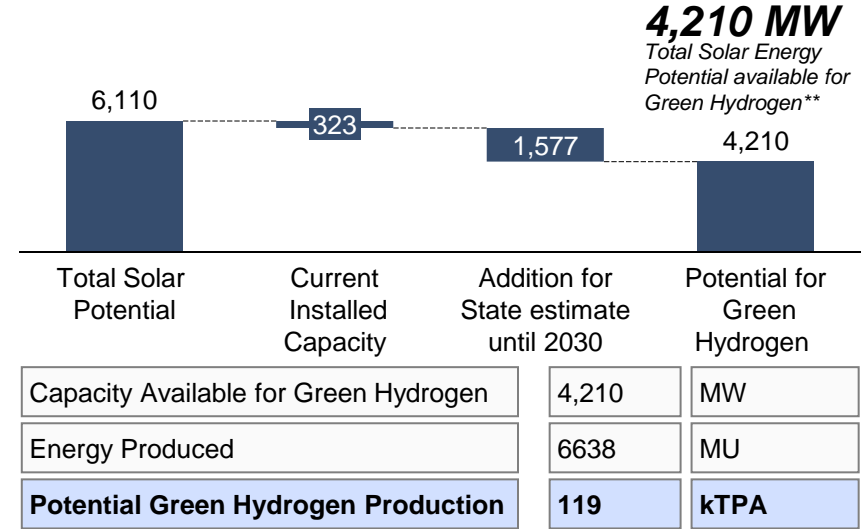


Floating solar potential is estimated at **8.6 GW** in Kerala (High level estimation)

- Kerala can produce 6638 MUs of energy with the un-utilized solar potential, translating to 119 kTPA of green hydrogen. This is equivalent to 17% of the total energy consumption of the state
- Given the state's target to be 100% RE dependent on its energy needs by 2040, the actual available solar potential for green hydrogen production could be even lower

Solar Energy Potential Available for Green Hydrogen Production

Potential Available in MW



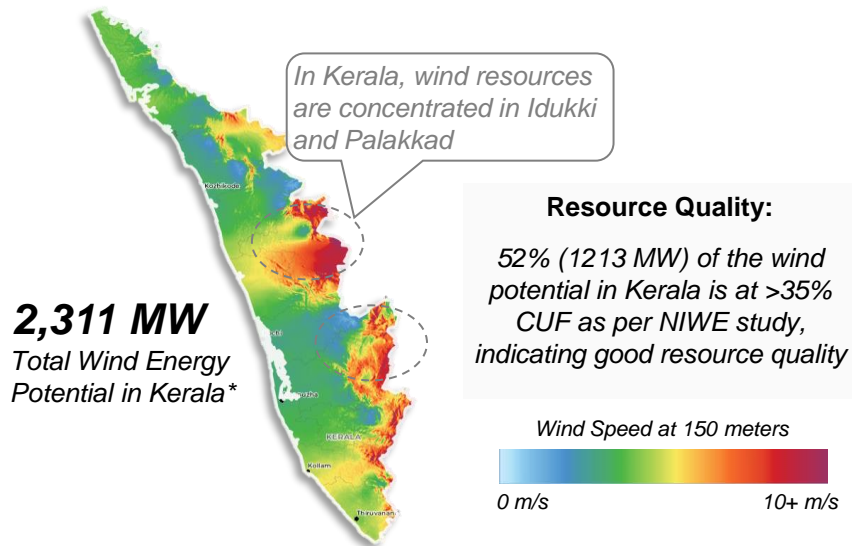
Current Installed capacity refers to ground mounted installations | State Action plan estimates the cumulative solar projects to reach 3 GW (Including 1.1 GW of Rooftop PV) | Avg. CUF considered at 18%; State energy consumption at 23,983 units in 2022

Kerala has 2,311 MW of wind potential

With high wind speed sites concentrated in two clusters in Palakkad and Idukki districts

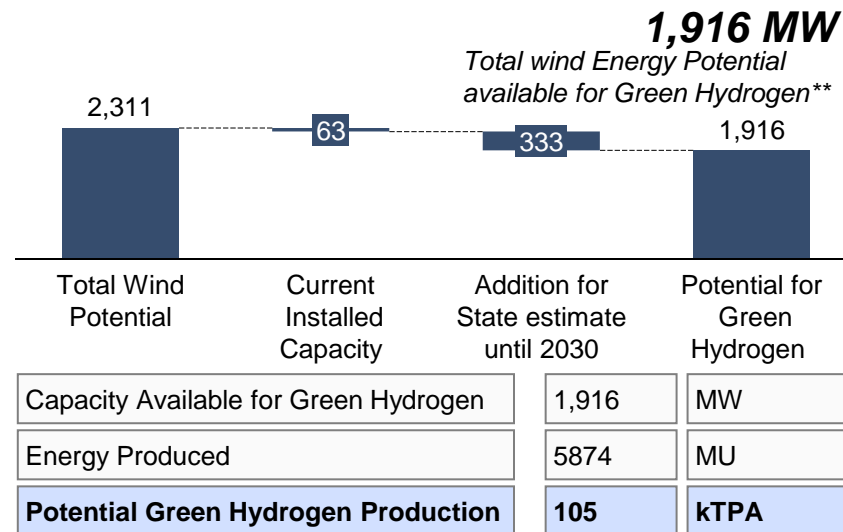
Wind Energy Potential in Kerala

Wind Speeds at 150m



Wind Energy Potential Available for Green Hydrogen Production

Potential Available in MW



- Kerala can produce 5874 MUs of energy with the un-utilized wind potential, translating to 105 kTPA of green hydrogen. This is equivalent to 24% of the total energy consumption of the state
- Given the target to be 100% RE dependent for energy by 2040, the actual available wind potential for green hydrogen production could be even lower

Kerala has ~3 GW unexplored potential

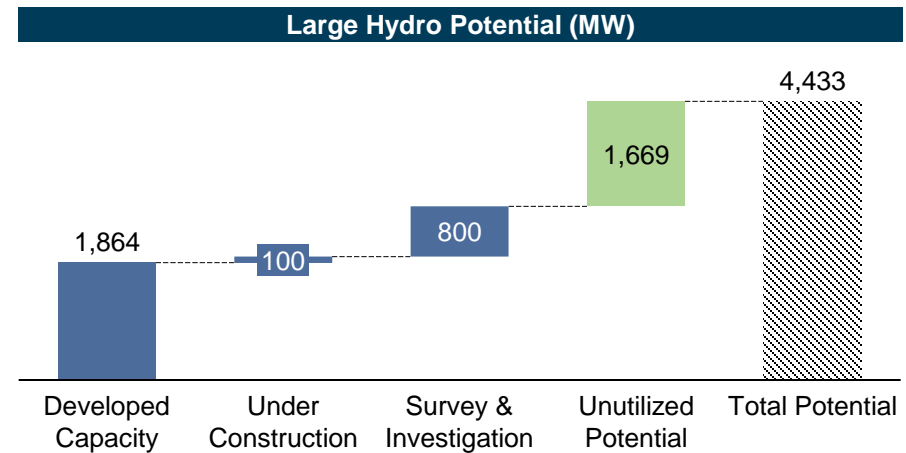
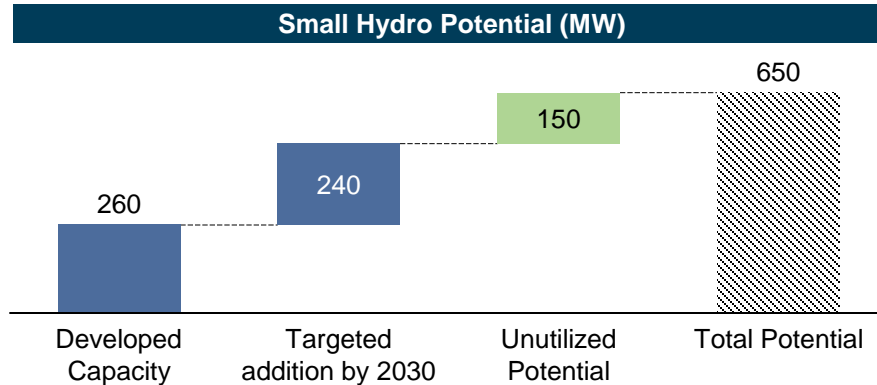
Across large hydroelectric, small hydro and pumped hydro storage that is unexplored and can be studied for green hydrogen production

Hydroelectric Power Potential in Kerala

In MW

Pumped Hydro Storage Potential (Exploitable)	
Project	Capacity (MW)
Idukki Pumped Storage Project	600
Pallivasal Pumped Storage Project	600
Total	1200

Both projects under study stage



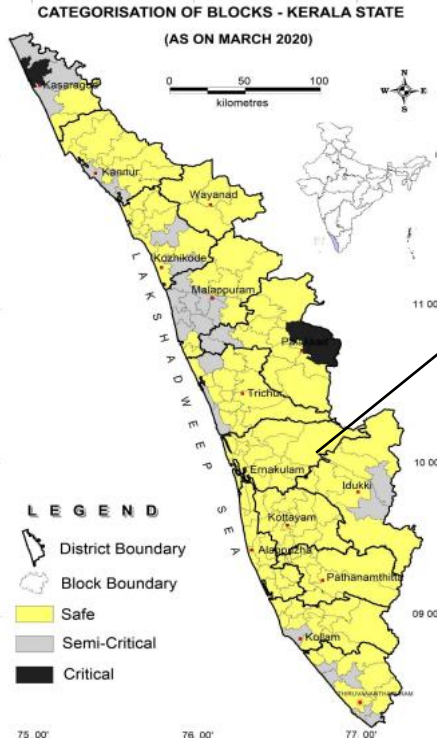
- Kerala has an unutilized hydroelectric power generation potential of 1819 MW (1669 – Large Hydro and 150 – Small Hydro)
- There is another 1200 MW of pumped hydro potential that is currently in the study stage
- Totalling to ~3 GW of unexplored hydro potential in the state that can be availed for green hydrogen production

Water for electrolysis can be sourced from industrial pipelines

in initial phase and further alternatives like sea-water desalination can be considered; KWA supplies water in Kochi

Water Stress in Kerala

Groundwater Stress in different districts, 2020



Water Sources in Kochi

Natural Sources



Ground Water

Ground water stress level in Ernakulam is rated as safe (Level of groundwater extraction at 47.26%)

Coastline

Ernakulam has a coastline of 46 Km, which is 8% of Kerala's total cost line

Rivers

Periyar, the river with the largest discharge potential in Kerala flows through the district.

Rainwater

Ernakulam receives an annual average rainfall of 3099 mm with 132 average annual rainy days

Industrial Water Sources in Kochi

Water for Electrolysis

Kerala Water Authority	
Water Treatment Plants	5 (4 in Aluva, 1 in Maradu)
Current Capacity	325 MLD
New Proposal	190 MLD
Total Capacity	515 MLD
Expected Demand	478-600 MLD (By 2050)

- Water supply in Kochi is carried out by Kerala Water Authority from two major water treatment plants located in Aluva and Maradu
- Even though water stress levels are safe, there are regions in western Ernakulam that face water shortages
- Hence, the water for electrolysis can initially be sourced through KWA industrial water pipelines (or other water supply projects like KINFRA project)
- Later with increasing demand alternatives like water desalination plants can be looked upon
- Water conservation and rainwater harvesting should also be promoted

Kerala has seven 400 kV and one 320 kV transmission substations

6 out of these 8 HVDC substations are PGCIL substations

Transmission Infrastructure in Kerala

Substations in Kerala



- UKTL 400kV Substation, Kasaragod
- POWERGRID 400kV Substation, Malappuram
- POWERGRID 400kV Substation, Palakkad
- KSEB 400kV Substation, Trichur
- POWERGRID 400kV Substation, Trichur
- POWERGRID 320kV HVDC Substation, Trichur
- POWERGRID 400kV Substation, Kochi Ernakulam
- POWERGRID 400kV Substation, Trivandrum

Other Substations

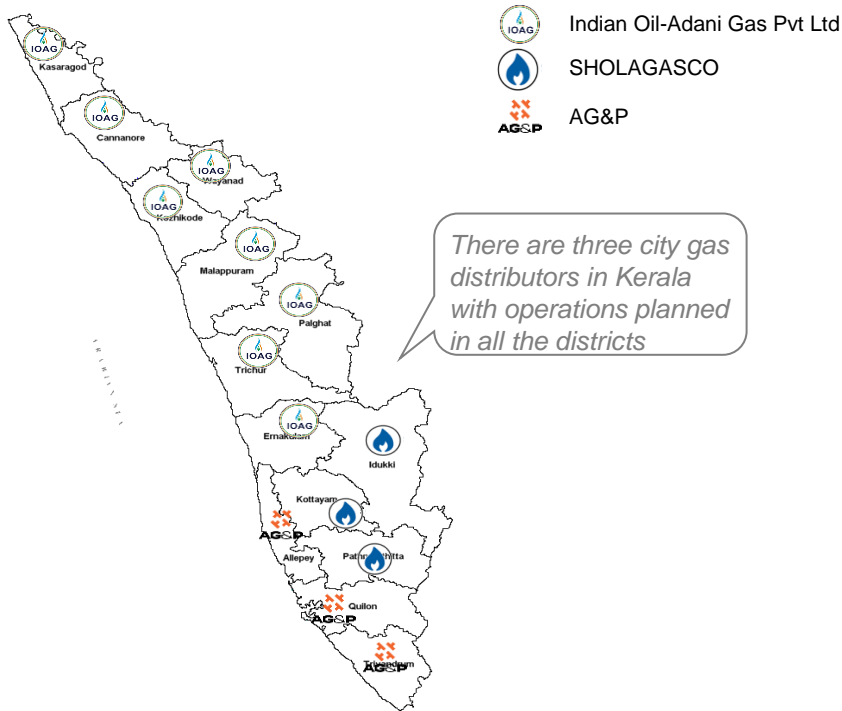
220 kV	33 substations
110 kV	177 substations
66 kV and Below	215 substations

3 operators in Kerala are developing city gas distribution network

AG&P suggests need for studies to be undertaken for blending green hydrogen in city gas

City Gas pipelines in Kerala

Gas distribution operators



City gas distribution in Kerala

- City gas distribution networks are being developed in Kerala by 3 operators;
- Indian Oil-Adani Gas in the northern and central districts
- Shola Gasco in Idukki, Kottayam and Pathanamthitta
- AG&P in Alappuzha, Kollam and Trivandrum

Pipeline Materials used for City Gas Distribution

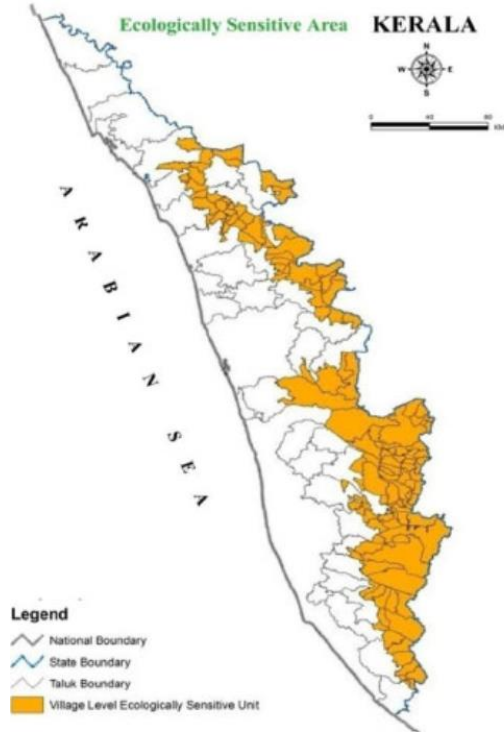
- Steel pipelines for primary high pressure gas grid (underground)
- Medium Density Polyethylene (MDPE) pipelines are used for secondary medium pressure pipelines (Underground)
- H₂ blending pressure and temp. 5-6 bar and ambient temperature

Studies required in Gas Blending – inputs from AG&P

- Need confirmatory studies to ascertain the potential impact of blending on carbon steel pipelines
- Need mechanisms to monitor and regulate the extent of GH₂ blends at varying natural gas flow rates

Land Availability

is limited in Kerala with limited industrial areas, population density in western coastal areas and ecologically sensitive areas in the east



Land Resources

- From east to west the land in Kerala are in three layers lowland, midland and highland
- Kerala has a fragile ecologically sensitive region on its east covered by the Western Ghats
- Total land area 38.86 lakh ha. Of which more than 80% is under agriculture and forest sectors

Industrial Land

- Kerala has been acquiring land for industrial development. The Directorate of Industries and commerce holds 10 industrial Development Areas, 25 Industrial plots and other estates totaling to 2500 acres
- But majority of these areas are already allocated to industries

Others

- Other players like Cochin Port, FACT, Refineries etc. have their own industrial complexes in the state
- Cochin Port Authority holds 2177 acres of land at various locations in Ernakulam district, the extent of land available for development needs to be studied

TOC

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Supply Side Economics

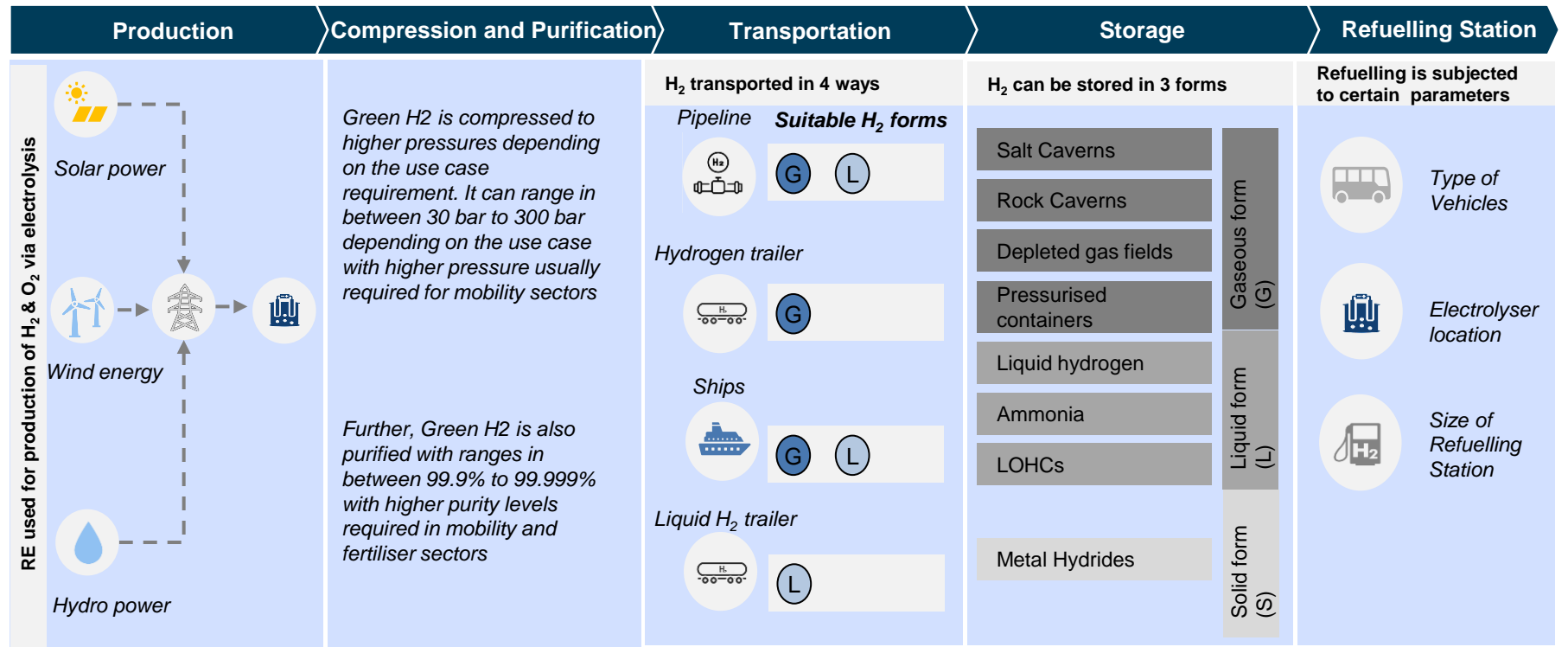
Kochi Hydrogen Valley - Global Valley Profiles

Appendix

Various costs get added to LCOH

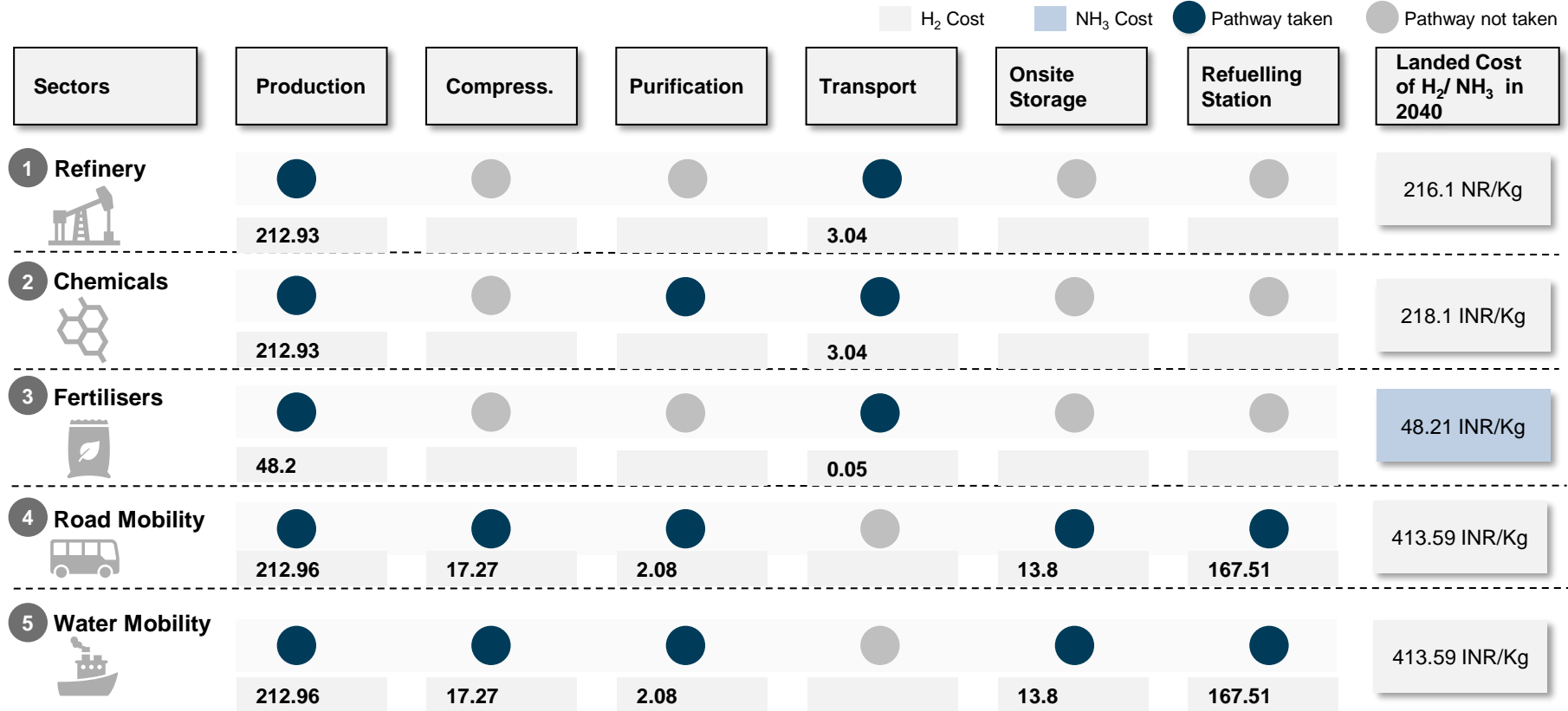
depending on the configurations and design choices throughout From the production to point of consumption

Landed cost parameters of H₂ and design choice at each stage



Landed cost of hydrogen can range anywhere from 214-413 INR/Kg

depending on the use-case and the pathway taken in 2040

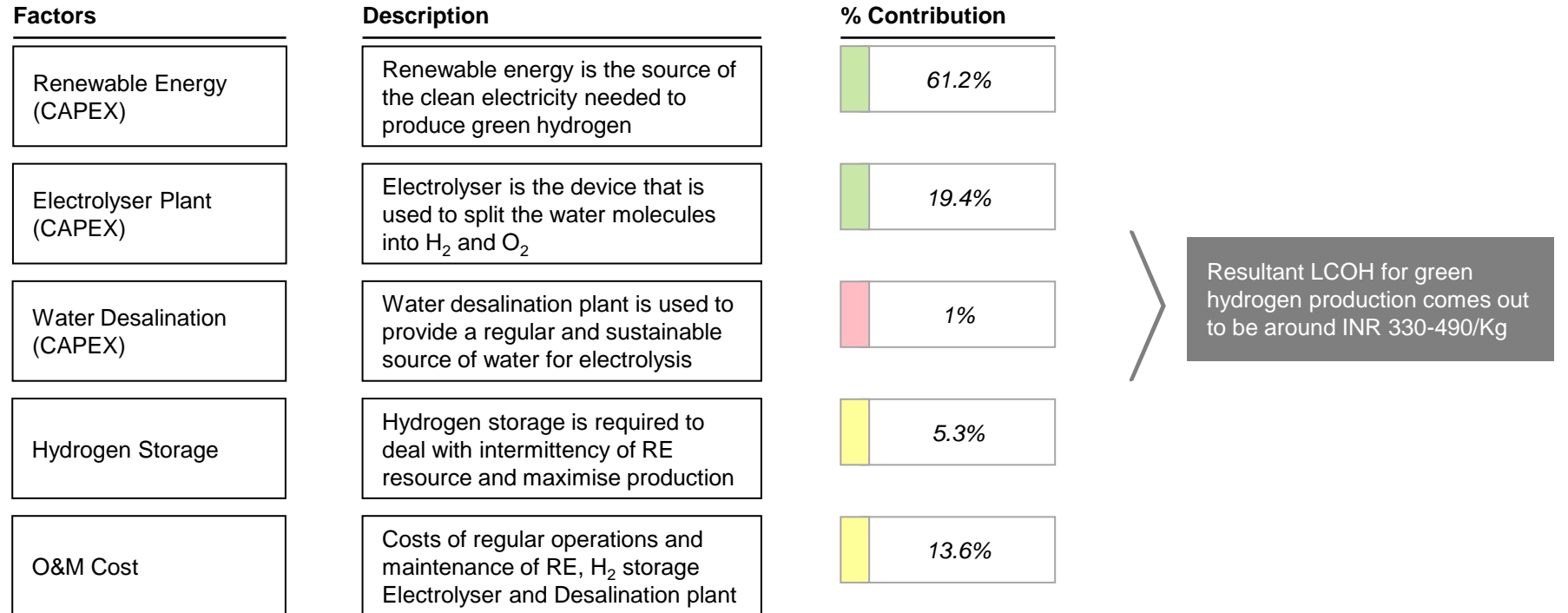


Five major factors drive the cost of producing green hydrogen

of which renewable capex and electrolyser capex form the 81% contribution to the cost

Factors contributing to green hydrogen production costs













■ Significant contribution ■ Medium contribution ■ Nominal contribution



Cost reduction is expected in levelized cost of green H₂ production

because of decline in the per factor cost, says various international studies and reports

Cost trends for each factor contributing to levelized cost of green hydrogen production

Factors	Trends	Evidence
Renewable Energy (CAPEX)		 Expects a 68% reduction by 2030 from 2022 prices  Expects a 60% reduction by 2030 from 2022 prices
Electrolyser Plant (CAPEX)		 Expects a 60% reduction by 2030 from 2022 prices  Expects a 62% reduction by 2030 from 2022 prices
Water Desalination (CAPEX)		 Water desalination costs are expected to remain constant in the near term due to maturity of technology
O&M Cost		 O&M costs for RE are already considered low, however electrolyser O&M are expected to reduce significantly by 2030
H ₂ Storage		 H ₂ Storage costs are also expected reduced by ~ 10% from 2025 to 2050

- Renewable Energy cost is expected to be reduced by ~60-70% by 2030, which will can reduce the LCOH by almost 35-40%
- Electrolyser capex is also expected to reduce by an equivalent percentage however, it's impact would be ~15-16% reduction in LCOH
- More mature technologies like desalination and tertiary would not see a lot of change

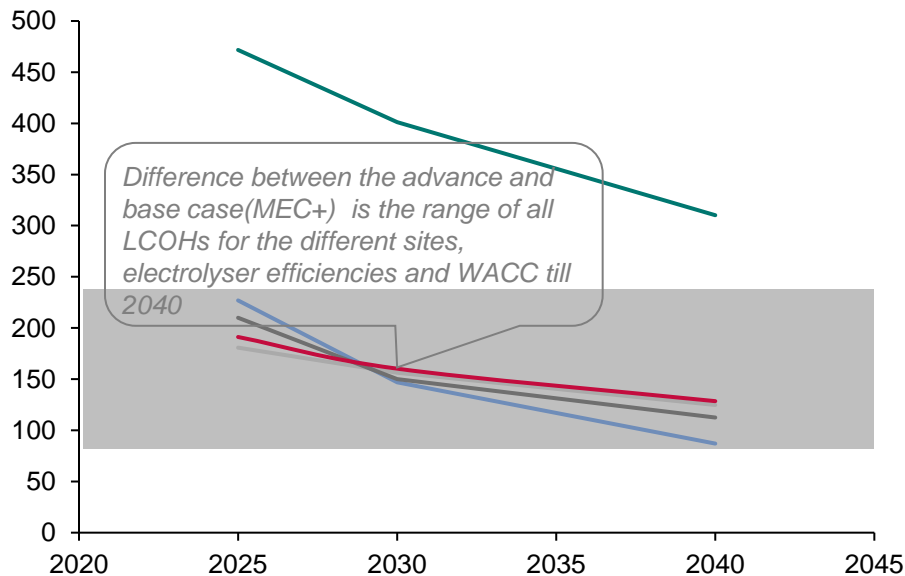
Levelized cost of H₂ is expected to fall steeply in the next decade

According to international reports; However wide range of costs can exist based on sites, capex, efficiency and WACC

Cost trends for each factor contributing to levelized cost of green hydrogen production

INR/Kg

- IRENA
- Deloitte
- Mckinsey
- MEC+ Advance (Gujarat RE)
- MEC+ Base Case (Kerala RE)



Assumptions

McKinsey & Company



Electrolyser Capex : 816 USD/kW in 2022 to 327 USD/kW in 2030
Renewable Electricity Cost : 2.3 USD/kWh in 2022 to 1.3 USD/kWh in 2030

Electricity Cost : 20 USD/MWh constant across the years
Electrolyser Cost : 1000 USD/kw in 2020 change to 307/Kw in 2050
SEC: 51.2 kWh/kg (2020) to 43.8 kWh/kg (2050)

mec+

Difference between Advance vs Base Case
RE capex decline rate (y-o-y): Base : 2%, Advance: 10%
Electrolyser efficiency: Base: 56.6 kWh/kg (2025) to 44 kWh/Kg (2040)
WACC: Base: 9%, Advance 7%

Deloitte

Electricity Cost : 15 USD/MWh (2030)
Electrolyser Capex: 447 USD/kW (2030) change to 295 USD/kW (2050)
Electrolyser efficiency: 69% (2030) to 75%(2050)
WACC: 7% (2020) to 4.2%(2050)

Kerala's low RE resources lead to a higher price premium

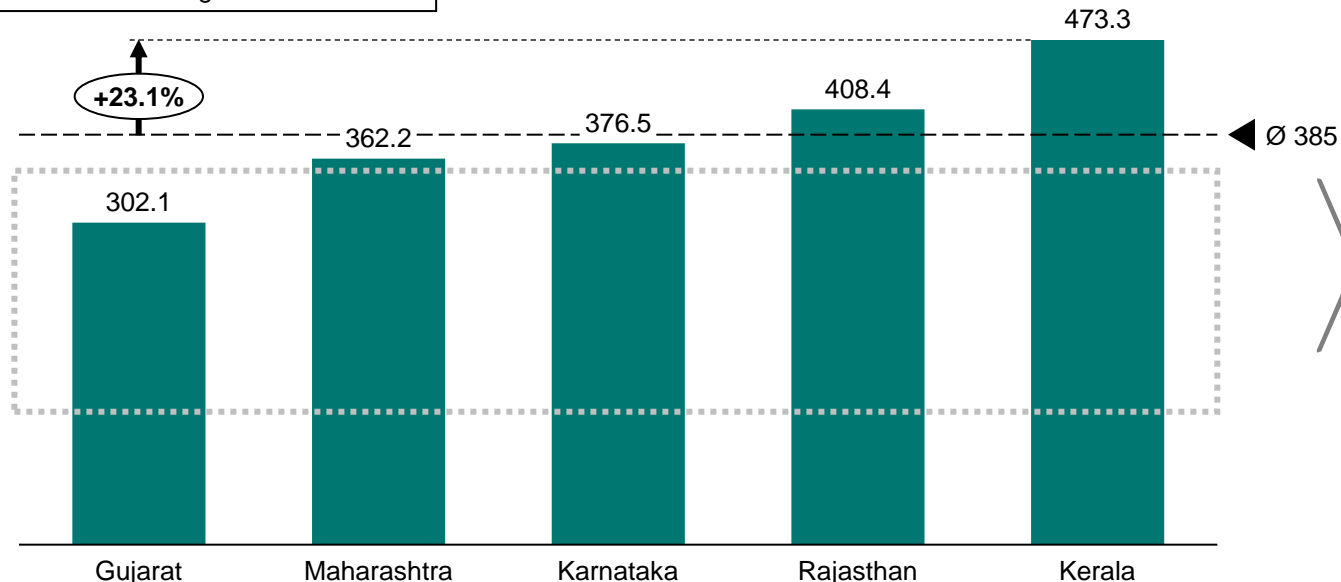
when compared with grey hydrogen despite India being cost competitive globally

Green Hydrogen production cost in different states of India in 2025 with 1000 hours banking

INR/kg

■ Levelised Cost of Green Hydrogen □ Grey Hydrogen price in 8-14 USD/MMBtu gas price

Illustrative case for GH₂ production cost in 2025 utilising solar plant with 1000-hour banking



Prices for Green Hydrogen production in Kerala is higher by 22.9% from the average cost production of states with better renewables resources leading to a clear need for the availability of subsidies to make the prices in Kerala competitive

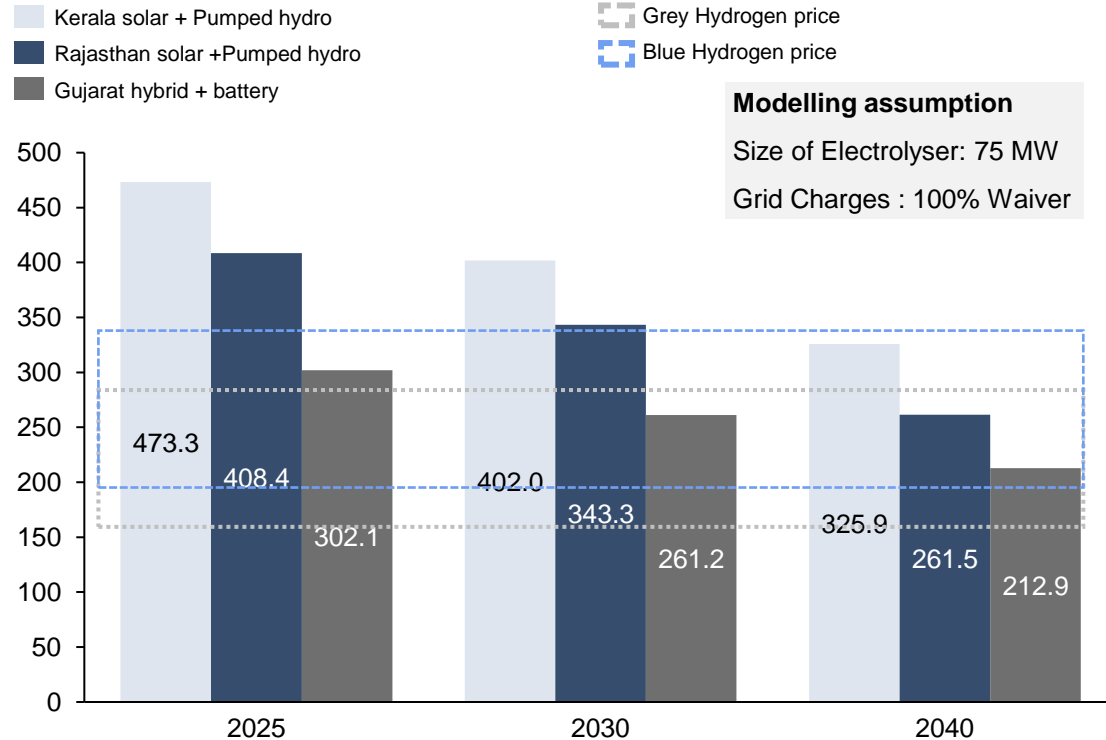
Lower price premium with grey hydrogen can be maintained

with renewable energy for Kochi valley sourced from outside of Kerala leveraging some of the best sites with ISTS charge waiver

Government regulations for ISTS charges

- The government of India has announced various waivers on renewable energy projects utilized for production of green hydrogen and green ammonia:
 - ISTS Charges:**
 - ISTS charges waived off for plants commissioned after March, 2019 and **commissioned before December 31, 2030 for 25 years**
 - Post December 31, 2030 the **ISTS waiver will be phased out** with applicability of charges ranging from 25%-100% with 100% charges applicable from January 1, 2034
 - Other charges:**
 - In line with the green energy open access rules, various states have also announced draft rules for waiver of additional surcharge and cross subsidy surcharge for projects utilized for GH₂ production

GH₂ production cost in different states of India with 1000-hour banking INR/kg









Compression costs are stable over time

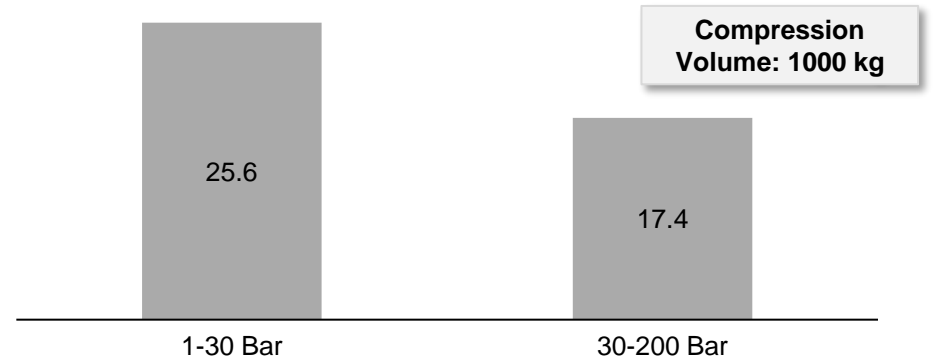
given the maturity of compression technology; In Kochi valley, H₂ compression is vital for transport industries

Hydrogen storage technology TRL and relevance for the valley

■ No purification ■ Need purification

Use-case	Pressure requirement at consumption point
1 Refinery 	■ 30-195 Bar
2 Chemicals 	■ 30 Bar
3 Fertilisers 	■ ~30-40 Bar
4 Road Mobility 	■ 350 Bar
5 Water Mobility 	■ 350 Bar
6 Export 	■ 30 Bar

Cost of H₂ compression INR/Kg



Techno-Economics of Hydrogen compression: Transition accelerator Canada







- The report takes a bottom-up approach for calculating cost of hydrogen compression, hydrogen compression costs are dominated by energy/fuel costs rather capital costs
- Cost of H₂ compression are depended on 3 major factor
 - P_{input} / P_{output}
 - Volume of H₂
 - Cost of electricity

Purification costs are projected to drop by ~65% by 2040

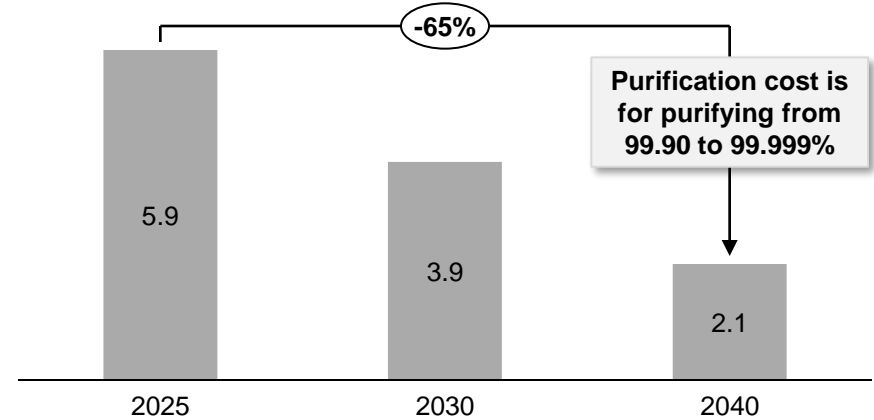
Which is in line with electrolyser CAPEX decline trend; For Kochi valley, H₂ purification is crucial for chemicals and transport industries

Hydrogen storage technology TRL and relevance for the valley

■ No purification
 ■ Need purification

Use-case	Purity requirement
1 Refinery 	■ >99.90%
2 Chemicals 	■ >99.90%
3 Fertilisers 	■ 99.999%
4 Road Mobility 	■ 99.999%
5 Water Mobility 	■ 99.99%
6 Export 	■ >99.90%

Cost of H₂ purification INR/Kg



NREL: Manufacturing Competitiveness Analysis for PEM and Alkaline Water Electrolysis systems






- Hydrogen purification is a part of larger system within the electrolyser called hydrogen processing, decrease of purification cost is taken as a function of overall decrease in electrolyzer costs
- Purification is seen to be divided into 2 parts within hydrogen processing
 - Deoxo
 - Dryer



Transport of H₂ can be done in five ways

depending on the demand and distance from point of production

Hydrogen transportation technologies

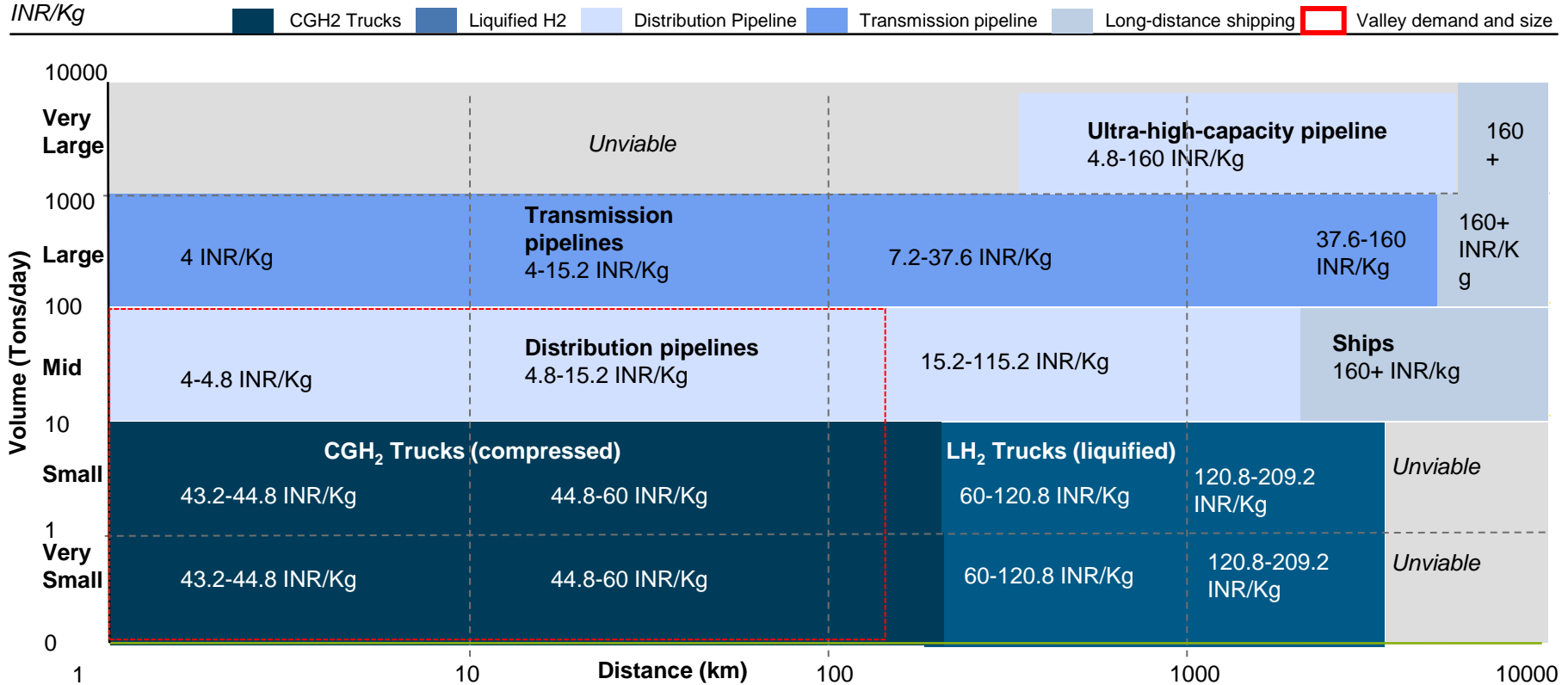
1 CGH ₂ Trailer	2 Liquid H ₂ Trailer	3 Distribution Pipeline	4 Transmission Pipeline	5 Ships
				
Conditions: 200 Bar, 30 °C Capacity: 200-300 kg	Conditions: 1 Bar, -253 °C Capacity: 3600 kg	Conditions: 20 Bar, 30°C Capacity: 10-100 tonnes/day	Condition: 40 Bar, 30 °C Capacity: >100 tonnes/day	Conditions: 1 Bar, -23 °C Capacity: >10 tonnes
<ul style="list-style-type: none">• In India, hydrogen is currently transported at a maximum pressure of 200 Bar	<ul style="list-style-type: none">• Single truckload can carry almost 10-12x the amount that can be carried in a 200 Bar trucks	<ul style="list-style-type: none">• Size of pipeline : 20-inch diameters• Effective for distances up to hundreds of kilometers	<ul style="list-style-type: none">• Size of pipelines: 32-inch diameter, might see an increase to 48-inch diameter as demand increases	<ul style="list-style-type: none">▪ Shipping of ammonia as hydrogen would be effective only over large(>1000 km) distances and with large quantities



Cost is dependent upon the distance and volume of H₂

With GH₂ trucks and distribution pipelines being the cheapest modes considering the demand and distance of the valley

Lowest cost of H₂ transportation for different distances and volumes



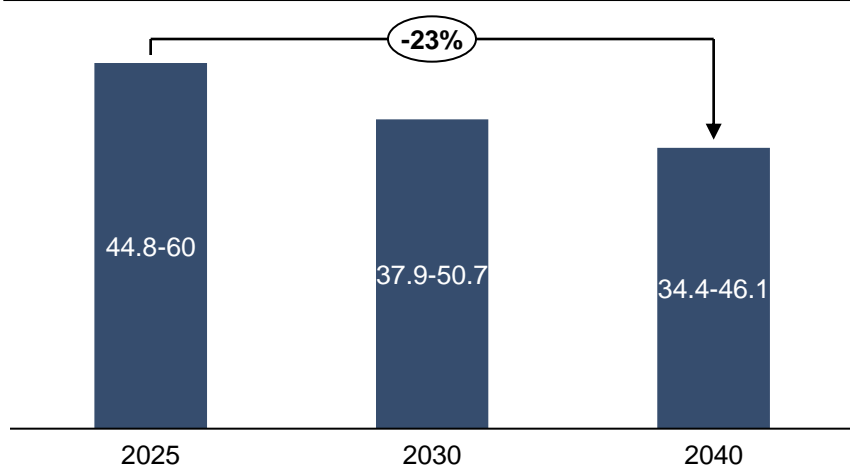


H₂ trailers and H₂ pipelines are cheapest transportation modes

which can be utilized for the various use-cases within the valley. The cost of transportation decreases by 23% and 37% respectively for the two modes due to regulatory push and adoption at scale

Cost of transportation via Green H₂ trailers

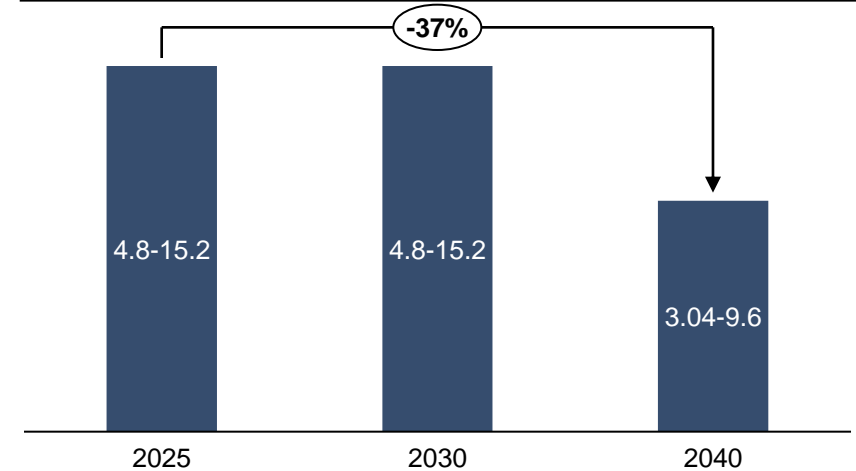
INR/Kg



- Ideal for distributed use-cases where demand of H₂ is not continuous
- Cost is depended on both distance and volume of H₂ that needs to be transported
- We expect that cost reduction would be in the form of regulations which would enable higher compression tank and larger volume of H₂ to be delivered by 2040

Cost of transportation via distribution Green H₂ pipeline

INR/Kg





- Ideal for transport of large volume of hydrogen where demand is continuous
- Transportation cost of H₂ in pipeline is significantly depended on the volume of H₂
- The cost of transport via pipeline is expected to be same until 2030. However, expect costs to decrease by 2040 due to large scale adoption

Currently Hydrogen can be transported till a pressure of 200 Bar

as per regulation. Anticipated regulatory advancements may raise transport pressures to 500 bar as the hydrogen economy matures which would allow for greater quantities of H₂ to be transported

H₂ Trailers at different pressures

 GH₂ trailers for transportation till 2040

 Anticipated GH₂ trailers for transport post 2040

1

CGH₂ Trailer

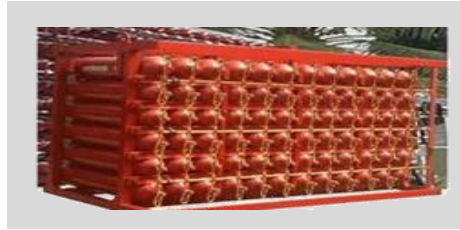


Conditions: 1-20 Bar, 30 °C
Capacity: Distributed

- Currently used for low/distributed demand of H₂ which include chloro-alkali plants and food processing units

2

CGH₂ Trailer



Conditions: 200 Bar, 30 °C
Capacity: 200-300 kg

- Current mode of transportation of hydrogen in India. Use-cases include H₂ refueling stations

3

CGH₂ Trailer



Conditions: 400-500 Bar, 30 °C
Capacity: 500 kg

- Currently, only running in Europe. Aim to increase the pressure up to 500 Bar and capacity to 1300 Kg by 2030

In India, the most optimal mode of transporting hydrogen for larger demands (300-400 kg per day) is through GH₂ trailers at 200 Bar pressure. This is because current regulations do not permit pressures beyond 200 Bar for hydrogen transport
In Europe, the European Union mandates hydrogen deliveries of around 1300 kg by 2030. With increased regulatory efforts and industry standards, it is anticipated that India will likely shift to transporting hydrogen in trailers at 400-500 Bar pressure, aligning with the current European standard.



Hydrogen storage can be classified in 3 broad categories

which are still in various stages of development

Hydrogen storage classification

TRL 9 TRL 7-9 TRL 6-7 TRL < 6

	Gaseous State	Liquid State	Solid State
Description	Storage of H ₂ in compressed gaseous form for either long term or short-term storage	Use of Liquid H ₂ or other derivatives as storage to maximize the volume of H ₂ stored	Metals and metal alloy form a compound upon reaction with H ₂ Absorbed H ₂ can be released upon heating the metal hydride
Types of Storage	<ul style="list-style-type: none"> • Pressurised gas tanks • Salt Caverns • Rock caverns • Depleted gas fields 	<ul style="list-style-type: none"> • Liquid Hydrogen • Ammonia • Liquid organic hydrogen carriers (LOHC) 	<p>Some of the more promising metal hydrides are</p> <ul style="list-style-type: none"> • Lithium hydride • Lithium Aluminum hydride
Advantages	<ul style="list-style-type: none"> • No further processing of H₂ required with only cost of compression being added to overall cost 	<ul style="list-style-type: none"> • Large volume of H₂ can store compared to gaseous H₂ 	<ul style="list-style-type: none"> • Room temperature and pressure storage of H₂
TRL	8-9	7-9	7-9

205 Note: TRL is considered for all types of hydrogen storage for each of the states, with gaseous state having the most varied range with the most mature technologies i.e. H₂ cavern and pressurised gas tank being commercial
 Source: [MetalHydride Storage](#); [DOE](#); MEC+ analysis



Pressurised containers are the most effective storage technology

for the Kerala Green H₂ valley based on factors such as TRL, energy requirements and valley fit

Hydrogen storage technology TRL and relevance for the valley

TRL 9 TRL 7-9 TRL 6-7 TRL < 6

Description	Storage Type	TRL	Additional Energy requirements	Relevance for valley
Salt Caverns	Geological	9		
Rock caverns	Geological	2-3		
Depleted gas fields	Geological	2-3		
Pressurised Containers	Tanks	9		
Liquid Hydrogen	Tanks	7-9		
Ammonia	Tanks	7-9		
LOHCs	Tanks	9		
Metal Hydride	Tanks	7-9		



Cost of hydrogen storage decreases by ~10.4% from 2025 to 2040

whether at 200 Bar or 60 Bar has less to do with cost economics and more to do with size of storage

Hydrogen storage technology TRL and relevance for the valley

Compressed H₂ Tank

Hydrogen storage requirement in Kerala is based on to different use-cases at different technology

- Buffer Storage: 60 Bar
- Refueling Station Storage Cost: 200 Bar

1 CGH₂ tank @60 Bar



- Low pressure hydrogen storage ideally Fertilizer and Chemicals industries where the input pressure of hydrogen is relatively low
- Used as a Buffer Storage for industrial application

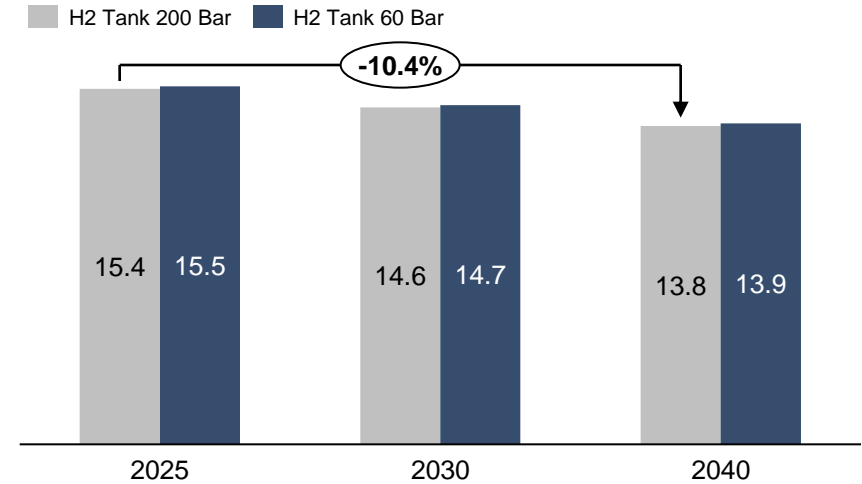
2 CGH₂ Tank @200 Bar



- High pressure hydrogen storage ideally preserved for usage of hydrogen as a fuel
- Used as hydrogen refueling station for daily storage

Cost of storage till 2040

INR/Kg



- Storage cost are so similar due to fact both the Tanks are made from similar materials (Type 1) and as such there is very little difference in their per kg of H₂ cost in their capex
- Only difference between the cost would come from an upstream calculation which would include the compression of H₂

A 350 Bar outlet pressure refuelling infrastructure is optimal

for the Kochi H₂ Valley, considering both road and water transportation

Refuelling Station

■ TRL 8-9
 ■ TRL 7-8
 ■ TRL 6-7
 ■ TRL < 6

	Pressure	Refuelling Amount	Single tank	TRL	Relevance for valley
Car 	700 Bar	3.5 kg	3 minutes	7-8	↘
Truck 	350 Bar	35-40 Kg	20-30 minutes	8-9	↑
Bus 	350 Bar	35-40 Kg	10 minutes	8-9	↑
Boats 	350 Bar	35-40 Kg	20-30 minutes	7-8	↑
Forklift 	350 Bar	3.2 kg	2-3 minutes	8-9	→
Trains 	350 Bar	170 Kg	30 minutes	7-8	→

208 Note: Despite there being commercially available H₂ passenger cars, there are still low adoption and usage as Electrification is a better alternative as is the case with trains

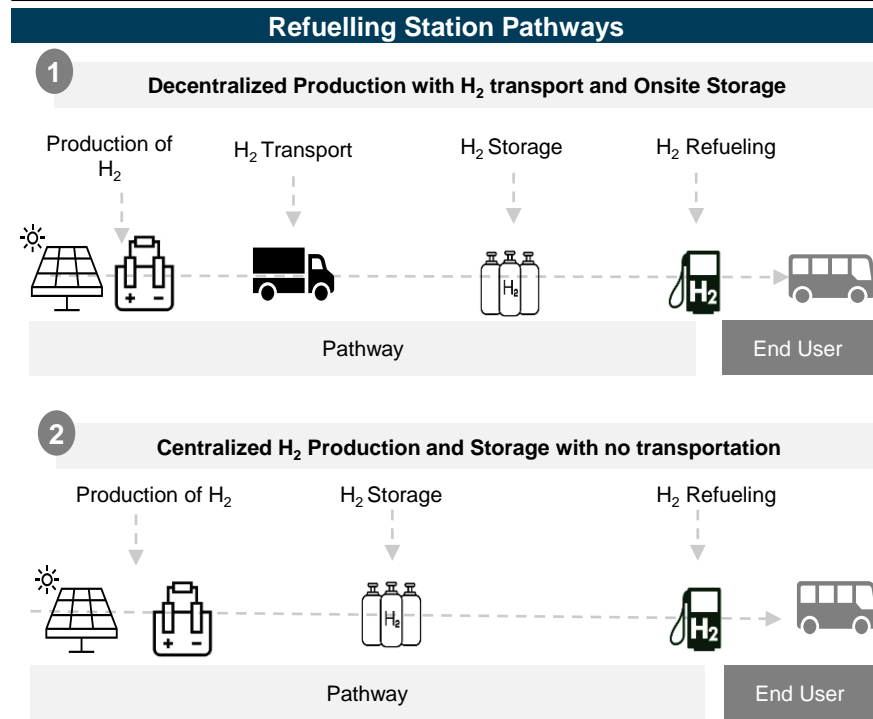
Source: [Introduction Strategies for Hydrogen Infrastructure](#); [Green hydrogen industrial cluster guidelines](#); [DOE](#); MEC+ analysis



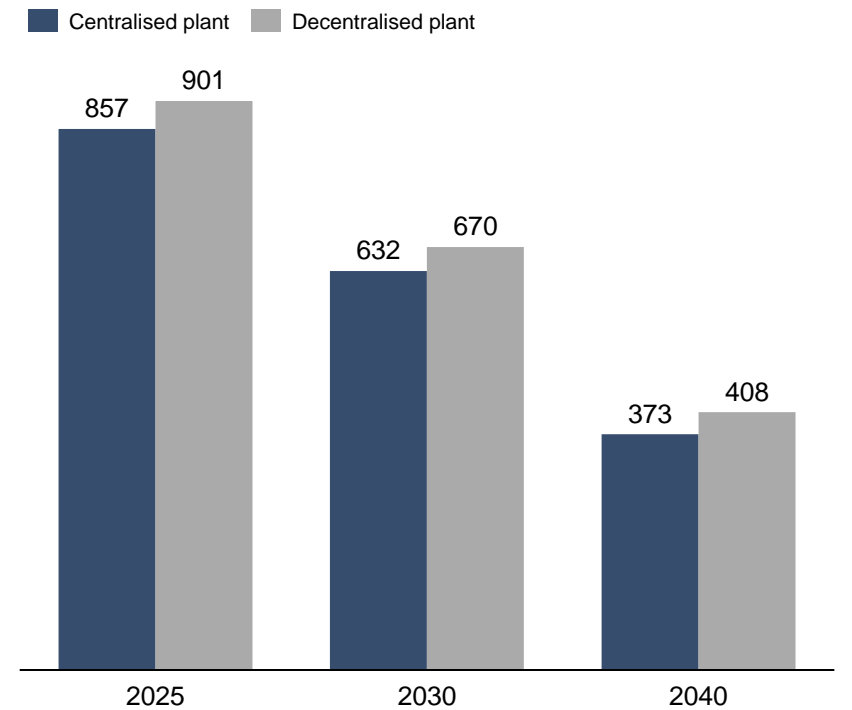
Centralised refuelling plant is cheaper than decentralised plant

Refuelling stations have 2 design variations based on production location, consumption point and storage facility, centralised and decentralised

Refuelling Station pathways



Landed cost of refuelling for a centralised vs decentralised plant INR/Kg



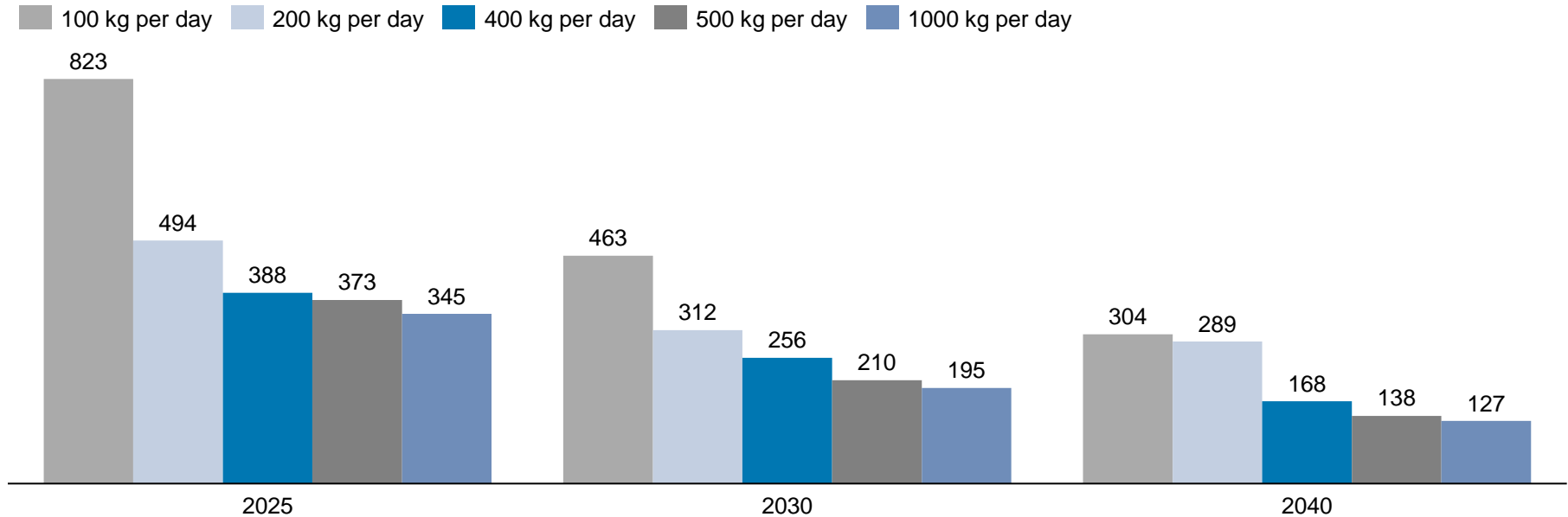


Refuelling costs are expected to drop by ~63% from 2025 to 2040

Refuelling costs are depended upon the size of the refuelling station, with there being a 58% cost difference between 100 to 1000 kg/day

Refuelling cost comparison at various capacities kg refuelling station

INR/Kg



- Refueling costs decrease as the size of the refueling station increases, with there being a 58% cost difference between 100 to 1000 kg per day station
- Refueling costs are expected to go down as the demand for hydrogen refueling increases with a 63% decrease estimated over 2025 to 2040

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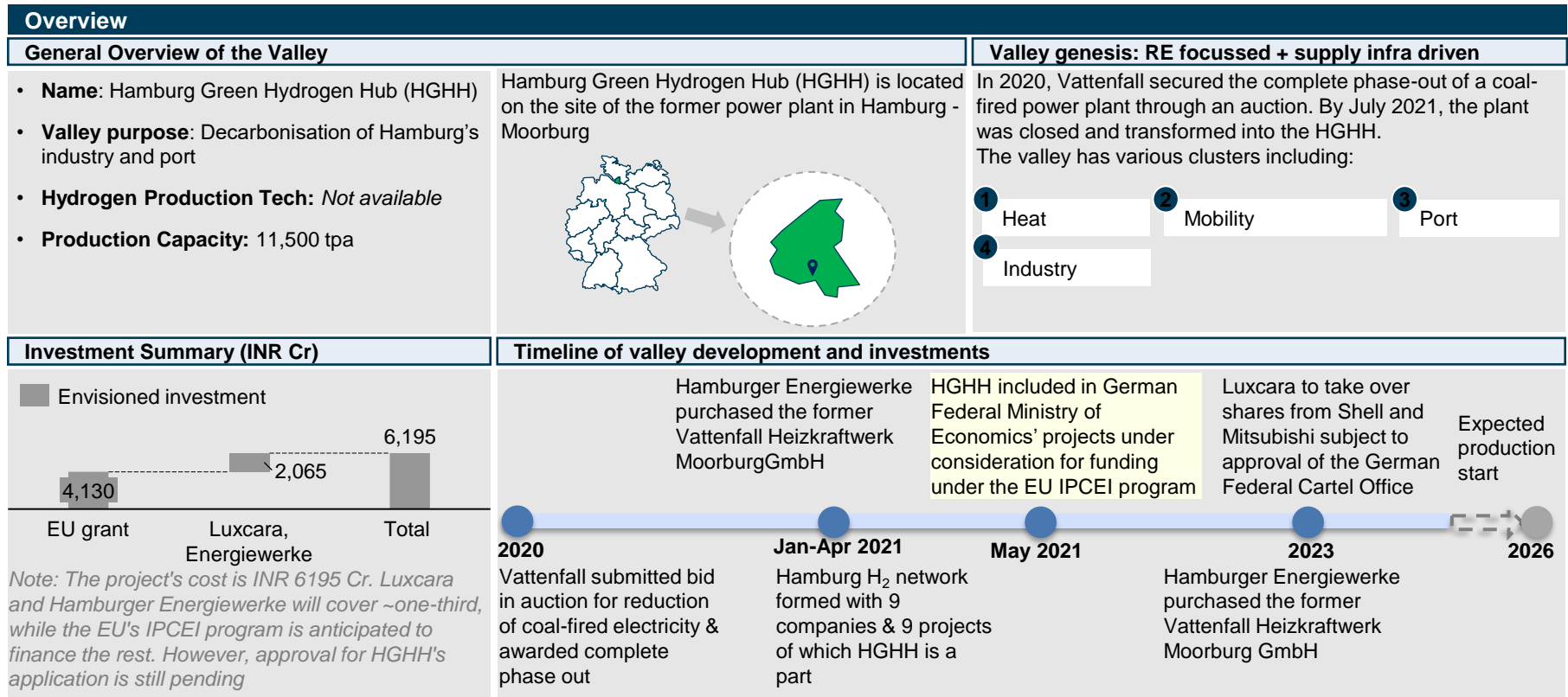
Hamburg Green Hydrogen Hub - Germany

- HEAVENN – The Netherlands
- Basque Hydrogen Corridor - Spain
- Green Hydrogen and Chemicals - Oman
- Flemish Ports Hydrogen Valley - Belgium

Appendix

In Hamburg, the investments for the GH₂ valley are planned

over shutdown of a coal fired plant for various clusters of heat, mobility, port and industries



The governance structure for the valley stems from a collaboration

between public private players to create a consortium

Governance framework of the valley

- In 2020, a state-owned power company bid to reduce coal-fired electricity, winning a complete phase-out award. Hamburg and power company aim to clear parts of the site for a project to generate green hydrogen, fostering the development of a Green Energy Hub

Strategic partner: State owned power company

- Companies come together to form a consortium to jointly produce hydrogen at the Hamburg-Moorburg power plant site; LOI signed

Private companies

Public company

Strategic partner: State owned power company

- Consortium to be restructured as municipality has taken over the power company and shares of private companies are to be sold

Partner- Luxcara

Partner- Hamburger Energiewerke

Governing body and its functions

Public-Private bodies

Public bodies



Submitted bid in auction for reduction of coal-fired electricity & was awarded complete phase out; Played the role of a **strategic partner** with private and public companies of the consortium



Private companies

Shell will **build a holistic supply chain** & is primarily responsible for **overall project development along with stakeholder and customer relationships**; Mitsubishi will act as a **technical consultant** around system integration



Public company

Interest shown in water-based cargo movement (by beneficiaries) and operators are willing for pilots if adequate support is given by the government



Luxcara is set to acquire shares in Shell and Mitsubishi pending approval from the German Cartel Office. They'll **oversee renewable power sales, procurement**, and play a vital role in securing funding through the EU IPCEI



Hamburger Energie and Wärme Hamburg merged to form Hamburger Energiewerke; Purchased Vattenfall wholly and is now a lead partner in the consortium; playing a key role in **acquiring funding under EU IPCEI**

Development is expected to create a Potential Demand & Supply



This development is expected to create a potential demand and supply of 2,22,000 and 11,500 TPA respectively with demand offtake guaranteed by mobility, heat, industries and import

Overview				
Demand volumes estimated (tons per annum) <p>Initial demand</p> <p>1,20,000 1,00,000</p> <p>Industrial feedstock Port Heat Mobility</p> <p>Estimates currently unavailable</p>		Supply volumes estimated (tons per annum) <p>Estimated supply</p> <p>11,500</p> <p>Initial supply (2026)</p>		Benefits
Demand volumes estimated (tons per annum) <ul style="list-style-type: none"> • Import: Import from production facilities globally, conversion of ammonia to GH₂ via Air Products' facilities in Hamburg before distribution to local buyers and Northern Germany • Heat: 13 MW of usable heat enough to supply up to 6,000 households • Mobility: European logistics hubs including trucks, shunters, ships, terminal equipments • Industry: to be done in 4 stages starting with green steel & aluminum, port & sea import, hydrogen backbone connection and finally green refineries & copper • Future sector: Chemicals 		Supply sources for renewable energy <ul style="list-style-type: none"> • Onshore wind • Offshore wind • Solar 		Jobs and GVA Presently no evidence of the number of jobs created/GVA is available.
		Supply sources for renewable energy <ul style="list-style-type: none"> • Connected to the national 380,000-volt transmission grid and the 110,000-volt grid of Hamburg • Overseas vessels can dock on-site, using the port as an import terminal • Existing 45 km gas network suitable for H₂ by 2025 and expanded to 60 km by 2030 		CO₂ emission reduction Around 92,000 tpa of CO ₂ is estimated to be reduced

The valley will see a participation from various stakeholders

spread across government and private entities for investments, governance and project development

Types of stakeholders involved in creation of Hamburg Green Hydrogen Hub

	Investment Stakeholders	Knowledge Institutions, R&D	State Entities	Private Companies
Role	<p>Investment for the valley is a mixture of public and private co-funding. Further, the valley has applied for funding under EU IPCEI</p>	<p>The Cluster Agency connects numerous experts with R&D background including companies, universities and research or funding institutions to promote innovative projects</p>	<p>The municipal company is an offtaker in the hub with a goal to dispense heat using existing waste heat from industry, wastewater, recycling by 2030 and in the future from green hydrogen</p>	<p>Initiate valley development by bringing in their expertise and required investments</p>
Participating entities	 <p><i>Luxcara and Hamburger Energiewerke will cover ~one-third of total cost; EU IPCEI program is anticipated to finance the rest. However, approval is still pending</i></p>	 <p><i>The Hamburg Green Hydrogen Hub is listed in the projects of the Cluster Agency</i></p>	 <p><i>Hamburger Energiewerke is a municipal company that supplies around 500,000 residential units in Hamburg with local district heating</i></p>	 <p><i>Luxcara is taking over the shares from Shell and Mitsubishi. subject to the approval of the German Federal Cartel Office</i></p>

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Appendix

In Netherlands, the investments for the GH₂ valley are planned

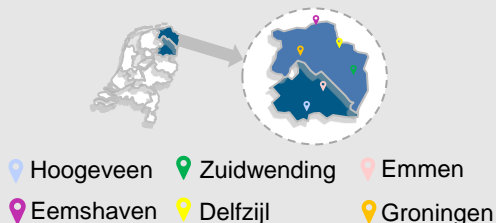
in the form of clusters comprising of individual projects where project partners form SPVs to undertake the project

Overview

General Overview of the Valley

- **Name:** Hydrogen Energy Applications in Valley Environments for Northern Netherlands (HEAVENN)
- **Valley purpose:** Large scale demonstration project supported by public and private bodies
- **Hydrogen Production Tech:** PEM + Alkaline electrolyser
- **Production Capacity:** 2,810 tons/year using offshore wind plant at 56% CUF

The valley is located in the Groningen and Drenthe province of Northern Netherlands across 6 regions



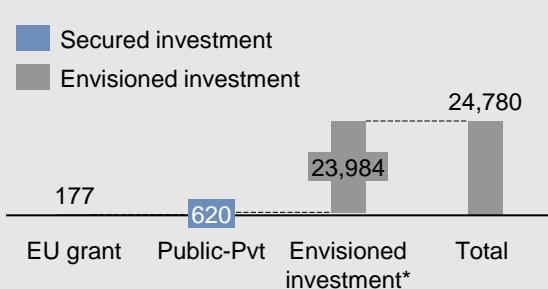
Valley genesis: RE focussed

The valley formed as an **association of public and private stakeholders** aims to **utilize green hydrogen throughout the value chain and create scalable business models** for the regional energy system

The valley is divided into the following **5 clusters**:

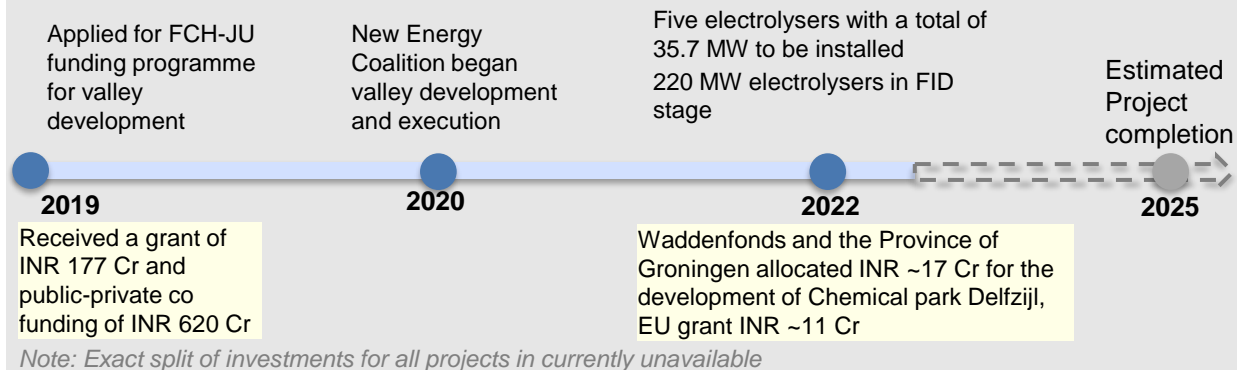
- 1 Chemical park Delfzijl
- 2 Storage and built environment
- 3 Green mobility
- 4 Emmen industry
- 5 Studies & replication

Investment Summary (INR Cr)



Note: The funding is not inclusive of RE costs as specific set up of projects for RE generation are not seen in the valley yet

Timeline of valley development and investments

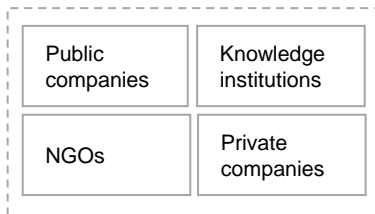


The governance structure for the valley stems from a collaboration

between an association of public-private bodies and the Northern Netherlands Alliance (SNN)

Governance framework of the valley

- 1 The below entities come together to form an association to accelerate energy transition for a sustainable future



**Coordinator
New Energy Coalition**
consists of:

- Foundation board
- Supervisory board
- Programme Board

**Management Authority
SNN (state body)**

- 2 The HEAVENN valley was formed by New Energy Coalition taking the lead in collaboration with SNN, a partnership of government bodies in northern Netherlands

HEAVENN

- 3 HEAVENN applied to the FCH-JU call for proposals for development of hydrogen valleys in Europe and received funding (subsidy) in 2019 and started operations in 2020

**Fuel Cell Hydrogen
Joint Undertaking (FCH-
JU)**

Governing body and its functions

Public-Private bodies

Public bodies

**New Energy
Coalition**

Coalition of 150 public - private partners that helps connects the knowledge, experience, innovation and willpower of companies, government bodies, NGOs and knowledge institutions

**Foundation
Board**

Foundation board is **the highest strategic advisory organ within New Energy Coalition consisting of 3 public, 1 private and 2 knowledge institutions**. The Foundation Board is consulted on new (annual) plans

**Supervisory
Board**

A **five-member board** appointed by the foundation board comprising of members from government, knowledge institutions and companies that **provides advisory on projects**

**Programme
Board**

Programme Board members are at the frontline of the development of new knowledge and innovations. **They are involved in the development of new projects, from initiation to implementation**



A **partnership of three northern provinces and four major cities in the Northern Netherlands** for coordinating spatial planning and economic strategy that lobbied for HEAVENN valley



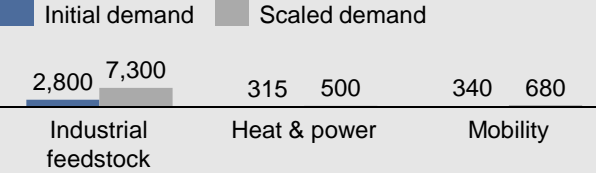
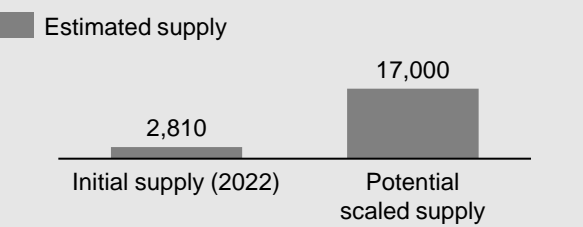

The HEAVENN Valley **comprises of 31 public and private parties** across 6 European countries that have set up projects in 4 clusters across Netherlands



The Fuel Cell Hydrogen Joint Undertaking (FCH-JU), now Clean Hydrogen Partnership is a unique **public-private partnership supporting research and innovation (R&I) activities in hydrogen technologies in Europe**.

Development will create a Demand & Supply





of 3,455 and 2,810 TPA respectively with demand offtake guaranteed by municipalities in the initial phase

Overview		
Demand volumes estimated (tons per annum)	Supply volumes estimated (tons per annum)	Benefits
 <p>Initial demand Scaled demand</p> <p>2,800 7,300 315 500 340 680</p> <p>Industrial feedstock Heat & power Mobility</p> <p><i>Note: Currently, there is no evidence of subsidy provided on offtake</i></p>	 <p>Estimated supply</p> <p>2,810 17,000</p> <p>Initial supply (2022) Potential scaled supply</p>	<p>According to Province of Groningen, Northern Netherlands envisions to attract over 25,000 hydrogen related jobs by 2030.</p> <p>Recurring jobs: 22,500</p> <p>Non-recurring jobs: 2,500</p> <p>These jobs span across the entire value chain of a hydrogen valley including manufacturing and supply chain</p> <p>As HEAVENN is the pioneer valley in Northern Netherlands and also Europe, the valley will create socio-economic benefits for the region and help realise this goal of 25,000 jobs</p> <p>CO₂ emission reduction</p> <p>The Delfzijl park which is the largest on-going project in HEAVENN is estimated to reduce 27,000 tons CO₂e/year</p>
Demand volumes estimated (tons per annum)	Supply sources for renewable energy	
<p>Domestic utilisation focused on the following:</p> <p>On-going projects</p> <ul style="list-style-type: none"> Chemical industry - Delfzijl park, Emmen industry Heating - heating system for homes (old and new) <p>Future projects</p> <ul style="list-style-type: none"> Aviation (Groningen airport) - multi-fuel filling station serving groundside, airside; hydrogen drones and ground handling equipment on airside Mobility - 4 trucks and 8 light duty vans to be purchased by Municipality of Groningen; 8 trucks & 100 cars available on lease by Green Planet Power back-up - Bytenest datacenter 	<ul style="list-style-type: none"> Onshore wind Offshore wind Solar 	
	Supply sources for renewable energy	
	<ul style="list-style-type: none"> Existing offshore wind capacity developed in the North Sea Access to dense gas infrastructure, with high-quality parallel gas pipelines, salt caverns for hydrogen storage, and ports in Delfzijl and Eemshaven 	

The valley will see a participation from various stakeholders

spread across government and private entities for investments, governance and project development

Types of stakeholders involved in creation of HEAVENN

	Investment Stakeholders	Knowledge Institutions, R&D	State Entities	Private Companies
Role	Investment for the valley was given in the form of subsidy by the European union and also includes public-private co-funding into specific projects	Conduct exploratory studies, techno-economic analysis, business-model and impact analysis, replication and scale-up studies etc. University of Groningen is the academic lead for the valley	Government authorities & state-owned companies help make plans, provide advisory, take part in project implementation, agg. demand, provide incentives & policies for valley development etc	Initiate valley development and set-up projects by bringing in their expertise and required investments. Companies set up projects individually or along with project partners forming SPVs
Participating entities	 <p>Public-private co-funding</p> <p><i>Note: Stakeholder details and exact split for public-private co-funding is currently unavailable</i></p>		 <p>Government authorities</p>	

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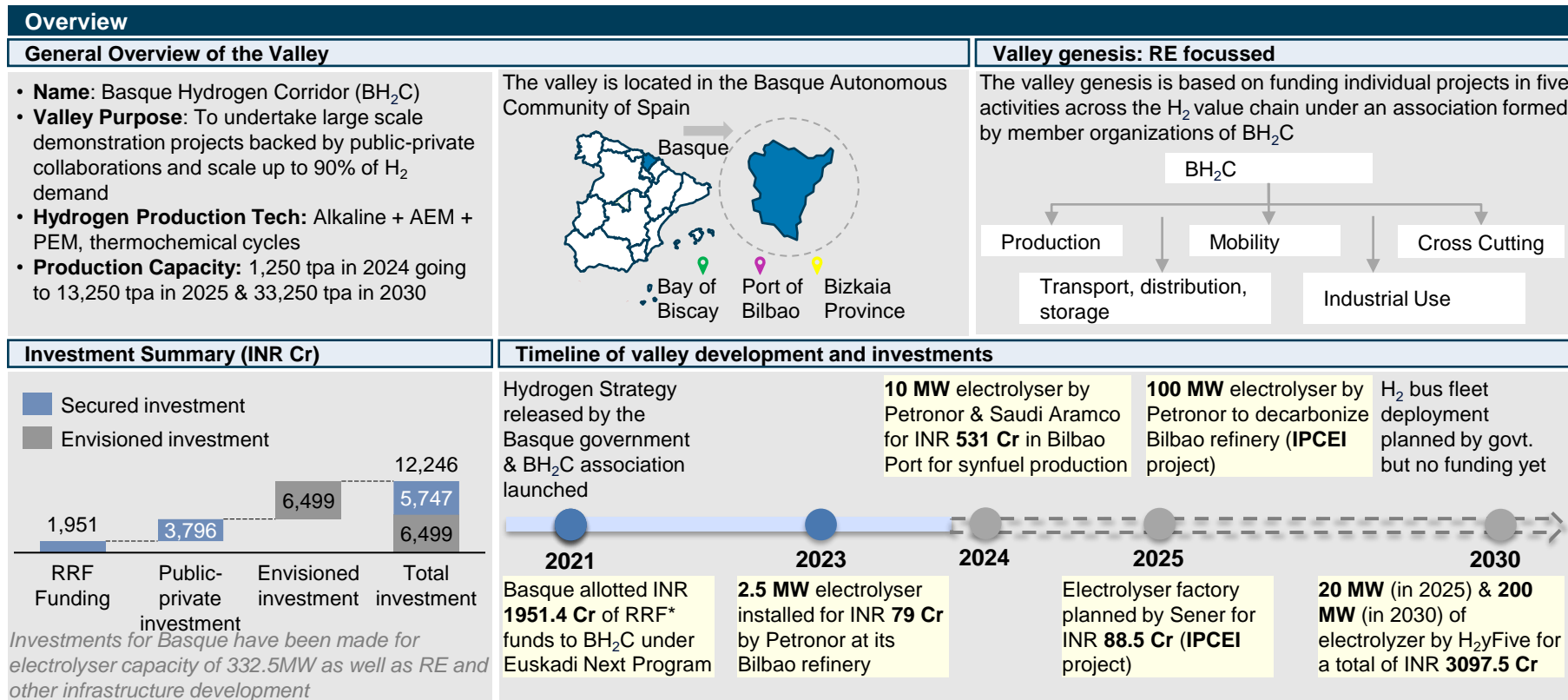
Basque Hydrogen Corridor - Spain

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- Flemish Ports Hydrogen Valley - Belgium

Appendix

In Basque, investments for the GH₂ valley are secured for 5 projects

of 332.5MW of electrolyzers as well as renewable energy and other infrastructure



Governance structure for the valley is in the form of an association

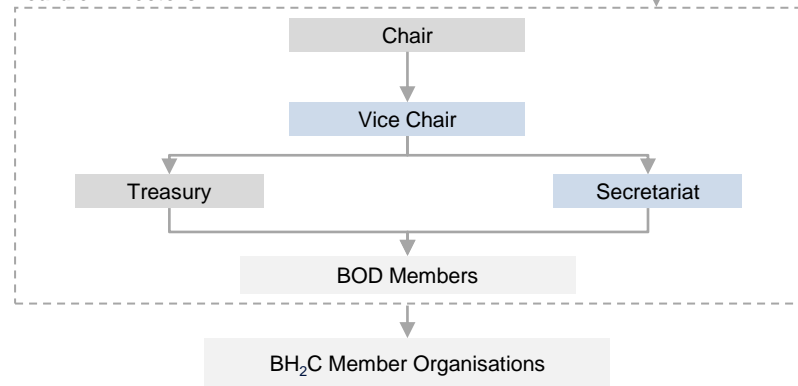
governed by a board of directors comprising public and private enterprises

Governance framework of the valley

1 Energy Agency of Basque (EVE) released a **hydrogen strategy** in 2021 of which Basque Hydrogen Corridor (BH₂C) forms a critical part

2 BH₂C association was officially launched on 21st February 2021 consisting of 77 member organisations and governed by a Board of Directors

Board of Directors



Governing body and its functions

Public-Private bodies

Private bodies

Public bodies



The Basque Hydrogen Strategy 2021 was a **roadmap** set out by the Government to **promote hydrogen production, distribution & offtake** in Basque Autonomous Community



BH₂C Board is chaired by **Petronor** oil and gas company, Repsol Group's subsidiary in Basque, that **oversees the development of the H₂ valley**.



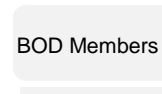
Energy Agency of Basque (EVE) is a government-owned entity with a focus on energy efficiency, diversifying energy sources, and promoting renewables. It actively **monitors the Basque H₂ strategy and Basque H₂ Corridor**.



Saralle, a private company headquartered at Basque, is an industrial engineering leader for companies in environment, energy, and steel sectors. **It serves as a treasurer for the BH₂C association**.



BH₂C Secretariat ENARGI, Energías renovables de Álava is a provincial entity managed by The Department of Economic Development & Innovation of Alava, Spain.



8 members, comprising of public and private companies, form a part of the board of directors representing a total of 77 member organisations



Member organizations comprises 12 government institutions, 13 knowledge centers & business associations, and 52 companies that set up projects across the H₂ value chain

Development will create a Demand & Supply

of 3,455 and 2,810 TPA respectively with demand offtake guaranteed by municipalities in the initial phase

Overview			
Demand volumes estimated (tons per annum) <p>Basque government desires to meet 90% of the current H₂ demand (50,000 tpa) with GH₂ by 2030</p>		Supply volumes estimated (tons per annum) <p>Additional projects under planning and not yet funded</p>	
Demand volumes estimated (tons per annum) <p>The demand is predominantly domestic driven Primary offtake sectors are:</p> <p>Demand from funded projects (Substitution based)</p> <ul style="list-style-type: none"> • Petrochemical: H₂ for synfuel production (10 MW project), as feedstock at Petronor refinery (100 MW project), and 2.5 MW to service Petronor refinery along with Abanto Tech Park's H₂ refueling stations • H₂ Five use-case: H₂ used as replacement fuel for natural gas to decarbonize the Amorebieta Power Plant run by White Summit & Castleton (CCI) <p>Demand from future projects (Conversion based)</p> <ul style="list-style-type: none"> • Mobility use-case: Deployment of H₂ bus fleet by Provincial Council of Araba, Gipuzkoa and Bizkaia 		Supply sources for renewable energy <ul style="list-style-type: none"> • Wind • Solar 	
		Supply sources for renewable energy <p>Three electrolyzer plants will be setup by Petronor, 2.5MW in 2022, 10MW in 2024 and 100MW in 2025</p> <p>220MW of electrolyzers to be installed by H₂y Five under BenorH₂ initiative in three phases (5MW & 15MW in 2025, and 200MW in 2030)</p>	
		Benefits <p>Jobs created</p> <p>The project is expected to create around 7,753 jobs by 2026 throughout the value chain:</p> <ul style="list-style-type: none"> • Direct Jobs: 2,101 • Indirect Jobs: 3,918 • Knock-on effect: 1,734 <p>Gross value addition</p> <p>The project is expected to add INR 20,740 Crores to the economy</p> <ul style="list-style-type: none"> • Direct effect: 12,250 Crores • Indirect effect: 7,208 Crores • Knock-on effect: 1,292 Crores <p>CO2 emissions reduction</p> <p>The Basque Hydrogen Corridor is expected to make a significant contribution to the environment, with a reduction of 1,281,673 tons/year of CO₂ emissions</p>	






225 Note: For supply volumes, the conversion rate considered is 100 tons of green hydrogen per MW of electrolyzer capacity

Source: [Basque Hydrogen Strategy 2021](#); [BH₂C website](#); [BH₂C projects](#); MEC+ analysis

The valley will see a participation from various stakeholders

spread across government and private entities for investments, governance and project development

Types of stakeholders involved in creation of Basque Hydrogen Corridor

	Investment Stakeholders	Knowledge Institutions, R&D	State Entities	Private Companies
Role	<p>Partial Investment for the valley came from the European Union under RRF funding and IPCEI funding. Rest includes public-private co-funding into specific projects.</p>	<p>Conduct exploratory studies, techno-economic analysis, business-model and impact analysis, replication and scale-up studies etc.</p>	<p>Basque government authorities and state-owned companies help make plans, take part in project implementation, aggregate demand, provide incentives and policies for valley development etc.</p>	<p>Initiate valley development and set-up projects by bringing in their expertise and required investments. Companies set up projects individually or along with project partners in an SPV.</p>
Participating entities	 <p>European Commission Basque Government</p>  <p>Public-private co-funding</p> <p><i>Note: Stakeholder details and exact split for public-private co-funding is currently unavailable</i></p>			

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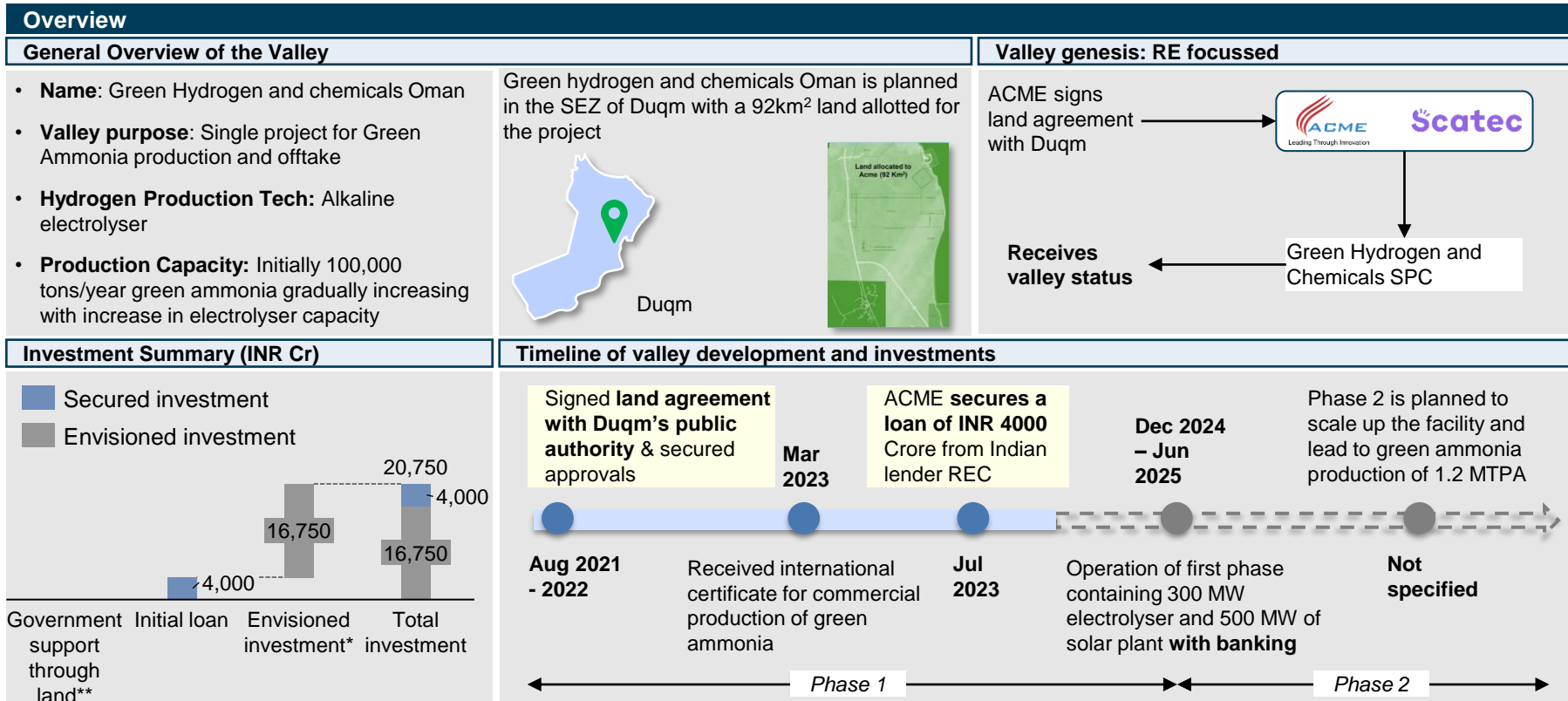
Green Hydrogen and Chemicals - Oman

- Flemish Ports Hydrogen Valley - Belgium

Appendix

In Oman, the development of green H2 valley is anchored

across project specific investments where the govt. of Oman does resource allocation, and the rest is done via debt-equity financing



228 Note: *Envisioned investment is based on current estimations provided by press releases and may differ; ** Exact figures not known

Source: [Investment](#); [Loan](#); [Interview transcript](#); [SCATEC](#); [ACME](#); [MEC+](#) analysis

The governance structure for the valley stems from the initiative

taken by the private companies to setup a project in Oman under the support of the government

Governance framework of the valley

- Public authority of Oman monitors resource allocation and project execution in Oman



- Joint venture of ACME and SCATEC govern the entire project's economics as well execution including offtake agreements



- Oman's hydrogen entity regulated entire strategy for green hydrogen and takes up resource allocation for projects



Governing body and its functions

Public-Private bodies Public bodies



Tatweer – a wholly owned subsidiary of Oman's Public Authority for Special Economic Zone (OPAZ) identified and signed an agreement for the land parcel to be allocated to ACME



Central and independent entity owned by Oman government responsible for coordinating and overseeing the entire implementation of the project, conducting auctions for land allocation for GH₂ projects, and managing common infrastructure



Ministry of Energy and Minerals and Energy Development Oman own Hydrom and are responsible for regulatory and policy making initiatives for green hydrogen in Oman



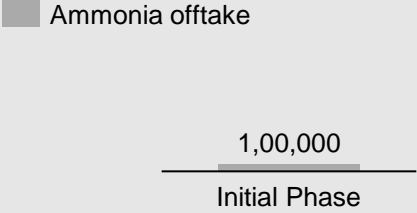
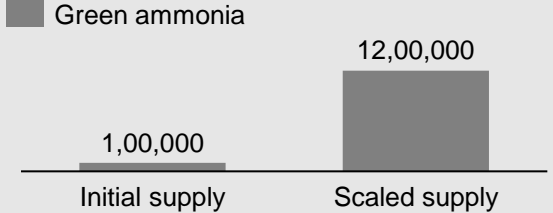
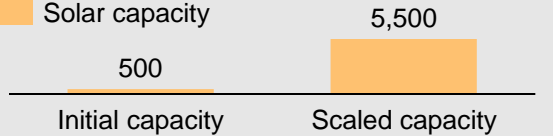
Private companies ACME and SCATEC setup a joint venture to develop the project end to end for green ammonia production as well as offtake wherein ACME takes the initiatives to collaborate with the government of Oman via land agreements



Several players collaborate with the project company to supply electrolyzers, conduct feasibility and consultancy studies. Project also signed a term agreement with the company **YARA Clean Ammonia** as an offtaker

A demand and supply creation of 100,000 TPA





scaled up to supply of 1.2 MTPA of green ammonia is expected

Overview		
Demand volumes estimated (tons per annum)	Supply volumes estimated (tons per annum)	Benefits
 <p>Ammonia offtake</p> <p>1,00,000</p> <p>Initial Phase</p>	 <p>Green ammonia</p> <p>1,00,000</p> <p>Initial supply</p> <p>12,00,000</p> <p>Scaled supply</p>	<p>The Ministry of Energy and Minerals in its green hydrogen strategy aims to create 70,000 jobs as a part of green hydrogen development in Oman</p>
Demand volumes estimated (tons per annum)	Supply sources for renewable energy	
<ul style="list-style-type: none"> The valley focus is majorly on derivative production as major demand for the Oman green hydrogen valley comes from green ammonia ACME has signed a term sheet agreement with a fertilizer giant Yara for the complete offtake of the produced GNH₃ in phase 1 As of now, there is no evidence for government support as subsidies/offtake for the demand creation in Oman 	 <p>Solar capacity</p> <p>500</p> <p>Initial capacity</p> <p>5,500</p> <p>Scaled capacity</p> <p>Banking also available to store the excess power</p> <p>Supply sources for renewable energy</p> <ul style="list-style-type: none"> ACME and Yara to develop a self infrastructure for supply wherein the land is provided by the Oman government at some concessional rates 	<p>This is envisioned at an electrolyser capacity of 10 GW</p> <p>Since Oman follows a project-based approach of governance structure, the benefits created directly flow from the government vision in the hydrogen strategy</p> <p>Basis this, <i>the ACME project is expected to create 2100 jobs in Oman in the initial phase which when scaled up can create 24,500 jobs</i></p>

The valley will see a participation from various stakeholders

spread across government and private entities for investments, governance and project development

Types of stakeholders involved in creation of Green Hydrogen and Chemicals Oman Valley

	Investment Stakeholders	Knowledge Institutions, R&D	State Entities	Private Companies
Role	Investment for the valley was provided in the form of concessional prices by the government of Oman for land and the rest was done by ACME via debt-equity financing	Conduct feasibility studies, land selection studies, provide certifications business model analysis and scale up studies for Green hydrogen/derivatives production	In Oman, government authorities of the port of Duqm as well as energy department and ministry of minerals take up the policy making, resource allocation, monitoring of the project and strategic initiatives	Valley development is majorly done by project registration via private companies who are also value chain players along with other supply chain players, consultants, certification players
Participating entities	 <p>وزارة الطاقة والمعادن Ministry of Energy and Minerals</p> <p>شركة تنمية طاقة عُمان ENERGY DEVELOPMENT OMAN</p> <p>تطوير عُمان Tatweer OMAN</p> <p>Government of Oman</p> <p>आर ई सी REC असीमित ऊर्जा, अनन्त संभावनाएं Endless energy. Infinite possibilities.</p> <p>Debt financing for ACME via Indian company</p>	 <p>وزارة الطاقة والمعادن Ministry of Energy and Minerals</p> <p>شركة تنمية طاقة عُمان ENERGY DEVELOPMENT OMAN</p> <p>تطوير عُمان Tatweer OMAN</p> <p>Government of Oman</p> <p>ACME Leading Through Innovation</p> <p>Scatec</p> <p>Project lead applicants</p>	 <p>وزارة الطاقة والمعادن Ministry of Energy and Minerals</p> <p>شركة تنمية طاقة عُمان ENERGY DEVELOPMENT OMAN</p> <p>تطوير عُمان Tatweer OMAN</p> <p>Government of Oman, especially port authorities of Duqm region</p>	 <p>ACME Leading Through Innovation</p> <p>Scatec</p> <p>Project development</p> <p>TÜVRheinland® Genau. Richtig.</p> <p>Certification for GNH₃</p> <p>KBR</p> <p>SenseHawk</p> <p>Worley energy chemicals resources</p> <p>BLACK & VEATCH</p> <p>Project partners</p> <p>Synergy Consulting</p> <p>Financial advisor</p> <p>Yara Clean Ammonia</p>

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- Green Hydrogen and Chemicals - Oman

Flemish Ports Hydrogen Valley - Belgium

Appendix

Flemish Ports Hydrogen Valley is anchored

around the port aggregation and gas pipeline infrastructure in Belgium, with an emphasis on import of GH₂ and its derivatives into Europe

Overview

General Overview of the Valley

- **Name:** Flemish Ports Hydrogen Valley
- **Valley purpose:** Large scale port and infrastructure development project for green hydrogen upscale
- **Hydrogen production tech:** Alkaline + PEM + CCUS + Import (international)
- **Production Capacity:** 6,500 tpa (2024), 26,250 tpa (2025), 27,250 tpa (2026) and final target of 31,200 tpa

The valley is located close to Northern Belgium, in the Flemish region



Valley genesis: RE focussed

Since 2018, the 3 ports have seen various hydrogen projects. These **ports are complementary in their activities, where they combine steel and chemical industries with energy hubs** and offshore renewable energy production. Their strategic positions serve as vital gateways to European H₂ infrastructure networks. As such, they have been given the title of “H₂ Valley”

Port of Antwerp-Bruges



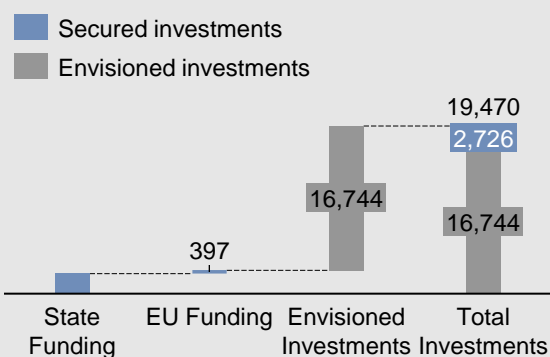
North Sea Port



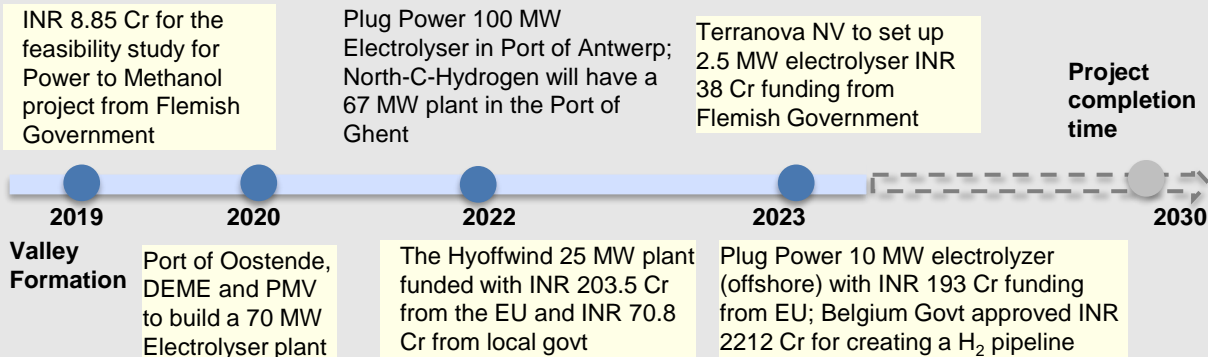
Port of Oostende



Investment Summary (INR Cr)



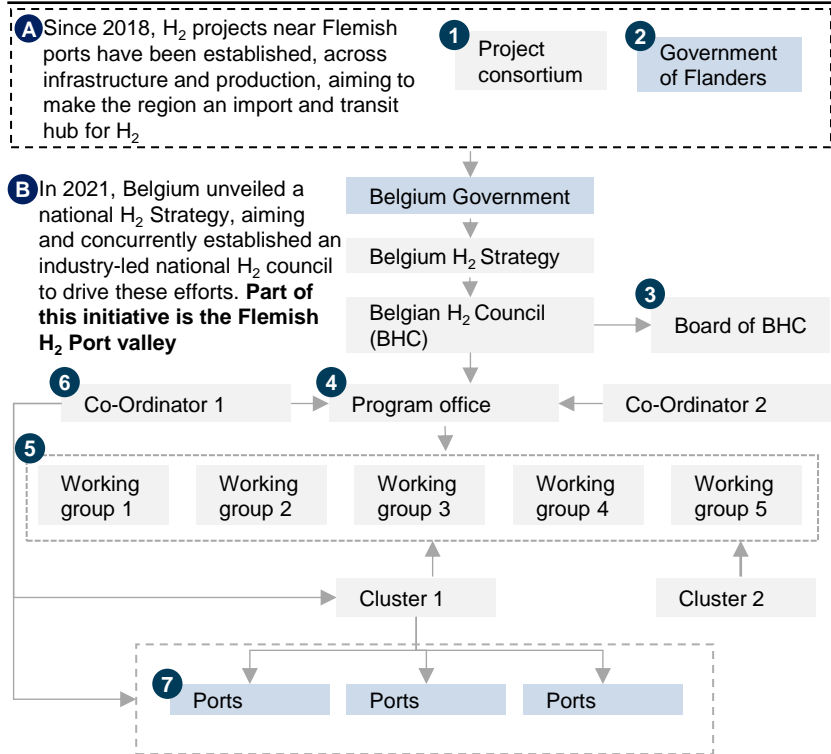
Timeline of valley development and investments



In Belgium, the genesis and governance of the valley stems

from a singular goal of the government to become the transit and import hub of H₂ in Europe

Governance framework of the valley



Governing body and its functions

Public-Private bodies

Public bodies



Across the different projects there are multiple project consortiums that have taken part in the Flemish region however, a point of commonality with them is that either the 3 ports or WaterstofNet were involved in the projects

Government of Flanders via its innovation and entrepreneurship ministry has already funded multiple feasibility studies on GH₂ project in the Flanders, and was an active member in the creation of the National H₂ strategy

The board of the BHC is formed by eight company members, covering the hydrogen value chain, will represent BHC in high-level dialogues with the policy makers at the different Belgian federal levels. Port of Antwerp-Bruges is the COB*

Program Offices are the coordinators of the Hydrogen industrial clusters of Wallonia and Flanders region, they take on the role of secretariat, organization and co-ordination of BHC

Working Groups are formed of the members of both the industry clusters of Wallonia and Flanders, will take on tasks including advising policy makers on important hydrogen issues such as development of infrastructure and certification

WaterstofNet Coordinates the Belgian H₂ council, the Waterstof Industrie Cluster and the Flemish Ports H₂ Valley project

Focal point of H₂ projects across Flanders, they interact with projects either as a landlord or directly as an investor into the projects

Development will create an Aggregation of Green H₂ & Derivatives





supply near the points of consumption in the Flemish ports

Overview																						
<p>Demand volumes estimated (tons per annum)</p> <table border="1"> <tr><th>Year</th><td>2024</td><td>2025</td><td>2026</td><td>Target</td></tr> <tr><th>Demand (tons per annum)</th><td>6,500</td><td>26,250</td><td>27,250</td><td>31,200</td></tr> </table> <p>The focus is creating a supply of GH₂ near demand areas. Hence current outlay of supply matches demand <i>No evidence for demand volumes seen currently</i></p>	Year	2024	2025	2026	Target	Demand (tons per annum)	6,500	26,250	27,250	31,200	<p>Supply volumes estimated (tons per annum)</p> <table border="1"> <tr><th>Year</th><td>2024</td><td>2025</td><td>2026</td><td>Target</td></tr> <tr><th>Supply (tons per annum)</th><td>6,500</td><td>26,250</td><td>27,250</td><td>31,200</td></tr> </table>	Year	2024	2025	2026	Target	Supply (tons per annum)	6,500	26,250	27,250	31,200	<p>Benefits</p> <p>In Flemish ports green hydrogen valley, we expect creation of 3000-4000 jobs on installation of 200 MW of electrolyser</p> <p>The valley will also significantly contribute towards reducing carbon-dioxide emissions as ports are a concentrated zones of high carbon-di-oxide emissions</p> <p><i>Currently, no evidence for benefit creation has been seen for Flemish ports</i></p>
Year	2024	2025	2026	Target																		
Demand (tons per annum)	6,500	26,250	27,250	31,200																		
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Supply (tons per annum)	6,500	26,250	27,250	31,200																		
<p>Demand volumes estimated (tons per annum)</p> <p>In Flemish H₂ ports valley, the government aims to bring Green H₂ closer to the point of consumption i.e., ports. Ports further act as landowners and sometimes investors for the projects, most of the project development is handled by both Government and private players</p> <p>Demand offtake for planned projects</p> <ul style="list-style-type: none"> • Refinery : Plug Power 100 MW at Port of Antwerp • Multiple Use case :HyoffWind, DEME and PMV at Port of Oostende • Mobility :Terranova NV, Plug Power 10 MW-Offshore • Methanol :Power to Methanol & North-C-Methanol 	<p>Supply sources for renewable energy</p> <ul style="list-style-type: none"> • Onshore wind • Offshore wind • Solar <p>Supply sources for renewable energy</p> <ul style="list-style-type: none"> • Existing potential for renewable energy across all 3 ports including Solar, Onshore Wind and Offshore Wind • Access to Europe's largest gas pipeline • H₂ derivatives bunkering facility in the ports 																					

The valley will see a participation from various stakeholders

spread across government and private entities for investments, governance and project development

Types of stakeholders involved in creation of Green Hydrogen and Chemicals Oman Valley

	Investment Stakeholders	Knowledge Institutions, R&D	State Entities	Private Companies
Role	Investment for the valley was directed majorly via EU and the Flemish Government	Multiple feasibility studies and socio-economic studies conducted via government of Belgium and Flanders	Government authorities and state-owned companies help make plans, provide advisory, take part in project implementation, aggregate demand, provide incentives and policies	Private set-up and operate projects by bringing in their expertise and required investments. Companies set up projects individually or along with project partners in a SPV
Participating entities	 <p>Public-private co-funding</p> <p><i>Note: Stakeholder details and exact split for public-private co-funding is currently unavailable</i></p>			

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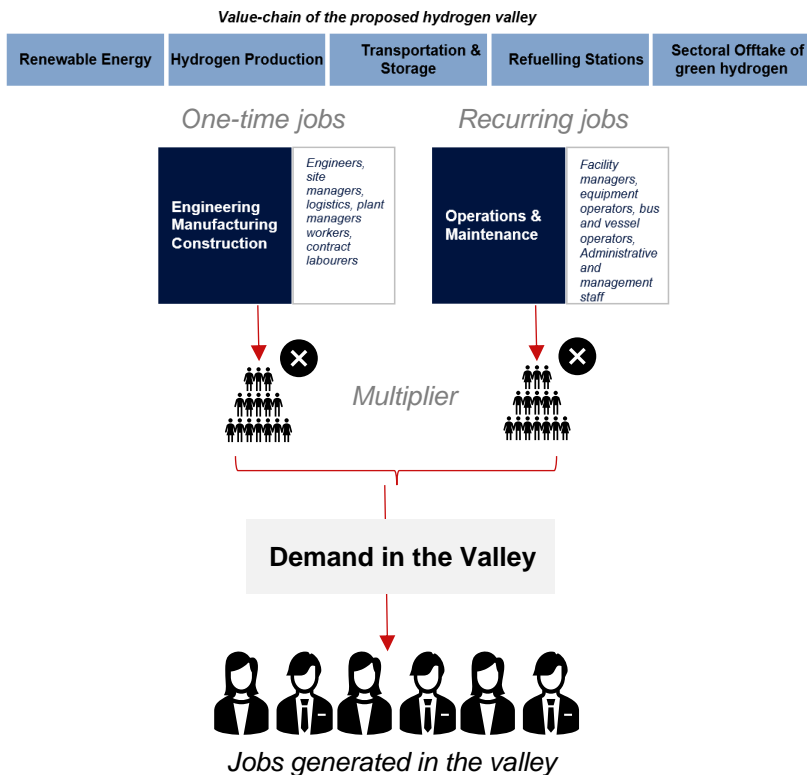
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Appendix

Methodology for jobs creation in the valley



The job creation potential of the valley is calculated as the sum of all jobs opportunities that the valley creates across the different value chain activities

The jobs generated in the valley are divided into one-time (construction/manufacturing/sector deep-dives) and recurring jobs (operations/maintenance/governance)

A unit multiplier is calculated for the different value chain activities based on a combination of existing literature, primary inputs from the industry, proxy industry metrics and logical assumptions

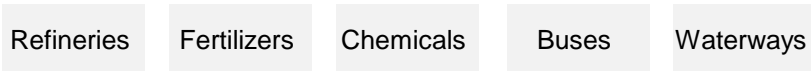
The unit multiplier was multiplied with the demand arising in the valley for the specific value chain activity to arrive at the number of jobs created

The jobs created are the number of people employed to carry-out the specified activity for a defined period and not the number of job years (FTEs) required to carry-out the activity. One-time jobs are expected to be for the duration of the construction/manufacturing activity spanning between 6 months to 2 years and O&M jobs are expected to be for the lifetime of the developed asset

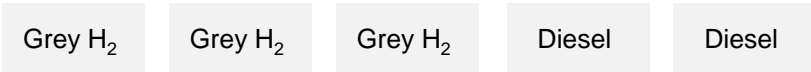
Appendix

Methodology for CO₂ abatement in the valley

Sectors



Current Fuel



CO₂ generated by replacing a kg of grey hydrogen with green hydrogen

Diesel required to give energy equivalent of 1 kg green hydrogen



CO₂ generated by 3.4 liters of diesel*



Green Hydrogen Demand

Green hydrogen Demand

Amount of CO₂ Abated

CO₂ abatement is calculated as the amount of CO₂ emissions that can be prevented by using a kg of green hydrogen (replacing the current fuel)

The two dominant fuels/feedstock that are being replaced by green hydrogen in the valley are grey Hydrogen and Diesel

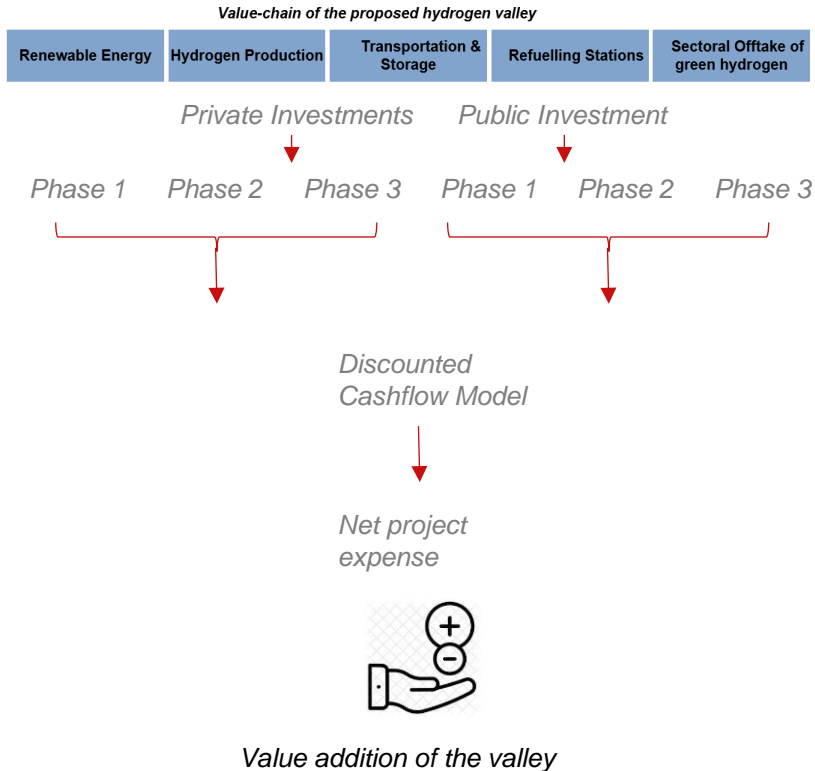
For this, the amount of CO₂ abated in the valley by using a kg of green hydrogen instead of the current fuel is calculated

This is multiplied by the amount of green hydrogen used in the valley by different sectors to get the amount of CO₂ abated on a sector level

The total CO₂ abated by all sectors together give the CO₂ abatement potential of the valley. The calculation only considered the direct emission reduction on replacing grey hydrogen or diesel with green hydrogen in the valley. It does not consider the CO₂ emissions at the construction stage of the valley or other scopes of CO₂ emissions

Appendix

Methodology for value in the valley



Value in the valley is accounted for with the understanding that there is a net quantum of money that is being put into the valley, the value of that total investment after accounting for depreciation of infrastructure and operational costs over the lifetime of the valley is considered the value added

For the purpose, a discounted cash flow model is created, which is further divided into 2 distinct set of investments

- 1) Public (Government) Investment
- 2) Private Investment

The model considers input on interest rate on debt, split of debt-equity on the projects and the target IRR to find the rate of depreciation/ WACC (Weighted average cost of capital)

The model considers both the initial investment (Capex) and annual operating expenses (Opex). It discounts the total cash outflow and subtracts the cash inflow from selling the asset after the project's lifespan to total cash outflow to come to NPV of the project

Appendix

Mapping of Industries in Kerala (I/VII)

S. No.	Company	Sector	Public/Private	Location	Website
1	AI Marine Products India Private Limited	Food Processing Units	Private	Alappuzha	NA
2	Protech Organo Foods Pvt Ltd	Food Processing Units	Private	Alappuzha	https://protechorgano.com/
3	Autokast Ltd	Metals	Public	Alappuzha	https://www.autokast.com/
4	Kerala State Drugs and Pharmaceuticals Ltd	Chemical Plant	Public	Alappuzha	https://ksdp.co.in/
5	Milma, Kerala Co-operative Milk Marketing Federation (KCMMF)	Food Processing Units	Public	Alappuzha	https://milma.com/
6	Excel Glasses Ltd.	Chemical Plant	Private	Alappuzha	http://www.excelglasses.com/
7	HIC-ABF Special Foods Pvt Ltd	Food Processing Units	Private	Alappuzha	https://hic-abf.com/
8	Moon Fishing India (P) Ltd., Aroor	Food Processing Units	Private	Alappuzha	NA
9	Cochin International Airport Limited (CIAL)	Aviation	Public-Private (PPP)	Ernakulam	https://www.cial.aero/
10	Hindustan Organic Chemicals Limited (HOCL)	Chemical Plant	Public	Ernakulam	https://www.hoclindia.com/
11	Phillips carbon black limited	Chemical Plant	Private	Ernakulam	https://www.pcblltd.com/
12	Sud Chemie India Pvt Ltd (formerly United Catalysts and Chemicals India Ltd)	Chemical Plant	Private	Ernakulam	https://www.sud-chemie-india.com/
13	The Travancore Cochin Chemicals Limited	Chemical Plant	Public	Ernakulam	https://www.tckerala.com/
14	Hindalco Alupuram Works	Metals	Private	Ernakulam	https://www.hindalco.com/operations/aluminium-downstream/alupuram
15	Nitta Gelatin, formerly Kerala Chemicals & Proteins Ltd	Chemical Plant	Public-Private (PPP)	Ernakulam	https://www.gelatin.in/
16	Binani Zinc Ltd	Metals	Private	Ernakulam	https://www.binaniindustries.com/
17	Synthite	Food Processing Units	Private	Ernakulam	http://www.synthite.com/synthite.html
18	Plant Lipids	Food Processing Units	Private	Ernakulam	https://www.plantlipids.com/
19	A V Thomas And Co Ltd	Food Processing Units	Private	Ernakulam	http://www.avtgroup.in/
20	Periyar Chemicals Ltd	Chemical Plant	Private	Ernakulam	NA

Appendix

Mapping of Industries in Kerala (II/VII)

S. No.	Company	Sector	Public/Private	Location	Website
21	THE FERTILISERS AND CHEMICALS TRAVANCORE LTD	Fertilizer Plant	Public	Ernakulam	https://www.fact.co.in/
22	Bioingredia Natural Private Limited	Food Processing Units	Private	Ernakulam	http://www.bioingredia.com/
23	Cacobeana Chocolate Factory Pvt Ltd	Food Processing Units	Private	Ernakulam	https://www.cacobeana.com/
24	Vazhakulam Nadukkara Agro Processing Factory	Food Processing Units	Public	Ernakulam	http://jivekerala.com/about/
25	COCHIN SHIPYARD	Shipping	Public	Ernakulam	https://cochinshipyard.in/
26	Bharat Petroleum Corporation Limited	Refinery	Public	Ernakulam	https://www.bharatpetroleum.in/
27	Kerala State Road Transport Corporation (KSRTC)	Road Mobility	Public	Ernakulam	https://www.keralartc.com/main.html
28	Urban Mass Transit Company Limited	Road Mobility	Public	Ernakulam	https://www.umtc.co.in/
29	Mangala Marine Exim India Private Limited	Food Processing Units	Private	Ernakulam	https://mangalagroup.in/
30	Accelerated Freeze Drying Company (AFDC)	Food Processing Units	Private	Ernakulam	https://amalgamfoods.com/afdc/
31	Cochin Cements	Chemical Plant	Private	Ernakulam	https://www.cclcement.com/
32	Akay Natural Ingredients Private Limited	Food Processing Units	Private	Ernakulam	https://www.akay-group.com/
33	Kerala State Industries Enterprises Ltd., (Cochin International Container Freight Station)	Aviation	Public	Ernakulam	https://www.ksie.net/units/pro/5/Cochin-International-Container-Freight-Station.html
34	PETRONET CCK LIMITED.- BPCL- Transport	Road Mobility	Public	Ernakulam	https://www.bharatpetroleum.in/pdf/our-financial/petronetnew.pdf
35	Cochin Port Authority/ Port Trust	Shipping	Public	Ernakulam	https://www.cochinport.gov.in/cpt
36	Kochi Water Metro	Water Mobility	Public	Ernakulam	https://watermetro.co.in/
37	HINDUSTAN UNILEVER LTD	Chemical Plant	Private	Ernakulam	https://www.hul.co.in/
38	COCHIN MINERALS & RUTILE LTD	Metals	Private	Ernakulam	https://www.cmlindia.com/
39	25NORDEN FASSADE PRIVATE LIMITED	Metals	Private	Ernakulam	NA
40	AB MAURI INDIA Pvt Ltd, Cochin Spices	Food Processing Units	Private	Ernakulam	https://cochinspices.com/

Appendix

Mapping of Industries in Kerala (III/VII)

S. No.	Company	Sector	Public/Private	Location	Website
41	ABAD EXIM PVT.LTD	Food Processing Units	Private	Ernakulam	https://abadfisheries.com/
42	AL Badr Seafoods private Limited	Food Processing Units	Private	Ernakulam	NA
43	Amazing Rubber Products Pvt Ltd	Chemical Plant	Private	Ernakulam	NA
44	Asma Rubber Products Pvt Ltd	Chemical Plant	Private	Ernakulam	http://asmaglove.com/
45	Carborundum Universal Ltd	Chemical Plant	Private	Ernakulam	https://www.cumi-murugappa.com/
46	CII GUARDIAN INTERNATIONAL LTD.	Metals	Private	Ernakulam	https://www.ciiguardian.net/
47	Crusader Chemical Co. Inc	Chemical Plant	Private	Ernakulam	https://www.crusaderchemical.com/
48	DELICIOUS CASHEW COMPANY	Food Processing Units	Private	Ernakulam	https://dcdelicious.com/
49	ELECTRONIC CONTROLS & DISCHARGE SYSTEMS PVT.LTD.(UNIT 2)	Metals	Private	Ernakulam	http://www.ecdsin.com/
50	ELECTRONIC CONTROLS AND DISCHARGE SYSTEMS PVT. LTD.	Metals	Private	Ernakulam	http://www.ecdsin.com/
51	ELECTRONIC CONTROLS AND DISCHARGE SYSTEMS PVT. LTD.(UNIT 3)	Metals	Private	Ernakulam	http://www.ecdsin.com/
52	GREENBAND FOODS (INDIA) PVT LTD	Food Processing Units	Private	Ernakulam	NA
53	HT FOODS PRIVATE LIMITED	Food Processing Units	Private	Ernakulam	https://www.htfoods.com/
54	Innovate Polimer Company	Metals	Private	Ernakulam	http://www.innovatepolimer.kochidigitalmarketing.com/
55	J J Perfumes International	Chemical Plant	Private	Ernakulam	NA
56	KAY SALIZAR	Chemical Plant	Private	Ernakulam	https://www.kaysalizar.com/
57	L.J.INTERNATIONAL LIMITED	Chemical Plant	Private	Ernakulam	NA
58	MOBIL AB GLUE WORLD	Chemical Plant	Private	Ernakulam	NA
59	NIKASU FROZEN FOOD PVT. LTD.	Food Processing Units	Private	Ernakulam	https://nikasu.com/
60	NIKASU PACK (P) LTD.	Food Processing Units	Private	Ernakulam	NA

Appendix

Mapping of Industries in Kerala (IV/VII)

S. No.	Company	Sector	Public/Private	Location	Website
61	PRIMUS GLOVES PVT LIMITED	Chemical Plant	Private	Ernakulam	https://www.primusgloves.com/
62	ROYALMALABAR FOODS PVT LIMITED	Food Processing Units	Private	Ernakulam	http://nestroyaldelicacy.com/
63	SAFECARE RUBBER PRODUCTS PRIVATE LIMITED	Chemical Plant	Private	Ernakulam	NA
64	Safeshield India Rubber Products Pvt Ltd	Chemical Plant	Private	Ernakulam	https://www.safeshieldindia.com/
65	STABLE MAGNET WIRE PVT LTD	Metals	Private	Ernakulam	http://www.stablemagnet.com/
66	TAG Chemicals India Private Limited	Chemical Plant	Private	Ernakulam	https://www.tagchemicals.com/
67	TCL CERAMICS LIMITED	Chemical Plant	Private	Ernakulam	http://www.tclceramics.com/
68	Trex Tyres India Private Ltd.	Chemical Plant	Private	Ernakulam	NA
69	Unilever India Exports Ltd.	Chemical Plant	Private	Ernakulam	NA
70	INDIAN OIL CORPORATION LIMITED	Chemical Plant	Public	Ernakulam	https://iocl.com/
71	PETRONET ENERGY LIMITED	Chemical Plant	Public	Ernakulam	https://petronetng.in/
72	INDIA GATEWAY TERMINAL PRIVATE LIMITED	Shipping	Public-Private (PPP)	Ernakulam	NA
73	Aspinwall and Company Limited (Stakeholder in Cochin Ports)	Shipping	Private	Ernakulam	https://www.aspinwall.in/
74	Poovath Patee & Sons	Shipping	Private	Ernakulam	NA
75	Kinship Services Pvt Ltd.	Shipping	Private	Ernakulam	http://www.kinshipping.com/
76	Kerala Shipping and Inland Navigation Corporation	Shipping	Public	Ernakulam	https://ksinc.in/
77	Meat Products of India Ltd (MPI)	Food Processing Units	Public	Ernakulam	https://www.meatproductsofindia.com/
78	Apollo Tyres	Chemical Plant	Private	Ernakulam	https://corporate.apollotyres.com/
79	HIL (INDIA) LIMITED (FORMERLY KNOWN AS HINDUSTAN INSECTICIDES LIMITED.)	Chemical Plant	Public	Ernakulam	https://www.hil.gov.in/Hindi/homepage.aspx
80	Cochin Petromins	Chemical Plant	Private	Ernakulam	https://cppl.co.in/

Appendix

Mapping of Industries in Kerala (V/VII)

S. No.	Company	Sector	Public/Private	Location	Website
81	Indsil Group	Metals	Private	Idukki	https://www.indsil.com/
82	KERALA CLAYS AND CERAMIC PRODUCTS LIMITED (KCCPL)	Chemical Plant	Public	Kannur	https://kccpli.in/
83	Keltron Component Complex Ltd	Metals	Public	Kannur	http://www.keltroncomp.org/index.php
84	Rubco Compound Mixing Plant	Chemical Plant	Public	Kannur	https://www.rubcogroup.com/our-companies/rubco-rubber-compound-mixing-plant/
85	KERALA MINERALS & METALS LIMITED	Metals	Public	Kollam	https://www.kmml.com/
86	Kerala State Cashew Development Corporation Limited (KSCDC)	Food Processing Units	Public	Kollam	https://cashewcorporation.com/
87	Indian Rare Earths, Chavara Mines	Metals	Public	Kollam	https://www.irel.co.in/chavara-mineral-division#:~:text=The%20Chavara%20mines%20contain%20as,variety%20having%2060%25%20TiO2%20lmenite
88	Kerala Ceramics Ltd., Kundara	Chemical Plant	Public	Kollam	http://www.keralaceramics.com/company.htm
89	Kerala Premo Pipe Factory Limited	Chemical Plant	Private	Kollam	NA
90	The Kerala Agro Industries Corporation Limited	Food Processing Units	Public	Kollam	https://www.keralaagro.com/
91	Vijayalaxmi Cashew Company (VLC)	Food Processing Units	Private	Kollam	https://vlccashews.com/
92	Kerala Paper Products Limited (KPPL)	Chemical Plant	Public	Kottayam	http://www.keralapaper.in/
93	Travancore Cements Ltd	Chemical Plant	Public	Kottayam	https://www.travcement.com/
94	Canara Paper Mills Pvt Ltd	Chemical Plant	Private	Kottayam	http://www.canrapaper.com/
95	MRF Ltd, PB-2, Vadavathoor	Chemical Plant	Private	Kottayam	https://www.mrf tyres.com/
96	SAIL-SCL Kerala Limited (SSKL)	Metals	Public	Kozhikode	https://www.steelcomplexkerala.com/
97	Peekay Steel	Metals	Private	Kozhikode	https://peekaysteels.com/
98	CRONUS STEEL DETAILING PRIVATE LIMITED	Metals	Private	Kozhikode	https://www.cronussteel.com/
99	Cocogreen Essentials Pvt Ltd	Food Processing Units	Private	Malappuram	NA
100	MALABARNATURAL FOODS PRIVATE LIMITED	Food Processing Units	Private	Malappuram	https://malabartreats.com/

Appendix

Mapping of Industries in Kerala (VI/VII)

S. No.	Company	Sector	Public/Private	Location	Website
101	MEBRAN SPICES PRIVATE LIMITED	Food Processing Units	Private	Malappuram	NA
102	SHAZZ CURRY PASTE PVT LTD	Food Processing Units	Private	Malappuram	NA
103	Ubergreen Organic Pvt Ltd	Food Processing Units	Private	Malappuram	NA
104	Unipulp Agro Industries	Food Processing Units	Private	Malappuram	NA
105	Western Ghat Agricultural Products Processing Pvt Ltd	Food Processing Units	Private	Malappuram	NA
106	KAAF LOGISTICS PRIVATE LIMITED	Road Mobility	Private	Malappuram	https://www.kaaflogistics.com/
107	Anthocyanin Naturals India Pvt Ltd	Food Processing Units	Private	Palakkad	https://www.anthocyanin.in/
108	Flavco Natural Products Private Limited	Food Processing Units	Private	Palakkad	https://www.flavconaturals.com/
109	Grain N Grace Food Ingredient Manufacturing Pvt. Ltd	Food Processing Units	Private	Palakkad	https://grainnegrace.co/
110	Leaven Essentials Private Limited	Food Processing Units	Private	Palakkad	https://leavenessentials.com/
111	Maak Natural Extractors Pvt. Ltd	Food Processing Units	Private	Palakkad	https://www.maaknaturals.com/
112	Surabhi Steels (P) Ltd.	Metals	Private	Palakkad	NA
113	SMM Steel Re-Rolling Mills	Metals	Private	Palakkad	NA
114	Paragon Steels (P) Ltd	Metals	Private	Palakkad	http://www.paragonsteels.in/
115	Malabar Cements Ltd	Chemical Plant	Public	Palakkad	https://www.malabarcements.co.in/en/
116	Utility Alloys (P) Ltd	Metals	Private	Palakkad	NA
117	Agni Steels	Metals	Private	Palakkad	https://www.agnisteels.com/
118	Prince Alloys Private Limited	Metals	Private	Palakkad	NA
119	Prime Industries Ltd	Food Processing Units	Private	Palakkad	https://www.primeindustriesslimited.com/
120	Sueera Alloys (P) Ltd.	Metals	Private	Palakkad	https://www.sueeraaglobal.com/

Appendix

Mapping of Industries in Kerala (VII/VII)

S. No.	Company	Sector	Public/Private	Location	Website
121	Southern Ispat Ltd.	Metals	Private	Palakkad	NA
122	SVA Steel Re-rolling Mills Ltd.	Metals	Private	Palakkad	NA
123	A.P.Steel Re-Rolling Mill Ltd.	Metals	Private	Palakkad	NA
124	TRAVANCORE TITANIUM PRODUCTS LIMITED	Metals	Public	Thiruvananthapuram	https://travancoretitanium.com/
125	Kerala Automobiles Limited (KAL)	Road Mobility	Public	Thiruvananthapuram	https://kal.org.in/
126	English Indian Clays Ltd	Chemical Plant	Public	Thiruvananthapuram	https://eicl.in/
127	Nilamels & Kaimals Foods Private Limited	Food Processing Units	Private	Thiruvananthapuram	https://www.nilamel.com/
128	Kerala State Industries Enterprises Ltd., (Air Cargo Complex)	Aviation	Public	Thiruvananthapuram	http://www.ksie.net/
129	Kerala State Salicylates & Chemicals Ltd.,	Chemical Plant	Public	Thiruvananthapuram	NA
130	Pure Petrochem India Private Ltd	Chemical Plant	Private	Thiruvananthapuram	https://www.purepetrochem.com/
131	Southern Refineries Ltd.	Chemical Plant	Private	Thiruvananthapuram	NA
132	Thiruvananthapuram Airport (Owned by Airport Authority of India, Run by Adani Group)	Aviation	Public-Private (PPP)	Thiruvananthapuram	https://www.trivandrumairport.com/
133	KSE Limited	Chemical Plant	Private	Thrissur	https://www.kselimited.com/
134	KERALA FEEDS LIMITED	Chemical Plant	Public	Thrissur	https://www.keralafeeds.com/
135	Steel & Industrial Forgings Limited(SIFL)	Metals	Public	Thrissur	https://www.sifindia.com/
136	Perfetto Naturals Pvt. Ltd.	Food Processing Units	Private	Wayanad	https://www.perfetonaturals.com/
137	Kottayam Port and Container Terminal	Port	PPP	Kottayam	https://www.kottayamport.com/
138	Kerala State Water Transport Department	Water Mobility	Public	Alappuzha	https://www.swtd.kerala.gov.in/pages-en-IN/index.php
139	Houseboat Owners Association	Water Mobility	Private	Alappuzha	https://www.keralahouseboatowners.com/

Appendix

Envisioned and Potential (Representative) Offtakers for the Kochi Green Hydrogen Valley

Company	Sector	Public/Private	Location	Offtake
Bharat Petroleum Corporation Limited	Refinery	Public	Ernakulam	Envisioned Offtake – Refinery
The Fertilizers and Chemicals Travancore Limited	Fertilizer Plant	Public	Ernakulam	Envisioned Offtake – Fertilizer
Hindustan Organic Chemicals Limited (HOCL)	Chemical Plant	Public	Ernakulam	Envisioned Offtake – Chemicals
Kerala State Road Transport Corporation (KSRTC)	Road Mobility	Public	Ernakulam	Envisioned Offtake – Road Transport
Kochi Water Metro	Water Mobility	Public	Ernakulam	Envisioned Offtake – Water Transport
Kerala Shipping and Inland Navigation Corporation	Shipping	Public	Ernakulam	Envisioned Offtake – Water based Cargo
Kottayam Port and Container Terminal	Port	PPP	Kottayam	Potential Representative – Ports (Own Cargo Movement)
Kerala State Water Transport Department	Water Mobility	Public	Alappuzha	Potential Representative - Water Transport
Kerala Minerals and Metals Limited	Metals	Public	Kollam	Potential Representative – Industrial use and goods transport
Houseboat Owners Association	Water Mobility	Private	Alappuzha	Potential Representative - Houseboats
Vizhinjam International Seaport Limited	Port	PPP	Thiruvananthapuram	Potential Representative - Bunkering
Cochin Shipyard Limited	Shipping	Public	Ernakulam	Potential Representative - Heavy Equipment
Cochin Port Authority/ Port Trust	Shipping	Public	Ernakulam	Potential Representative - Port Equipment
Cochin International Airport Limited (CIAL)	Aviation	Public-Private (PPP)	Ernakulam	Potential Representative - Port Equipment
Thiruvananthapuram Airport	Aviation	Public-Private (PPP)	Thiruvananthapuram	Potential Representative - Port Equipment
SAIL-SCL Kerala Limited (SSKL)	Metals	Public	Kozhikode	Potential Representative - Metals
Paragon Steels (P) Ltd	Metals	Private	Palakkad	Potential Representative - Metals
AG&P	Gas Distribution	Private	Thiruvananthapuram	Potential Representative - Gas Blending

Appendix

Data Sheets | Infrastructure Costs

S. No.	Component	Year	Cost	Units	Sources
1	Electrolyser Cost	2025	200000	INR/kW	Discussion with developers & investors
2	Electrolyser Cost	2030	80955	INR/kW	Discussion with developers & investors
3	Electrolyser Cost	2040	25240	INR/kW	Discussion with developers & investors
4	Solar Capex Cost	2025	36100000	INR/MW	Discussion with developers and investors
5	Solar Capex Cost	2030	32648193	INR/MW	Discussion with developers and investors
6	Solar Capex Cost	2040	26703183	INR/MW	Discussion with developers and investors
7	Wind Capex Cost	2025	84328000	INR/MW	Discussion with developers and investors
8	Wind Capex Cost	2030	74481849	INR/MW	Discussion with developers and investors
9	Wind Capex Cost	2040	63774750	INR/MW	Discussion with developers and investors
10	H ₂ Refueling Station Cost	2025	96000000	INR	CE Delft, NREL
11	Battery Capex	2025	94300000	INR/MW	Discussion with developer and investors
12	Pumped Hydro Storage Capex	2025	41300000	INR/MW	Discussion with developer and investors
13	H ₂ Refueling Station Cost	2030	53100000	INR	CE Delft, NREL
14	H ₂ Refueling Station Cost	2040	46963407	INR	CE Delft, NREL
15	H ₂ Storage Cost	2025	41329	INR/Kg H ₂	RMI, CEEW
16	Transmission Infrastructure Cost	2025	560000000	INR	DHBVN
17	Transmission Infrastructure Cost	2040	2390000000	INR	DHBVN, CEA, PSERC

Appendix

Data Sheets | Infrastructure Costs II/II

S. No.	Component	Year	Cost	Units	Sources
18	Ammonia Synthesis Unit Cost	2025	44000	INR/Tonne NH ₃	Fashi et al-2021
19	Ammonia ASU Unit Cost	2025	4400	INR/Tonne NH ₃	IRENA. Fashi et al-2021
20	Ammonia Storage Unit Cost	2025	54824	INR/Tonne NH ₃	Fashi et al-2021
21	H ₂ FCEV Bus Cost	2025	20000000	INR	Ashok Leyland number assumed at 0 profit margin
22	H ₂ FCEV Bus Cost	2030	17142857	INR	Ashok Leyland number assumed at 0 profit margin
23	H ₂ FCEV Bus Cost	2040	14285714	INR	Ashok Leyland number assumed at 0 profit margin
24	H ₂ ICE Bus Cost	2025	8000000	INR	Primary, Government of Kerala
25	H ₂ ICE Bus Cost	2030	6857142	INR	Primary, Government of Kerala
26	H ₂ ICE Bus Cost	2040	5714285	INR	Primary, Government of Kerala
27	HFCEV Boat Cost	2025	200000000	INR	Primary
28	HFCEV Boat Cost	2030	180000000	INR	Primary
29	HFCEV Boat Cost	2040	162000000	INR	Primary
30	Water Cost	2025	60	INR/KL	Kerala Government
31	H ₂ Pipeline Cost	2025	163282500	INR/Km	European Hydrogen Backbone
32	NH ₃ Pipeline Cost	2025	68560000	INR/Km	University of Twente, IEA
33	Land Cost	2025	3900000	INR/Acre	VOC Port, Government of Tamil Nadu

Appendix

Data Sheets | Land requirement

S. No.	Component	Phase	Land Requirement	Units	Costs	Units
1	Electrolyser Plant	Phase-2	1.2	Acre	0.482	INR/Crore
2	Electrolyser Plant	Phase-3	21	Acre	8.19	INR/Crore
3	Renewable Ammonia Plant	Phase-3	148	Acre	57.72	INR/Crore
4	H ₂ Refueling Station	Phase-1	0.3	Acre	0.117	INR/Crore
5	H ₂ Refueling Station	Phase-2	0.3	Acre	0.117	INR/Crore
6	H ₂ Storage	Phase-2	0.05	Acre	0.019	INR/Crore
7	H ₂ Storage	Phase-3	0.82	Acre	0.32	INR/Crore
8	H ₂ Pipeline	Phase-2	1.7	Acre	0.668	INR/Crore
9	NH ₃ Pipeline	Phase-3	1.9	Acre	0.759	INR/Crore

253 Note: If a certain phase is not mentioned for the component, it is assumed for that phase no new land is required, all the land required at each phase are additional

Source: MEC+ analysis

Appendix







Technology Readiness Level (TRL) Definitions

TRL Level	Level Name	Definition
TRL 1	Basic Research	Initial scientific research is conducted. Principles are qualitatively postulated and observed. Focus is on new discovery rather than applications. Examples include studies on basic material properties
TRL 2	Applied Research	Initial practical applications are identified. Potential of material or process to solve a problem, satisfy a need, or find application is confirmed
TRL 3	Critical Function or Proof of Concept Established	Applied research advances and early-stage development begins. Includes studies and initial laboratory measurements to validate analytical predictions of separate elements of the technology. Examples include research on materials, components, or processes that are not yet integrated
TRL 4	Lab Testing/Validation of Alpha Prototype Component/Process	Design, development and lab testing of components/processes. Results provide evidence that performance targets may be attainable based on projected or modeled systems.
TRL 5	Laboratory Testing of Integrated/Semi-Integrated System	System Component and/or process validation is achieved in a relevant environment (beta prototype component level)
TRL 6	Prototype System Verified	System/process prototype demonstration in an operational environment (beta prototype system level)
TRL 7	Integrated Pilot System Demonstrated:	System/process prototype demonstration in an operational environment (integrated pilot system level)
TRL 8	System Incorporated in Commercial Design	Actual system/process completed and qualified through test and demonstration (pre-commercial demonstration)
TRL 9	System Proven and Ready for Full Commercial Deployment	Actual system proven through successful operations in operating environment, and ready for full commercial deployment

Appendix

Primary Interview Summaries (I/XIII)

FACT | Stakeholder Interview Responses

Decarbonization goals	<ul style="list-style-type: none">Decarbonization activities at FACT revolve around RE adoption. Currently RE adoption at FACT is progressing at a slow pace - we have installed 10kW rooftop solar. FACT has its own reservoir and plans on setting up 6 MW of floating solar.	
Hydrogen use case	<ul style="list-style-type: none">FACT has a direct use case for hydrogen, hydrogen is also used in the chemicals division. We need to understand the technology changes in the ammonia plant and interact with technology providers who can integrate green hydrogen into current plant in a step-by-step manner	
Green H₂ adoption plans	<ul style="list-style-type: none">Currently we have not defined any plans for green hydrogen adoption. In current scenario, at best can try to stop importing ammonia as per the plans of the government	
Green H₂ tech confidence	<ul style="list-style-type: none">We need to receive and evaluate proposals containing the technical details and the price of green NH₃ to evaluate the option of green ammonia. Smaller capacity plants could be very expensive. Need to interact with technology providers.	
First offtake timelines	<ul style="list-style-type: none">We see the move to green NH₃ in three stages, first stage would be to develop RE power (6 MW floating solar plans and could go up to 8 or 9 MW RE power). Second, to produce green hydrogen and third step would be green ammonia. Currently there are no timelines set.	
Other Comments	<ul style="list-style-type: none">We have expertise in the operations of ammonia plant but have no technical expertise in running an electrolyser plant. We need to understand whether green hydrogen can be input into current plant in a step-by-step manner, what are the technology changes required for using green hydrogen and the price levels of green NH₃	

Appendix

Primary Interview Summaries (II/XIII)






BPCL | Stakeholder Interview Responses*

Decarbonization goals	<ul style="list-style-type: none">• BPCL has a net-zero emissions target by 2040
Hydrogen use case	<ul style="list-style-type: none">• BPCL has a direct hydrogen use-case. H₂ is currently produced at a facility located at the Kochi refinery and is operated by Air Products. H₂ is also available as process by-product
Green H₂ adoption plans	<ul style="list-style-type: none">• BPCL is currently undertaking green hydrogen production pilot at the BPCL Bina refinery and further plans would depend on the success of the pilot
Green H₂ tech confidence	<ul style="list-style-type: none">• <i>Not discussed</i>
First offtake timelines	<ul style="list-style-type: none">• <i>Not discussed</i>
Other Comments	<ul style="list-style-type: none">• <i>Not discussed</i>

Appendix

Primary Interview Summaries (III/XIII)





HOCL | Stakeholder Interview Responses

Decarbonization goals	<ul style="list-style-type: none">We currently do not have any specific goals for decarbonization or any mandates from the government for decarbonization or use of green hydrogen	
Hydrogen use case	<ul style="list-style-type: none">HOCL has a direct use case for hydrogen. We currently source our hydrogen from BPCL through pipelines and use it to produce hydrogen peroxide	
Green H₂ adoption plans	<ul style="list-style-type: none">We do not have any plans to switch to green hydrogen. Our use case compared to others (refineries and fertilizers) are very small and we also have a stable contract with BPCL currently to meet our hydrogen demand	
Green H₂ tech confidence	<ul style="list-style-type: none">Substitution of grey hydrogen with green hydrogen would not pose a challenge but the availability of green hydrogen at a competitive price would hinder the confidence to uptake green hydrogen as HOCL faces competitive pressure from other H₂ peroxide manufacturers	
First offtake timelines	<ul style="list-style-type: none">We don't have plans to offtake green hydrogen, but we will follow any mandates put forward by the government. Our consumption of hydrogen is very small compared to other hydrogen consumers in the state	
Other Comments	<ul style="list-style-type: none">HOCL would like to remain a consumer of hydrogen and would not want to invest in green hydrogen production given the consumption is limited. However, HOCL had an electrolyser set up in late 1990s which is currently not in use	

Appendix

Primary Interview Summaries (IV/XIII)

KSRTC | Stakeholder Interview Responses

Decarbonization goals	<ul style="list-style-type: none">KSRTC has deployed EV buses as a part of fleet decarbonization. We do not have any targets set specific for green hydrogen powered buses	
Hydrogen use case	<ul style="list-style-type: none">Currently hydrogen is not used as a fuel in any road transport operations. The use of green hydrogen in mobility would require investments in assets and infrastructure	
Green H₂ adoption plans	<ul style="list-style-type: none">We don't have defined plans for adoption of green hydrogen, discussions and ideations have happened in the past regarding the possibility of using green hydrogen powered buses	
Green H₂ tech confidence	<ul style="list-style-type: none">Technology confidence would depend on addressing the challenges of refuelling infrastructure availability, progress in terms of pilots of different green hydrogen based technologies	
First offtake timelines	<ul style="list-style-type: none">KSRTC is willing to run pilots to test the financial and technical aspects of green hydrogen-based technologies given support from the government in terms of infrastructure and CAPEX. Currently there are no defined timelines	
Other Comments	<ul style="list-style-type: none">Around 3000 buses are available with KSRTC for replacement. Kochi-Trivandrum area is where we have the most coverage with ~1000 buses. The northern regions are largely led by private operators	

Appendix

Primary Interview Summaries (V/XIII)

Stakeholder Interview Responses

Kochi Rail Metro Limited

- Kochi Metro operates feeder services connecting the metro with the other parts of the city. Currently 6 feeder buses and 75 e-Auto rickshaws operational in the city.
- There were plans for green hydrogen buses, obtaining buses on wet lease but the financials were not favorable at that time. Budget available was lower than the VGF calculated for the project
- KMRL has plans to set-up solar plants to decarbonize its operations. The metro has peak demands in the morning and evening peak hours
- The distances in which the feeder services run are favorable for EV bus operations and hydrogen would not make sense. Kochi Metro is willing to evaluate opportunities in new and emerging fuels and with government support can look at running pilots






Kerala Transport Company

- Kerala Transport Company has their own fleet of trucks that carry-out logistics operations in different cities in Kerala. There are two types of operations – line haul operations that run inter-city and delivery trucks that run the last mile
- The trucks operate an average of 200 kms and the average mileage of a 10 tonne truck would be 5-6 Kms per litre
- KTC is willing to initiate conversations to understand the opportunities that are available in switching to green hydrogen
- Important factors to consider would be the economic viability of using green hydrogen, the operational parameters like the refuelling time and the availability or reliable supply of green hydrogen to meet the demand

Appendix

Primary Interview Summaries (VI/XIII)






KSINC | Stakeholder Interview Responses

Decarbonization goals	<ul style="list-style-type: none">KSINC operates multiple vessel types. Currently there are no defined decarbonization goals or plans for use of green hydrogen	
Hydrogen use case	<ul style="list-style-type: none">There are no use cases for hydrogen currently in the operations of KSINC vessels	
Green H₂ adoption plans	<ul style="list-style-type: none">KSINC is the designated cargo operator for KMML in Kollam and with adequate support and studies on the financial and technical viability, KSINC can explore H₂ in barge operations	
Green H₂ tech confidence	<ul style="list-style-type: none">KSINC has not explored green hydrogen-based alternatives	
First offtake timelines	<ul style="list-style-type: none">KSINC had plans to operate (diesel) barges from Kochi to KMML in Kollam. This is currently on hold as the route is still under development. Pilots can be done after proving viability of such operations	
Other Comments	<ul style="list-style-type: none">KSINC had initially looked at converting the barges into LNG but the plan did not go through. Meeting the demand of KMML would require 2 barges (Acid and Furnace Oil)	

Appendix

Primary Interview Summaries (VII/XIII)

KWML | Stakeholder Interview Responses

Decarbonization goals	<ul style="list-style-type: none">Kochi Water Metro currently operates hybrid EV boats that run on electricity with a back-up diesel generator.	
Hydrogen use case	<ul style="list-style-type: none">Currently there is no use case for hydrogen in the water metro operations. Hydrogen powered fuel cell EV boats or hydrogen Internal combustion boats can be tested.	
Green H₂ adoption plans	<ul style="list-style-type: none">We had proposals for running green hydrogen powered fast ferries on the coastal route connecting the different metros (IMO wanted to promote 5 pilot projects in India and KWMLs project was one among them)	
Green H₂ tech confidence	<ul style="list-style-type: none">Hydrogen purity required for fuel cells is very high, even for test runs with grey hydrogen the purity levels would require investments in systems. Availability of green hydrogen would also be a concern if not produced internally	
First offtake timelines	<ul style="list-style-type: none">The proposals have not taken off so far. So no timelines set as of now	
Other Comments	<ul style="list-style-type: none">Cost of hydrogen and uninterrupted supply of green hydrogen would be the major concerns for green hydrogen offtake	

Appendix

Primary Interview Summaries (VIII/XIII)

Stakeholder Interview Briefs

Kottayam Port

- Kottayam Port currently owns a 240-tonne barge and have considered converting it into a hydrogen powered barge. But the cost economics was not favourable
- Currently operations of the port are halted due to some customs procedures and the port will start operations in the first half of 2024. Movement of goods from Kochi to Kottayam takes 7 hours and consumes 28 litres of fuel per hour
- We expect a 300-400 container demand on Kochi-Kottayam route, and we are willing to explore pilot operations with green hydrogen barges
- Govt. should incentivise water-based cargo movement as this can reduce congestion on roads, pollution and in turn emissions



KMML, Kollam

- KMML is currently dependent on road for movement of raw materials and fuels. Required 90 Kilo litres of Furnace Oil and 135 TPD of hydrochloric acid
- KMML intends to move the transportation to waterways. KMML is developing a jetty currently and would be ready by March 2024
- We are willing to explore the possibilities of green hydrogen based barges on the Kochi to KMML route based on the financial viability of such proposals and the government support available. Economic viability and availability of green hydrogen would be the major concerns
- We have earmarked 10-15% of our productions for exports and this could also be transported through the waterways in the future



Appendix

Primary Interview Summaries (IX/XIII)

Stakeholder Interview Responses

Kerala State Water Transport Department

- Operations are limited to certain clusters and only passenger operations
- We have explored both CNG and solar boats in the past
- Long distance passenger transport may not be feasible due to the constraints in terms of speed
- Willing to explore H₂ based boats if adequate support in terms of CAPEX and infrastructure is provided

Kerala Maritime Board

- At present the smaller ports in Kerala are not operational as shipping is not viable. The availability of return cargo is a challenge in this regard. There are 1600 inland vessels in Kerala and all together there could be 3000+ vessels
- Our ambition is to shift 20% of the road traffic to waterways (coastal shipping) by 2030. Need government intervention to mitigate the problem of return cargo
- We can consider provision of land for refuelling stations – based on the proposal. Govt. can mandate government companies to use waterways to move cargo to boost the sector

Inland Waterways Authority of India

- There are three main routes that are operational currently in Kochi, Cochin Port to Ambalamghal, Cochin port to Udyogamandal and Udyogamandal to Ambalamughal
- Kochi to Kollam route is still under development, the Trikunnappuzha lock is under construction and will realistically be operational by March 2025 and by this time all the other minor work on the Kochi Kollam route will also be completed by then
- The route from Kottapuram to Kozhikode would be done at a later stage as the demand on this route is limited

Kerala Steamer Agents Association

- Challenges for inland waterways could be in the form of lack of clearances (low bridges), narrow stretches etc. Kochi Kottayam can have good cargo movement. Kollam ports needs alignment to handle bigger vessels
- On the coastal route, it is hard to find operators with viable proposals. KMB had tried to incentivize operators, but it did not go through. Need development of port infrastructure and government incentives for cargo movement through waterways
- Cargo movement through waterways can have challenges in the form of time delays and last mile deliveries, dispatchable trailers like in Netherlands can be tested in Kerala

Appendix

Primary Interview Summaries (X/XIII)

CSL | Stakeholder Interview Responses

Hydrogen Business Case	<ul style="list-style-type: none">• Cochin Shipyard builds vessels for both defense and commercial sectors. CSL is building a hydrogen powered vessel for IWAI (Varanasi) and for a Norwegian logistics company
Technology Readiness	<ul style="list-style-type: none">• The vessel built for IWAI to be deployed in Varanasi is almost ready and will be tested in Kochi in the beginning of 2024 and then deployed at Varanasi
Confidence in hydrogen	<ul style="list-style-type: none">• We have done research in developing hydrogen powered vessels. H₂ has potential in specific use cases where battery faces practical difficulties. CSL can build H₂ vessels for cargo requirements as well
Challenges Faced	<ul style="list-style-type: none">• Availability of green hydrogen at a reasonable cost and uninterrupted supply will be the major challenges. Refuelling and transportation infrastructure will also need to be developed
Support Required	<ul style="list-style-type: none">• Central government should promote use of hydrogen vessels in waterways with VGFs and grants, this can be complemented by state government incentives
Other Comments	<ul style="list-style-type: none">• The vessels developed for Varanasi are 50 pax hydrogen Fuel Cell EV vessels planned for 8 hours of operation. Hydrogen Fuel cell vessels can be developed with higher fuel cell capacity to enhance range and load carrying capacities

Appendix

Primary Interview Summaries (XI/XIII)

Air Products | Stakeholder Interview Responses

Hydrogen Business Case	<ul style="list-style-type: none">We invest, install, operate and supply hydrogen molecules in India and globally. We have business interests in green hydrogen. We have two hydrogen dispensing stations (in mobility) under Air Products India. Green Ammonia is the most feasible for transportation and we have global green ammonia supply projects as well
Technology Readiness	<ul style="list-style-type: none">Green Hydrogen can be produced. 1 ton/hour of green hydrogen would require ~60MW of RE, a 350-dispensing station. H₂ cylinder filling stations are currently not present
Confidence in hydrogen	<ul style="list-style-type: none">Spare hydrogen is present at BPCL facility, but Air Products is in a tolling agreement with BPCL and they have expansion plans as well.
Challenges Faced	<ul style="list-style-type: none">We are interested in supplying green hydrogen, but it would be commercially challenging. Offtake and business model is missing. We (in mobility) do not see business case for 5-10 buses. The hydrogen produced currently is not H₂ grade, would need purification (if plans are there to use grey hydrogen in testing stages)
Support Required	<ul style="list-style-type: none">Air Products are up for discussions with the stakeholders. Need clarity on the mode – whether it's a tender or a consortium, are the resources given by the government
Other Comments	<ul style="list-style-type: none">Long terms (5 to 10 years) offtake contracts can help kick-start the hydrogen production. If this is made possible Air Products can also initiate conversations with RE developers

Appendix

Primary Interview Summaries (XII/XIII)

Stakeholder Interview Responses

KPIT Technologies	<ul style="list-style-type: none">• KPIT Technologies develop hydrogen fuel cells. KPIT is also into generation of hydrogen from biomass. We have two technologies currently biomass digestion from paddy straw fermentation and woodchips/bamboo gasification• KPIT is partnering with Cochin Shipyard to develop hydrogen fuel cell electric vessels that comes with 40kg of hydrogen capacity (5 cylinders of 8 kg each). We believe fuel cells can be a good alternative for vessels where battery faces practical difficulties (based on the current technology levels)• Current tanks are at 350 bar pressure and with the approval of new tanks with 700 bar pressure more hydrogen can be carried giving better ranges. This way we can also have longer range vessels operating in the Kerala waterways
n3e	<ul style="list-style-type: none">• n3e is a SOPAN group company and intends to work in the global green hydrogen and derivatives ecosystem. With a focus in blending systems and refuelling infrastructure• We have indigenously developed products like hydrogen refuelling stations, hydrogen storage solutions and hydrogen blending, we were also the EPC partners for a hydrogen refuelling station that was set up in Gujarat by Reliance• Cost of refuelling stations will decrease by 30% in 2030 and by up to 50% in 2040. The refuelling stations would see better cost economics with increased utilization rates. The costs of a 1 TPD plant at 20% utilization would be double of that of a plant with 100% utilization
Greenstat	<ul style="list-style-type: none">• Greenstat is interested in demonstrating a zero-emission waterborne transport in Vembanad lake by modification of existing diesel powered houseboats to green hydrogen fuel cell powered• We are in conversation with houseboat operators for tie-ups to demonstrate the technology. There is a potential for ~100 boats which will be powered by hydrogen from a local electrolyzer (~0.5 MW)• The houseboats can run on a 60 to 80 kW fuel cell. This could be a form of sustainable tourism as well but will require subsidies from the government
AG&P	<ul style="list-style-type: none">• AG&P acknowledges the need for confirmatory studies before blending green H2 in API 5L grade steel pipelines. There is also a need for establishing mechanisms to monitor and regulate the extent of GH2 blends at varying Natural gas flow rates

Appendix

Primary Interview Summaries (XIII/XIII)

Stakeholder Interview Responses

Vizhinjam International Seaport Ltd

- VISL is proactively involved in decarbonization projects, we are planning a floating wave energy plant with IIT-M and American firms (in lab testing stages) and rooftop solar projects. Defunct waterbodies at ports can be used for floating solar
- We have had discussions with international ports regarding the possibility of green ammonia production. Land is a constraint in the port and we are planning to acquire land within 2 km radius of the port
- We are willing to explore opportunities for green ammonia bunkering in VISL to meet the demand that is expected to arise in the future as vessels will make the switch to green fuel alternatives

Adani Vizhinjam Port

- Adani Ports and SEZ is developing the deep-sea water port at Vizhinjam. Adani had announced interest in green fuel bunkering but cannot comment on this now. Details on whether we would produce green ammonia/derivatives or procure it is also not decided as of now
- The port has floating crafts and ITVs that currently run on diesel. Floating crafts consume 200 to 250 thousand liters per month and ITVs consume 50 to 60,000 liters per month cumulatively
- For Green Fuel bunkering, land availability is a concern as liquid bunkering would require large land requirement

Trivandrum Airport

- Trivandrum Airport has 3000 to 4000 liters of diesel consumption across all applications (DG, Dewatering pumps, Airport vehicles). In total we have a demand of 10000 to 12000 litres per month of diesel across all airport inventories (all scopes)
- Currently have 16 Diesel Generators – 1010 kVA x 4 nos, 500 kVA x 6 nos and 125 kVA x 6 nos
- Willing to explore alternatives for Diesel operated vehicles and DGs, technology availability is a concern. Need to understand the prospect of a hydrogen-based generator, the capex for a 1000 kVA hydrogen-based generator and its operational challenges

Selection of Global Valleys

To be based on qualification criteria and diversity parameters

Global Valleys | Selection Framework

Size of the Valley

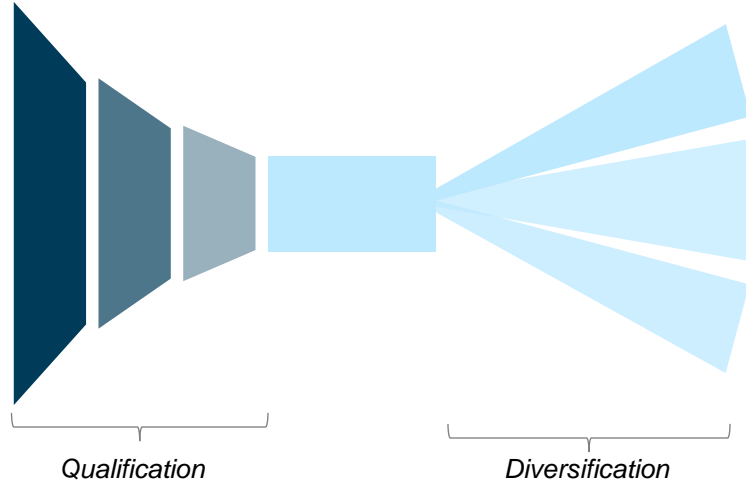
- Total electrolyser size in the valley to be less than 1 GW as the Kochi Valley would also have a potential demand of 0.5 to 1 GW (approximate size)

Type of Demand

- Valley selected to have internal use cases as demand drivers. Valley can have multiple use-cases and external demand (exports) could be one of them

Stage of Development

- Valley selected to be beyond the concept or feasibility study stage ideally in the construction stage or post-FID



These parameters are to remain same for all the valleys considered. This includes the size of the valley, stage of the valley and the demand focus of the valley (internal vs external)

These parameters vary across selected valleys, ensuring diverse use-case coverage and governance models. Also, this helps understand how some of the opportunities foreseen (industry cluster, port proximity etc) in Kochi can be leveraged

Valley Advantage

- Advantage in terms of availability of RE, raw materials for electrolyser manufacturing, proximity to ports, industrial clusters

Industry Focus

- Valleys considered are to have diverse set of use cases ranging between industrial use cases, mobility, power generation, exports etc

Governance Structure

- Valleys with diverse governance models are considered to understand the different roles that private and govt. bodies can play in the valley

5 valleys are selected

Selection Methodology

80+ valleys across geographies have been considered in the qualifying stage. The qualification stage consisted of three parameters:

- Electrolyser size envisioned in the valley (<1 GW)
- Major demand driver in the valley (Internal/Domestic)
- Stage of development in the valley (Post FID stage)

15 valleys qualified for stage 2 – diversification stage where these valleys were subjectively assessed on the following parameters:

- Industry coverage/Multiple use-cases
- Opportunities similar to Kochi in terms of proximity to ports, similar industrial clusters, emerging gas distribution pipelines etc
- Valleys with varied governance models with different levels of public-private participation

5 Valleys were selected: Hamburg Green Hydrogen Hub - Germany, HEAVENN – Netherlands, Basque Hydrogen Corridor – Spain, Green Hydrogen and Chemicals – Oman, Flemish Ports Hydrogen Valley - Belgium

Selected Global Valleys

Hamburg Green Hydrogen Valley, Germany

Use cases in industries, mobility, heat and port. Active participation of private and public bodies. Decarbonization of a port economy with green H₂

HEAVENN, Netherlands

Leveraging local RE availability. Valley integrating multiple clusters. Association model of governance. Offtake demand from govt. in transport.

Basque Hydrogen Corridor, Spain

Defined hydrogen Strategy in which this valley has a role. Multiple use-cases envisioned. Domestic driven demand. Leveraging existing infrastructure

Green Hydrogen and Chemicals, Oman

Government led project. Leveraging abundant solar resources. Project with secured offtake. Green Hydrogen to Ammonia conversion focussed project

Flemish Ports Hydrogen Valley, Belgium

Integration of 3 port clusters into a valley. Leveraging existing gas pipelines. Part of the National Hydrogen Policy Vision. Presence of multiple H₂ use cases

From the Author

Green hydrogen technology is emerging as a key catalyst towards the transition to net zero. Kerala, with its vibrant and diverse economy, emerges as a promising landscape for the green hydrogen opportunities. The manifold industrial use case possibilities for leveraging green hydrogen align perfectly with the state's economic landscape, presenting a unique avenue for sustainable growth. The structure of this report revolves around numerous themes, each meticulously explored to form a comprehensive roadmap. From addressing the intricacies of demand and supply to scrutinizing investments, infrastructure, socio-economic benefits, and governance, the report delves into a plethora of aspects critical to the success of a Green Hydrogen Valley.

One of the standout features of this report is its pragmatic design, offering specific actionable that can be practically executed by the Kerala government. The phased approach outlined in the report ensures a strategic and achievable implementation, providing a clear path towards the realization of our collective vision. A detailed analysis of each theme, accompanied by sensitivity case studies, has been conducted to formulate the final design for the Green Hydrogen Valley. The robust examination ensures that the roadmap is not only visionary but also adaptable to the dynamic landscape of Kerala's economy.

I extend my heartfelt gratitude to all the stakeholders who have played an integral role in bringing this report to fruition. The collaboration of industry players, technology providers, consultancies, and government officials has been instrumental in shaping a roadmap that aligns with the aspirations of Kerala. I would also like to express our sincere thanks to IGEF for their knowledge support and trust in our capabilities throughout the process. Furthermore, our gratitude extends to our partners, Smart Hydrogen Consulting and BVG-A, for their invaluable support in this endeavor. As we unveil this roadmap, we stand on the precipice of transformative change!



Sidharth Jain
CEO and Founder, MEC+

“The robust examination ensures that the roadmap is not only visionary but also adaptable to the dynamic landscape of our economy.”